

T2-T3 TACOMA **Bolt on Slider**

installation instructions

IMPORTANT:

Thank you for purchasing this CBI product. Please read through this entire document before proceeding with installation. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Check your packages immediately upon arrival to ensure that everything listed is included, and to check for damage during shipping. If anything is missing or damaged, or if you need technical assistance with any aspect of this installation, call CBI at (208) 528-0664 as soon as possible.

Hardware:

 \square (2) – slider stick nuts

 \square (8) – ½" strut washers

 \square (4) – Bent keeper washers

 \Box (2) – ½" x 4"J bolts

 \square (4) – ½" top lock nuts

 \Box (10) – ½" serrated flange nuts

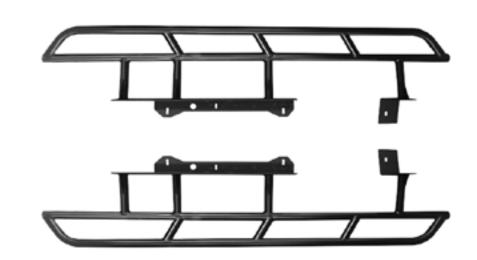
□(14) – ½" SAE washers

 \square (4) – ½" x 2 ½" carriage bolts

 \Box (10) – ½" x 1 ½" GRD 8 hex bolts

Tools Required:

- •12mm wrench
- •14mm wrench
- •(2) $\frac{3}{4}$ " wrenches



Applications

These installation instructions apply to the following CBI Off Road products

T2-R5B0 2005-2015 Tacoma Standard Rock Sliders

T2-R5B0-D0M 2005-2015 Tacoma Standard Rock Sliders built w/D0M

T2-R5BO-KKOT 2005-2015 Tacoma Rock Sliders w/Kickout

TZ-R5BO-KKOT-DOM 2005-2015 Tacoma Rock Sliders w/Kickout built w/DOM

T3–R5BO 2016+ Tacoma Standard Rock Sliders

T3-R5B0-D0M 2016+ Tacoma Standard Rock Sliders built w/D0M

T3-R5BO-KKOT 2016+ Tacoma Rock Sliders w/Kickout

T3-R5BO-KKOT-DOM 2016+ Tacoma Rock Sliders w/Kickout built w/DOM





Slider Stick Nuts



1/2" Strut Washers



For questions or further help:

Call: 866-522-0697

Email: info@cbioffroadfab.com

IMPORTANT INFO:

If your CBI product comes as unpainted, bare steel or aluminum. You will want to either powder coat or paint prior to final installation, however it is very important to PRE-INSTALL the unpainted product first, following these instructions, BEFORE painting or powder coating any of the components! This will ensure that all parts are correct and any incidental trimming or drilling will have been done prior to coating. Also, it will give you a practice run to familiarize yourself with the process, to lessen the likelihood of damaging the finish during final installation. CBI Off Road is NOT RESPONSIBLE for paint or powder coating costs, damage to paint or powder coating, or costs associated with inadvertently painting or powder coating components that are defective or were shipped or assembled in error. It is the customer's responsibility to pre-install and verify that all parts are correct prior to paint or powder coat.

•Installation

- **1.**Use 14mm wrench to remove 10mm bolts under frame on each side.
 - a. Insert stick nut into cross member.See photo



2.Use 12mm wrench to remove black box on inner frame on driver's side, let hang (3rd gen only)

- **3.**Unclip brake lines from plastic keeper inside frame
- **4.**Using 12mm wrench unbolt brake line manifold, let hang
- **5.**Hold sliders up to frame. Line up slot on bottom of large mounting bracket with the hole the 10mm bolt came out of and install 10mm bolt to original hole. This should hold the sliders in place to install remaining bolts. Go ahead and tighten
- **6.**Install ½" X 1 ½" bolts through holes in side of frame using large square heavy washers on inside of frame
 - a. Note: Driver's side bolts need to be installed opposite of passenger side to clear brake lines and black box. See photos



b. Front bolts have to be accessed through framec. This part is not easy but can be done.If extra reach is necessary put nut in a

box wrench to reach the bolt.

- 7.Install ½" X 1 ½" bolt through bottom part of front bracket and into stick nut in cross member
- **8.** Tighten all bolts on side of frame, then bottom bolts on front bracket
- **9.**Install the two keeper bolts (1/2" carriage bolts) keeping them as tight to the inside of the frame and tighten down using the top lock nuts and bent keeper washers. See photos



10. Install "J" bolts as shown in photo



11. Tighten down all bolts

12. Reinstall black box and brake lines.