

Bonded Continuous Filament Polyester Thread



ULTRA DEE®



Color	DB92 (1035yd)	DB92 (4141yd)	DB138 (2913yd)	69 G bobbins	92 A bobbins	92 G bobbins	92 M bobbins	92 U bobbins	138 G bobbins	138 M bobbins	138 U bobbins
White	3UDLA924	3UDLA92	3UDLA138	371	362LA	340LA	318LA	386	316LA	357LA	370
Black	3UDLA924B	3UDLA92B	3UDLA138B	371B	362LAB	340LAB	318LAB	386B	316LAB	357LAB	370B
Beaver	3UDLA9243187	3UDLA923187	3UDLA1383187	-	-	340LA3187	318LA3187	-	316LA3187	357LA3187	-
Steel	3UDLA9248065	3UDLA928065	-	-	-	-	318LA8065	-	-	-	-

Coats Ultra Dee® Thread

A high tenacity, continuous filament polyester thread that is engineered with innovative bonding technology to prevent the ply untwisting even during intense manufacturing.

Ultra Dee® sewing thread has 20 – 33% higher retained strength compared with other standard lubricated sewing threads leading to less seam breaks. It is specifically designed for demanding applications to deliver superior sewing performance for maximum productivity and excellent seam quality.

Applications:

- Dress and casual footwear
- Protective footwear
- Sports footwear
- Automotive seat trims
- Upholstery and furniture
- Luggage and leather goods
- General purpose marine applications
- Outdoor goods

Color	DB92 (1035yd)	Color	DB92 (1035yd)
White	3UDLA924	Ashes	3UDLA9243512
Lt. Blue #6	3UDLA9246162	Tan	3UDLA9244152
Chambray Blue	3UDLA924368	Pebble Beige	3UDLA9241161
Bird's Egg Blue	3UDLA9241412	Mastic Beige	3UDLA9241194
Empire Blue	3UDLA9246692	Peasant Beige	3UD92161292
Copenhagen	3UDLA9246183	Sand	3UDLA9243475
Rhonda Blue	3UDLA9243362	Nu Suntan	3UDLA92494
Blue	3UDLA9241036	Beaver	3UDLA9243187
Yale Blue	3UDLA9246007	Velvet Fog	3UDLA924659
Steam Blue	3UDLA9241472	Gold Brown	3UDLA9243285
Derby Navy	3UDLA9243583	Scarab	3UDLA9245167
Navy #1	3UDLA9246085	Azure	3UDLA924838
Navy Blue	3UDLA9243907	May Green	3UDLA9245839
Bishop Red	3UDLA924107	Jade	3UDLA9245064
Scarlet	3UDLA9242003	Hunter	3UDLA9245007
Malaga	3UDLA9242328	Evergreen	3UDLA9245495
Spring Wine	3UDLA9241328	Spruce	3UDLA9243543
Rubytone	3UDLA9241127	Forestry Green	3UDLA9242
Double Ripe Raisin	3UDLA9243731	Olive Drab	3UDLA924613
Pink #3	3UDLA9242107	Colonial Brown	3UDLA9241128
Rose Damask	3UDLA9245391	Dk. Mahogany	3UDLA924306
Purple	3UDLA9247007	Seal	3UDLA9243928
Nude	3UDLA92411	Brown	3UDLA9243295
Toboggan	3UDLA9243024	Chestnut	3UDLA9243925
Brique	3UDLA9241173	Med. Titanium	3UDLA9243378
Chinese Rust	3UDLA9241239	Steel	3UDLA9248065
Terra Cotta	3UDLA9244285	Nickel	3UDLA9248115
Gold	3UDLA9244815	Gray Black	3UDLA9243787
Honey	3UDLA9244135	Graphite	3UDLA9248965
		Dk. Quartz	3UDLA9243597
		Black	3UDLA924B

Bobbins sold by the gross.
Top thread sold by individual spools.

Characteristics	Tex	Avg. Yards/Lb.	Break Strength	Plies	Govt Size	Elongation	Recommended Needle Size
Ultra Dee DB92	T90	4200	14	4	F	14%-17%	20/22
Ultra Dee DB138	T135	2750	21	3	FF	14%-17%	22/24

