

# **XPS Technical Data**

**Product: XPS**

**End Use: Insulation**

**Nominal Composition: Extruded Polystyrene**

**Nominal Mass per Unit/Density: 32 -35 kg/m<sup>3</sup>**

**Board Dimensions: 2500 x 600mm**

**Board Thicknesses: 25mm, 30mm, 50mm, 75mm and 100mm**

**Testing Facility: AWTA Product Testing Australia**

**Test Date: November 2015**

**Steady State Thermal Transmission Properties** Testing Method: ASTM C518-2010 (NATA Accredited)

- Product Thickness: 50 mm
- Thermal Conductivity: .0288 W/m.K @ 23°C
- Thermal Resistance (R Value): 1.74 m<sup>2</sup>K/W

**Compressive Resistance Properties Testing Method: ASTM C165-07 Procedure A**

- Deformation Load at 1%
- Result: Average Mean 108kPa
- Deformation Load at 10%
- Result: Average Mean 359kPa

**Water Vapour Transmission Properties Testing Method: ASTM E96-2012 (NATA Accredited)**

- Temperature: 24.8°C
- Humidity: 53.7 %
- Permeance: 2.39 10<sup>-7</sup> g/Pa.m<sup>2</sup>.S

**Water Absorption of Core Materials for Structural Sandwich Conditions Testing Method: ASTM C272-2007**

- Increase in Weight: 7.1%

**Fire Tests on Building Materials, Components and Structures Testing Method: AS/NZS 1530.3-1999 (NATA Accredited)**

- Nominal Thickness: 50 mm
- Ignition Time: 11.48 min
- Flame Propagation time: Nil sec

- Heat Release integral: 71.2 KJ/m<sup>2</sup>
- Smoke Release, log d: -0.452
- Optical Density, d: 0.3617 / metre

#### **Regulatory Indices:**

- Ignitability Index: 9 (Range 0-20)
- Spread of Flame Index: 0 (Range 0-10)
- Heat Evolved Index: 2 (Range 0-10)
- Smoke Developed Index: 6 (Range 0-10)

#### **Heat and Smoke Release Rates for Materials and Products using an Oxygen Consumption**

##### **Calorimeter Testing Method: AS/NZS 3837-1998 (NATA Accredited)**

- Nominal Thickness: 50 mm
- Average Heat Release: 130.5 kW/m<sup>2</sup>
- Average Specific extinction area: 1076.2 m<sup>2</sup>/kg
- Irradiance: 50kW/m<sup>2</sup>
- Exhaust flow rate: 24 L/sec
- Time to sustained flaming: 22 sec
- Test Duration: 314 sec
- Peak heat release after ignition: 332.1 kW/m<sup>2</sup>
- Average heat at 60s: 258.9 kW/m<sup>2</sup>
- Average heat at 180s: 199.1 kW/m<sup>2</sup>
- Average heat at 300s: 130.5 kW/m<sup>2</sup>
- Total heat release: 37.9 MJ/m<sup>2</sup>
- Average effective heat of combustion: 28.6 MJ/kg
- Initial thickness: 38.0 mm
- Initial mass: 12.5g
- Mass remaining: 0.1 g Mass percentage pyrolysed: 99.2 %
- Mass loss: 12.4 g Average rate of mass loss: 4.6 g/m<sup>2</sup>.s