

Renner USA Corp. 651, Michael Wylie Drive Charlotte, NC 28217

## YO/Bxx.1062.00US

Hydro Int Neutral - XX Sheen

Main properties:

 num proportion.		
Excellent hardness	High clarity/transparency	
Smooth touch	Natural finishing	

## Versions:

versions.	ersions.						
YO10.1062.00US	10 gloss		YO30.1062.00US	30 gloss	YB80.1062.00US	80 gloss	
YO20 1062 00US	20 aloes		VO50 1062 00US	50 aloss			

Recommended use:	Furniture	Cabinets	•	Indoor wood pieces	
Application method:	Spray				
Blending instructions	Can be catalysed at 1% YC.1402US to improve hardness				

Chemical-physical properties (25 °C/77°F)

Solids content in weight (%)	30±2		
Specific gravity (g/cm <sup>3</sup> )	1.033 ± 0.02		
Viscosity 25°C/77°F	40 ± 3 Ford Cup 6		

 Application properties

 Pot Life
 4h (crosslinked)

 Recommended N° of coats
 1 to 2

 Recommended quantity per coat (g/m²)
 100

General remarks on the application system

Drying at 20°C/68°F and 45 – 65 RU%: 100 g/m <sup>2</sup>				
Sanding	2 hr			
Handling	2 hr			
Dust Free	45 min			
Stackable	16 hr (crosslinked)			

Forced drying: 100 g/m <sup>2</sup>					
	Temperature	Time			
Flash Off	30°C/86°F	1 min			
Laminar air	60°C/140°F	6 min			
Jet air	60°C/140°F	3 min			
Cooling	25°C/77°F	10 min			
Stackable	4 hr (crosslinked)				
Sanding	Right after dried				
Re-coating	Right after sanded				

Substrate preparation Ensure the surface is clean and dry. Substrate must be free of grease, oil, dirt, fingerprints, and any other contamination to ensure optimum adhesion and coating performance properties. Sand the wood with 100-120 grit

Application instructions: YOxx.1062.00US can be applied over waterborne, Polyester and UV base coats. Application over Nitro and Polyurethane base coats is not recommended. Best results are reached using 2 coats of WB sealer YL.1150.00US. Sand the basecoat well with 320 - 400 grit paper. Apply the topcoat YOxx.1062.00US.

This pipe ratio 9/

	mining ratio %	NOZZIE	All pressure	Coating pressure
Conventional gun	<u>-</u>	1.8-2.2	40 Psi	
Airless	-	11	-	120-150
Air mix	-	11	0-2 bar	80-110

## General remarks

- · Mix well before use.
- If properly stored at temperatures between 5°C/41°F and 35°C/95°F, shelf life is 12 months
- On application the temperature of the product, the substrate, the coating and the working environment should never fall below 15°C/59°F. Coatings applied at lower temperatures will show chemical and mechanical properties lower than standard performances that can be normally achieved.
- Coating left overs (washing waters, waters from spray booths, used coatings) must be disposed of according to local regulations.
   Never dispose residues directly into drains.
- Application tools must be cleaned with water after use.

Page 1 of 1 Printed on 09/05/2019