

Charlotte, NC 28217

## YL.1150.00US

## Water Based Sealer for Interior

Main properties:

<ul> <li>Excellent transparency and build</li> </ul>	HAPs free
Low VOC	Exceptional sand-ability

## Versions

VCI SIONS.				
			l	

Recommended use:	Furniture	Cabinets	•	Interior wood pieces
Application method:	Conventional spray and Air-Mix			
Blending instructions	Can be crosslinked at 1% with YC.1402US.			

Chemical-physical properties (25 °C/77°F)

Solids content (%)	Volume: 28.75 ± 2% Weight: 27.86 ± 2%
Specific gravity (g/cm <sup>3</sup> )	1.032±0.02
Viscosity 25°C/77°F	105±5 KU

**Application properties** 

Pot Life	4h (crosslinked)
Recommended N° of coats	2
Recommended quantity per coat (g/m²)	100

General remarks on the application system

Drying at RT 25°C/77°F and 45 - 65 RU%: 100 g		
	Sanding	3-4 h
	Handling	1 h
	Stackable	4 h

Forced drying: 100 g/m <sup>2</sup>				
	Temperature	Time		
Flash Off	25°C/77°F	1 min		
Laminar air	60°C/140°F	5 min		
Jet air	60°C/140°F	5 min		
Cooling	20°C/68°F	5 min		
Stackable	2 h			
Sanding	Right after drying			
Re-coating	Right after sanding			

Substrate preparation: Ensure the surface is clean and dry. Substrate must be free of grease, oil, dirt, fingerprints, and any other contamination to ensure optimum adhesion and coating performance properties. Sand the wood with 180-220 grit

Application instructions: Sand between coats at 320-360 grit. Thinning ratio % Nozzle Air pressure (psi)

Coating pressure Conventional gun 1.8-2.2 3 - 4 Airless Air mix 11 0 - 2

## General remarks

- Mix well before use.
- If properly stored at temperatures between 5°C/41°F and 35°C/95°F, shelf life of unopened product is 12 months.
- Recommended topcoats: YOxx.1245.00US, YOxx.1067.00US, YOxx.1321.00US, YOxx.1366.00US.
- On application the temperature of the product, the substrate, the coating and the working environment should never fall below 15°C/59°F. Coatings applied at lower temperatures will show chemical and mechanical properties lower than standard performances that can be normally achieved.
- · Coating left overs (washing waters, waters from spray booths, used coatings) must be disposed of according to local regulations. Never dispose residues directly into drains.
- Application tools must be cleaned with water after use.

Page 1 of 1 Printed on 21/01/2019