

www.watsonmcdaniel.com Pottstown, PA 19464

# SERIES WLDI400 FLOAT TYPE LIQUID DRAIN TRAP INSTALLATION INSTRUCTIONS

INSTRUCTION PART NO. 2365600

**REVISION 0** 

## INSTALLATION

1. Before installing the drainer, blow out piping thoroughly to remove loose scale and dirt. Use pipe dope or teflon tape sparingly when attaching the drainer to the pipe. Observe the pressure limitation shown on the drainer label.

2. Install the drainer in a horizontal pipeline below the equipment being drained in a location easily accessible for maintenance and inspection. Be certain the 2" drainer is supported under the body.

3. Install a drip pocket to keep dirt away from the drainer.

4. Discharge piping should be amply sized to avoid excessive back pressures.

5. To provide for easy maintenance and service, install a block valve on each side of the drainer and install a strainer ahead of the inlet connection.

6. All valves should be full ported to achieve the rated capacity of drainer.

7. If the discharge piping is to be elevated, be certain that the available differential pressure is adequate to permit proper drainage. Remember, two feet of lift equals approximately one psig.

8. Float style Liquid Drainers require a balance line as illustrated. On pressure vessel applications, the balance line connection should be above the liquid level. On separators, that connection should be made on down stream side.

### MAX. OPERATING CONDITIONS

PMO	. 300 psig
ΤΜΟ	450 °F
PMA	300 psig up to 450°F
ΤΜΟ	. 450 °F @ 300 PSIG

## TROUBLESHOOTING

#### PROBLEM

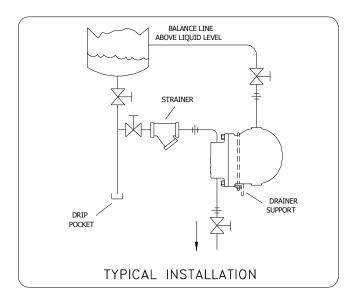
### CAUSE

2) Drainer does not close.

1) Drainer does not discharge.

- a) Damaged float. b) Operating pressure too high.
- a) Dirt lodged on seat.
- b) Worn out internal.

#### COVER SCREWS BODY BALL FLOAT COVER & GASKET SEAT, SEAT YOKE & WASHER DISC FLOAT ARM ASS'Y ASS'Y 1" NOT SHOWN 1 1/2" & 2" 1/2" & 3/4"



## **ORDERING SPARE PARTS**

Specify the description of the part. Indicate the Model Number, Size and Operating Pressure, which are shown on the name plate.

Typical Specification: Cover & Gasket for 2" WLD 1400 Liquid Drainer.

### ACTION

- a) Replace float.
- b) Install drainer suitable for operating pressure
- a) Clean drainer; install strainer.
- b) Replace internals; be certain to match the model number and pressure

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