

Hefty Fabworks Inc

719-600-1242

4Runner Rock Sliders Installation Instructions

The passenger side has no lines or obstructions to deal with so it's easier to start there. We advise working on one side at a time. Please read full instructions before beginning installation.

1. Drivers side, there are 3 bolts going into the frame on the gas tank skid. Remove the center bolt.



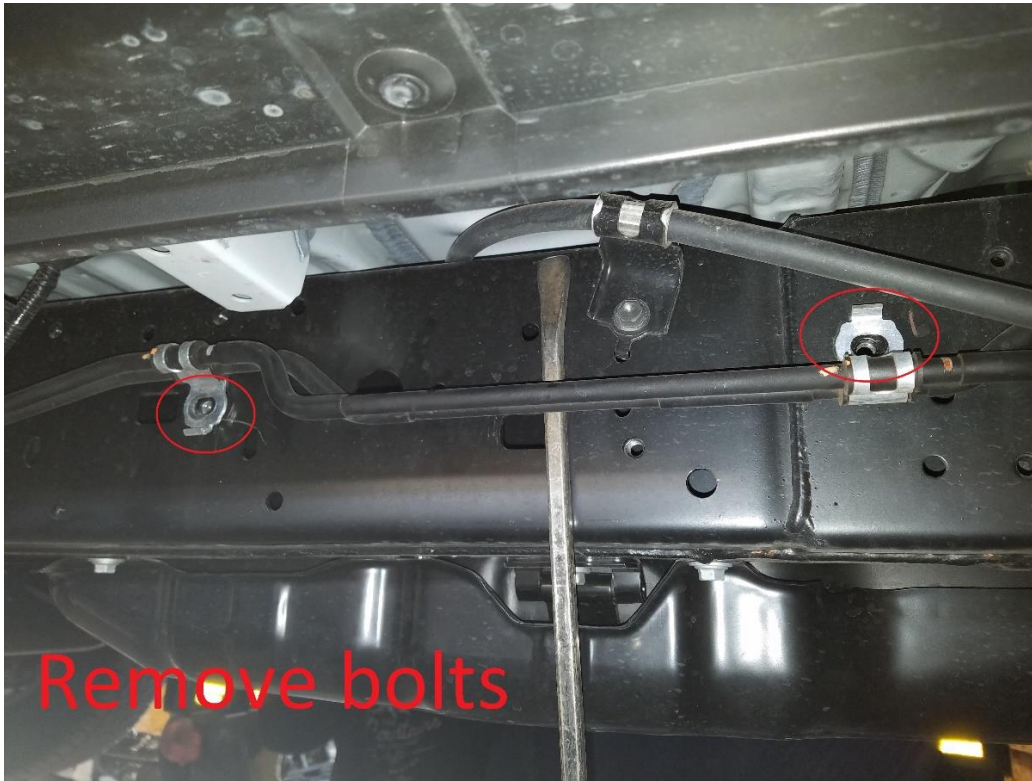
2. Both sides; There are plastic plugs in the frame. Hold up the slider and remove the plugs that land where the slider mounts sit against the frame.



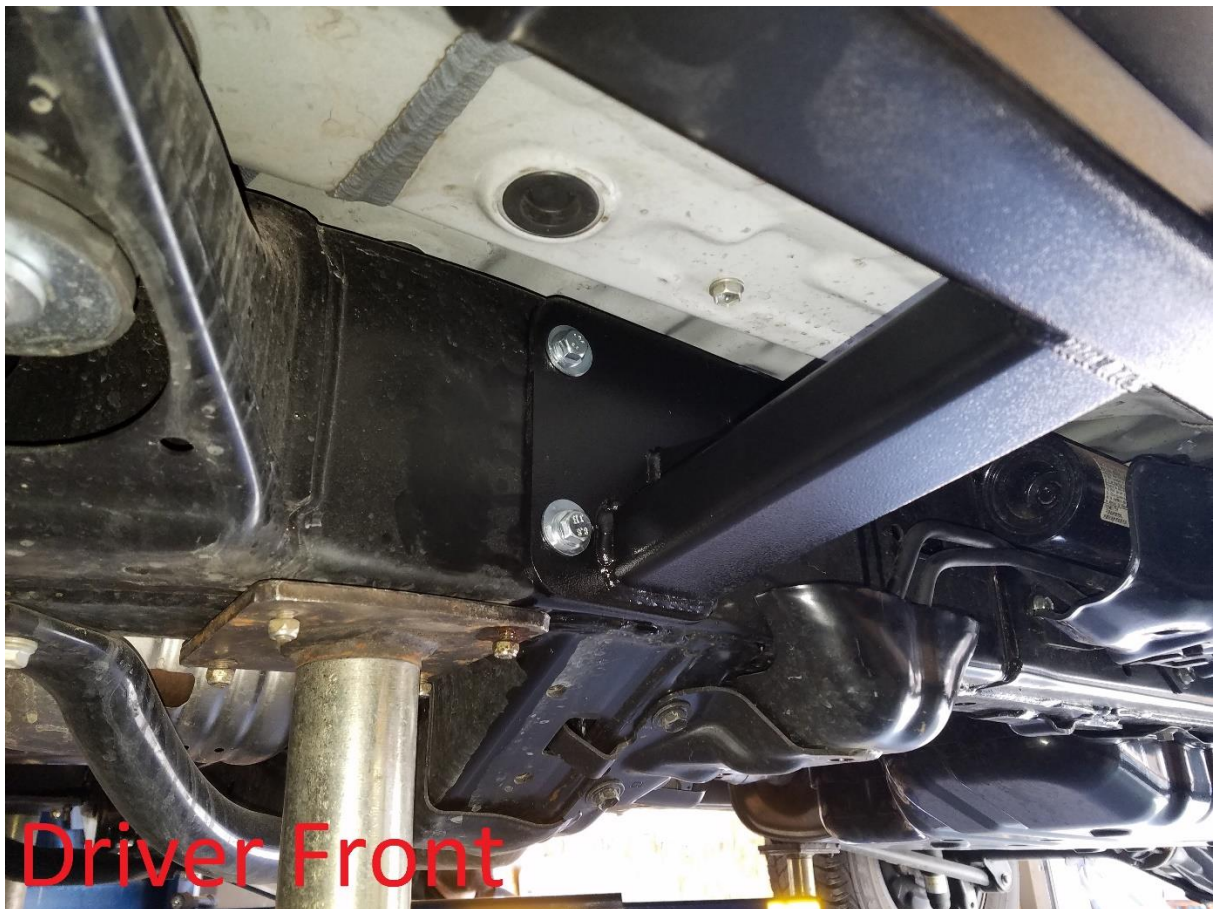
3. The driver's side has the brake lines running down the frame, remove any mounting bolts where the slider mounts land. Reinstall them with the sliders and new hardware.
4. Hold up slider to frame, loosely install all the supplied hardware in the threaded holes in the frame. There will be one hole in the rear mount on the passenger side missing threads. This is normal and does not require a bolt.
5. Tighten until snug the single bolt going up into the frame from the bottom first.
6. Tighten the rest of the bolts. Snug the bolts and then about 1/4 turn. Do not over tighten.

NOTE: KDSS equipped vehicles:

Remove bolts on hard lines from the pump towards the rear. Use a wedge or large screwdriver to pull the lines away from the frame slightly just enough to slide the slider mounts behind the lines. Reattach hard lines using new (provided) hardware. One line will cross over one bolt hole in the center slider mount and no bolt is required in that location.



Completed:





Passenger Rear