

Product Information Sheet

CP-0106

PVA Gap fill BN

Application Temperature(s):

Color: Brown

Freeze Thaw Stable: YES

Min Use Temperature: 35°F

Shelf Life: 6+ Months

Solids (~): 52%

Specific Gravity (~): 1.14

Viscosity: 9000



Characteristics:

Moderate set speed. Good heat resistance. Low minimum use temperature. Excellent gap filling characteristics. Long storage life. Meets ASTM D 4317-86 Type III specification.

Applications:

Excellent general purpose adhesive for edge or face gluing of hardwoods and softwoods, general assembly, panel on frame, doweling and laminating of veneer or high pressure laminates. Best for use where some gap filling is needed.

Directions:

Use freshly machined stock with moisture content of 6 to 8%

Apply with brush, roller or roll spreader to one side of stock to be glued

Spread rates:

Veneering - 25 to 40lbs*

Solid wood - 35 to 55lbs

High-pressure laminate - 25 to 35lbs

* Per thousand square feet single glue line

Assembly time is 5 to 15 minutes depending on temperature, moisture content, species and porosity

Pressing/Clamping - 30 to 45 minutes at:

35 - 50 PSI for laminate

75 - 200 PSI for veneer

75 - 200 PSI for solid wood or edge gluing

Dead stack overnight before machining

Clean Up and Storage:

Cleans up easily with warm water while wet.

Cool temperatures - 55° to 80° ideal. Use polyethylene, aluminum or fiberglass containers. Avoid contact with iron.