



INTERNAL PARTS BLOWOUT (IPB)  
TX-300  
TX-400

GENERAL TOLERANCES UNLESS NOTED	
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM	
+ 1.5 ON UNFINISHED TO MACHINED SURFACE DIMENSIONS	
.25 TO 1.0 OUTSIDE CORNER RADIUS OR CHAMFER	
.25 TO 1.5 INSIDE CORNER RADIUS	
✓ 6350 MICROMILLIMETER FINISH ON MACHINED SURFACES	
<ul style="list-style-type: none"> <li>[LA] DATUM INDICATING SYMBOL</li> <li>[C] CONCENTRICITY</li> <li>[F] FLATNESS</li> </ul>	<ul style="list-style-type: none"> <li>⊥ PERPENDICULARITY</li> <li>∠ ANGULARITY</li> <li>↗ RUNOUT (T.I.R.)</li> <li>∥ PARALLELISM</li> </ul>

THIS DRAWING IS THE PROPERTY OF ACCURATE FISHING PRODUCTS CORONA, CA AND SHALL NOT EXCEPT UPON PRIOR WRITTEN PERMISSION OF PTC BE USED FOR ANY PURPOSE EXCEPT THE MANUFACTURE OF ARTICLES FOR ACCURATE FISHING PRODUCTS DRAWING TO BE RETURNED UPON REQUEST

DESCRIPTION: TX REEL BOM		COPY	APPR
PART NAME: SD400		CA	
DRAWN: DOUGLAS NILSEN		MFG ENG	
DATE: Sep-16-18		FDY ENG	
APPROVED:		PATT SHOP	
DATE:		COMPUTER GENERATED	
ORDER:			
DRAWING: ACCURATE FISHING PRODUCTS CORONA, CA		TX_REEL2	SIZE: C
PROJECT:	L/O REF:	DWG REF:	SCALE: 0.50
			SHEET: 1 of 2

BILL OF MATERIAL FOR TX-300, TX-400

No	COMPONENT NAME	Qty	Part No	No	COMPONENT NAME	Qty	Part No
1	BEARING_150_375_125	2	SD-16901	35	RETAINER_250_OD_E-STYLE	1	SD-17476
2	BEARING_195_354_116	1	S-4286	36	RETAINER_SHAFT_150	5	L-1342
3	BEARING_275_432_129	1	S-4288	37	ROLLER_CLUTCH_SLEEVE_SD	1	SD-16874
4	BEARING_ANTI-REV_BEARING_788	1	S-3908SS	38	SCREW_1-72_250_SC	4	B-8130-1
5	BEARING_CAP	1	SD-16902	39	SCREW_2-56_125_FH	5	S-4136
6	BELLEVILLE_WASHER_405_580_048	1	SD-17494	40	SCREW_2-56_187_SC	1	B-5806
7	BELLEVILLE_WASHER_405_500_054	1	SD-17496	41	SCREW_5-40_250_FH	4	SD-17594
8	BOSS_300-CLICKER_KNOB_LONG	1	B-10422-2	42	SCREW_6-32_250_BH	1	S-4266
9	BOSS_CLICKER_DOG_GEN2	1	B-12112	43	SCREW_10-24LH_425	1	L-1722
10	BOSS_CLICKER_DOG_SPRING	2	B-12114	44	SD_HANDLE_ARM_STAR_3_025X	1	SD-16972
11	BOSS_CLICKER_KEEPER	1	B-12124	45	SD_YOLK_SPRING	2	SD-17488
12	BOSS_POWERKNOB_BIG	1	B-8522	46	SD300-SP-FRAME	1	SD-17310
13	BOSS_POWERKNOB_CAP_BIG	1	B-8524	46	SD400-SP-FRAME	1	SD-16964
14	BOSS_SIDEPLATE_FRAME_CLAMP	1	B-660	47	SD400-SIDEPALTE	1	SD-16960
15	BOSS_SIDEPLATE_FRAME_HEXNUT	2	B-1444	48	SD300-SPOOL_SHAFT	1	SD-17354
16	BOSS_SP_FRAME_STUD	2	B-1154	48	SD400-SPOOL_SHAFT	1	SD-16856
17	BRIDGE_PLATE_SD	1	SD-16982	49	SD400_LEVER_ARM	1	SD-16968
18	CLICKER_SPROCKET_SD	1	SD-16950	50	SD400_SPOOL	1	SD-16862
19	DRAG_WASHER_SD_6-1	2	SD-16910	51	SLIDE_SD	1	SD-17000
20	DRAG_WASHER_SD_6-1_MD	2	SD-17350	52	SPRING_LEVER_SD	1	SD-17486
21	FIBER_WASHER_1-500_NT_SD	2	SD-17016	53	SPRING_POSTS	2	SD-17596
22	FIBER_WASHER_1-500_RD_SD	2	SD-17360	54	SPRING_STAR_KEEPER_SD	1	SD-17498
23	FOOT	1	B-1084	55	SPRING_STAR_SD	1	SD-17490
24	GEAR_MAIN_SD_6-1	1	SD-16918	56	STAR	1	SD-16922
25	GEAR_PINION_SD_6-1	1	SD-16906	57	STAR_CLICK_PIN_SD	1	SD-17282
26	GEAR_SHAFT_SD	1	SD-16866	58	STAR_CLICK_SPRING_SD	1	SD-17492
27	HANDLE_PIN_POWERKNOB_SM	1	B-8598	59	STAR_CLICK_WASHER_SD	1	SD-16892
28	HANDLE_PIN_SD	1	SD-16858	60	WASHER_200_450_035_TEFロン	1	B-1126S-2
29	LEVER_EXCENTRIC_SD	1	SD-16914	61	WASHER_254_380_005	2	SD-16940
30	MAIN_GEAR_SLEEVE	1	SD-17292	62	WASHER_277_428_005	1	S-4320
31	NUT_HANDLE_SD	1	SD-17200	63	WASHER_345_875_010	1	B-1028
32	NUT_TENSION_SD	1	SD-16870	64	WASHER_560_900_020	1	SD-16944
33	O-RING_437_070	1	B-1292	65	WASHER_GEAR_SHFT_WASHER_RUB_788	2	B-7268
34	PINION_YOLK_SD	1	SD-17012	66	WASHER_HANDLE_SD	1	SD-16896