

Bisley

WORKWEAR

BY PIP

VOLUME 2

ABOUT BISLEY WORKWEAR

Bisley Workwear is part of the PIP Global family – a leader in Hand Protection and PPE. For nearly 60 years Bisley Workwear has been shaping the Australian workwear industry with unparalleled quality, exceptional service, and value for money.

Today, we are expanding the Bisley brand across the globe providing workers with the ultimate in comfort, durability, and safety.

Bisley Workwear has long been regarded as one of Australasia's most trustworthy brands, offering a comprehensive range of Workwear, Safetywear and Protective wear for both men and women. We put our customers first every time, servicing even the biggest orders with industry-best daily replenishment order fulfilments, consistent quality performance, and service that exceeds customer expectations. Our strength remains rooted in simple old-fashioned values that drove our founder.

Bisley Workwear, partners with recognised independent global testing laboratories to certify and develop garments.

Using the latest in innovative technologies allows us to maintain the highest quality and compliance of our workwear, safetywear and protective wear.

Bisley Workwear is leading the industry with ESG compliance initiatives.



OUR CORE BELIEF

We create the best uniform solution with the best workwear to get the Job Done.

Every Job. Every Day.

WHY WE BELIEVE IT

Huge range for every job our customers do.

Functional designs created for specific jobs and customer requirements.

Unparalleled quality that keeps our customers coming back.

HOW WE SAY IT

JOB DONE:

Is the story of getting your hands dirty, never shying away from hard work, of being a part of the team, and doing whatever it takes to get it done.

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BISLEY WORKWEAR INNOVATION

At Bisley, we have strived to deliver long lasting and durable clothing for over 60 years. Our iconic brand continues to engineer new and innovative workwear that handles the 21st centuries toughest jobs.

Each garment is tested to meet the highest standards of quality control and we continue to surpass expectation. Made specifically for any tradespersons, our workwear provides the ultimate in style and safety.

Without compromising form for functionality, Bisley makes quality workwear for the big jobs.

Bisley's diverse collection of Workwear, Safetywear and Protective wear is big on safety and tough-wearing materials. It's big on comfort and style and continues to push the limits with its technical innovation including garments with heavy duty weather protection, static control, moisture control, and water resistance along with its latest workwear ranges FLX & MOVE, Rail Hi Vis, and an expanding Women's range.

WOMEN'S WORKWEAR

At Bisley Workwear, we know that every trade is different, and every tradesperson is different, but every tradie deserves the right workwear for their job.

We have created a women's workwear range that allows female tradies to get the Job Done, in clothing that is safe, comfortable, durable, and practical. Each garment has been thoughtfully designed for women onsite, with each style built from the ground-up to meet every need.

We worked closely with women from different trades to ensure the gear was perfectly fit for purpose. Taking a three-dimensional approach to female fit, this range features Bisley exclusive design elements women require on the job like; reinforced paneling, additional stretch, new waistbands and waist heights, fitted leg panels, and new cuffs.

From Hi Vis, to winter wear, to everyday essentials, our ever-expanding Women's range is here to keep women in trades covered no matter what.



RAIL COMPLIANT SAFETYWEAR

Our Rail compliant safetywear ensures maximum visibility when working on and around railways. The high visibility shade of fluorescent orange (BVEO) makes these styles compliant with the RIS-3279-TOM Iss 2 EN and International standard.

Reflective biomotion taping is used in our Rail compliant styles for reflective capabilities in dim-lit working conditions and offers visibility from vehicle headlights. Investing in high-quality rail compliant safetywear is one of the best ways you can ensure safety on the job.

FLX & MOVE

Our FLX & MOVE Range is home to the next generation of premium workwear. Made to move with you, FLX & MOVE takes working and comfort to the next level.

Built-in stretch is at the core of FLX & MOVE styles, giving the worker unrestricted movement and flexibility. This range is designed with stretch blend fabrics of the highest quality including Stretch Cotton Poplin, Stretch Cotton Canvas, and Bisley's exclusive 4-Way Stretch.

Designed for durability, FLX & MOVE workwear also features Kevlar and Cordura reinforcements, and stronger crotch gussets on trousers



RECYCLE

In 2021 Bisley started the integration of certified recycled polyester yarns into our product range.

Through careful research we utilise these recycled polyester yarns made from post-consumer waste to develop our durable Bisley workwear garments. Transitioning conventional polyester to certified recycled options lessens our dependence on fossil fuels and diverts waste from landfills and waterways.



This badge indicates that the garment is made using recycled polyester.



This badge indicates that the garment was originally made using normal polyester and is now transitioning over to recycled polyester.

BISLEY STANDARDS

Bisley Workwear garments are developed and tested to meet stringent industry standards and deliver work, health and safety (WHS) solutions.



PPE REGULATION (EU)

2016/425 The PPE Regulation (EU) 2016/425 provides for harmonised requirements and procedures to establish compliance for products placed on the EU market, to ensure free movement in the EU territory for personal protective equipment Labelling Code Using Symbols.

BISLEY WORKWEAR GARMENTS COMPLY WITH THE CE MARKING IN ACCORDANCE WITH PPE REGULATION (EU) 2016/425.



PPE REGULATION (EU)

The PPE Regulation (EU) 2016/425 as retained in UK law and amended provides for harmonised requirements and procedures to establish compliance for products placed on the UK market, to ensure free movement in the UK for personal protective equipment.

BISLEY WORKWEAR GARMENTS COMPLY WITH UKCA MARKING IN ACCORDANCE WITH PPE REGULATION (EU) 2016/425 AS RETAINED IN UK LAW AND AMENDED.



EN 343:2019

Protective clothing – Protection against rain.

This European standard specifies the requirements and test methods for materials and the construction of protective clothing that has been designed to give protection against rain.

X indicates resistance to water penetration, where class 1 is the lowest and class 4 is the highest.

Y indicates water vapour resistance, where class 1 is the lowest and class 4 is the highest.

R indicates the readymade garment rain tower test. This test is optional for the standard. X is the value given if the product is not tested.

BISLEY WORKWEAR GARMENTS HAVE BEEN DESIGNED TO GIVE PROTECTION AGAINST RAIN.



EN ISO 20471:2013+A1:2016

High visibility clothing – Test methods and requirements.

This international standard specifies the test methods and visual requirements for high visibility safety garments in high risk environments. High visibility garments are categorised into three different classes, in accordance to the high risk areas. All garments should be labelled with the EN ISO 20471 icon, accompanied by the appropriate class number. The number next to the graphical symbol (X) indicates the garment class as indicated in the table below (minimum required areas of visible material in m²).

BISLEY WORKWEAR GARMENTS COMPLY WITH THE VISUAL REQUIREMENTS FOR HIGH VISIBILITY SAFETY CLOTHING.

	Class 1	Class 2	Class 3
Background Material	0.80	0.50	0.14
Retroreflective Material	0.20	0.13	0.10



ISO 3758:2012

Care Labelling Code Using Symbols.

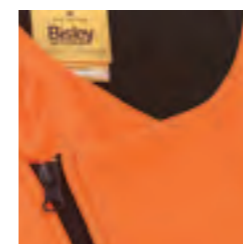
BISLEY WORKWEAR GARMENTS COMPLY WITH ISO STANDARDS FOR CARE LABEL SYMBOLS.



EN ISO 6330:2012

Domestic Washing and Drying Procedures for Textile Testing.

BISLEY WORKWEAR GARMENTS MEET THE REQUIREMENTS OF DOMESTIC WASHING AND DRYING IN ACCORDANCE WITH EN ISO 6330:2012.



ISO 14184-1:2011

Textiles - Determination of Formaldehyde Part 1: Free and Hydrolized Formaldehyde (Water Extraction Method).


BISLEY WORKWEAR GARMENTS ARE FREE FROM FORMALDEHYDE.




BISLEY ICONS

To help you navigate the features of Bisley Workwear, this handy guide will explain the product features and benefits represented by each of our icons. You will find these icons alongside the name of every product in this catalogue.


VISIBILITY



HIGH VISIBILITY MATERIAL
Bisley Safetywear High Visibility garments are developed to be seen in high-risk environments and protect you from work place hazards.
EN 20471



HIGH VISIBILITY CLOTHING
The number next to the graphical symbol (X) indicates the garment class. Class 1, Class 2, and/or Class 3 rankings given to each garment. End user will need to perform risk assessment dependent on their area of work to determine which garment class is most appropriate.
EN ISO 20471



UK RAIL HIGH VISIBILITY
UK rail industry standard specifies all maintenance workers on or near the trackside must wear fluorescent orange high visibility clothing. The fluorescent orange and reflective material must meet the minimum technical criteria outlined in **RIS-3279-TOM**.

PROTECTION



SUN PROTECTION
The ultraviolet radiation transmitted through a fabric to the skin is measured and given a rating.
AS 4399:2020.
EN 13758-2



STATIC CONTROL
Certain natural fibres do not attract static electricity (static neutral) and therefore reduce the risk of an electric shock to the body. 100% Cotton is the most common static control in garments.
EN 1149-5



COLD WEATHER
Garments designed to keep you warm in cold weather.



SHOWERPROOF
Resistant to light rain. Fabric is either treated with an outer coat finish or a waterproof membrane is added to the reverse side of rainwear fabrics. Generally if a garment repels liquid on the outside and is not fully seam sealed on the inside, it is also categorised as showerproof.



WATERPROOF
Waterproof membranes are often added to the reverse side of rainwear fabrics to ensure that no water can penetrate from outside, waterproof garments are fully seam sealed on the inside keeping you dry in wet weather.
EN 343

COMFORT



BIOSCIENCE FRESCHÉ®
Fresche® microbial treatment is a highly effective approach to long term control and protection against the growth of bacteria and fungus which causes stubborn odours and stains. Fresche® is invisible when applied, it will not impact or change the colour or feel of the garment. Fresche® is derived from coconut oil: a safe, sustainable and renewable resource.



STRETCH
Built in stretch that allows greater ease of movement when working.



BREATHABLE
Fabric is breathable or the garment is designed with ventilation.
EN ISO 11092

DURABILITY



INDUSTRIAL
Reinforced stitching, bartacks, rivets and heavy duty fabrics mean Bisley Workwear products with this symbol have been developed for industrial environments or work places.



INVISTA™ CORDURA®
Some Bisley Workwear garments have Cordura® incorporated into them to enhance tear and abrasion resistance, due to the high quality, resilient Nylon yarns are used to create it.



WOMEN'S WORKWEAR

We have created a women's workwear range that allows female tradies to get the Job Done in clothing that is safe, comfortable, durable, and perfectly fitted for their work.

The range features unique elements, specifically for women: necklines and openings, reinforced panelling, additional stretch, curved waistbands, and waist heights, fitted leg panels, and new cuffs.





BKTL064

WOMEN'S COTTON LOGO TEE



FEATURES

- Crew neck style
- Ribbed cotton neck opening for stretch and shape recovery
- Curved hemline for extra coverage

COLOURS

Navy (BPCT)
Army Green (BAGR)
Grey Marle (BGGY)

SIZES

6 - 18

FABRIC

100% Cotton Jersey 160gsm

TEE BKTL064



BKL1201

WOMEN'S POLO SHIRT



FEATURES

- Dual layered fabric with cotton against the skin
- Three button front placket with reflective piping
- Two piece self fabric collar

COLOURS

Black (BBLK)
Navy (BPCT)
Charcoal (BCCG)

SIZES

6 - 26

FABRIC

60% Cotton, 40% Polyester Cotton Backed Micromesh 180gsm



BLC6063

WOMEN'S STRETCH V-NECK CLOSED FRONT SHIRT



FEATURES

- T400 stretch fabric for durability, fit and comfort
- V neckline with stand collar
- Half placket
- Curved hemline with side splits
- Two button down chest pockets
- Roll up sleeves with button and tab
- Adjustable buttoned sleeve cuff

COLOURS

Navy (BPCT)
Stone (BSTN)
Olive (BOLV)

SIZES

6 - 24

FABRIC

58% Cotton, 42% Polyester T400 155gsm



UKKL1224T

WOMEN'S TAPED RECYCLED HI VIS V-NECK POLO



FEATURES

- Lightweight and breathable recycled cool mesh fabric
- Bisley signature perforated heat sealed reflective taped hoop pattern
- Perforated heat applied reflective tape used to relieve heat stress and allow for movement and stretch
- Button free V-neckline
- Curved hemline with longer back
- Contrast coloured ribbed collar and cuff with double hi vis tipping

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

8 - 24

FABRIC

100% Recycled Polyetser Mesh 140gsm

UKKL6224T

WOMEN'S TAPED RECYCLED HI VIS V-NECK POLO



FEATURES

- Lightweight and breathable recycled cool mesh fabric
- Bisley signature perforated heat sealed reflective taped hoop pattern with biomotion tape on sleeves
- Perforated heat applied reflective tape used to relieve heat stress and allow for movement and stretch
- Button free V-neckline
- Curved hemline with longer back
- Contrast coloured ribbed collar and cuff with double hi vis tipping

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

8 - 24

FABRIC

100% Recycled Polyetser Mesh 140gsm

POLO UKKL6224T
TROUSERS BPL6015





BSHL1015

WOMEN'S STRETCH COTTON DRILL SHORT



FEATURES

- Stretch mid rise fit with curved waistband to prevent gaping at back
- Two angled side pockets
- Two back patch pockets
- Coin pocket on right hand side
- Two side cargo welt pockets
- Cuffed hem
- YKK zipper
- In leg length 18cm / 7 inches

COLOURS

Black (BBLK)
Navy (BPCT)
Stone (BSTN)

SIZES

6 - 24

FABRIC

97% Cotton, 3% Elastane Drill 280gsm



BPL6022

WOMEN'S FLX & MOVE™ SHIELD PANEL TROUSERS



FEATURES

- Stretch mid-rise fit with curved stretch waistband for comfort and movement
- Cuffed tapered stovepipe style
- Double layered shield panel on front upper leg
- Built-in knee pad for comfort, reinforced with Cordura® for durability
- Two mitred angled side pockets
- Two back patch pockets
- Coin pocket on right hand side
- Pen pocket on left hand side
- Mobile phone welt pocket on back side leg
- YKK zipper

COLOURS

Black (BBLK)
Navy (BPCT)
Stone (BSTN)
Olive (BOLV)

SIZES

6 - 24

FABRIC

97% Cotton, 3% Spandex Canvas 280gsm
97% Nylon, 3% Spandex Cordura® 250gsm



BPL6015

WOMEN'S MID RISE STRETCH COTTON TROUSERS



FEATURES

- Stretch mid rise fit with curved waistband to prevent gaping at back
- Tapered stovepipe style
- Two angled side pockets
- Two patch inset pockets
- Coin pocket on right hand side
- Two side cargo welt pockets
- YKK zipper

COLOURS

Black (BBLK)
Navy (BPCT)

SIZES

6 - 24

FABRIC

97% Cotton, 3% Elastane Drill 280gsm



BPL6044

WOMEN'S FLX & MOVE™ CARGO TROUSERS



FEATURES

- Stretch mid-rise fit with curved waistband to prevent gaping at back
- Straight leg style
- Cordura® highlights at high abrasive areas for extra durability
- Two angled side pockets
- Two back patch pockets
- Coin pocket on right hand side
- Pen pocket on left hand side
- Mobile phone pocket on right hand side
- Two side cargo pockets with touch tape flaps
- Hem boot cuff
- YKK zipper

COLOURS

Black (BBLK)
Navy (BPCT)
Stone (BSTN)
Olive (BOLV)

SIZES

6 - 24

FABRIC

97% Cotton, 3% Spandex Canvas 280gsm
97% Nylon, 3% Spandex Cordura® 250gsm



JACKET UKJL6069T
TROUSERS UKPL6114T



UKPL6114T | WOMEN'S TAPED BIOMOTION HI VIS CARGO TROUSERS



FEATURES

- Reflective biomotion tape
- Mid-rise fit with curved waistband to prevent gaping at back
- Two angled side pockets
- Two back welt pockets
- Mobile phone pocket on right hand side
- Cargo pocket with touch tape flap closure on left hand side
- Seven reinforced belt loops
- YKK zipper

COLOURS

Yellow (BBLY)
Orange (BVEO)

SIZES

8 - 24

FABRIC

65% Polyester 35% Cotton Twill 245gsm

**BKL6925****WOMEN'S FLEECE ZIP FRONT HOODIE W/ SHERPA LINING****FEATURES**

- Premium low-pill polyester fleece outer with sherpa fleece lining for warmth
- Two inseam hand warmer pockets
- Lower back mobile phone zip pocket
- Shaped hood with toggle adjuster for fit
- Distinctive asymmetric zip opening
- Elasticated rib knit hem and sleeve cuff with thumb opening

COLOURS

Navy (BPCT)
Black (BBLK)

SIZES

6 - 24

FABRIC

100% Polyester Fleece 300gsm
100% Polyester Sherpa Lining 270gsm
Polyester/Cotton Rib Knit

**BJL6570****WOMEN'S FLX & MOVE™ SOFT SHELL JACKET****FEATURES**

- Showerproof fabric with breathable membrane
- Waterproof rating: Up to 8,000mm H₂O
- Bonded internal fleece face
- Zip off detachable hood
- Two chest pockets with waterproof zip closure
- Black reflective piping
- Two waist inseam pockets with zip closure
- Chin guard zip stopper
- Adjustable sleeve tab with touch tape
- Contrast elbow patch

COLOURS

Black (BBLK)
Navy (BPCT)

SIZES

6 - 24

FABRIC

92% Polyester 8% Spandex Ripstop with TPU and Fleece 320gsm
100% Polyester Mesh Lining 130gsm

JACKET BJL6570



UKJL6069T

WOMEN'S TAPED HI VIS SOFT SHELL JACKET



FEATURES

- Showerproof fabric with breathable membrane
- Waterproof rating: Up to 7,500mm H₂O
- Reflective taped hoop pattern with biomotion tape on sleeves
- Reflective piping along chest and back
- Detachable zip-off hood
- Eyelet ventilation under arms
- Bonded internal fleece
- Chest pocket with waterproof zipper
- Two waist pockets with waterproof zippers
- Elasticated drawcord at hem
- Sleeve cuff adjusters to reduce water entering over wrist
- Chin guard zip stopper

COLOURS

Yellow (BBLV)
Orange (BVEO)

SIZES

8 - 24

FABRIC

100% Polyester Mechanical Stretch Twill with Bonded Fleece and TPU Lamination 310gsm
100% Polyester Mesh Lining

UKJL6966T

WOMEN'S TAPED HI VIS SHELL RAIN JACKET



FEATURES

- Waterproof and breathable fabric
- Waterproof rating: Up to 20,000mm H₂O
- Reflective taped H pattern with biomotion tape on sleeves and extra reflective taped hoop at hem
- All seams are seam sealed
- Two waist pockets with touch tape closure
- Storm flap with touch tape and zip closure
- Stand collar with built in concealed hood
- Adjustable 1/2 elasticated cuff with touch tape tab closure

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

8 - 24

FABRIC

100% Polyester Oxford with PU Coating 300 D 180gsm
100% Polyester Mesh Lining 120gsm
100% Polyester Mechanical Stretch Twill with Bonded Fleece and TPU Lamination 310gsm
100% Polyester Mesh Lining

JACKET UKJL966T



JACKET BJ6570
TROUSERS UKPC6331

MEN'S WORKWEAR

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MEN'S WORKWEAR

We have been shaping the workwear industry for over 60 years, known for our unparalleled quality, versatile and innovative designs, and value for money.

Whether you're in the market for everyday gear, a team uniform or specialty workwear, this is the place to start. You will find durable, reliable and premium quality workwear designed specifically for workers in any trade. Discover our range of men's Hi Vis and non Hi Vis trousers, shorts, tops, jackets, jumpers and more.

MEN'S WORKWEAR

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**BKT064****COTTON LOGO TEE****FEATURES**

- Crew neck style
- Ribbed cotton neck opening for stretch and shape recovery

COLOURS

Navy (BPCT)
Army Green (BAGR)
Grey Marle (BGGY)

SIZES

S - 3XL
Modern Fit

FABRIC

100% Cotton Jersey 160gsm

**BKT091****BISLEY COTTON VERTICAL LOGO TEE****FEATURES**

- Crew neck style
- Ribbed cotton neck opening for stretch and shape recovery

COLOURS

Charcoal Marle (BCCG)
Grey Marle (BGGY)

SIZES

S - 3XL
Modern Fit

FABRIC

100% Cotton Jersey 160gsm

TEE BKT091

**BK1201****MEN'S POLO SHIRT****FEATURES**

- Dual layered fabric with cotton against the skin
- Three button front placket with reflective piping
- Two piece self fabric collar

COLOURS

Black (BBLK)
Navy (BPCT)
Charcoal (BCCG)

SIZES

S - 6XL
Modern Fit

FABRIC

60% Cotton, 40% Polyester Cotton Backed Micromesh
180gsm



UKK1219T

TAPED HI VIS POLYESTER MESH POLO



FEATURES

- Bisley signature perforated heat sealed reflective taped hoop pattern
- Lightweight and breathable cool mesh fabric
- Contrast coloured ribbed collar and cuff with double hi vis tipping
- Contrast underarm extended gusset
- Spliced front only with full hi vis back

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Modern Fit

FABRIC

100% Recycled Polyester Mesh 140gsm



UKK6219T

TAPED HI VIS POLYESTER MESH POLO



FEATURES

- Bisley signature perforated heat sealed reflective taped hoop pattern and biomotion taping on sleeves
- Lightweight and breathable cool mesh fabric
- Contrast coloured ribbed collar and cuff with double hi vis tipping
- Contrast underarm extended gusset
- Spliced front only with full hi vis back

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Modern Fit

FABRIC

100% Recycled Polyester Mesh 140gsm

POLO UKK6219T



SHIRT UKS1144
TROUSERS UKPC6331



UKS1144

FLX & MOVE™ UTILITY WORK SHIRT



FEATURES

- Stretch cotton poplin for extra comfort and movement
- Garment washed to create worn look
- Multi functional utility chest pockets
- Right hand side chest pocket features a generous patch pocket with touch tape closure, two business card compartments and sunglass or pen holder on the side
- Left hand side chest pocket features a patch pocket with button closure, pen division and a second pocket with zipper closure
- Two piece structured collar with hanger loop

COLOURS

Black (BBLK)
Charcoal (BCCG)
Stone (BSTN)

SIZES

XS - 6XL
Active Fit

FABRIC

98% Cotton, 2% Spandex Poplin 145gsm



UKS6144

FLX & MOVE™ UTILITY WORK SHIRT



FEATURES

- Stretch cotton poplin for extra comfort and movement
- Garment washed to create worn look
- Multi functional utility chest pockets
- Right hand side chest pocket features a generous patch pocket with touch tape closure, two business card compartments and sunglass or pen holder on the side
- Left hand side chest pocket features a patch pocket with button closure, pen division and a second pocket with zipper closure
- Two piece structured collar with hanger loop
- Contoured shape five piece sleeve

COLOURS

Navy (BPCT)
Black (BBLK)
Charcoal (BCCG)
Stone (BSTN)

SIZES




XS - 6XL
Active Fit

FABRIC

98% Cotton, 2% Spandex Poplin 145gsm



**WORK FLEECE HOODIE****FEATURES**

- Low brushed fleece with a plush inner
-    Contrast internal lining and adjustable
- Front kangaroo pouch pocket
- Sleeve pocket with pen division and reinforced panels
- Elasticated rib knit cuffs and hem

COLOURS

Black (BBLK)
Navy (BPCT)
Grey Marle (BGGY)

SIZES

XS - 6XL
Traditional Fit

FABRIC

82.5% Polyester, 13.5% Cotton 365gsm
58% Cotton, 39% Polyester, 3% Spandex, 2x2 Rib Knit
500gsm

UKK6983**FLX & MOVE™ MARLE FLEECE HOODIE JUMPER****FEATURES**

- Premium marle fleece
- Shaped hood with adjustable toggle
- Front kangaroo pouch pocket
- Two side back mobile phone pockets
- Half elastic sleeve cuff

COLOURS

Charcoal (BCCG)

SIZES

XS - 6XL
Traditional Fit

FABRIC

65% Polyester, 35% Cotton TC Knit Laminated with Dual
Colour Terry Fleece 360gsm

HOODIE BK6724

PULLOVER UKK6989T



UKK6989T

TAPED HI VIS 1/4 ZIP PULLOVER FLEECE



FEATURES

- Stretch reflective taped hoop pattern
- Premium polyester low pill fleece
- 1/4 zip
- Rib cuffs with thumb opening
- Elasticated rib knit hem

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Fleece 300gsm
Poly/Cotton 2x2 Rib Knit



UKK6987T

TAPED HI VIS ZIP FLEECE PULLOVER WITH SHERPA LINING



FEATURES

- Stretch reflective taped hoop pattern
- Premium polyester low pill fleece
- 1/4 zip pullover style
- Sherpa body lining for extra warmth
- Rib cuffs with thumb opening
- Elasticated rib knit hem

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Fleece 300gsm
100% Polyester Sherpa 270gsm
100% Polyester Pongee 107gsm
Polyester/Cotton 2x2 Rib Knit





UKK6819T

TAPED HI VIS FLEECE HOODIE



FEATURES

- Stretch reflective taped hoop pattern
- Premium polyester low pill fleece
- Full open front zip
- Shaped hood with contrast internal lining
- Internal rib collar
- Front contrast kangaroo style shaped pockets
- Rib cuffs with thumb opening
- Elasticated rib knit hem

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Fleece 300gsm
Poly/Cotton 2x2 Rib Knit



UKK6988T

TAPED HI VIS ZIP FLEECE HOODIE WITH SHERPA LINING



FEATURES

- Stretch reflective taped hoop pattern
- Premium polyester low pill fleece
- Sherpa body lining for extra warmth
- Shaped hood with contrast internal lining
- Internal rib collar
- Front contrast kangaroo style shaped pockets
- Rib cuffs with thumb opening
- Elasticated rib knit hem

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Fleece 300gsm
100% Polyester Sherpa 270gsm
100% Polyester Pongee 107gsm
Polyester/Cotton 2x2 Rib Knit



HOODIE UKK6988T



BSHC1333

FLX & MOVE™ 4-WAY STRETCH ELASTIC WAIST CARGO SHORT



FEATURES

- 4-way stretch fabric for extra comfort and movement
- Elastic waistband with drawcord
- Cordura® on high stress areas for increased durability
- Back welt pockets
- Reflective side zip pockets
- In leg length 20cm / 8 inches

COLOURS

Black (BBLK)
Navy (BPCT)
Stone (BSTN)

SIZES

28 - 52
Modern Fit

FABRIC

92% Polyester, 8% Spandex 170gsm
100% Nylon Cordura® 235gsm

SHORTS BSHC1333



UKSHC1330

FLX & MOVE™ STRETCH UTILITY ZIP CARGO SHORT



FEATURES

- Stretch cotton canvas for extra comfort and movement
- Stretch fit with curved waistband to prevent gaping at back
- Garment washed to create worn look
- Cordura® on high stress areas for increase durability
- In leg gusset panel
- Multi functional pockets incl. oversized cargo pockets and tool loops
- YKK zipper
- In leg length 26cm / 10 inches

COLOURS

Black (BBLK)
Navy (BPCT)
Stone (BSTN)
Charcoal (BCCG)

SIZES

28 - 52
Modern Fit

FABRIC

97% Cotton, 3% Spandex Canvas 280gsm
100% Nylon Cordura® 235gsm



UKSHC1336

FLX & MOVE™ STRETCH UTILITY HOLSTER POCKET SHORT



FEATURES

- Stretch cotton canvas for extra comfort and movement
- Holster cargo pockets on waistband for easy access to tools
- Garment enzyme washed to create worn in look
- Cordura® highlights on pocket opening and bellow of the cargo pocket for increased durability
- In leg gusset panel for extra comfort
- Two angled side pockets
- Two back welt pockets
- Multi-functional utility inspired bellowed cargo pocket on right hand side
- Bellowed cargo pocket with additional hidden pocket and zipper closure on left hand side
- Tool loop on left hand side hip
- 7 reinforced wider and stronger belt loops

COLOURS

Navy (BPCT) Black (BBLK)
Stone (BSTN) Charcoal (BCCG)

SIZES

28 - 52
Modern Fit

FABRIC

97% Cotton, 3% Spandex Stretch Canvas 280gsm
100% Nylon Cordura® 235gsm



**BPK6201****WORK JOGGER****FEATURES**

- Polyester low pill fleece
- Stovepipe fit
- Full elasticised waist with flat drawcord
- Two angled side pockets
- Single back hip patch pocket
- Contrast 2x2 rib hem cuff

COLOURS

Black (BBLK)
Grey Marle (BGGY)
Navy (BPCT)

SIZES

XS - 6XL
Modern Fit

FABRIC

65% Polyester, 35% Cotton Low Pill Fleece 300gsm

**BPC6008****STRETCH COTTON DRILL CARGO TROUSERS****FEATURES**

- Stretch fit with curved waistband to prevent gaping at back
- Two angled side pockets
- Two back patch pockets
- Mobile phone welt pocket on back right hand side leg
- Coin pocket in waistband on right hand side
- Seven reinforced belt loops
- YKK zipper

COLOURS

Black (BBLK)
Navy (BPCT)

SIZES

30 - 44R
34 - 52S
29 - 37L
Modern Fit

FABRIC

97% Cotton, 3% Elastane Drill 280gsm

HOODIE BK6724
JOGGER BPK6201





UKPC6331

FLX & MOVE™ STRETCH UTILITY CARGO TROUSERS



FEATURES

- Stretch cotton canvas for extra comfort and movement
- Curved waistband to prevent gaping at back
- Garment washed to create worn look
- Cordura® highlights at high abrasive areas for extra durability
- Multi functional pockets incl. oversized cargo pockets
- Contoured shaped leg and knee
- Back shaped knee panel
- 7 reinforced wider and stronger belt loops
- Hem boot cuff
- YKK zipper

COLOURS

Black (BBLK) Navy (BPCT)
Stone (BSTN) Charcoal (BCCG)

SIZES

28 - 44R
32 - 52S
Modern Fit

FABRIC

97% Cotton, 3% Spandex Canvas 280gsm
100% Nylon Cordura® 235gsm

UKPC6332

X AIRFLOW STRETCH STOVE PIPE TROUSERS



FEATURES

- Modern engineered stove pipe (slim leg) fit with lower waist
- Elasticated back waistband and hem cuff
- Contoured shaped leg and knee
- Two angled side pockets
- Multi purpose welt pocket with flap and pen divisions on right hand side
- Cargo pocket with additional hidden pocket on left hand side
- Two back pockets with button closure
- Seven reinforced belt loops
- YKK zipper
- Stretch cotton canvas for extra comfort and movement

COLOURS

Black (BBLK) Navy (BPCT)
Stone (BSTN) Charcoal (BCCG)

SIZES

28 - 44
Modern Fit

FABRIC

100% Cotton Twill Ripstop 240gsm



POLO BK1201
TROUSERS UKPC6332





UKPC6333

FLX & MOVE™ STRETCH UTILITY ZIP CARGO TROUSER WITH KEVLAR® KNEE PAD POCKETS



FEATURES

- Stretch cotton canvas for comfort and movement
- Curved waistband to prevent gaping at back
- Cordura® on high stress areas for increase durability
- Crotch gusset to prevent splitting
- Multi functional pockets incl. oversized cargo pockets and tool loops
- Contrast Kevlar® knee pad pockets for extra durability with touch tape openings to insert knee pads (knee pads not included)
- Contoured leg and back shaped knee panel
- Hem boot cuff
- Seven reinforced belt loops
- YKK zipper

COLOURS

Navy (BPCT)
Black (BBLK)
Stone (BSTN)
Charcoal (BCCG)

SIZES

28 - 44R
32 - 52S

FABRIC

97% Cotton, 3% Spandex Canvas 280gsm
100% Nylon Cordura® 235gsm
57.7% Nylon, 16% Kevlar® 17.6% PU, 8.7% Spandex



TROUSERS UKPC6333

TROUSERS UKPC6336



UKPC6336

FLX & MOVE™ STRETCH UTILITY CARGO TROUSER WITH HOLSTER TOOL POCKETS



FEATURES

- Stretch cotton canvas for extra comfort and movement
- Cordura® highlights at pocket opening and bellow of the cargo pocket for increased durability
- Holster cargo pockets on waistband for easy access to tools
- Contrast Kevlar® knee pad pockets for extra durability with touch tape openings to insert knee pads (knee pads not included)
- Crotch gusset for extra comfort and to prevent crotch splitting
- Two angled side pockets and two back welt pockets
- Multi-functional utility inspired bellowed cargo pocket on right hand side
- Bellowed cargo pocket with additional hidden pocket and zipper closure on left hand side
- Back shaped knee panel
- Tool loop on left hand side hip
- Hem boot cut-out cuff with reinforced Cordura® patch at back

COLOURS

Navy (BPCT)
Black (BBLK)
Stone (BSTN)
Charcoal (BCCG)

SIZES

28 - 44R
32 - 52S
Modern Fit

FABRIC

97% Cotton, 3% Spandex Canvas 280gsm
100% Nylon Cordura® 235gsm
57.7% Nylon, 16% Kevlar® 17.6% PU, 8.7% Spandex



UKPC6211T

FLX & MOVE™ TAPED HI VIS 4-WAY STRETCH JOGGER



FEATURES

- Reflective biomotion tape
- Elastic waistband with drawcord for comfort and movement
- Two side welt pockets with stretch Cordura trim
- Two back welt pockets with stretch Cordura trim
- Left side cargo pocket with additional zipper pocket
- Right side cargo pocket with hidden tool pocket
- Stretch Cordura knee patch for durability
- YKK zipper

COLOURS

Yellow (BBLV)
Orange (BVEO)

SIZES

30-44R
34-52S
Modern Fit

FABRIC

92% Polyester 8% Spandex 4-way stretch 235gsm



UKPC6114T

TAPED BIOMOTION HI VIS CARGO TROUSERS



FEATURES

- Reflective biomotion tape
- Mid-rise fit with curved waistband for comfort and movement
- Two angled side pockets
- Two back welt pockets
- Mobile phone pocket on right hand side
- Cargo pocket with touch tape flap closure on left hand side
- Seven reinforced belt loops
- YKK zipper

COLOURS

Yellow (BBLV)
Orange (BVEO)

SIZES

30-44R
34-52S
Modern Fit

FABRIC

65% Polyester 35% Cotton Twill 245gsm

SHIRT UKK1219T
JACKET UKJ6069T
TROUSERS UKPC6211T





UKJ6976

DIAMOND QUILTED BOMBER JACKET**FEATURES**

- Diamond quilted outer with polyester wadding
- Sherpa body lining for extra warmth
- Internal chest mobile phone pocket on left hand side
- Two waist welt pocket with zip closure
- Ribbed hem and sleeves cuffs to retain warmth
- Chin guard zip stopper

COLOURS

Black (BBLK)

SIZESXS - 6XL
Traditional Fit**FABRIC**100% Polyester Micro Peach
100gsm 100% Polyester Sherpa 250gsm
100% Polyester Taffeta 52gsm

BJ6570

FLX & MOVE™ SOFT SHELL JACKET**FEATURES**

- Showerproof fabric with breathable membrane
- Waterproof rating: Up to 8,000mm H₂O
- Bonded internal fleece face
- Zip off detachable hood
- Two chest pockets with waterproof zip closure
- Black reflective piping
- Two waist inseam pockets with zip closure
- Chin guard zip stopper
- Adjustable sleeve tab with touch tape
- Contrast elbow patch

COLOURSBlack (BBLK)
Navy (BPCT)**SIZES**XS - 6XL
Traditional Fit**FABRIC**92% Polyester 8% Spandex Ripstop with TPU and Fleece
320gsm
100% Polyester Stretch Mesh Lining 130gsm

JACKET BJ6570





UKJ6944

FLX & MOVE™ CONTRAST PUFFER FLEECE HOODED JACKET



FEATURES

- Quilted with polyester wadding for extra warmth
- Two angled waist pockets with zipper closure
- Adjustable lined quilted hood
- Contrast knit fleece sleeves and hood for extra comfort
- Contrast 2x2 rib sleeve cuff
- Contrast reinforced elbow patch

COLOURS

Black (BBLK)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Nylon Oxford 136gsm
100% Polyester Lining with Polyester Wadding 160gsm
65% Polyester, 35% Cotton Fleece 300gsm



BJ6843

HEAVY DUTY DOBBY JACKET



FEATURES

- Durable two layer waterproof and breathable fabric
- Waterproof rating: Up to 15,000mm H₂O
- All seams are seam sealed
- Quilted lining for extra warmth
- Three piece shaped hood with adjustable toggles
- Two zip chest pockets
- Two waist inseam zip pockets
- Adjustable half elasticated cuff with touch tape tab closure

COLOURS

Black (BBLK)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Dobby with TPU Membrane Laminated
100% Polyester Wadding 160gsm
100% Polyester lining with Polyester Wadding 160gsm



UKJ6937

FLX & MOVE™ SHIELD JACKET



FEATURES

- Showerproof fabric with breathable membrane
- Waterproof rating: Up to 10,000mm H₂O
- Bonded internal fleece face
- Contrast abrasion resistant panels in high stress areas
- Three piece shaped hood with collar stand and adjustable toggles
- Right hand side chest pocket with waterproof zipper
- Two waist inseam pocket with zip closure
- Contoured shape five piece sleeves
- Chin guard zip stopper
- Adjustable sleeve cuff with touch tape tab closure

COLOURS

Charcoal (BCCG)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester with TPU Membrane Fleece Laminate Bonded with Fleece 280gsm
95% Polyester, 5% Spandex with TPU Coating 200gsm
100% Polyester Silver Mesh 130gsm
100% Polyester Taffeta 50gsm

JACKET UKJ6937



JACKET BJ6843



UKV0330HT

TAPED HI VIS REVERSIBLE PUFFER VEST



FEATURES

- Waterproof outer shell fabric
- Waterproof rating up to: 20,000mm H₂O
- Reflective taped H pattern
- Reversible style (2 in 1 look) reverse look in black
- Quilted with polyester wadding for extra warmth
- Two front waist inseam pockets on main side and waist welt hand-warmers pocket on the reverse side
- Heavy duty two way zipper front opening

COLOURS

Yellow (BBLV)
Orange (BVEO)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Oxford with PU Coating 170gsm
100% Nylon Taffeta 38gsm with Polyester Wadding 160gsm

UKJ6966T

TAPED HI VIS RAIN SHELL JACKET



FEATURES

- Waterproof and breathable fabric
- Waterproof rating: Up to 20,000mm H₂O
- Reflective taped H pattern with biomotion tape on sleeves and extra reflective taped hoop at hem
- All seams are seam sealed
- Two waist pockets with touch tape closure
- Storm flap with touch tape and zip closure
- Stand collar with built in concealed hood
- Adjustable 1/2 elasticated cuff with touch tape tab closure

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Modern Fit

FABRIC

100% Polyester Oxford with PU Coating 300 D 180gsm 100% Polyester Mesh Lining 120gsm 100% Polyester Mechanical Stretch Twill with Bonded Fleece and TPU Lamination 310gsm 100% Polyester Mesh Lining



JACKET UKJ6966T
TROUSER UKPC6114T



UKJ6069T

TAPED HI VIS SOFT SHELL JACKET



FEATURES

- Showerproof fabric with breathable membrane
- Waterproof rating: Up to 7,500mm H₂O
- Reflective taped hoop pattern with biomotion tape on sleeves
- Reflective piping along chest and back
- Detachable zip-off hood
- Eyelet ventilation under arms
- Bonded internal fleece face
- Chest pocket with waterproof zipper
- Two waist pockets with waterproof zippers
- Elasticated drawcord at hem
- Sleeve cuff adjusters to reduce water entering over wrist
- Chin guard zip stopper

COLOURS

Yellow (BBLY)
Orange (BVEO)

SIZES

S - 6XL
Traditional Fit

FABRIC

100% Polyester MechanicalStretch Twill with Bonded Fleece and TPU Lamination 310gsm
100% Polyester Mesh Lining

UKJ6671T

TAPED HI VIS WET WEATHER BOMBER JACKET



FEATURES

- Waterproof and breathable fabric
- Waterproof rating: Up to 20,000mm H₂O
- Reflective taped H pattern with biomotion tape on sleeves
- All seams are seam sealed
- Quilted lining for extra warmth
- Stand collar with built in concealed hood
- Two waterproof zip waist pockets
- Pen loop
- Storm flap with touch tape and zip closure
- Adjustable 1/2 elasticated cuff with touch tape closure

COLOURS

Yellow (BBLY)
Orange (BVEO)

SIZES

S - 6XL
Traditional Fit

FABRIC

100% Polyester Oxford with PU Coating 300D
100% Polyester Fleece Lining 200gsm
100% Polyester Mesh Lining 120gsm
100% Polyester Padded Quilted Lining 160gsm





UKJ6934T

TAPED HI VIS RIPSTOP BONDED FLEECE JACKET



FEATURES

- Two layer showerproof fabric
- Waterproof rating: Up to 10,000mm H₂O
- Reflective heat sealed segmented taped hoop pattern and biomotion taping on sleeves
- Bonded internal contrast hi vis colour polar fleece
- Built in adjustable hood
- Two waist pockets with zipper closure
- Sleeve cuff adjusters reduces water entering over wrist

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Bonded Ripstop with TPU and Polyester Polar fleece 260gsm
100% Polyester Mesh



UKJ6971HT

TAPED TWO TONE HI VIS PUFFER JACKET



FEATURES

- Two layer showerproof fabric
- Waterproof rating: Up to 13,400mm H₂O
- Reflective taped H pattern and biomotion taping on sleeves
- Waterproof zip closure
- Quilted with polyester wadding for extra warmth
- Two waist pockets with reflective waterproof zippers
- Shaped lined hood with adjustable cord and toggle
- Shaped back tail
- Chin guard zip stopper with built in wind stopper

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

S - 6XL
Modern Fit

FABRIC

100% Polyester Mini Ripstop TPU Coated 166gsm
100% Polyester Lining with Polyester Wadding 160gsm





UKJ6975

TAPED HI VIS 5 IN 1 RAIN JACKET



FEATURES

- Waterproof and breathable fabric
- Waterproof rating: Up to 20,000mm H₂O
- Reflective taped H pattern with extra back hem tape and biomotion taping on sleeves
- Waterproof outer shell, fully seam sealed
- Zip-out reversible padded body warmer
- Detachable, zip-out sleeves and heavy-duty two way zippered front opening
- Stow away hood on outer jacket
- Chin guard for increased comfort
- Inner and outer jacket embroidery access
- Two hip pockets with hand-warmers
- Outer jacket mobile phone pocket and three pen holders on sleeve
- ID card holder on outer and inner jackets
- Elasticated sleeve storm cuffs with fastening

COLOURS

Yellow/Navy (TT04)
Orange/Navy (BT05)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Oxford with PU Coating 300D, 180gsm
100% Polyester Fleece Lining 200gsm
100% Polyester Mesh Lining 120gsm



UKP6965T

TAPED HI VIS RAIN SHELL TROUSERS



FEATURES

- Waterproof and breathable fabric
- Waterproof rating: Up to 20,000mm H₂O
- Reflective tape around lower leg
- All seams are seam sealed
- Full elasticated waistband
- Lower leg in contrast colour for dirt protection
- Adjustable press snap hem opening
- Front angled pockets that open to body

COLOURS

Yellow/Navy (TT04)
Orange/Navy (TT05)

SIZES

XS - 6XL
Traditional Fit

FABRIC

100% Polyester Oxford with PU Coating 300D, 180gsm



**HIGH VIS
WATERPROOF VEST**



**REVERSIBLE
VEST**



**WATERPROOF
JACKET**



**REVERSIBLE
JACKET**



BK1424

PAINTERS CONTRAST TEE



FEATURES

- Lightweight and breathable cool mesh fabric
- Crew neck style
- Contrast side panels with additional contrast piping
- Raglan sleeves with contrast shoulder to sleeve stripes

COLOURS

White (BWHT)

SIZES

S - 3XL
Active Fit

FABRIC

100% Polyester Mesh 140gsm



BSHC1422 | PAINTERS CONTRAST CARGO SHORT



FEATURES

- Stretch cotton canvas for extra comfort and movement
- Contrast grey oxford highlights in high abrasive areas for extra durability
- 12 Multi functional pockets
- Gusset crotch panel to prevent crotch splitting
- Seven reinforced wider and stronger belt loops with hanger loop
- YKK zipper
- In leg length 28cm / 11 inches

COLOURS

White (BWHT)

SIZES

72 - 132
Modern Fit

FABRIC

97% Cotton, 3% Spandex
Canvas 280gsm
100% Polyester Oxford
300D



BPC6422 | PAINTERS CONTRAST CARGO TROUSERS



FEATURES

- Stretch cotton canvas for extra comfort and movement
- Contrast grey oxford highlights in high abrasive areas for extra durability
- Multi functional pockets
- Gusset crotch panel to prevent crotch splitting
- Double layer shaped contrast knee
- Back shaped knee panel
- Seven reinforced wider and stronger belt loops with hanger loop
- YKK zipper

COLOURS

White (BWHT)

SIZES

72 - 112R
Modern Fit

FABRIC

97% Cotton, 3% Spandex
Canvas 280gsm
100% Polyester Oxford
300D



BAB0422

PAINTERS CONTRAST BIB & BRACE OVERALL



FEATURES

- Stretch cotton canvas for extra comfort and movement
- Contrast grey oxford highlights in high abrasive areas for extra durability
- Elastic back for extra comfort
- Multi functional bib patch pocket with zipper closure
- Two mitred front pockets and coin welt pocket on front right hand side
- Two back hip patch pockets
- Tool and mobile phone pocket
- Gusset crotch panel to prevent crotch splitting
- Double layer shaped knee
- Back shaped knee panel
- Seven reinforced wider and stronger belt loops with hanger loop

COLOURS

White (BWHT)

SIZES

72 - 117R
92 - 112S
Modern Fit

FABRIC

97% Cotton, 3% Spandex Canvas 280gsm
100% Polyester Oxford 300D



CAP UKCAP50
TEE BKT091



UKB101 | STRETCH WEBBING BELT



FEATURES

- Comfortable, stretchy and durable
- Easy adjust and wear buckle

COLOURS

Black (BBLK)

SIZES

One size fits most

FABRIC

Polyester, metal buckle



UKCAP50 | BISLEY CAP

FEATURES

- Baseball cap with 5 panel structure
- Structured design with pre-curved peak
- Padded sweatband for added comfort
- Metal clip fastener at back
- Embroidery eyelets

COLOURS

Navy (BPCT)

SIZES

One size fits most

FABRIC

100% Cotton Drill 190gsm



UKBEAN55 | BISLEY BEANIE

FEATURES

- Knitted acrylic
- Stretchable rib knit
- Roll up cuff

COLOURS

Black (BBLK)

SIZES

One size fits most

FABRIC

100% Acrylic



UKSX7210 | WORK SOCK PACK (3X PACK)



FEATURES

- Extra heel stress-point support
- Reinforced toe
- Increased durability for industrial environments

COLOURS

Dark Navy (BTOE)

SIZES

6 - 10
11 +

FABRIC

80% Cotton, 15% Polyester,
5% Elastane



BSX7025 | BISLEY RECYCLE REPREEVE WORK SOCKS (3X PACK)



FEATURES

- Recycled blend fabric
- 3 pairs in a pack: black, navy and charcoal

COLOURS

Assorted (ABCN)

SIZES

6 - 10
11 +

FABRIC

65% Recycled Polyester, 31%
Polyester, 4% Elastane

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SIZING & HOW TO MEASURE

TRADITIONAL FIT

Workwear garments are traditionally bigger in terms of fit compared to fashion or casualwear. Bisley garments are well known for their generous fit, providing greater comfort and movement when you work.

The ease for Traditional Fit shirts is 23cm.

MODERN FIT

Bisley Modern Fit shirts are half a Size smaller than the Traditional Fit. Bisley Modern Fit trousers/shorts are lower waisted (approx 4cm below true waist), half Size bigger in the waist, half Size smaller in the thigh, knee and hem opening.

The ease for Modern Fit shirts is 19cm.

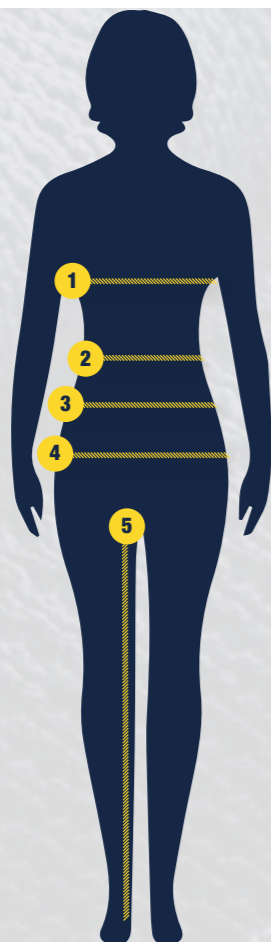
ACTIVE FIT

Bisley Active Fit shirts are one Size smaller than the Traditional Fit. This is made possible due to the stretch component of the garment. Bisley Active Fit trousers/shorts are lower waisted (approx 4cm below true waist), half Size bigger in the waist, one Size smaller in the thigh, knee and hem opening. The Active Fit is ideal for workers who prefer stretch garments to enhance comfort, flexibility and movement whilst maintaining durability.

The ease for Active Fit shirts is 15cm.

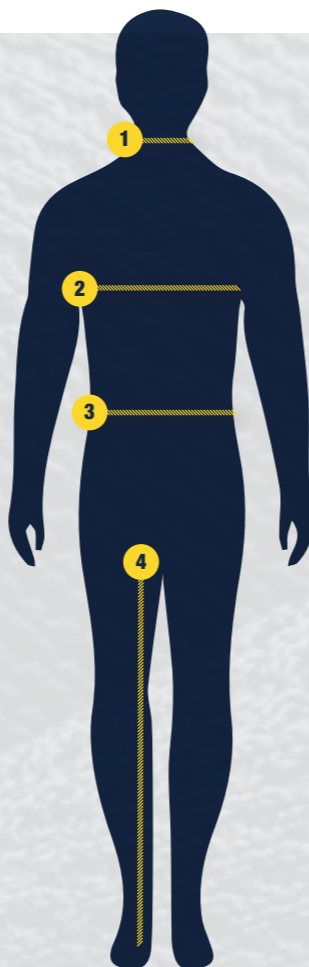
WOMEN'S MEASUREMENTS

- BUST:** Measure around the fullest part of the bust under the arms with your arms at resting position.
- WAIST:** Measure over undergarments at the natural waistline (usually approx. 1cm above the navel).
- LOWER WAIST:** Measure over undergarment approx. 4cm below the natural waistline.
- HIP:** Measure over undergarments at hips (usually the widest part and is approx. 25cm below the waistline).
- IN-LEG:** Measure from crotch to floor, with shoes.



MEN'S MEASUREMENTS

- NECK:** Measure around the neck where the top of the shirt collar would sit.
- CHEST:** Standing naturally, measure around the fullest part of the chest and shoulder, under the arms with your arms at resting position.
- WAIST:** Measure over undergarments at the natural waistline (usually approx. 1cm below the navel).
- IN-LEG:** Measure from crotch to floor, with shoes.



WOMEN'S - ALL STYLES

Size	6	8	10	12	14	16	18	20	22	24
To fit body bust size (cm)	80	85	90	95	100	105	110	115	120	125
To fit body natural waist size (cm)	60	65	70	75	80	85	90	95	100	105
To fit body lower waist size (cm)	67	72	77	82	87	92	97	102	107	112
To fit body hip size (cm)	87	92	97	102	107	112	117	122	127	132
In-leg length (cm)	76	78	80	82	84	84	84	84	84	84

SHORTS

Size	30/77	32/82	34/87	36/92	38/97	40/102	42/107	44/112	46/117	48/122	50/127	52/132
To fit waist Size (cm)	77	82	87	92	97	102	107	112	117	122	127	132
To fit waist Size (inches)	30	32	34	36	38	40	42	44	46	48	50	52

TROUSERS

Size REGULAR	30/77R	32/82R	34/87R	36/92R	38/97R	40/102R	42/107R	44/112R	46/117R	6XL		
Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL		
To fit waist Size (cm)	77	82	87	92	97	102	107	112	117			
To fit waist Size (inches)	30	32	34	36	38	40	42	44	46			
In-leg length (cm)	80	82	82	84	84	86	86	88	88			
In-leg length (Inches)	31	32	32	33	33	34	34	35	35			
Size STOUT			34/87S	36/92S	38/97S	40/102S	42/107S	44/112S	46/117S	48/122S	50/127S	52/132S
To fit waist Size (cm)			87	92	97	102	107	112	117	122	127	132
To fit waist Size (inches)			34	36	38	40	42	44	46	48	50	52
In-leg length (cm)			78	80	80	82	82	84	84	84	84	84
In-leg length (Inches)			30	31	31	32	32	33	33	33	33	33

SHIRTS

Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
To fit neck Size (cm)	36	37/38	39/40	41/42	43/44	46	48	50	52	54
To fit neck Size (Inches)	14	14	15 ½	16	17	18	19	19 ½	20 ½	21 ¼
To fit chest Size (cm)	87	92	97	102	107	112	117	122	127	132
To fit chest Size (inches)	34	36	38	40	42	44	46	48	50	52

JACKETS / KNITWEAR

Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
To fit chest Size (cm)	87	92	97	102	107	112	117	122	127	132
To fit chest Size (inches)	34	36	38	40	42	44	46	48	50	52

CUSTOMER SUPPORT

CUSTOMER SUPPORT CONTACT INFORMATION

BSA BRANDS (UK) LIMITED

E sales@bsabrands.co.uk
T 0800 9550 550
W bisleyworkwear.co.uk

WAREHOUSE

Standbridge Lane, Kettlethorpe,
Crigglestone, Wakefield WF2 7YY, UK

DISTRIBUTOR SUPPORT INFORMATION

CUSTOMER SERVICE HOURS

United Kingdom 9am to 5.30pm
Monday to Friday.

STANDARD DELIVERY

Free UK delivery for orders over £150.
Charges may apply for smaller orders and will be indicated on your order confirmation.

Orders received before 1pm will be dispatched same day from our warehouse.

Orders received after 1pm will be dispatched next day or earlier if possible.

Standard delivery service to all mainland UK addresses is within 48 hours.

PRIORITY DELIVERY

For urgent deliveries, the Bisley team can provide a priority service where freight charges are calculated by size, weight, destination and speed of service required. Any additional charges are indicated on your order confirmation.

CORPORATE IDENTIFICATION

The Bisley team can help you develop a corporate identity that sets you apart from the rest. We can monogram, embroider, heat transfer or screen print your company logo onto almost any piece of Bisley Workwear clothing. Contact our Customer Service team or your local Sales Representative for further information.

QUALITY GUARANTEE

Bisley Workwear garments are sourced, manufactured and tested by independent laboratories to strict global and European standards, which ensure consistency of product and workmanship.

Each Bisley Workwear garment is labelled with a barcode and identifying order number, so we can quickly trace the production processes used to manufacture your product, identify the issue and resolve it immediately.

This exemplary quality control process allows us to replace any garment which does not meet your quality expectations once you return it to us for inspection.

RETURNING PRODUCT

For all distributor-initiated returns (where the customer has made an ordering mistake), a claim must be made within seven (7) days from receipt of the goods. An order handling fee will apply. Goods will only be accepted if they are in their original packaging and condition, free of any markings and damage. The customer will be required to pay for the freight back to the Bisley warehouse from which the goods were dispatched. The original invoice number must be supplied before any claim can be processed.

WE WILL CONSIDER CLAIMS FOR

- Goods damaged or lost in transit
- Goods that are faulty or defective as a result of faulty workmanship or materials.

A Returns Authorisation Number (R.A.N.) must be obtained by contacting the Bisley Customer Service team who will explain the full returns process. Any goods sent without a R.A.N. will be returned to the customer at their cost. Bisley will accept freight charges on returned goods provided the return has been duly authorised by a company representative and the goods are returned via the carrier nominated by Bisley.

WE WILL NOT ACCEPT THE RETURN OF GOODS IF

- Goods are damaged in the washing machine or dryer due to care instructions having not been followed correctly
- Goods suffering from normal wear and tear
- Goods that have been shop soiled or have discoloured due to lengthy periods of time in the store
- Goods that are discontinued products
- Goods that have had a customer-approved value-add, including embroidery, printing or custom taping.



Bisley WORKWEAR

BISLEYWORKWEAR.CO.UK

T 0800 9550 550

E sales@bsabrands.co.uk

Visit our website to find your nearest stockist

PIP

GLOBAL SAFETY



BSiF Registered

Bisley workwear (UK)
is a member of the BSiF's Registered
Safety Suppliers Membership Scheme.

Although we take care during photographic reproduction
of our products, colours shown may vary slightly from the
actual finished product.

For further information on this or any other offer, please
contact Bisley Workwear Customer Service on
0800 9550 550 or your local sales representative
CN 117 22798.

