## KDE DIRECT 6815 SERIES MOUNT SCHEMATIC KDE6815XF-205 KDE Direct 681 10006 LM68 55K<sub>V</sub> 20PHE RoH5 (E) 4X90.0° 4X45.0° *36.4°* 27.7° 90.0° Ø 1.575 40.00 $\phi$ .472 $\phi$ .787 Ø 1.260 [12.00] [20.00] 32.00 4XM5X0.8 THREADS 4XM3X0.5 THREADS 4XM4X0.7 THREADS 4XM3X0.5 THREADS 4XM4X0.7 THREADS X. ± 0.040" X.X ± 0.020" X.XX ± 0.010" X.XXX ± 0.005" ANGULAR ± 1° KDE DIRECT 6815 MOUNT SCHEMATIC DESIGNED KDE DIRECT UNLESS OTHERWISE SPECIFIED: THIRD ANGLE PROJECTION 1. ALL DIMENSIONS APPLY BEFORE PLATING OR COATING. 2. REMOVE ALL BURRS, BREAK SHARP EDGES .020 IN MAX. KDE DIRECT **IMPERIAL** DRAWN XX/XX/XXXX C PART NO. KDE6815 SERIES DO NOT SCALE DRAWING SCALE: 4:1 SHEET 1 OF 1