## How the Twin-Tank Softener works.

### **Water Softening Process**

Hard water enters the tank in service. As it passes through the resin, the hard water ions are attracted to the resin. By the time the water gets to the bottom of the tank, it's soft.

## **Regeneration Process**

When the resin becomes saturated with hard water ions, the tank goes into regeneration. Brine water is injected into the tank and rinses the hard water ions off the resin and down the drain. Once the resin is free of the hard water ions, fresh, soft water rinses all the

brine out, leaving the tank ready for service.

FYI: Typical water ranges from 1 gpg (grains per gallon) to well in excess of 100 gpg of hardness. The Environmental Protection Agency recommends using water not exceeding 7 gpg.







Part no. 40826 5M 3/03



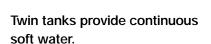




# Introducing the Twin-Tank Water Softener System

A cost-effective solution for soft water all the time.

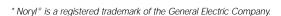
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With a twin-tank system featuring the new Fleck 9100 valve, families benefit from soft water 24 hours a day, seven days a week. That's because the second tank of soft water acts as a backup, ready to immediately provide soft water once 100% of the first tank is used. While the second tank is in service, the first tank regenerates, giving you all the advantages of continuous soft water.

## Noryl® material for added durability.

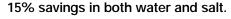
Manufactured from high-tech Noryl®\* material the 9100 valve has been Noryl® material engineered and tested to withstand the equivalent of 27 years of uninterrupted daily use. Also available in lead-free brass.







Installing a twin-tank softener featuring the Fleck 9100 valve can save significant amounts of water and salt.



Unlike preset systems, the twin-tank system regenerates with soft water only when necessary. Plus it uses 100% of the tank in service. The end result? Fifteen percent savings in both water and salt.\*\*

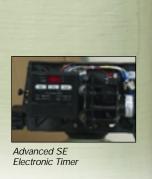
\*\* Compared to a system with meter delayed regeneration and the reserve set at 30% of the system capacity, provided that half of the reserve capacity is unused.

#### Electronic or mechanical.

Your choice of the highly reliable 3200 mechanical timer or advanced SE electronic timer with easy programming and minimal parts.

### Only pennies per day to operate.

Choose the SE electronic timer, and you'll pay only \$4.87 in electricity for the entire year. Choose the mechanical timer, and that cost is less than 25 cents per year!\*\*\*





<sup>\*\*\*</sup> Based on one regeneration per day at \$0.0745/kw.