

## Heavy Cut Compound 400 improved Formulation - Performance Compound -

### Product Description

Menzerna Heavy Cut Compound 400 improved Formulation (HCC 400 IF) is the innovative sanding polish for automotive clear coats.

HCC 400 improved Formulation removes sanding marks and signs of use in the shortest possible time and guarantees a perfect surface.

|                             |  |                               |   |
|-----------------------------|--|-------------------------------|---|
| <b>General information:</b> |  | <b>Chemical information:</b>  |   |
| Product Group:              | Heavy, Medium, Finish  | Density:                      | 1,1 kg/l  |
| Category:                   | Premium  | Viscosity:                    | 9-15 Pas  |
| Cut                         | 8  | <b>Technical information:</b> |   |
| Gloss:                      | 8  | Maximum abrasion:             | P1500 with lambs wool<br>P2000 with Pad   |
| Application:                | Detailing/ Paint Shops   | Polishing tools:              | Lambs wool,<br>Heavy Cut Foam Pad,<br>Medium Cut Foam Pad,<br>Soft Cut Foam Pad |
| Storage:                    | 5- 30°C, avoid frost<br>and direct sunlight                        | Rotational speed:             | Rotary: 800–1,200 rpm<br>Orbital: depends on manufacturer                       |
| Colour:                     | White  |                               |   |
| Volumes:                    | 250 ml: 22202.281.001<br>1 L: 22202.261.001<br>1 Kg: 22202.260.001 |                               |   |



### Recommended Usage

1. Clean surface thoroughly prior to polishing.
2. Shake the bottle prior to use and apply a small quantity of the product onto the polishing pad (a pea-sized drop is sufficient for an area measuring approx. 40 x 40 cm).
3. Use the Menzerna Heavy Cut Foam Pad or Menzerna Lambs wool in the event of heavy signs of use. If using a new or dry pad, apply sufficient polish to prevent the formation of noticeable holograms.
4. Use either a rotary or an orbital polishing machine and use the cross-coating method. Apply light pressure at the start of the polishing process. Take away the pressure in the final cycles and increase the speed of the polishing machine by 10%.
5. If working on very dry coatings, spray a little water onto the surface to prevent dust formation.
6. At first, the polish will seem a little milky and should be worked in until only a slightly transparent/oily film is visible.
7. Once you have finished polishing, remove any residue with our Premium Microfiber cloth, without applying any pressure.

Application video:



#### Important notice:

All the information above is based on our empirical values. Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations.

#### How to find us:

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8. Whatever the demands of the surface: Use Menzerna HCC400 improved Formulation with the Soft Cut Foam Pad or a Menzerna Finish in order to achieve a high-gloss finish.

## Menzerna Polishing Program

|                      | 1. Heavy Cut                 | 2. Medium Cut       | 3. Finish                | 4. Protection       |
|----------------------|------------------------------|---------------------|--------------------------|---------------------|
| Standard Products    | HCC1000                      | MCP2500             | FF3000                   | Power Lock Ultimate |
| Alternative Products | HCC1100                      | MCP2400             | SF3500                   | Liquid Carnauba     |
|                      |                              | MCP2200             | SFP3800                  | Sealing Wax         |
| Premium Products     | SHCC300/ SHCC300 GREEN LINE  |                     | Power Protect Ultra 2in1 |                     |
|                      | HCC400 IF/ HCC400 GREEN LINE |                     |                          |                     |
| Premium Pads         | One-Step Polish 3in1         |                     |                          |                     |
|                      | Wool/ Heavy Cut Pad          | Medium Cut Foam Pad | Soft Cut Foam Pad        | Wax Foam Pad        |

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