

Product Information Sheet

CP-0100

PVA General YW

Application Temperature(s):	
Color:	Yellow
Freeze Thaw Stable:	YES
Min Use Temperature:	53°F
Shelf Life:	12+ Months
Solids (~):	56%
Specific Gravity (~):	1.09
Viscosity:	5000



Characteristics:

Moderate set speed. Good heat resistance. Low minimum use temperature. Long storage life. Meets ASTM D 4317-86 Type III specification.

Applications:

General purpose yellow glue for edge or face gluing of hardwoods and softwoods, general assembly, panel on frame, doweling and laminating of veneer or high pressure laminates.

Directions:

Use only on freshly machined wood

Assure all surfaces to be glued are clean and dry

Joints should be true and pieces to be glued should be in intimate contact

Spread a thin consistent layer (6-9 wet mil) of adhesive on one surface and bring pieces together under pressure

Open assembly time is 5 minutes, but is dependent on porosity of the substrates, ambient temperature and quantity applied

Closed assembly time is 8-12 minutes. Adhesive should be wet when the assembly is placed in the press equipment

Clamp time for cold pressing is about 20-30 minutes. Allow to cure 24 hours before machining

Clean Up and Storage:

Cleans up easily with warm water while wet.

Store tightly closed at room temperature.