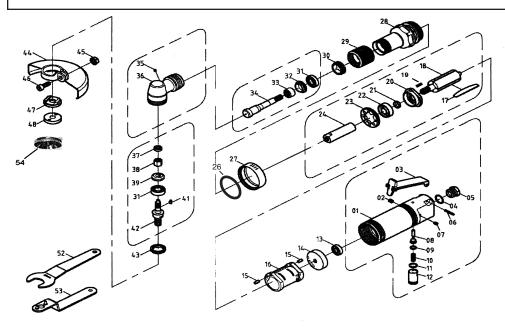
## T-9940 4-1/2" Angle Grinder T-9940EX 4-1/2" Extended Angle Grinder





OILING INSTRUCTIONS:
OIL AFTER EACH USE
WITH 1/2 TEASPOON OF
AIR TOOL OIL THROUGH
THE AIR INLET. RUN
FOR ONE SECOND
TO COAT ALL
INTERNAL PARTS

Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	993001	Housing	1 1	28	994028	Front Housing	1
2	993002	Screw	1 1	28B	9940EX28	Ext. Front Housing	1
3	993003	Lever	1 1	29	994029	Connecting Nut	1
4	993004	O-ring	1 1	30	994030	Jam Nut	1
5	993005	Air Inlet	1 1	31	994031	Bearing	2
6	993006	Spring Pin	1 1	32	994032	Bushing	1
7	993007	Screw	1	33	994033	Needle Bearing	1
8	993008	Trigger Stem	1	34	994034	Gear Spindle	1
9	993009	O-ring	1	34B	9940EX34	Ext. Gear Spindle	1
10	993010	Spring	1	35	994035	Grease Fitting	1
11	993011	O-ring	1 1	36	994036	Angle Housing	1
12	993012	Throttle Control Valve	1 1	37	994037	Bearing	1
13	993013	Bearing	1	38	994038	Lock Nut	1
14	993014	Rear End Plate	1	39	994039	Bevel Gear	1
15	993015	Pin	2	41	994041	Key	1
16	993016	Cylinder	1	42	994042	Spindle	1
17	993017	Rotor Blades (4 to the set)	1set	43	994043	Jam Nut	1
18	993018	Rotor	1	44	994044	Guard 4-1/2"	1
19	994019	Pin	1	45	994045	Nut	1
20	994020	Front End Plate	1 1	46	994046	Bolt	1
21	994021	Spacer	1	47	994047	Bushing	1
22	994022	Bearing	1	48	994048	Lock Nut	1
23	994023	Set Washer	1	52	994052	Wrench	1
24	994024	Bushing	1 1	53	994053	Spanner Wrench	1
26	994026	O-ring	1 1	54	994054	Adapter Wheel	1
27	994027	Exhaust Deflector	1 1				
I I		1					1

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## **General instructions for type 27 Grinders**



**OILING INSTRUCTIONS:** 

OIL AFTER EACH USE WITH 2 OR 3 TABLESPOONS OF AIRTOOL OIL THROUGH THE AIR INLET. RUN FOR ONE SECOND TO COAT ALL INTERNAL PARTS.

**TYPE 27 GRINDERS - GENERAL INSTRUCTIONS** 

- 1. ALWAYS DISCONNECT THE TOOL FROM AIR SOURCE WHEN CHANGING ACCESSORIES OR SERVICING THE TOOI
- 2. USE SAFETY GLASSES, FULL FACE SHIELDS, HEARING PROTECTION AND GLOVES.
- 3. STAY IN CONTROL OF THE GRINDER DO NOT OVER REACH.
- 4. ALWAYS REMOVE WRENCHES FROM THE TOOL AFTER SERVICING. WRENCHES LEFT ATTACHED MAY RESULT IN SERIOUS HARM TO THE OPERATOR.
- 5. VIBRATION MAY BE HARMFUL TO YOUR ARMS AND HANDS. WEAR PROTECTION.
- 6. INSPECT THE TOOL AND AIR SUPPLY ON A REGULAR BASIS.
- 7. DO NOT REMOVE GUARDS OR SAFETY DEVICES. DO NOT MODIFY OR DEFEAT SAFETY DEVICES.
- 8. DO NOT MAKE CONTACT WITH ELECTRICAL LINES.
  9. LEAVE TRIGGER OFF BEFORE CONNECTING THE TOOL TO THE AIR SUPPLY. AVOID ACCIDENTAL STARTS.
- 10. WEAR THE PROPER CLOTHING. DO NOT WEAR JEW-ELRY, LOOSE CLOTHING, OR LONG HAIR AS IT CAN GET CAUGHT IN ROTATING PARTS. KEEP GLOVES AWAY FROM ROTATING PARTS.
- 11. DO NOT WORK IN HAZARDOUS ATMOSPHERES WHERE SPARKS COULD IGNITE OR DETONATE FUMES. 12. WATCH WHAT YOU ARE DOING. USE COMMON SENSE WHEN OPERATING PNEUMATIC TOOLS. DO NOT USE PNEUMATIC TOOLS WHEN TIRED OR UNDER THE INFLUENCE OF MEDICATION, ALCOHOL OR DRUGS. SERIOUS PERSONAL INJURY MAY RESULT FROM A MOMENTS INATTENTION.
- 13. USE 90 PSI OF CLEAN AIR AT THE TOOL. USE 3/8" HOSE OR LARGER WITH FITTINGS 9/32 MINIMUM I.D. 14. ONLY USE CLEAN DRY COMPRESSED AIR. NEVER USE OXYGEN, CARBON DIOXIDE, COMBUSTIBLE GASES OR ANY OTHER BOTTLED GAS TO POWER THIS TOOL. 15. SECURE YOUR WORK BEFORE STARTING USE CLAMPS OR FIND A SUITABLE WAY TO MAINTAIN STABILITY.
- 16. STORE TOOLS IN A CLEAN DRY ENVIRONMENT. 17. DO NOT USE DAMAGED TOOLS - MARK, AND RETURN FOR SERVICE.
- 18. NEVER FORCE THE TOOL. LET THE TOOL DO THE WORK.

19. STOP USE IMMEDIATELY IF TOOL IS MAKING AN UNUSUAL NOISE OR VIBRATION. HAVE TOOL CHECKED BY PROFESSIONAL TECHNICIAN.
20. OPERATE AT RATED TOOL SPEED.
21. ALWAYS USE A GRINDING WHEEL WITH A MAXIMUM SPEED RATING EQUAL TO OR GREATER THAN THE LABELED SPEED OF THE TOOL.

- 22. USE ONLY REINFORCED TYPE 27 WHEELS 7" OR 9" IN DIAMETER.
- 23. FOLLOW WHEEL MANUFACTURERS MOUNTING INSTRUCTIONS.
- 24. DO NOT OPERATE WITHOUT THE WHEEL GUARD IN PLACE.
- 25. WORK IN A WELL VENTILATED AREA AND USE APPROVED PERSONAL PROTECTIVE EQUIPMENT SUCH AS DUST MASKS, THAT ARE SPECIFICALLY DESIGNED TO FILTER OUT MICROSCOPIC PARTICLES. SOME DUST CREATED BY POWER SANDING, SAWING, GRINDING AND OTHER CONSTRUCTION ACTIVITIES CONTAIN CHEMICALS KNOWN TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM. SOME EXAMPLES OF THESE CHEMICALS ARE: CRYSTALLINE SILICA FROM BRICKS, CEMENT AND OTHER MASONARY PRODUCTS, ARSENIC AND CHROMIUM FROM CHEMICALLY TREATED LUMBER AND LEAD FROM LEAD BASED PAINTS.

YOUR RISK FROM EXPOSURE VARIES, DEPENDING ON HOW OFTEN YOU DO THIS TYPE OF WORK. TO REDUCE YOUR EXPOSURE TO THESE CHEMICALS WEAR PROTECTIVE MASKS AND CLOTHING. 26. KEEP CHILDREN, PETS AND BYSTANDERS AWAY WHILE OPERATING A PNEUMATIC TOOL. DISTRAC-TIONS CAN CAUSE YOU TO LOSE CONTROL. PRO-TECT OTHERS IN THE WORK AREA FROM DEBRIS SUCH AS METAL FILINGS AND SPARKS. PROVIDE BARRIERS OR SHIELDS AS NEEDED. 27. LUBRICATION - THIS TOOL REQUIRES A HIGH SPEED GREASE TO LUBRICATE THE PINION GEARS. ADD GREASE THROUGH THE GREASE FITTINGS AS NEEDED, APPROXIMATELY EVERY 8 HOURS. 28. THESE WARNINGS AND INSTRUCTIONS CAN NOT COVER ALL POSSIBLE CONDITIONS OR SITUA-TIONS. THE OPERATOR MUST UNDERSTAND THAT **COMMON SENSE AND CAUTIONS ARE FACTORS** WHICH CAN NOT BE BUILT INTO THE PRODUCT BUT MUST BE SUPPLIED BY THE OPERATOR.

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