STEERSMARTS[™]

2018+ JL Jeep Wrangler Yeti XD Frame Side Track Bar Reinforcement Bracket

Part Number: 79025001

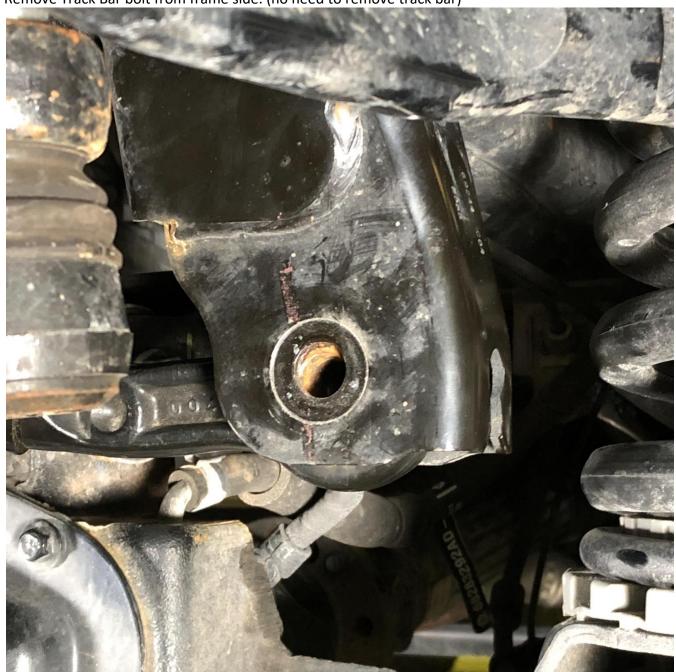


Tool List:

- 1. Torque Wrench
- 2. 18mm socket, ratchet, open end/ratching wrench (may need both)
- 3. 19mm socket, ratchet, open end/ratching wrench (may need both)
- 4. 21mm socket, ratchet, open end/ratching wrench (may need both)
- 5. Socket Extension

Installation Steps:

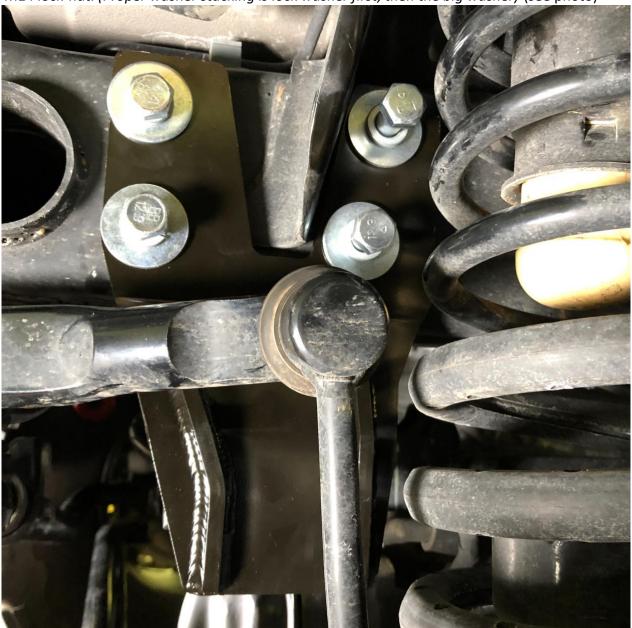
1. Remove Track Bar bolt from frame side. (no need to remove track bar)



2. Remove 4x fasteners holding Power Steering Gear Box:

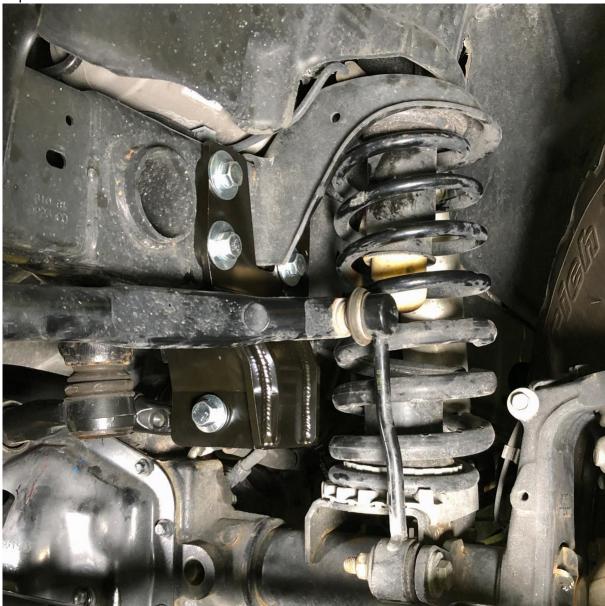


- 3. Slide Trackbar Reinforcement Bracket into place
- 4. Using new fasteners included in box, slide the two longest M12 bolts into holes 1 & 2 (closest to bumper), the two shorter M12 bolts into 3 & 4, and the M14 bolt through the track bar hole, using the M14 lock-nut. (*Proper washer stacking is lock washer first, then the big washer*) (see photo)



- 5. Torque 4x M12 Power Steering Gear bolts to 100 ft. lbs.
 - a. Note If you have trouble getting a socket/wrench on bolt #3, try using a ratchet strap to gently pull the coil spring to the side and out of the way enough to gain access.
 - b. This is where you may need to use a socket extension

6. Torque 1x M14 Track Bar bolt to 125 – 130 ft. lbs.



7. You have successfully installed the Frame Side Track Bar Reinforcement Bracket