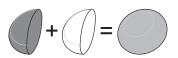
CUSTOM MOULDING PROCESS

Before you start, please prepare

- "Custom Molded Earplugs" kit - Headset
- Sharp knife
- Mirror
- **1.** Clean ears and wash hands thoroughly. Dirt and debris will affect the cure rate of this product.
- 2. Gently remove material from each container and divide into two equal portions. Store the remaining halves in their respective containers. Keep the colored and white material separated until ready to begin the molding since mixing the two will start the curing process.



- **3.** To begin the curing process, knead one of the colored halves and white halves together vigorously for 30-45 seconds or until streak free. Roll into a ball. Immediately proceed to the next step.
- **4.** Gently press material into one ear by pushing in the center of the silicone. Fold the excess in and press the center again several times. The silicone will then conform to your ear's contour forming a good seal. Fill outer ear as completely and smoothly as possible. A mirror is

helpful to render
a smooth outer
surface and
finished look.
Any excess
material not
needed to fill
outer ear during
molding can be
pinched off before
totally cured and
discarded.

DO NOT RESS MATERIAL TOO DEEPLY INTO THE EAR CANAL DO NOT CHEW OR TALK DURING THIS PROCESS.

Tip: to take the mould with your mouth open will achieve better seal. To keep mouth open during the setting process you may bite on an object (e.g. mouthwash cap) slightly between the front teeth.

5. Insert the headset, slowly but firmly. Make sure the ear tip and the concha support are removed. Press the material all around so that you get a good seal.



- **6.** DO NOT REMOVE PLUG WITH THE HEADSET FROM THE EAR FOR A MINIMUM OF 10 MINUTES. Once cured, gently remove plug by slowly twisting and pulling from top of formed plug. It is recommended the finished ear plug cure an additional three hours before storing in storage bag.
- 7. After the material is set, carefully remove the headset. You will get a plug with a cavity in it.



8. Use a sharp knife. Cut into the plug and make a smooth hole. Cut from both outside and inside.

