

PHASE 50

TURBO WALL SLATS ATTACHMENT

STEP 1: Gather parts and hardware shown in table 50.

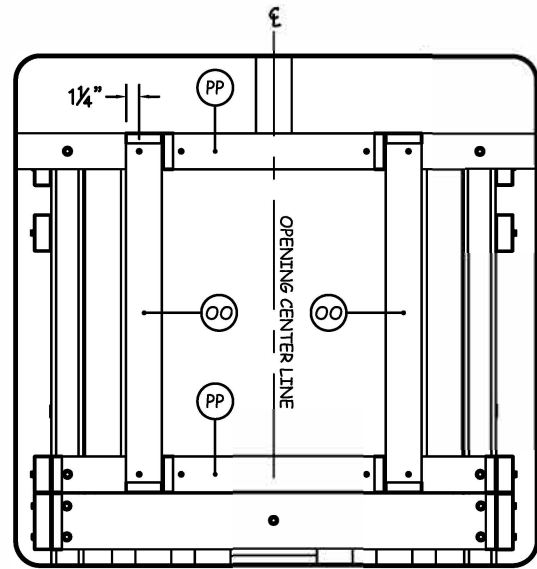
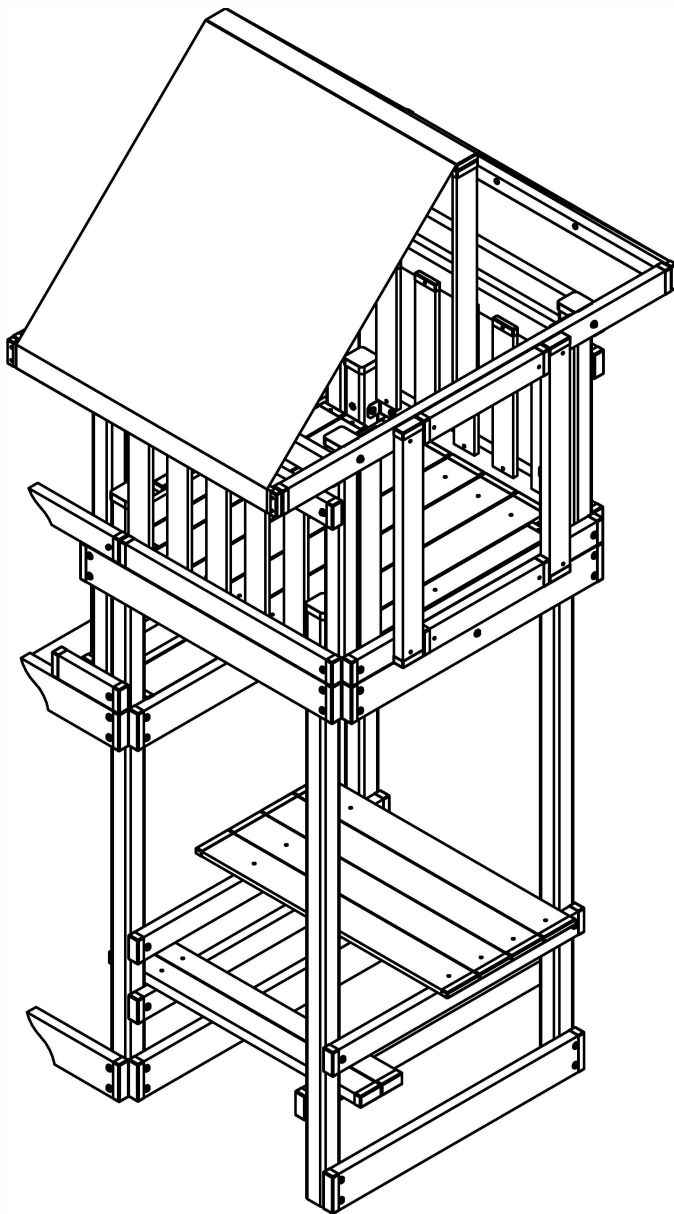
STEP 2: Attach turbo wall slats 'PP', PPA for upgraded turbo centered on tarp support 'M' and wall rail 'P' with 2" deck screws (See Detail - 62).

STEP 3: Attach turbo wall slats 'OO' to tarp support 'M' and wall rail 'P' with 2" deck screws (See Detail - 62).

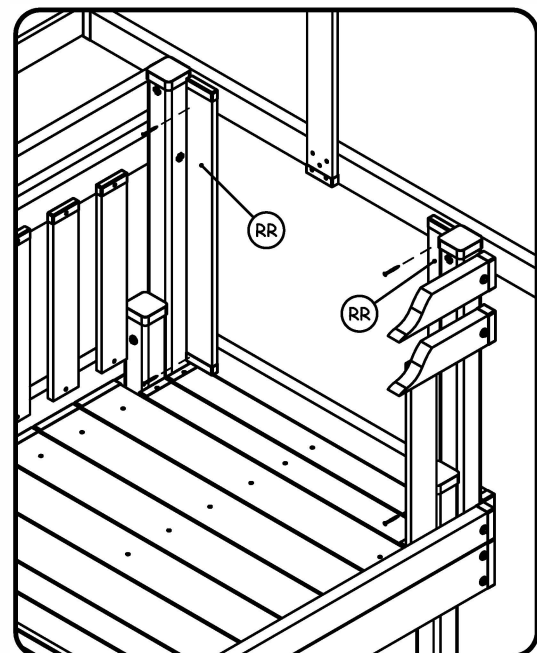
STEP 4: Attach turbo wall slats 'RR' to tarp support 'M' and wall rail 'P' with 1-5/8" deck screws (See Detail - 63).

TABLE 50 - PARTS AND HARDWARE

ID LETTER	DESCRIPTION	QTY
OO	TURBO WALL SLATS	2
PP	TURBO WALL SLATS	2
RR	TURBO WALL SLATS	2
	1 5/8" DECK SCREWS	4
	2" DECK SCREWS	8



DETAIL - 62



INSIDE VIEW
DETAIL - 63

*PHASE 52

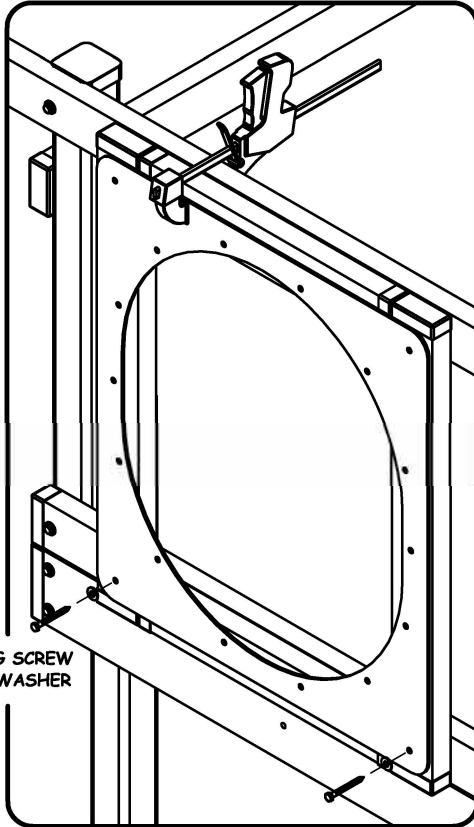
TURBO SUPPORT RING ATTACHMENT

STEP 1: Gather parts and hardware shown in table 52.

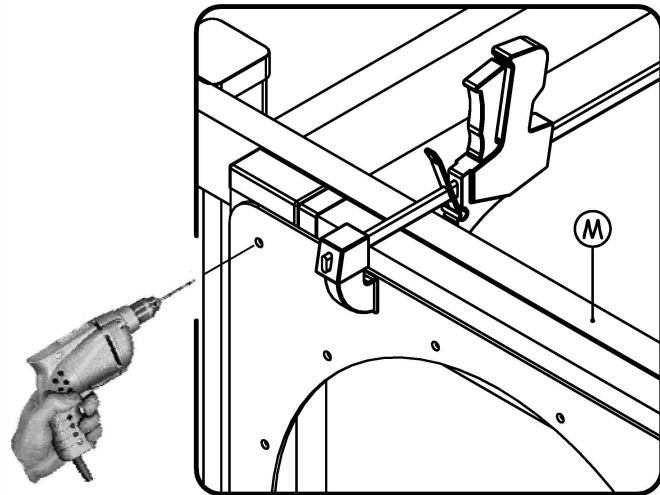
STEP 2: Center turbo slide opening in wall opening, secure the top with Clamp and attach the bottom with $\varnothing 5/16"$ x 3" lag bolt and $\varnothing 5/16"$ flat washer. (See detail - 66). *The slide opening piece will appear different for the upgraded turbo.

TABLE 52 - PARTS AND HARDWARE

ID LETTER	DESCRIPTION	QTY
	TURBO SUPPORT RING	1
	$\varnothing 5/16"$ x 3" LAG SCREWS	2
	$\varnothing 5/16"$ FLAT WASHERS	4
	$\varnothing 5/16"$ x 3 1/2" HEX BOLTS	2
	$\varnothing 5/16"$ TEE NUTS	2

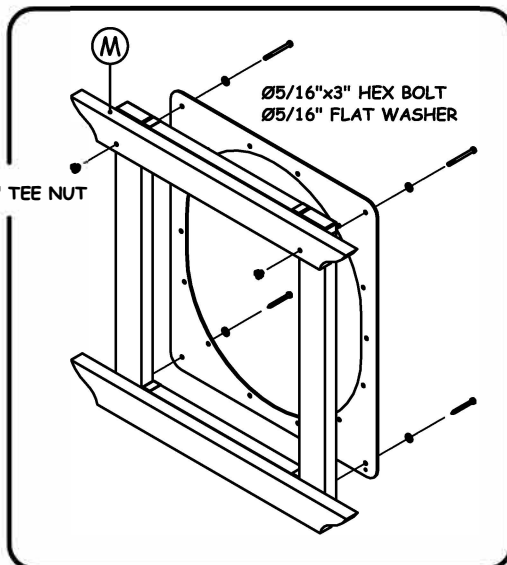


DETAIL - 66



DETAIL - 67

STEP 3: Using a drill with $\varnothing 3/8"$ drill bit, drill a through hole into "OO" turbo wall slat and "M" tarp support. (See detail - 67)



STEP 4: Hammer $\varnothing 5/16"$ tee nut into "M" tarp support. Attach turbo slide ring with $\varnothing 5/16"$ x 3 1/2" hex bolt, $\varnothing 5/16"$ flat washer.