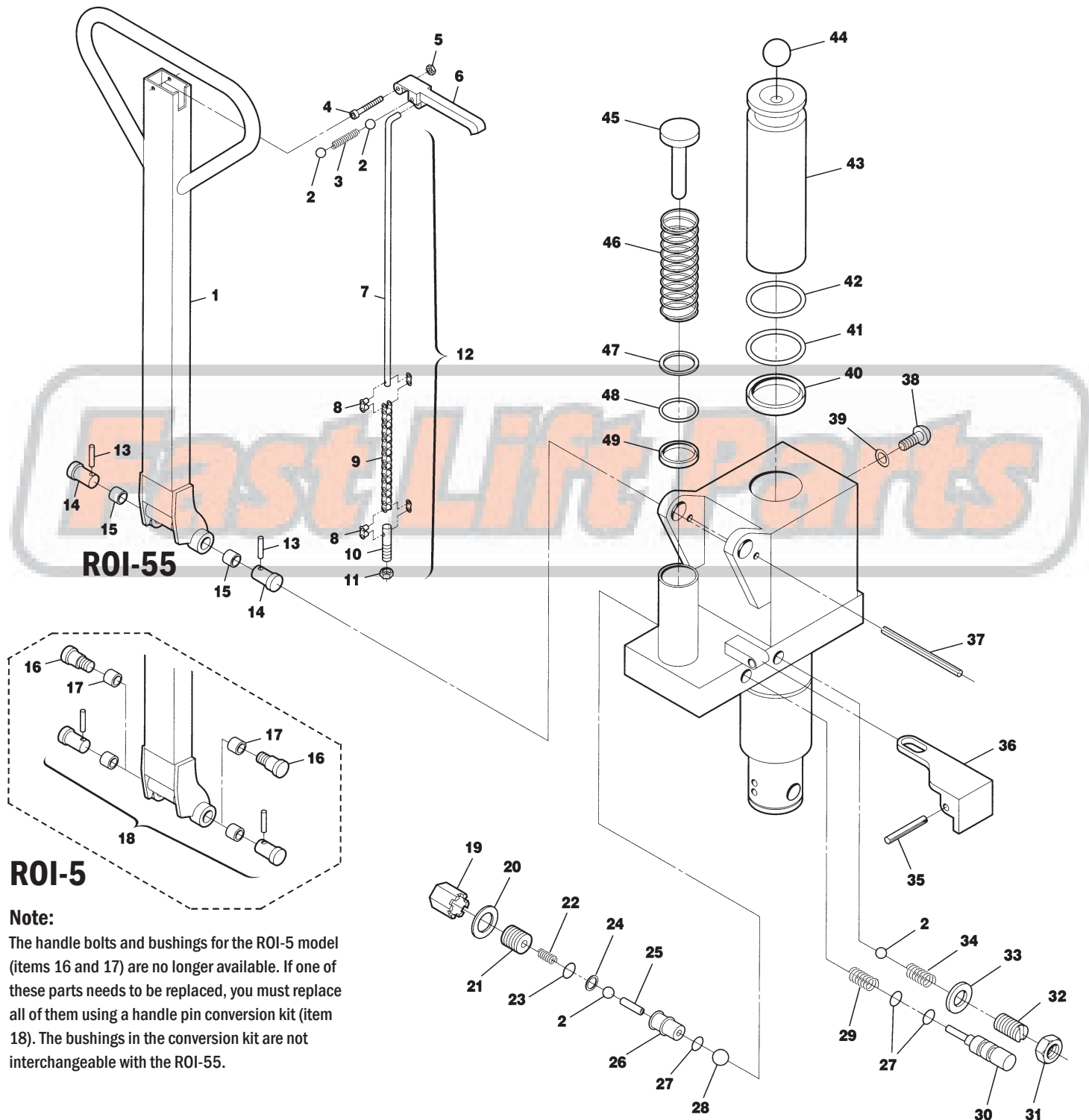


# Blue Giant ROI-5, ROI-55 & MTS 2000 Hydraulic Unit



## ROI-5

**Note:**  
The handle bolts and bushings for the ROI-5 model (items 16 and 17) are no longer available. If one of these parts needs to be replaced, you must replace all of them using a handle pin conversion kit (item 18). The bushings in the conversion kit are not interchangeable with the ROI-55.

# Blue Giant ROI-5, ROI-55 & MTS 2000 Hydraulic Unit

Item	Part No.	Description
1	790-491	Handle Assembly (Includes Items 1 - 11 & 15)
2	A 105-733	Ball
3	111-038	Spring
4	011-094	Screw
5	011-565	Nut
6	111-039	Control Lever
7	111-041	Control Rod
8	111-067	Master Link
9	111-042	Chain
10	111-107	Chain Connector
11	011-545	Adjusting Nut
12	790-488	Control Rod and Chain Assembly
13	013-007	Roll Pin
14	111-147	Handle Pin
15	018-007	Bushing
16	See Item 18	(See Note on Drawing)
17	See Item 18	(See Note on Drawing)
18	117-888	Handle Pin Conversion Assembly
19	111-138	Cap Nut
20	A 012-277	Washer
21	111-137	Screw Plug
22	A 111-086	Spring
23	A 036-100	O-Ring
24	017-036	Washer
25	A 111-018	Roll Pin
26	A 111-017	Valve

Item	Part No.	Description
27	A 036-035	O-Ring
28	A 105-734	Ball
29	A 111-085	Spring
30	A 790-481	Valve
31	011-519	Nut
32	014-051	Screw Plug
33	A 111-004	Washer
34	A 111-140	Spring
35	013-010	Roll Pin
36	111-002	Foot Pedal
37	013-090	Roll Pin
38	010-054	Screw
39	A 107-781	O-Ring
40	A 036-099	U-Cup
41	A 111-010	O-Ring
42	A 036-125	O-Ring
43	111-022	Ram
44	018-523	Ball
45	790-483	Piston
46	111-023	Spring
47	A 036-095	Scraper
48	A 036-096	O-Ring
49	A 036-097	U-Cup
KITS	A 810-456	Complete Seal Kit
	HU BG ROI 5/55	Rebuilt Hydraulic Unit - Exchange