



TRANSFER FILM

manufactured by

**B-FLEX**  
HEAT TRANSFER VINYL

Manufactured in  
ITALY by B-FLEX  
for DTF printers

 MADE IN ITALY



## What makes DTF B-FLEX film so unique and special?



### GUARANTEE OF CONSISTENT QUALITY OVER TIME

the films features remain unchanged so you can count on the same premium quality over time.



### HOT PEEL

Instant liner removal.



### MAXIMUM PERFORMANCE ON SMALL DETAILS

perfect peel avoiding dragging details.



### BRILLIANT AND VIVID COLORS

excellent color rendering for intensity and depth.



### PROMPT DELIVERY

production and warehouse based in Italy simplify order management, it's possible to order small quantities and receive them quickly. You don't have to fill the containers!



### APPLICATION FROM 130°C / 265°F

to be able to customize many different fabrics and delicate materials.



### SOFT TOUCH EFFECT

smooth and soft results on the application due to a special chemical formula of the film.



## TECHNICAL FEATURES

Hot peel (or cold peel) with application range **from 130°C / 265°F to 160°C / 320°F\***.

Application time starting **at 4 seconds\***.

Optimal powder glue melting range **from 85°C / 185°F to 140°C / 250°F\*** (internal oven temperature).

**Matt finish.**

No residues of **powder glue or ink** left on the film.

For brighter colors and durability, a **second press** may be needed due to temperature and application time.

\*The technical info depending from the setting of DTF printer, glue and ink used.

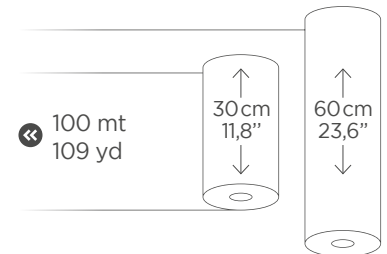
## INSTRUCTIONS

- 1 **PRINTING SET UP**  
Set up a white ink which allows for correct layering of inks. White ink can also be used as a full-on color.
- 2 **PRINT ON TRANSFER FILM**  
Mirror design.
- 3 **GLUE APPLICATION**  
Manually or with automatic shaker.
- 4 **OVEN CURING**  
Internal oven temperature between 85°C/185°F and 140°C/250°F\*.
- 5 **HEAT PRESSING TRANSFER ON GARMENT**  
Follow the suggested technical features.
- 6 **LINER REMOVAL**  
Instant and semi-hot, depending on temperature and application time used.

## STANDARD SIZES AVAILABLE

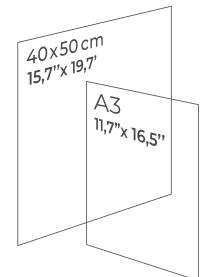
### ROLLS

- h 30 cm x 100 mt / 11,8" x 109 yd
- h 60 cm x 100 mt / 23,6" x 109 yd

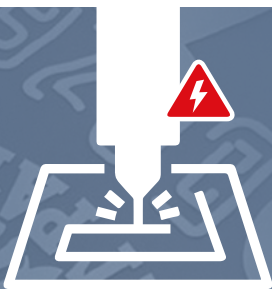


### SHEETS

- A3  
11,7" x 16,5"
- cm 40x50  
15,7" x 19,7"



**CUSTOM SIZES**  
available on demand.



## Problems during the printing stage?

The DTF world is new and has a lot of variables to consider. You may have issues at first without really understanding why.

## Don't give up, call us for help!

Our experience is at your disposal. We will work through the problem together, so you'll understand how to solve the issue and get the perfect application!

**B-FLEX**  
HEAT TRANSFER VINYL

### HEADQUARTERS

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