



719-598-1776

www.HeftyFab.com

4205 High Country Road, Unit 2B

Colorado Springs, CO 80907

Tacoma Rock Sliders Installation Instructions

The passenger side has no lines or obstructions to deal with so it's easier to start there. We advise working on one side at a time.

#1 There are several plastic plugs or stickers over the holes in the frame. Remove all of them that will be under the slider mounts.

#2 There is a bolt on the bottom of the frame going up into the crossmember. It's located right about where the doors meet. Pull that bolt out. (Only do one side at a time.) There is a supplied 10mm (silver) bolt that ties through the slider mount there. This is the first bolt you should install as it will help hold up the slider while doing the rest of the install. Get it most of the way in but leave it loose enough to maneuver the slider until the rest of the bolts are in.

#3 There are two long nut plates...they slide inside the frame where it is boxed for the front mount. Use the supplied 1/2" grade 8 bolts with the lock washers and fender washers to bolt up the front mount. It's easiest to use a vice grips on the end of the nut plate to help handle it.

#4 The driver's side has the brake lines running down the inside of the frame. They are clipped through the frame. Carefully pull the clips by the rear mount and pull them away from the frame slightly. The square bolt plates go through the frame and slider mount from the inside... use a fender washer, lock washer and nut on the slider side. There are multiple holes to choose from, only 2 are required but we do supply 3 plates per side. Take extra caution where the brake lines run across the bolt plates to make sure they are not rubbing after the install is complete. The brake lines can be bent by hand slightly around the bolt plates if needed.