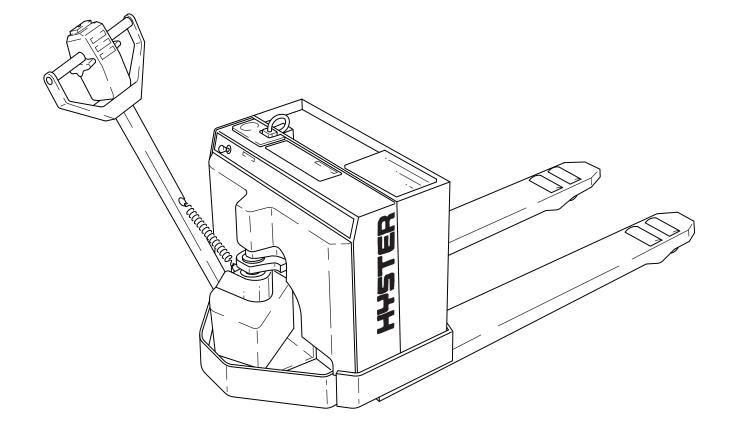
# Replacement Parts for Hyster W 40 XL/W 40 XT







### **Model Nomenclature**

### Battery **Reytant** Charger

<b>Type of Truck</b> B - Electric walkie-rider C - Electric walkie-center of E - Electric counterbalance J - Electric counterbalance N - Electric narrow aisle tr R - Electric order picker V - Very narrow aisle W - Electric walkie	ed rider, cushioned tire ed rider, pneumatic tire	Quick Wheel Lookup Electrical/Battery Control Panel - Resistor
Indicates Cap	acity	Control Panel - PMC
Design	Series	Drive Unit and Brake Assemb
A C H L F F	ruck Type - on Certain Electric Truck Models - Straddle - Center control - Pneumatic - Low level pallet - Reach, or - Rear stand drive - Short wheelbase	Motors Steer Arm & Handle Assembl Hydraulic
		Frame & Undercarriage



Note: Suffixes XL and XT represent design concepts, not nomenclature.

> This booklet is not intended to replace the original manufacturer's Parts and Service Manual. Please follow Safety Procedures outlined in the manufacturer's publication.



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embly	12
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nbly - PMC	16
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### **Quick Wheel Lookup**

OEM #	Wheel Type	Description	Wheel OD in/mm	Tread Width in/mm	Hub Width in∕mm	Hub ID in/mm	Bearing OD in/mm	Bearing #	Material/ Color
HY 2302392	Load Wheel	Poly Load Wheel-Single	3.250/83	4.500/114			1.574/40	" 6203z	Scotch, 95-A
HY 2302392-A	Load Wheel Assembly	Includes Bearings and Washers		4.500/114	4.500/114		1.574/40	6203z	Scotch, 95-A
HY 2302730-A	Riser Assembly								
GWK-W40XT-LW	Load Wheel Kit, 95-A	Includes (2) Load Wheels w/ Bearings, Axles & Fasteners		4.500/114	4.500/114		1.574/40	6203z	Scotch, 95-A
HY 2308227	Drive Tire	Poly Drive Tire-Smooth Flat	9.00/229	5.00/127		5.00/127			
HY 2308227-A	Drive Tire Assembly	Poly Drive Tire-Smooth Flat, Includes Hub	9.00/229	5.00/127		5.00/127			
HY 2308227-XG	Drive TIre	Poly Drive Tire X Groove	9.00/229	5.00/127		5.00/127			
HY 2308227-XG-A	Drive Tire Assembly	Poly Drive Tire X Groove, Includes Hub	9.00/229	5.00/127		5.00/127			
HY 2309963	Drive Tire	Rubber Drive Tire- Smooth Flat	9.00/229	5.00/127		5.00/127			Black
HY 2309963-A	Drive Tire Assembly	Rubber Drive Tire- Smooth Flat, Includes Hub	9.00/229	5.00/127		5.00/127			Black
IY 2309963-XG	Drive Tire	Rubber Drive Tire X Groove	9.00/229	5.00/127		5.00/127			Black
IY 2309963-XG-A	Drive Tire Assembly	Rubber Drive Tire X Groove, Includes Hub	9.00/229	5.00/127		5.00/127			Black
IY 2308186	Hub	Drive Wheel Hub							

GWK-W40XT-LW

Load Wheel kit Poly Hy Load (95A)



HY 2302730-A **Riser Assembly** 



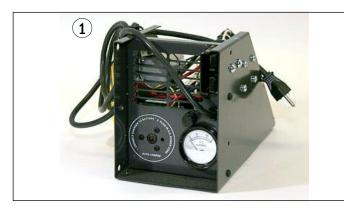
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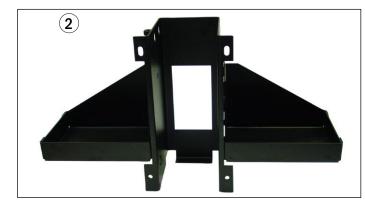


### **Quick Wheel Lookup**



## **Electrical/Battery**















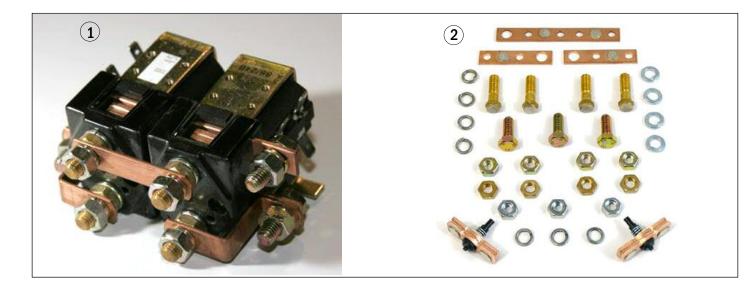
Item	Part No.	Description	
1	HY 2033588	Battery charger, 24V	to S/N A218H-01605
	HY 2036886	Battery charger, 24V	S/N A218H-01606 & Later
	HY 2033833	Battery charger, 24V	Option 1 Power Pack
	HY 1455541	Battery charger, 24V	Option 2 Power Pack
2	HY 2033591	Pivoting battery tray	
3	HY 288835	Red connector, 175A w	/contacts
4	HY 2308308	Contacts, set of (2), 17	5A
5	HY 2033589	Battery disconnect han	dle, w/screws and nuts
6	HY 2040602	Hour meter	
7	HY 2311294	Battery discharge indic	ator
8	HY 1361313	Unigauge, both BDI and	d Hour meter
9	HY 254007	Ignition switch, w/2 key	/S
10	HY 262798	Keys (2)	
11	HY 2306115	Horn	
L2	HY 2033545	Battery cover knob	
L3	HY 2307607	Wiring harness, drive u	nit to control handle

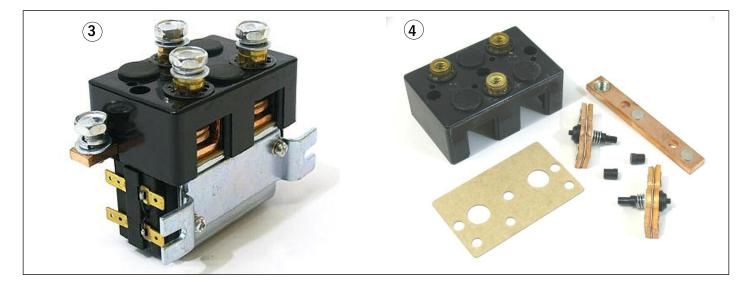


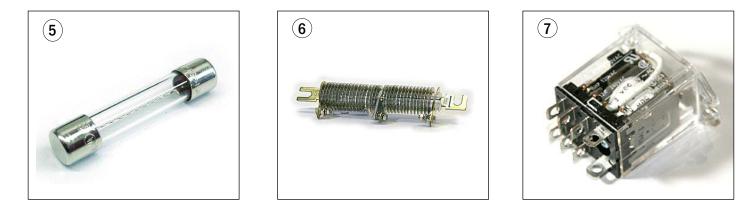


## **Control Panel - Resistor**

Control	Panel -	Resistor
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Iter	n Part No.	Description
1	HY 2305835	Contactor, F/R
2	HY 2305749	Contactor service kit (
3	HY 2310977	Contactor, F/R
4	ALDC88-SKR	Contactor service kit (
5	HY 1374793	Fuse, 10A
6	HY 2304022	Resistor
7	HY 2307162	Relay

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#### Application

to S/N A218H-001916

(HY 2305835)

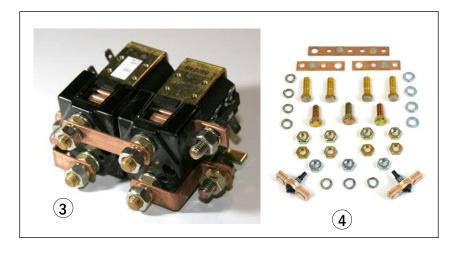
from S/N A218H-001917

(HY 2310977)

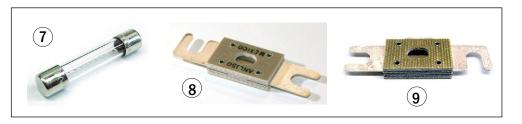


### **Control Panel - PMC**









Item	n Part No.	Description	Application
1	HY 231242-R	PMC motor controller, 24V	Re-manufactured
	HY 231242-C	Core deposit	
2	HY 2304463-R	PMC Motor Controller, 24V	S/N A218H-02152 & later
	HY 230446-C	Core Deposit	
3	HY 2307724	Contactor, F/R	to S/N A218H-02151
4	HY 2305749	Contactor service kit (HY 230	07724)
5	HY 2034462	Contactor, F/R	from S/N A218H-02152
6	HY 2305749	Contactor service kit (HY 203	34462)
7	HY 2034678	Fuse, 15A	
8	HY 354589	Fuse, 150A	
9	HY 354590	Fuse, 200A	
10	HY 2305215	Bus bar (Not shown)	
11	HY 2302598	Bus bar (Not shown)	
12	HY 2310676	Bus bar (Not shown)	
13	HY 2034312	Bus bar (Not shown)	
14	HY 2034311	Bus bar (Not shown)	
15	HY 2034313	Bus bar (Not shown)	

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### **Control Panel - PMC**



**Drive Unit and Brake Assembly** 

## **Drive Unit and Brake Assembly**

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Item	Part No.	Description
1	HY 2307702	Bearing cover
2	HY 326306	Bearing cup
2	HY 78584	Bearing cone
2 3 4	HY 12918	Snap ring
4	HY 45733	Bearing cup
	HY 326307	Bearing cone
5	HY 2309624	Brake drum
6	HY 2310849	Woodruff key
7	HY 32415	Woodruff key
8	HY 2041689	Drive motor cover
9	HY 2302128	Bushing
10	HY 2305815	Shaft
11	HY 2309762	Roll pin
12	HY 58912	Snap ring
13	HY 163971	Bearing cup
	HY 174230	Bearing cone
14	HY 2304321	Drive axle
15	HY 2307952	Plug
16	HY 2303356	Brake spring
17	HY 2302589	Cotter pin
18	HY 1369407	Pivot pin
19	HY 2042725	Brake shoe
20	HY 2311334	Bushing
21	HY 2302396	Pin
22	HY 2306414	Spring
23	HY 2305118	Screw
24	HY 2304545	Brake cam lever
25	HY 1369407	Rod end pin
26	HY 1385123	Roller bearing
27	HY 15200	Cotter pin
28	HY 2037415	Switch
29	HY 2308227	Poly Drive Tire (Please
	HY 2309963	Rubber Drive Tire (Ple
30	HY 2308186	Drive Tire Hub

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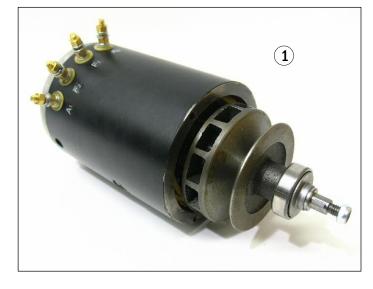


#### Application

se see Quick Wheel Lookup page 4) lease see Quick Wheel Lookup page 4)



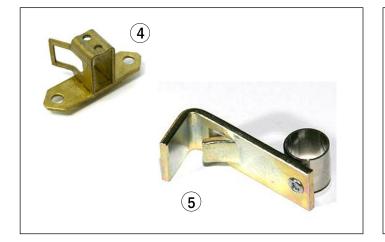
Motors







Iter	m Part No.	Description
1	HY 2310528-AM	Drive Motor, After-Mar
2	HY 2302180	Brush Set (2 per bag),
3	HY 2302180-AM	Brush Set, 4 per bag,
4	HY 2305766	Brush Holder, OEM Dr
5	HY 2310816	Brush Spring, OEM Dr
6	HY 1466025-AM	Hydraulic Pump Motor





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### Motors

#### Application

rket Replacement ), Original Drive Motor After-market Drive Motor rive Motor

rive Motor (Requires 2)

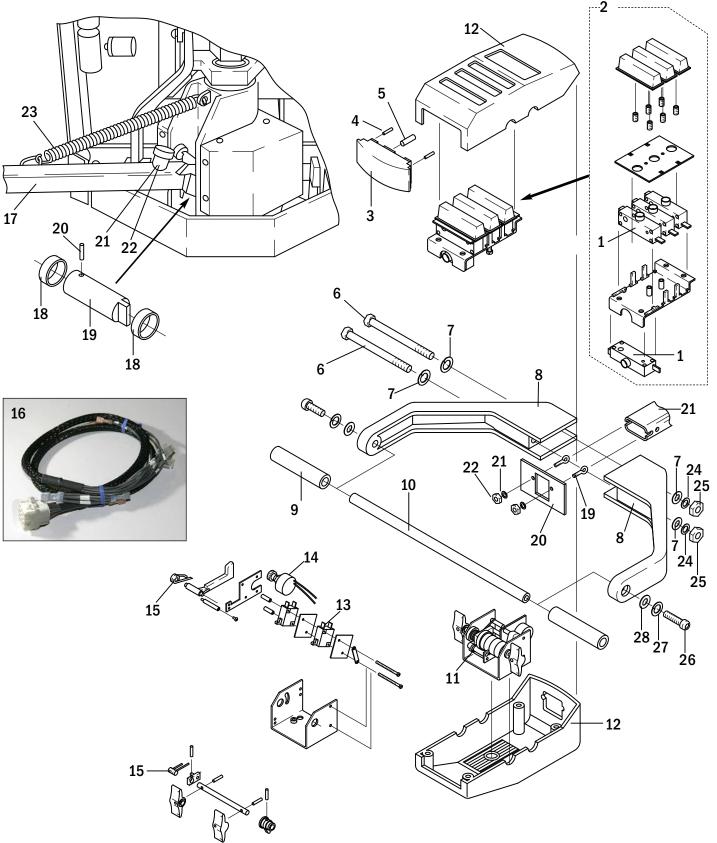
or, After-market



### **Steer Arm & Handle Assembly - PMC**

Item	Part No.	Description		
1	HY 1374529	Switch, Lift, Lower, Horn, Belly		
2	YL 505346500	Top Cover Assembly, Incl. Switches		
3	HY 2310216	Switch Actuator, Auto reverse		
4	HY 2307649	Spring, Belly Button Cover		
5	HY 2309504	Rubber Stopper		
6	HY 18522	Hex Screw		
7	HY 18515	Washer		
8	HY 2032426	Handle (Left or Right)		
9	HY 2311072	Grip		
10	HY 2308201	Shaft		
11	HY 2303444	Butterfly Switch Assembly (after 9/1995)		
12	HY 2309167	Handle Head Set, Upper and Lower		
13	HY 2309240	Micro Switch		
14	HY 2302033	Potentiometer - PMC		
15	HY 2404329	Torsion Spring		
16	HY 23003862	Handle Wiring Harness Assembly, Resistor & PMC		
17	HY 2308794	Steer Arm Weldment		
18	HY 2302128	Steer Arm Bushing		
19	HY 2305002	Steer Arm Pin		
20	HY 2309762	Roll Pin		
21	HY 2302746	Rubber Bumper		
22	HY 2304157	Screw for Rubber Bumper		
23	HY 2304879	Steer Arm Return Spring S/N A218H-02152 & late		
	HY 2309051	Steer Arm Return Spring to S/N A218H-02151		
24	HY 15155	Lockwasher		
25	HY 15055	Nut		
26	HY 2310085	Cap Screw		
27	HY 15156	Lockwasher		
28	HY 15134	Washer		











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Item Part No.

HY 2305764 HY 2037418

HY 1322444

HY 2308371 HY 2311211

HY 2307177

HY 16556

HY 16987

HY 2302339

HY 2306371

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Description

Lift cylinder

Packing kit

Fitting

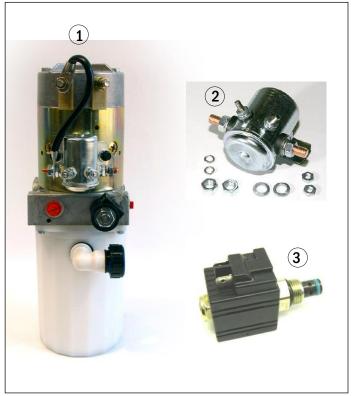
Fitting

Hose

Tube

Lift solenoid, 24V Solenoid valve, 24V

### Hydraulic



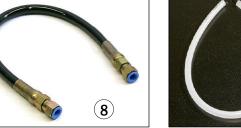
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### Hydraulic

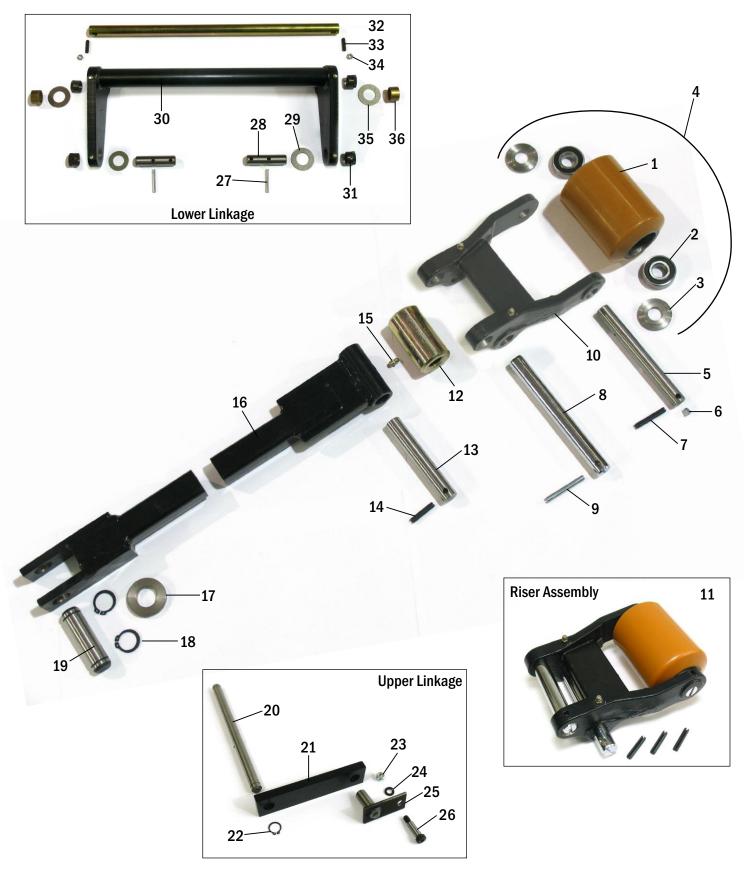
#### Application

- Hydraulic Unit, Pump & Motor Assembly, up to S/N 83128
- Hydraulic Unit, Pump & Motor Assembly, S/N 83129 & later



Hyster W 40 XL / W 40 XT

### **Frame and Undercarriage**



Iter	m Part No.	Description	Iter	m Part No.	Description
1	HY 3005911	Poly Load Wheel, 95A Durometer	13	HY 3006808	Link Pin
	HY 3005911-XL	Poly Load Wheel, 97A Durometer	14	HY 2307086	Roll Pin
2	HY 124624	Bearing	15	HY 16041	Lube Fitting
3	HY 230951	Washer	16	HY 2308822	Push Rod, 48" Fork Length
1	HY 3005911-A	Poly Load Wheel Assembly,	17	HY 2311881	Spacer
		95A Durometer, Includes	18	HY 248212	Retaining Ring
		Bearings & Washers	19	HY 3008398	Pin
HY 3005911-XL-AF		APoly Load Wheel Assembly,	20	HY 2304484	Pin
		97A Durometer, Includes	21	HY 2307680	Link
		Bearings & Washers	22	HY 58903	Retaining Ring
	GWK-W40XL-LW	Poly Wheel Kit 95A, Includes	23	HY 15055	Hex Washer
		Bearings, Axles & Washers	24	HY 15155	Lockwasher
5	HY 3005736	Load Wheel AxleIncludes Lube Fitting	25	HY 2305824	Pin
6	HY 13957	Lube Fitting	26	HY 18497	Hex Bolt
7	HY 2307242	Roll Pin	27	HY 19913	Roll Pin
3	HY 2309397	Pivot Pin	28	HY 2311661	Pin
)	HY 2307086	Roll Pin	29	HY 2308877	Shim
LO	HY 2302730	Riser Assembly, Includes Lube Fitting	30	HY 2305862	Bellcrank, 27" Wide Frame
1	HY 2302730-A	Complete Riser Assembly,	31	HY 2307600	Bushing
		95A Durometer, Includes Poly Load	32	HY 2309006	Bellcrank Pin, 27" Wide Frame
		Wheel, Axles & Roll Pins	33	HY 2309174	Set Screw
	HY 2302730-XL-A	A Complete Riser Assembly,	34	HY 15001	Nut
		97A Durometer, Includes Poly Load	35	HY 2311480	Shim
		Wheel, Axles & Roll Pins	36	HY 2310885	Bushing
2	HY 2307475	Steel Roller Assembly			

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### **Frame and Undercarriage**

#### GWK-W40XT-LW







