



# CUTTER SETTINGS FOR HTV MATERIALS

EasyWeed®, EasyWeed® Electric, EasyWeed® Extra , EasyWeed® Adhesive, EasyReflective™,					
<b>Cricut:</b> Blade: Standard Setting: Iron-on	<b>Silhouette Cameo:</b> Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 6	<b>Brother Scan N Cut:</b> Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1	<b>Roland GS/GX-24:</b> Blade: 45° Gram-Force: 80-90 Offset: .250 Speed: 25-50 cm/s	<b>Graphtec:</b> Blade: 45° Gram-Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s	<b>Titan Series:</b> Blade: 45° / 60° Gram-Force: 60-65 Speed: 180mm/s *Blade Advancing Varies
EasyWeed Glow					
<b>Cricut:</b> Blade: Standard Setting: Paper+	<b>Silhouette Cameo:</b> Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 5	<b>Brother Scan N Cut:</b> Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1	<b>Roland GS/GX-24:</b> Blade: 45 Gram-Force: 80-90 Offset: .250 Speed: 30 cm/s	<b>Graphtec:</b> Blade: 45° Gram-Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s	<b>Titan Series:</b> Blade: 45° / 60° Gram-Force: 60-65 Speed: 180mm/s *Blade Advancing Varies
EasyWeed® Stretch					
<b>Cricut:</b> Blade: Standard Setting: Iron-on	<b>Silhouette Cameo:</b> Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 6	<b>Brother Scan N Cut:</b> Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1	<b>Roland GS/GX-24:</b> Blade: 45 Gram-Force: 60-70 Offset: .250 Speed: 30 cm/s	<b>Graphtec:</b> Blade: 45° Gram-Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s	<b>Titan Series:</b> Blade: 45° / 60° Gram-Force: 60-65 Speed: 180mm/s *Blade Advancing Varies
EasyWeed® Sub Block					
<b>Cricut:</b> Blade: Standard Setting: Paper+	<b>Silhouette Cameo:</b> Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 6	<b>Brother Scan N Cut:</b> Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 3	<b>Roland GS/GX-24:</b> Blade: 45 Gram-Force: 80-90 Offset: .250 Speed: 30 cm/s	<b>Graphtec:</b> Blade: 45° Gram-Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s	<b>Titan Series:</b> Blade: 45° / 60° Gram-Force: 65-70 Speed: 180mm/s *Blade Advancing Varies
Glitter:					
<b>Cricut:</b> Blade: Standard Setting: Paper+	<b>Silhouette Cameo:</b> Blade: Standard, 4 Material: Heat Transfer, Smooth Speed: 8 Force: 11	<b>Brother Scan N Cut:</b> Blade: Standard, 3 Cut Speed: 1 Cut Pressure: 5	<b>Roland GS/GX-24:</b> Blade: 45 Gram-Force: 180-190 Offset: .250 Speed: 30 cm/s	<b>Graphtec:</b> Blade: 45° Gram-Force: 17 Tool: CB09U+0 Speed: 30 cm/s	<b>Titan Series:</b> Blade: 45° / 60° Gram-Force: 100-110 Speed: 180mm/s *Blade Advancing Varies
Holographic					
<b>Cricut:</b> Blade: Standard Setting: Light Cardstock +	<b>Silhouette Cameo:</b> Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 14	<b>Brother Scan N Cut:</b> Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 3	<b>Roland GS/GX-24:</b> Blade: 45° Gram-Force: 180-190 Offset: .250 Speed: 25-50 cm/s	<b>Graphtec:</b> Blade: 45° Gram-Force: 17-18 Tool: CB09U+0 Speed: 30 cm/s	<b>Titan Series:</b> Blade: 45° / 60° Gram-Force: 75-80 Speed: 180mm/s *Blade Advancing Varies





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## StripFlock®

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Iron-on+	Blade: Standard, 4 Material: Heat Transfer, Flocked Speed: 5 Force: 6	Blade: Standard, 4 Cut Speed: 1 Cut Pressure: 2	Blade: 45° Gram-Force: 80-120 Offset: .250 Speed: 30 cm/s	Blade: 45° Gram-Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 100-110 Speed: 180mm/s *Blade Advancing Varies

## Brick® 600

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Light Cardstock +	Blade: Standard, 10 Material: Heat Transfer, Flocked Speed: 4 Force: 33	Blade: Standard, 10 Cut Speed: 1 Cut Pressure: 2	Blade: 60° Gram-Force: 150-190 Speed: 30 cm/s	Blade: 45° Gram-Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 100-110 Speed: 180mm/s *Blade Advancing Varies

For Roland & Graphtec: Due to the thickness of the material, extend the blade out so that a significant amount of blade is exposed

## ExtraReflex™

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Iron-On +	Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 4	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1	Blade: 45° / 60° Gram-Force: 100-120 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram-Force: 10-12 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 100-110 Speed: 180mm/s *Blade Advancing Varies

## ReflectAll™

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Light Cardstock +	Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 14	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 3	Blade: 45° Gram-Force: 150-180 Offset: .250 Speed: 25-50 cm/s	Blade: 45° Gram-Force: 17 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 100-110 Speed: 180mm/s *Blade Advancing Varies

## Metal

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Iron-on	Blade: Standard, 2 Material: Heat Transfer, Smooth Speed: 8 Force: 6	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 3	Blade: 45° Gram-Force: 80-90 Offset: .250 Speed: 30 cm/s	Blade: 45° Gram-Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s	Blade: 45° / 60° Gram-Force: 65-70 Speed: 180mm/s *Blade Advancing Varies

## Blackboard™

Cricut:	Silhouette Cameo:	Brother Scan N Cut:	Roland GS/GX-24:	Graphtec:	Titan Series:
Blade: Standard Setting: Paper	Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 5 Force: 8	Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1	Blade: 45° Gram-Force: 70-80 Offset: .250 Speed: 50 cm/s	Blade: 45° Gram-Force: 7-8 Tool: CB09U+0 Speed: 50 cm/s	Blade: 45° / 60° Gram-Force: 75-80 Speed: 180mm/s *Blade Advancing Varies