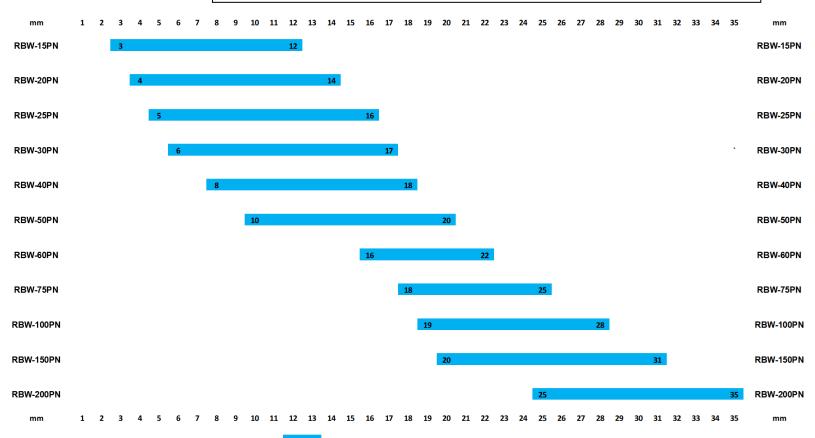
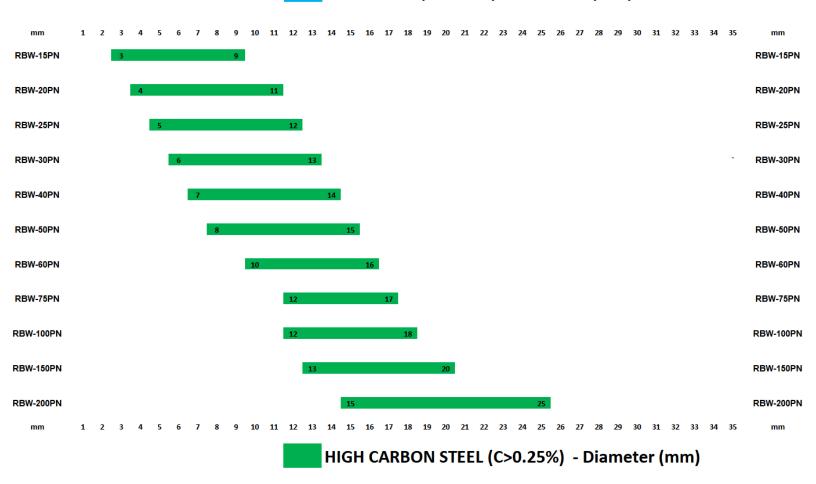


SINCE 1974 "ISO 9001 - 2015 CERTIFIED COMPANY"

### PRODUCT FINDER -Electroweld Pneumatic Rod Butt Welder (RBW-PN)



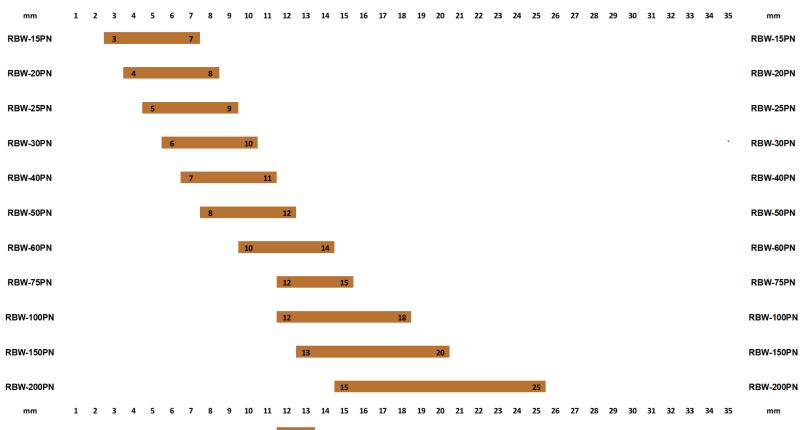
### MILD STEEL (C<0.25%) - Diameter (mm)



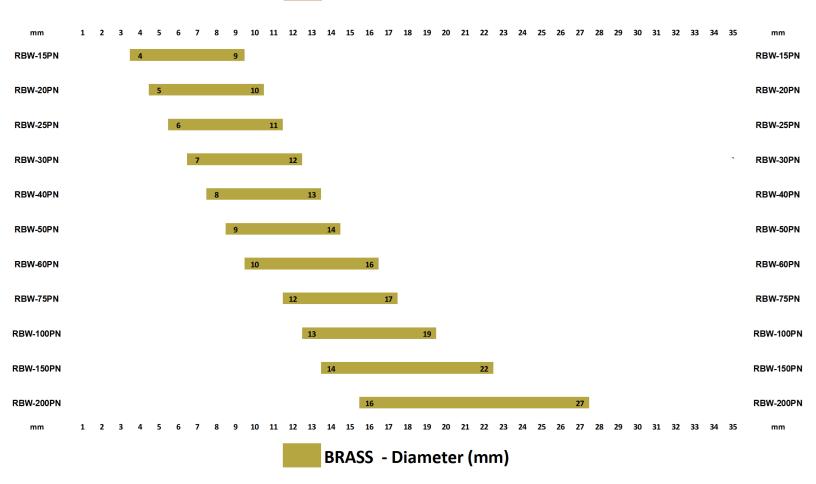


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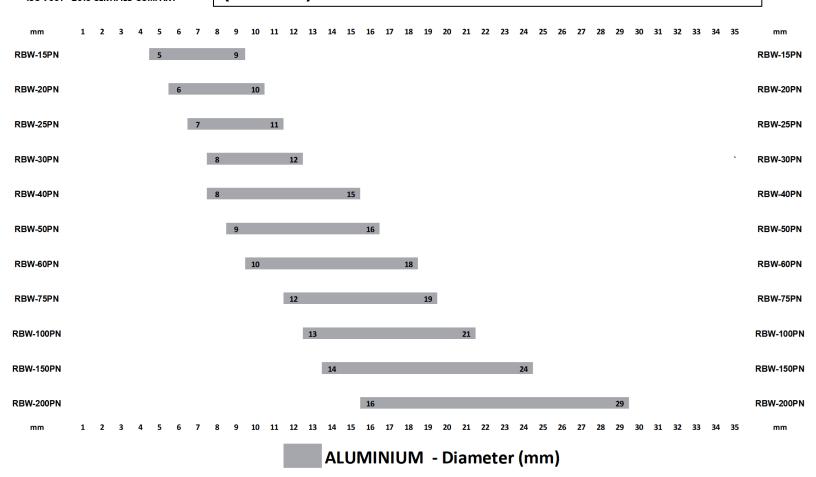
### PRODUCT FINDER -Electroweld Pneumatic Rod Butt Welder (RBW-PN)



### COPPER - Diameter (mm)



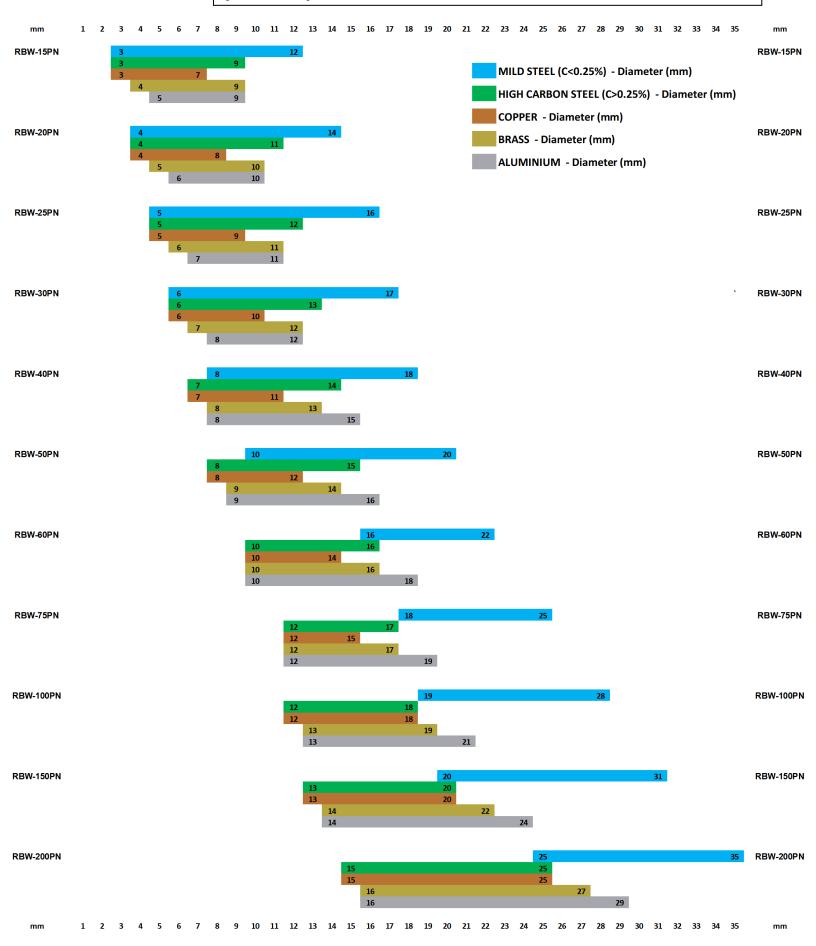




### Note: Maximum material welding thicknesses or Machine weldability data are always estimates.

Electroweld Industries assumes no responsibility for any errors that may appear on this document. Product, pricing, and feature information contained herein is subject to change





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RBW-15PN Specifications











Electrow	RBW-15PN - WELDING veld Pneumatic Air Operated Sem	
V	Vhat can this Electroweld Pneumatic Rod	Butt Welder Model Weld?
WELDING RANGE (DIAME	TER)	
Mild Steel (C<0.25%	5) High Carbon Steel (C>0.2)	5%)
3-12 mm 0.118-0.472 "	3-9 mm 0.118-0.354 "	
Copper	Brass	Aluminium
3-7 mm 0.118-0.276 "	4-9 mm 0.157-0.354 "	5-9 mm 0.197-0.354 "
WELDING RANGE (CROSS	-SECTIONAL AREA mm <sup>2</sup> )	
Mild Steel (C<0.25%	5) High Carbon Steel (C>0.2)	5%)
7-113 mm <sup>2</sup>	7-64 mm²	
Copper	Brass	Aluminium
7-38 mm²	13-64 mm <sup>2</sup>	20-64 mm²
WELDING RANGE (FLAT A	WG)	
Mild Steel (C<0.25%	5) High Carbon Steel (C>0.2)	5%)
9 AWG - 4/0 AWG	9 AWG - 2/0 AWG	
Copper	Brass	Aluminium
9 AWG - 1 AWG	6 AWG - 2/0 AWG	4 AWG - 2/0 AWG
WELDING RANGE (FLAT S	WG)	
Mild Steel (C<0.25%	5) High Carbon Steel (C>0.2)	5%)
11 SWG - 6/0 SWG	11 SWG - 2/0 SWG	
Copper	Brass	Aluminium
11 SWG-2 SWG	8 SWG - 2/0 SWG	8 SWG - 2/0 SWG
WELDING RANGE (BANDS	GAW BLADE WIDTH)	
Carbon Steel Bandsaw I	Blade BiMetal Bandsaw Blade	
20-40 mm	5-27 mm	
INPUT VOLTAGE (Custom	izable Per Region)	
415V AC (± 10%) 2 Phase 50 / 60 Hz	* Butt Welders greater than 30KVA can only oper	ply 3-Phase 2-Line 220V AC (± 10%) or 440V AC (± 10%) 50/60 Hz



**RBW-20PN WELDING DATA CARD** 

RBW-20PN Specifications











	RBW-20PN WELDING veld Pneumatic Air Operated Ser What can this Electroweld Pneumatic Ro	mi-Automatic Rod Butt Welder	
	viar can this Electroweid Theamate no		
WELDING RANGE (DIAME	TER)		
Mild Steel (C<0.25%	6) High Carbon Steel (C>0.	25%)	
4-14 mm 0.157-0.551 "	4-11 mm 0.157-0.433 "		
Copper	Brass	Aluminium	
4-8 mm 0.157-0.315 "	5-10 mm 0.197-0.394 "	6-10 mm 0.236-0.394 "	
WELDING RANGE (CROSS	-SECTIONAL AREA mm²)		
Mild Steel (C<0.25%	6) High Carbon Steel (C>0.	25%)	
13-154 mm²	13-95 mm²		
Copper	Brass	Aluminium	
13-50 mm²	20-79 mm²	28-79 mm²	
WELDING RANGE (FLAT A	WG)		
Mild Steel (C<0.25%	6) High Carbon Steel (C>0.	25%)	
6 AWG -300 MCM	6 AWG - 3/0 AWG		
Copper	Brass	Aluminium	
6 AWG - 1 AWG	4 AWG - 2/0 AWG	3 AWG - 2/0 AWG	
WELDING RANGE (FLAT S	WG)		
Mild Steel (C<0.25%	6) High Carbon Steel (C>0.	25%)	
8 SWG - 300 MCM	8 SWG - 5/0 SWG		
Copper	Brass	Aluminium	
8 SWG-1 SWG	6 SWG - 4/0 SWG	6 SWG - 4/0 SWG	
WELDING RANGE (BAND	SAW BLADE WIDTH)		
Carbon Steel Bandsaw	Blade BiMetal Bandsaw Blade		
30-50 mm	20-37 mm		
INPUT VOLTAGE (Custom	izable Per Region)		
415V AC (± 10%) 2 Phase 50 / 60 Hz	* Butt Welders greater than 30KVA can only ope	pply 3-Phase 2-Line 220V AC ( $\pm$ 10%) or 440V AC ( $\pm$ 10%) 50/60 Hz	



**RBW-25PN WELDING DATA CARD** 

RBW-25PN Specifications











Electroweld Pneumatic Air Operated Semi-Automatic Rod Butt Welder What can this Electroweld Pneumatic Rod Butt Welder Model Weld?						
WELDING RANGE (DIAMET	TER)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.2	5%)				
5-16 mm 0.197-0.630 "	5-12 mm 0.197-0.472 "					
Copper	Brass	Aluminium				
5-9 mm 0.197-0.354 "	6-11 mm 0.236-0.433 "	7-11 mm 0.276-0.433 "				
WELDING RANGE (CROSS-S	SECTIONAL AREA mm <sup>2</sup> )					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.2	5%)				
20-201 mm²	20-113 mm²					
Copper	Brass	Aluminium				
20-64 mm <sup>2</sup>	28-95 mm²	38-95 mm²				
WELDING RANGE (FLAT AV	VG)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.2	5%)				
4 AWG -400 MCM	4 AWG - 4/0 AWG					
Copper	Brass	Aluminium				
4 AWG-1/0 AWG	3 AWG - 3/0 AWG	2 AWG - 3/0 AWG				
WELDING RANGE (FLAT SV	VG)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.2	5%)				
6 SWG - 400 MCM	6 SWG - 6/0 SWG					
Copper	Brass	Aluminium				
6 SWG - 2/0 SWG	4 SWG - 5/0 SWG	2 SWG - 5/0 SWG				
WELDING RANGE (BANDSA	AW BLADE WIDTH)					
Carbon Steel Bandsaw B	lade BiMetal Bandsaw Blade					
30-60 mm	25-41 mm					
INPUT VOLTAGE (Customiz	zable Per Region)					
415V AC (± 10%) 2 Phase	* Butt Welders greater than 30KVA can only oper	pply 3-Phase 2-Line 220V AC (± 10%) or 440V AC (± 10%) 50/60 Hz				



RBW-30PN WELDING DATA CARD

RBW-30PN Specifications











	veld Pneumatic Air Operated Ser What can this Electroweld Pneumatic Roo		
WELDING RANGE (DIAME	TER)		
Mild Steel (C<0.25%	6) High Carbon Steel (C>0.2	:5%)	
6-17 mm 0.236-0.670 "	6-13 mm 0.236-0.512 "		
Copper	Brass	Aluminium	
6-10 mm 0.236-0.394 "	7-12 mm 0.276-0.472 "	tt Welder Model Weld? 	
WELDING RANGE (CROSS	-SECTIONAL AREA mm <sup>2</sup> )		
Mild Steel (C<0.25%	6) High Carbon Steel (C>0.2	15%)	
28-227 mm <sup>2</sup>	28-133 mm²		
Copper	Brass	Aluminium	
28-79 mm²	38-113 mm²	50-113 mm²	
WELDING RANGE (FLAT A	WG)		
Mild Steel (C<0.25%	6) High Carbon Steel (C>0.2	15%)	
3 AWG -450 MCM	3AWG - 5/0 AWG		
Copper	Brass	Aluminium	
3 AWG-2/0 AWG	2 AWG - 4/0 AWG	1 AWG - 4/0 AWG	
WELDING RANGE (FLAT S	WG)		
Mild Steel (C<0.25%	6) High Carbon Steel (C>0.2	:5%)	
4 SWG - 450 MCM	4 SWG - 7/0 SWG		
Copper	Brass	Aluminium	
4 SWG - 4/0 SWG	2 SWG - 6/0 SWG	1 SWG - 6/0 SWG	
WELDING RANGE (BAND	SAW BLADE WIDTH)		
Carbon Steel Bandsaw	Blade BiMetal Bandsaw Blade		
35-75 mm	30-45 mm		
INPUT VOLTAGE (Custom	izable Per Region)		
415V AC (± 10%) 2 Phase 50 / 60 Hz	* Butt Welders greater than 30KVA can only ope	pply 3-Phase 2-Line 220V AC (± 10%) or 440V AC (± 10%) 50/60 Hz	



RBW-40PN Specifications







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RBW-40PN WELDING DATA CARD Electroweld Pneumatic Air Operated Semi-Automatic Rod Butt Welder What can this Electroweld Pneumatic Rod Butt Welder Model Weld?						
WELDING RANGE (DIAMETE	R)	·				
Mild Steel (C<0.25%)	High Carbon Steel (C>0.2	25%)				
8-18 mm 0.315-0.709 "	7-14 mm 0.276-0.551 "					
Copper	Brass	Aluminium				
7-11 mm 0.276-0.433 "	8-13 mm 0.315-0.512 "	8-15 mm 0.315-0.591"				
WELDING RANGE (CROSS-SE	ECTIONAL AREA mm²)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.2	25%)				
50-254 mm²	38-154 mm²					
Copper	Brass	Aluminium				
38-95 mm²	50-133 mm²	50-177 mm²				
WELDING RANGE (FLAT AW	G)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.2	:5%)				
1 AWG -500 MCM	2 AWG - 5/0 AWG					
Copper	Brass	Aluminium				
2 AWG-3/0 AWG	1 AWG - 5/0 AWG	1 AWG - 6/0 AWG				
WELDING RANGE (FLAT SWO	G)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0	25%)				
1 SWG - 500 MCM	2 SWG - 300 MCM					
Copper	Brass	Aluminium				
2 SWG - 5/0 SWG	1 SWG - 7/0 SWG	1 SWG - 350 MCM				
WELDING RANGE (BANDSA)	W BLADE WIDTH)					
Carbon Steel Bandsaw Bla	de BiMetal Bandsaw Blade					
	35-50 mm					
INPUT VOLTAGE (Customiza	ble Per Region)					
415V AC (± 10%) *1 2 Phase *1	Butt Welders greater than 30KVA can only ope	r 2 Line/ 2 Phase 220V (± 10%) or 415V (± 10%) 50/60 Hz rate on 2 Line/2 Phase 415V (± 10%) 50/60 Hz pply 3-Phase 2-Line 220V AC (± 10%) or 440V AC (± 10%) 50/60 Hz • Supply requirements for other Regions				



**RBW-50PN WELDING DATA CARD** 

RBW-50PN Specifications











Electroweld Pneumatic Air Operated Semi-Automatic Rod Butt Welder What can this Electroweld Pneumatic Rod Butt Welder Model Weld?						
WELDING RANGE (DIAMET	ER)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25	%)				
10-20 mm 0.394-0.787 "	8-15 mm 0.315-0.591 "					
Copper	Brass	Aluminium				
8-12 mm 0.315-0.472 "	9-14 mm 0.354-0.551 "	9-16 mm 0.354-0.630"				
WELDING RANGE (CROSS-S	ECTIONAL AREA mm <sup>2</sup> )					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25	%)				
79-314 mm²	50-177 mm²					
Copper	Brass	Aluminium				
50-113 mm²	64-154 mm²	64-201 mm²				
WELDING RANGE (FLAT AW	/G)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25	%)				
2/0 AWG - 600 MCM	1 AWG - 6/0 AWG					
Copper	Brass	Aluminium				
1 AWG-4/0 AWG	1/0 AWG - 5/0 AWG	Aluminium 1/0 AWG - 400 MCM				
WELDING RANGE (FLAT SW	G)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25	%)				
1 SWG - 500 MCM	1 SWG - 350 MCM					
Copper	Brass	Aluminium				
1 SWG - 6/0 SWG	2/0 SWG - 300 MCM	2/0 SWG - 400 MCM				
WELDING RANGE (BANDSA	W BLADE WIDTH)					
Carbon Steel Bandsaw Bla	ade BiMetal Bandsaw Blade					
-	35-60 mm					
INPUT VOLTAGE (Customiza	able Per Region)					
415V AC (± 10%) * 2 Phase *	Butt Welders greater than 30KVA can only opera	ly 3-Phase 2-Line 220V AC ( $\pm$ 10%) or 440V AC ( $\pm$ 10%) 50/60 Hz				



RBW-60PN Specifications











	RBW-60PN WELDING DATA neumatic Air Operated Semi-Aut this Electroweld Pneumatic Rod Butt V	tomatic Rod Butt Welder
What car	This Lieutoweid Theumatic Rod Butt V	verder moder werd:
VELDING RANGE (DIAMETER)		
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)	
16-22 mm 0.630-0.867 "	10-16 mm 0.394-0.630 "	
Copper	Brass	Aluminium
10-14 mm 0.394-0.551 "	10-16 mm 0.394-0.630 "	10-18 mm 0.394-0.709"
VELDING RANGE (CROSS-SECTIO	NAL AREA mm²)	
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)	
201-380 mm²	79-201 mm²	
Copper	Brass	Aluminium
79 - 154 mm²	79 - 201 mm²	79 - 254 mm²
/ELDING RANGE (FLAT AWG)		
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)	
400 MCM - 750 MCM	2/0 AWG- 400 MCM	
Copper	Brass	Aluminium
2/0 AWG - 5/0 AWG	2/0 AWG - 400 MCM	2/0 AWG- 500 MCM
VELDING RANGE (FLAT SWG)		
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)	
400 MCM - 750 MCM	4/0 SWG- 400 MCM	
Copper	Brass	Aluminium
4/0 SWG- 300 MCM	4/0 SWG- 400 MCM	4/0 SWG - 500 MCM
VELDING RANGE (BANDSAW BLA	DE WIDTH)	
Carbon Steel Bandsaw Blade	BiMetal Bandsaw Blade	
	40-65 mm	
NPUT VOLTAGE (Customizable Pe	er Region)	
415V AC (± 10%) * Butt W 2 Phase * Prices I	elders upto 30KVA can operate on either 2 Line/ elders greater than 30KVA can only operate on 2 Include customization for USA Power Supply 3-Ph Include customization for Specific Power Supply r	Line/2 Phase 415V (±10%) 50/60 Hz ase 2-Line 220V AC (±10%) or 440V AC (±10%) 50/60



RBW-75PN Specifications











Electrow	RBW-75PN WELDING					
Electroweld Pneumatic Air Operated Semi-Automatic Rod Butt Welder What can this Electroweld Pneumatic Rod Butt Welder Model Weld?						
WELDING RANGE (DIAME	rer)					
Mild Steel (C<0.25%)	) High Carbon Steel (C>0.2	5%)				
10.25	12.17					
18-25 mm 0.709-0.984 "	12-17 mm 0.472-0.670 "					
	-					
Copper	Brass	Aluminium				
12-15 mm	12-17 mm	12-19 mm				
0.472-0.591 "	0.472-0.670 "	0.472-0.748 "				
WELDING RANGE (CROSS-	SECTIONAL AREA mm <sup>2</sup> )					
Mild Steel (C<0.25%)	) High Carbon Steel (C>0.2	5%)				
254-491 mm <sup>2</sup>	113-227 mm <sup>2</sup>					
234 432 11111	11511, 1111					
Copper	Brass	Aluminium				
113-177 mm <sup>2</sup>	113-227 mm <sup>2</sup>	113-284 mm <sup>2</sup>				
WELDING RANGE (FLAT AV	NG)					
Mild Steel (C<0.25%)	) High Carbon Steel (C>0.2	5%)				
500 MCM - 950 MCM	4/0 AWG- 450 MCM					
	-					
Copper	Brass	Aluminium				
4/0 AWG- 350 MCM	4/0 AWG - 450 MCM	4/0 AWG - 550 MCM				
WELDING RANGE (FLAT SV	VG)					
Mild Steel (C<0.25%)	) High Carbon Steel (C>0.2	5%)				
500 MCM - 950 MCM	6/0 SWG- 450 MCM					
Copper	Brass	Aluminium				
6/0 SWG- 350 MCM	6/0 SWG- 450 MCM	6/0 SWG- 550 MCM				
WELDING RANGE (BANDS)	AW BLADE WIDTH)					
arbon Steel Bandsaw Blad	BiMetal Bandsaw Blade					
	-					
INPUT VOLTAGE (Customi	zable Per Region)					
	* Putt Welders unto 2019/A	2 June / 2 Dhave 2201/ (± 10%) as 4151/ (± 10%) 50 /50 /5				
415V AC (± 10%)	* Butt Welders greater than 30KVA can only open					
	* Prices Include customization for USA Power Su * Prices Include customization for Specific Power	pply 3-Phase 2-Line 220V AC (± 10%) or 440V AC (± 10%) 50/60 Hz Supply requirements for other Regions				



RBW-100PN Specifications











	RBW-100PN WELDING							
	Id Pneumatic Air Operated Ser at can this Electroweld Pneumatic Ro	mi-Automatic Rod Butt Welder						
WELDING RANGE (DIAMETE	R)							
Mild Steel (C<0.25%)	High Carbon Steel (C>0.	25%)						
19-28 mm	12-18 mm							
0.709-1.1 "	0.472-0.709 "							
Copper	Brass	Aluminium						
соррег	01035	Addining						
12-18 mm	13-19 mm	13-21 mm						
0.472-0.709 "	0.512-0.748 "	0.512-0.827 "						
WELDING RANGE (CROSS-SE	ECTIONAL AREA mm <sup>2</sup> )							
Mild Steel (C<0.25%)	High Carbon Steel (C>0.1	25%)						
		·						
284-616 mm <sup>2</sup>	113-254 mm²							
Copper	Brass	Aluminium						
113-254 mm <sup>2</sup>	133-284 mm <sup>2</sup>	133-346 mm²						
WELDING RANGE (FLAT AW	G)							
Mild Steel (C<0.25%)	High Carbon Steel (C>0.	25%)						
550 MCM - 1200 MCM	4/0 AWG- 500 MCM							
Copper	Brass	Aluminium						
		E /O ANIC CRO MCM						
4/0 AWG- 500 MCM	5/0 AWG- 550 MCM	5/0 AWG- 680 MCM						
WELDING RANGE (FLAT SWO	<u>a)</u>							
WELDING RANGE (I DAT 5W	5/							
Mild Steel (C<0.25%)	High Carbon Steel (C>0.3	25%)						
550 MCM - 1200 MCM	6/0 SWG- 500 MCM							
550 WCW - 1200 WCW	6/0 SWG- 500 MCM							
Copper	Brass	Aluminium						
6/0 SWG- 500 MCM	7/0 SWG - 550 MCM	7/0 SWG - 680 MCM						
WELDING RANGE (BANDSA)	W BLADE WIDTH)							
Carbon Steel Bandsaw Bla	ide BiMetal Bandsaw Blade							
INPUT VOLTAGE (Customiza	ble Per Region)							
	Butt Welders unt - 2010/4							
		er 2 Line/ 2 Phase 220V (± 10%) or 415V (± 10%) 50/60 Hz erate on 2 Line/2 Phase 415V (± 10%) 50/60 Hz						
2 Phase *		pply 3-Phase 2-Line 220V AC (± 10%) or 440V AC (± 10%) 50/60 Hz						
50 / 60 Hz *	Prices Include customization for Specific Powe	r Supply requirements for other Regions						



**RBW-150PN WELDING DATA CARD** 

RBW-150PN Specifications











Electroweld Pneumatic Air Operated Semi-Automatic Rod Butt Welder What can this Electroweld Pneumatic Rod Butt Welder Model Weld?						
WELDING RANGE (DIAMETER)	]					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)					
20-31 mm 0.787-1.22 "	13-20 mm 0.512-0.787 "					
Copper	Brass	Aluminium				
13-20 mm 0.512-0.787 "	14-22 mm 0.551-0.866 "	14-24 mm 0.551-0.945 "				
WELDING RANGE (CROSS-SECTI	ONAL AREA mm²)					
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)					
314-755 mm²	133-314 mm²					
Copper	Brass	Aluminium				
133-314 mm²	154-380 mm²	154-452 mm²				
WELDING RANGE (FLAT AWG)						
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)					
620 MCM - 1500 MCM	5/0 AWG- 620 MCM					
Copper	Brass	Aluminium				
5/0 AWG- 620 MCM	6/0 AWG- 750 MCM	6/0 AWG- 890 MCM				
WELDING RANGE (FLAT SWG)						
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)					
620 MCM - 1500 MCM	7/0 SWG- 620 MCM					
Copper	Brass	Aluminium				
7/0 SWG- 620 MCM	300 MCM - 750 MCM	300 MCM - 890 MCM				
WELDING RANGE (BANDSAW B	LADE WIDTH)	,				
Carbon Steel Bandsaw Blade	BiMetal Bandsaw Blade					
•						
INPUT VOLTAGE (Customizable	Per Region)					
	, et region/					
415V AC (± 10%) * Butt 2 Phase * Price	Welders upto 30KVA can operate on either 2 Line, Welders greater than 30KVA can only operate on Is Include customization for USA Power Supply 3-P Is Include customization for Specific Power Supply	2 Line/2 Phase 415V (±10%) 50/60 Hz hase 2-Line 220V AC (±10%) or 440V AC (±10%) 50/60 Hz				



**RBW-200PN WELDING DATA CARD** 

RBW-200PN Specifications











	eld Pneumatic Air Operated Semi-Au nat can this Electroweld Pneumatic Rod Butt	
	_	
WELDING RANGE (DIAMET	ER)	
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)	
25-35 mm 0.984-1.378 "	15-25 mm 0.591-0.984 "	
Copper	Brass	Aluminium
15-25 mm 0.591-0.984 " WELDING RANGE (CROSS-S	16-27 mm 0.630-1.063 "	16-29 mm 0.630-1.142 "
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)	
491-962 mm²	177-491 mm²	
Copper	Brass	Aluminium
177-491 mm²	201-573 mm <sup>2</sup>	201-661 mm <sup>2</sup>
WELDING RANGE (FLAT AW	/G)	
Mild Steel (C<0.25%)	igh Carbon Steel (C>0.25%	
970 MCM - 1900 MCM	350 MCM - 970 MCM	
Copper	Brass	Aluminium
350 MCM - 970 MCM	400 MCM - 1130 MCM	400 MCM - 1300 MCM
WELDING RANGE (FLAT SW	/G)	
Mild Steel (C<0.25%)	High Carbon Steel (C>0.25%)	
970 MCM - 1900 MCM	350 MCM - 970 MCM	
Copper	Brass	Aluminium
350 MCM - 970 MCM	400 MCM - 1130 MCM	400 MCM - 1300 MCM
WELDING RANGE (BANDSA	W BLADE WIDTH)	
Carbon Steel Bandsaw Bl	ade BiMetal Bandsaw Blade	
	-	
INPUT VOLTAGE (Customiz	able Per Region)	
415V AC (± 10%) * 2 Phase *	Butt Welders upto 30KVA can operate on either 2 Lin Butt Welders greater than 30KVA can only operate or Prices Include customization for USA Power Supply 3- Prices Include customization for Specific Power Suppl	o 2 Line/2 Phase 415V (± 10%) 50/60 Hz Phase 2-Line 220V AC (± 10%) or 440V AC (± 10%) 50/60 Hz



Model:	RBW-15PN	RBW-20PN	RBW-25PN	RBW-30PN	RBW-40PN	RBW-50PN	RBW-60PN	RBW-75PN	RBW-100PN	RBW-150PN	RBW-200PN
Max. Rating (KVA):	15	20	25	30	40	50	60	75	100	150	200
Input Volts (V) (Welder Duty Cycle 10%)	415V AC (± 10%)	415V AC (± 10% )	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)
Phases (nos.)	2	2	2	2	2	2	2	2	2	2	2
Frequency (Hz)	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60
Weldable Material					Dia	meter (n	nm)				
Low Carbon Mild Steel < 0.25%C (mm²)	3-12	4-14	5-16	6-17	8-18	10-20	16-22	18-25	19-28	20-31	25-35
High Carbon Steel > 0.25%C (mm):	3-9	4-11	5-12	6-13	7-14	8-15	10-16	12-17	12-18	13-20	15-25
Copper (mm):	3-7	4-8	5-9	6-10	7-11	8-12	10-14	12-15	12-18	13-20	15-25
Brass ( mm):	4-9	5-10	6-11	7-12	8-13	9-14	10-16	12-17	13-19	14-22	16-27
Aluminium (mm):	5-9	6-10	7-11	8-12	8-15	9-16	10-18	12-19	13-21	14-24	16-29
Carbon Steel Blade (width mm):	20-40	30-50	30-60	35-75				-			-
Bimetal Blade (width mm):	5-27	20-37	25-41	30-45	35-50	35-60	40-65	-			-
Fuse (Amps):	30	40	50	75	100	125	150	180	250	375	500
Machine Duty Cycle:	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%
Dimensions (mm):	900 x 800 x 1300	900 x 800 x 1300	950 x 850 x 1450	950 x 850 x 1450	1100 x 900 x 1500	1100 x 950 x 1500	1100 x 900 x 1500	1100 x 950 x 1500	1550 x 1050 x 1600	1550 x 1050 x 1600	775 x 525 x 1050

Model:	RBW-15PN	RBW-20PN	RBW-25PN	RBW-30PN	RBW-40PN	RBW-50PN	RBW-60PN	RBW-75PN	RBW-100PN	RBW-150PN	RBW-200PN
Max. Rating (KVA):	15	20	25	30	40	50	60	75	100	150	200
Input Volts (V) (Welder Duty Cycle 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)	415V AC (± 10%)
Phases (nos.)	2	2	2	2	2	2	2	2	2	2	2
Frequency (Hz)	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60	50 / 60
Weldable Material	Cross Sectional Area (mm²)										
Low Carbon Mild Steel < 0.25%C (mm²)	7-113	13-154	20-201	28-227	50-254	79-314	201-380	254-491	284-616	314-755	491-962
High Carbon Steel > 0.25%C (mm²)	7-64	13-95	20-113	28-133	38-154	50-177	79-201	113-227	113-254	133-314	177-491
Copper (mm²)	7-38	13-50	20-64	28-79	38-95	50-113	79-154	113-177	113-254	133-314	177-491
Brass (mm²)	13-64	20-79	28-95	38-113	50-133	64-154	79-201	113-227	133-284	154-380	201-573
Aluminium (mm²)	20-64	28-79	38-95	50-113	50-177	64-201	79-254	113-284	133-346	154-452	201-661
Carbon Steel Blade (width mm):	20-40	30-50	30-60	35-75							
Bimetal Blade (width mm):	5-27	20-37	25-41	30-45	35-50	35-60	40-65				
Fuse (Amps):	30	40	50	75	100	125	150	180	250	375	500
Machine Duty Cycle:	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%
Dimensions (mm):	900 x 800 x 1300	900 x 800 x 1300	950 x 850 x 1450	950 x 850 x 1450	1100 x 900 x 1500	1100 x 950 x 1500	1100 x 900 x 1500	1100 x 950 x 1500	1550 x 1050 x 1600	1550 x 1050 x 1600	775 x 525 x 1050

#### Note: Maximum material welding thicknesses or Machine weldability data are always estimates.

Electroweld Industries assumes no responsibility for any errors that may appear on this document. Product, pricing, and feature information contained herein is subject to change without notice.