

ORCA SEAL - 252203
High Performance Mold Sealer



Orca Seal

Mold Sealer

ORCA SEAL utilizes the maximum amount of a proprietary conditioner to fill imperfections in the mold surface of new and seasoned molds. A hard smooth surface remains after treatment that is compatible with all mold release agents. It provides a superior finish to the molded part and ensures parts reproducibility. OCRA SEAL has long lasting characteristics while maximizing performance of the release agent. It may be utilized as a base coating when molding most thermoset and thermoplastic resins and gel coats such as polyester, DCPD, vinyl ester, epoxy, phenolics, PU, ABS, nylon, PVC, PP, PE, and acrylic.

ADVANTAGES

- Conditions molds – Fills pores and minor defects
- Maximizes the performance of the ORCA release agents
- Excellent for intricate mold configuration
- Will withstand exotherms up to 600°F
- Maintains and enhances the integrity and detail of the mold surface
- Excellent for seasoning new molds and plugs

APPLICATION:

1. Allow mold or equipment to cool prior to cleaning.
2. Apply directly to area to be cleaned (Do not dilute) utilizing a cloth, sponge, or brush.
3. As the contaminants dissolve, wipe clean.
4. Replace cloth as it becomes saturated with contaminants and build-up. No Rinsing required. Apply release agent once mold is dry.

SUGGESTED FIRST AID:

EYE CONTACT: Flush eye with large amounts of water. If symptoms persist, get medical attention.

SKIN CONTACT: Wash affected area with soap and water. If symptoms persist get medical attention.

INHALATION: Remove person to fresh air. If symptoms develop, get medical attention

Health:	2	DANGER! Flammable. Harmful or fatal if swallowed. May cause blindness. Vapor harmful.
Flammability:	3	
Physical Hazard:	1	Refer to MSDS and warnings prior to use. For Chemical Emergency, Spill Leak Fire Exposure or Accident Call CHEMTREC Day or Night. International 703-527-3887
Personal Protection:	X	

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