



1. Using a  $\frac{5}{16}$ " or 8mm bit, drill from the back end of your handle blank, stop  $1\frac{1}{8}$ " or 29mm short of the other end.
2. Flip your blank around in your chuck and with a  $\frac{1}{4}$ " or 7mm bit, drill into your handle blank to a depth of  $\frac{3}{16}$ " or 4.85mm.
3. With a  $\frac{3}{16}$ " or 5mm bit, drill through the remaining material for the screw to pass through and into the collar piece.
4. Either purchase or makeshift a straight  $\frac{5}{16}$ " allen key to chuck into a drill and assemble the hardware into the handle, making sure to ratchet the drill several times once fully assembled to ensure a tight fit.



PROJECT		TKO	
TITLE			
Wireless TKO Handle Hardware			
APPROVED	SIZE	CODE	DWG NO
CHECKED	B		
DRAWN	SCALE	WEIGHT	SHEET
Jonathan O'Connell	3/7/2024	2:1	1/1