



GENERAL TOLERANCES UNLESS NOTED	
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM	
± 1.5 ON UNFINISHED TO MACHINED SURFACE DIMENSIONS	
.25 TO 1.0 OUTSIDE CORNER RADIUS OR CHAMFER	
.25 TO 1.5 INSIDE CORNER RADIUS	
✓ 6350 MICROMILLIMETER FINISH ON MACHINED SURFACES	
[-A-] DATUM INDICATING SYMBOL	⊥ PERPENDICULARITY
⊕ LOCATION	∠ ANGULARITY
◎ CONCENTRICITY	↗ RUNOUT (T. I. R.)
▭ FLATNESS	∥ PARALLELISM

THIS DRAWING IS THE PROPERTY OF ACCURATE FISHING PRODUCTS CORONA, CA AND SHALL NOT EXCEPT UPON PRIOR WRITTEN PERMISSION OF PTC BE USED FOR ANY PURPOSE EXCEPT THE MANUFACTURE OF ARTICLES FOR ACCURATE FISHING PRODUCTS DRAWING TO BE RETURNED UPON REQUEST

DESCRIPTION:		COPY	APPR
TXD Reel		QA	
PART NAME: TXD-300		MFG ENG	
DRAWN: Douglas Nilsen		FDY ENG	
DATE: Oct-26-22		PATT SHOP	
APPROVED:		COMPUTER GENERATED	
THIRD ANGLE PROJECTION			
ACCURATE FISHING PRODUCTS CORONA, CA		DRAWING: TXD.REEL	
PROJECT:		L/O REF:	SCALE: 1.00
DWG REF:		SHEET: 1 of 1	

SCALE: 0.375

TERN2 PARTS LIST							
No	Component	Qty	Part No	No	Component	Qty	Part No
1	BEARING_157_393_157	1	SD-16901	42	RETAINER_250_OD_E-STYLE	1	SD-17476
2	BEARING_236_393_118	1	S-6834	43	RETAINER_SD_BRIDGE_BEARING	1	SD-22872
3	BEARING_275_433_118	1	S-4288	45	RETAINING_RING_E-STYLE_156	4	L-1342
4	BEARING_314_472_137	1	S-3966	46	ROLLER_CLUTCH_SLEEVE_SD	1	SD-16874
5	BEARING_393_590_157	1	S-3972	47	SCREW_1-72_250_SC2	4	B-8130-1
6	BEARING_ANTI-REV_BEARING_788	1	S-3908SS	48	SCREW_2-56_125_BH	2	B-17138
7	BELLEVEILLE_WASHER_405_580_048	1	SD-17494	49	SCREW_2-56_187_SC	1	B-5806
8	BELLEVILLE_WASHER_405_500_054	1	SD-17496	50	SCREW_10-24RH_425	1	L-1722R
9	BOSS_300-CLICKER_KNOB_LONG	1	SD-17482	51	SCREW_4-40_250_PAN_PHILLIPS	4	SD-17594
10	BOSS_CLICKER_DOG_GEN2	1	B-12112-1	52	SCREW_6_32_250_BH_HEX	1	SD-20030
11	BOSS_CLICKER_DOG_SPRING	2	B-12114	53	SCREW_8-32_5-16_FH	4	B-1278
12	BOSS_CLICKER_KEEPER	1	B-12124	54	SCREW_10-24LH_425	1	L-1722
13	BOSS_HANDLE_PIN	1	B-5696-1	55	SD_YOLK_SPRING	2	SD-17488
14	BOSS_SIDEPLATE_FRAME_CLAMP	1	B-660	56	SD300_FRAME	1	SD-17310
15	BOSS_SIDEPLATE_FRAME_HEXNUT	2	B-1444	56	SD400_FRAME	1	SD-16964-1
16	BOSS_SP_FRAME_STUD	2	B-1154	56	SD500N_FRAME	1	SD-16606-1
17	BRIDGE_PLATE_SD_V2	1	SD-16982-2	56	SD500_FRAME	1	SD-16605-1
18	CAST_CONROL_CAGE	1	SD-19828	56	SD600N_FRAME	1	SD-16609-1
19	CAST_CONTROL_BUSHING	10	SD-22036	56	SD600_FRAME	1	SD-16607-1
20	CAST_CONTROL_KNOB 6:1	1	SD-17740	57	SD300-SPOOL_SHAFT_V2	1	SD-17354-1
20	CAST_CONTROL_KNOB 5:1	1	SD-17740-1	57	SD400_600N-SPOOL_SHAFT_V2	1	SD-16856-1
21	CAST_CONTROL_PIN	10	SD-22032	57	SD500_600-SPOOL_SHAFT_V2	1	SD-17240-1
22	CLICKER_SPROCKET_SD	1	SD-16950	59	SD300_SPOOL_V3	1	SD-17346
23	DRAG_WASHER_SD_MD_V2 5:1	2	SD-17684-1	59	SD400_SPOOL	1	SD-16862
23	DRAG_WASHER_SD_MD_V2 6:1	2	SD-16910-1	59	SD500N_SPOOL	1	SD-16603
24	DRAG_WASHER_SD_V2 5:1	2	SD-17684	59	SD500_SPOOL	1	SD-16604
24	DRAG_WASHER_SD_V2 6:1	2	SD-16910	59	SD600N_SPOOL	1	SD-16610
25	FIBER_WASHER_6-1_RD_SD_V2 5:1	2	SD-17680-1	59	SD600_SPOOL	1	SD-16608
25	FIBER_WASHER_6-1_RD_SD_V2 6:1	2	SD-17360-1	60	SD400-SIDEPLATE	1	SD-16960-2
26	FIBER_WASHER_NT_SD 5:1	2	SD-17676	60	SD500 SIDEPLATE	1	SD-17644-2
26	FIBER_WASHER_NT_SD 6:1	2	SD-17016	60	SD600 SIDEPLATE	1	SD-17642-2
27	FOOT_SMALL_300	1	B-2012	61	SD400_LEVER_ARM-V2	1	SD-16968-1
27	FOOT_LARGE_400/500/600	1	B-1084	61	SD500_LEVER_ARM-V2	1	SD-17648-1
28	6:1 MAIN GEAR	1	SD-16918-2	61	SD600_LEVER_ARM-V2	1	SD-17649-1
28	5:1 MAIN GEAR	1	SD-17668-2	62	SLIDE_SD	1	SD-17000
30	GEAR_SHAFT_SD	1	SD-16866-1	63	SPRING_LEVER_SD	1	SD-17486
31	HANDLE_ARM_3.025" 300/400/500	1	SD-16972	64	SPRING_STAR_KEEPER_SD	1	SD-17498
31	HANDLE_ARM_3.5" 600	1	SD-16973	65	SPRING_STAR_SD	1	SD-17490
32	HANDLE_CAP	1	B-5734	66	STAR-BVS	1	SD-16922
33	HANDLE_KNOB	1	B-5732	67	STAR_CLICK_PIN_SD	1	SD-17282
34	HANDLE_PIN_SD	1	SD-16858	68	STAR_CLICK_SPRING_SD	1	SD-17492
35	LEVER_EXCENTRIC_SD	1	SD-16914-1	69	STAR_CLICK_WASHER_SD	1	SD-16892
36	NUT_HANDLE_SD	1	SD-17200	70	WASHER_200_450_035_TEFLO	1	B-1126S-2
37	NUT_TENSION_SD	1	SD-16870	71	WASHER_254_380_005	2	SD-16940
38	O-RING_437_070	1	B-3630	72	WASHER_345_875_010	1	B-1028
39	6:1 PINION GEAR	1	SD-16906-1	73	WASHER_GEAR_SHFT_WASHER_RUB_788	2	B-7268
39	5:1 PINION GEAR	1	SD-17672-1	74	WASHER_HANDLE_SD	1	SD-16896
40	PINION_YOLK_SD	1	SD-17012	75	WASHER_SD_430_550_015	1	SD-16936
41	RETAINER-HEX	1	SD-22376	76	WASHER_SD_CAST_CONTROL	2	SD-17958