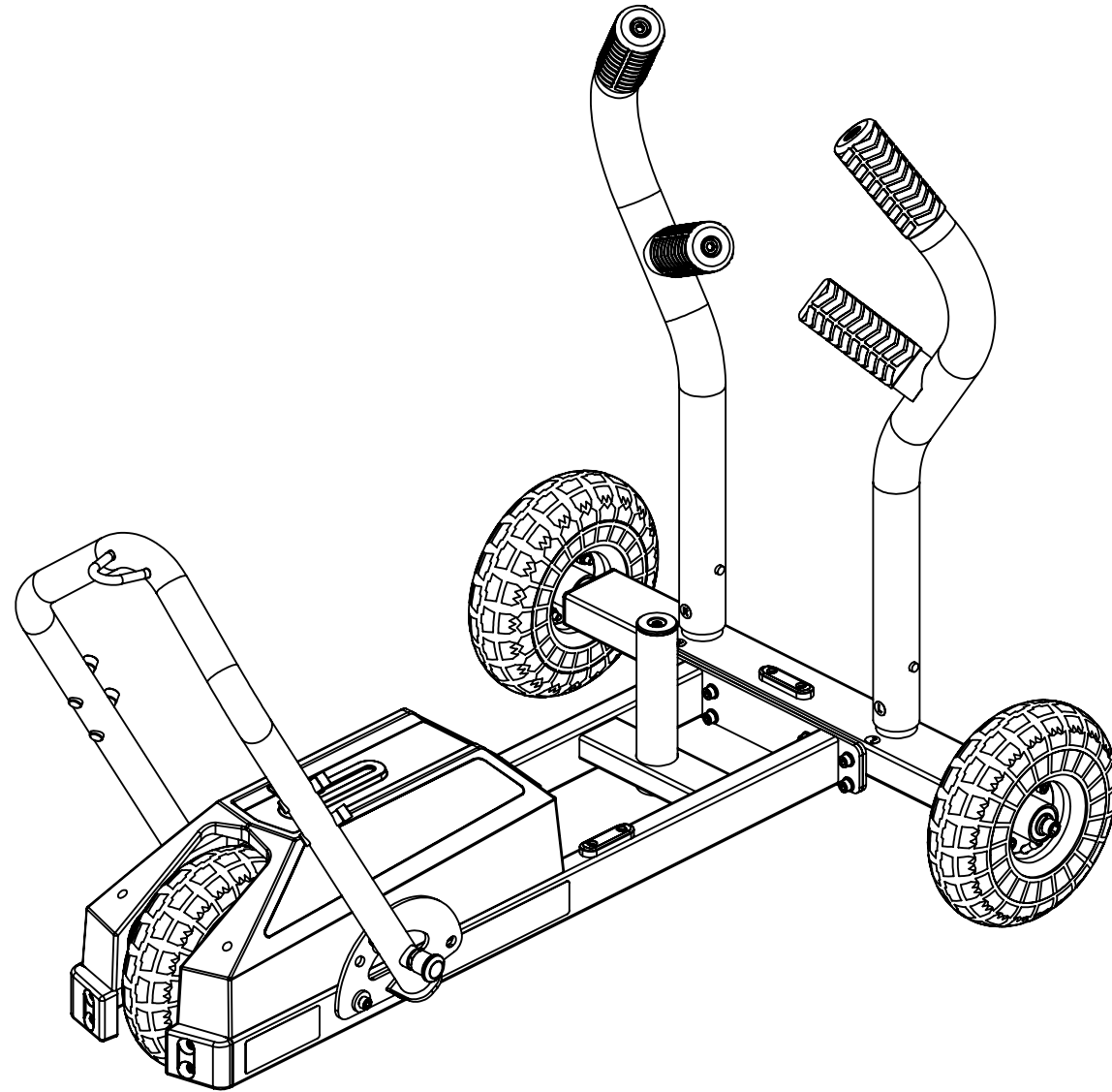


TANK M1 ASSEMBLY GUIDE

VERSION: XTM1-RKEPPB-101

PART #: 5857901 REV A



TORQUE USA

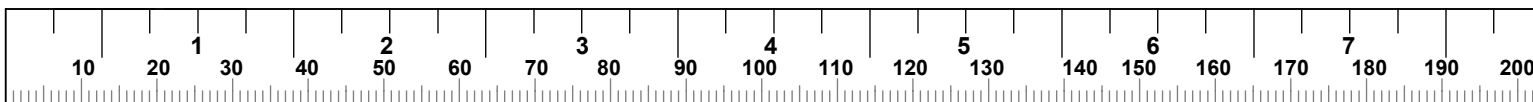
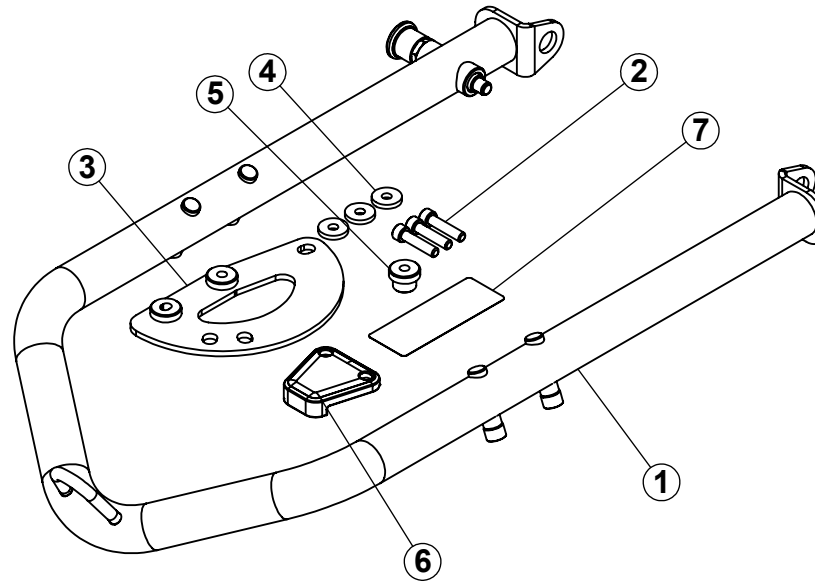
ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	5817401	ASSY, TOW-PUSH HOOP	1
2	2041801	SHCS, M8 X 1.25 X 35, GR 12.9, CZ, PATCH,RoHS	3
3	5852701	WLDMT, HOOP INDEX	1
4	5852901	RETAINER, HOOP	3
5	5853001	ADAPTER, HOOP PIVOT	1
6	5857801	CUSHION, PAINT PROTECTOR	1
7	5872301	LABEL, M1 HOOP	1

TOOLS NEEDED FOR ASSEMBLY:

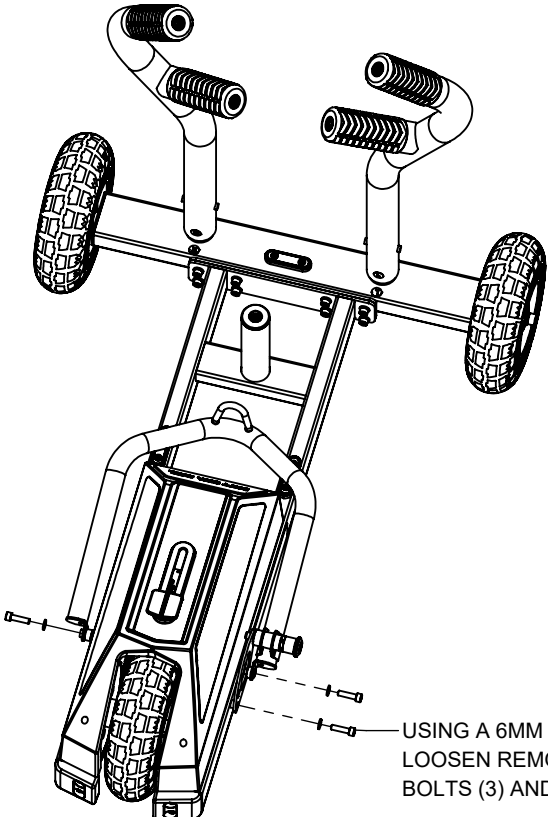
- 6 MM WRENCH
- PHILLIPS SCREW DRIVER

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PUSH/PULL BAR REMOVAL: PAGE 3
 PUSH/PULL BAR REPLACEMENT: PAGES 4-5
 BUMPER REPLACEMENT: PAGES 6-7
 LABEL INSTALLATION: PAGE 8
 OPERATION: PAGE: 9

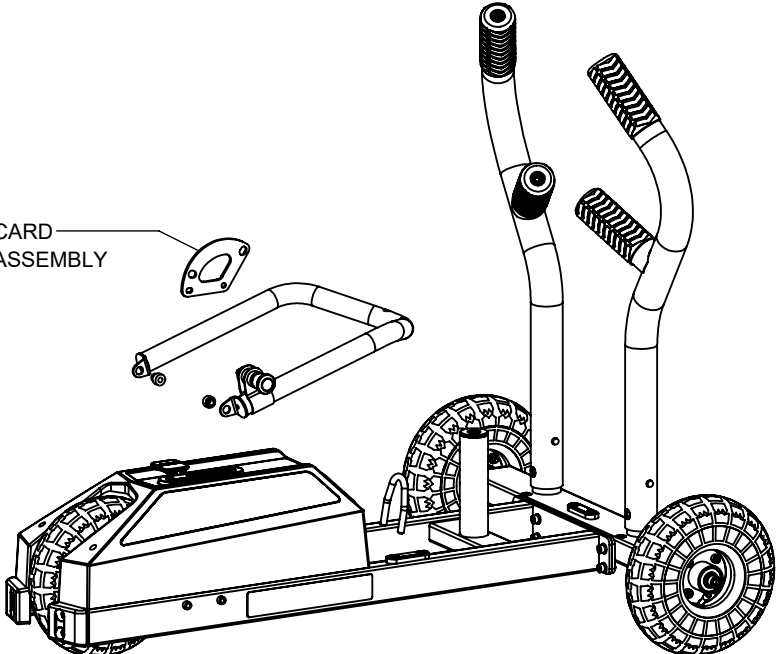


PUSH/PULL BAR REMOVAL - STEP 1 & STEP 2

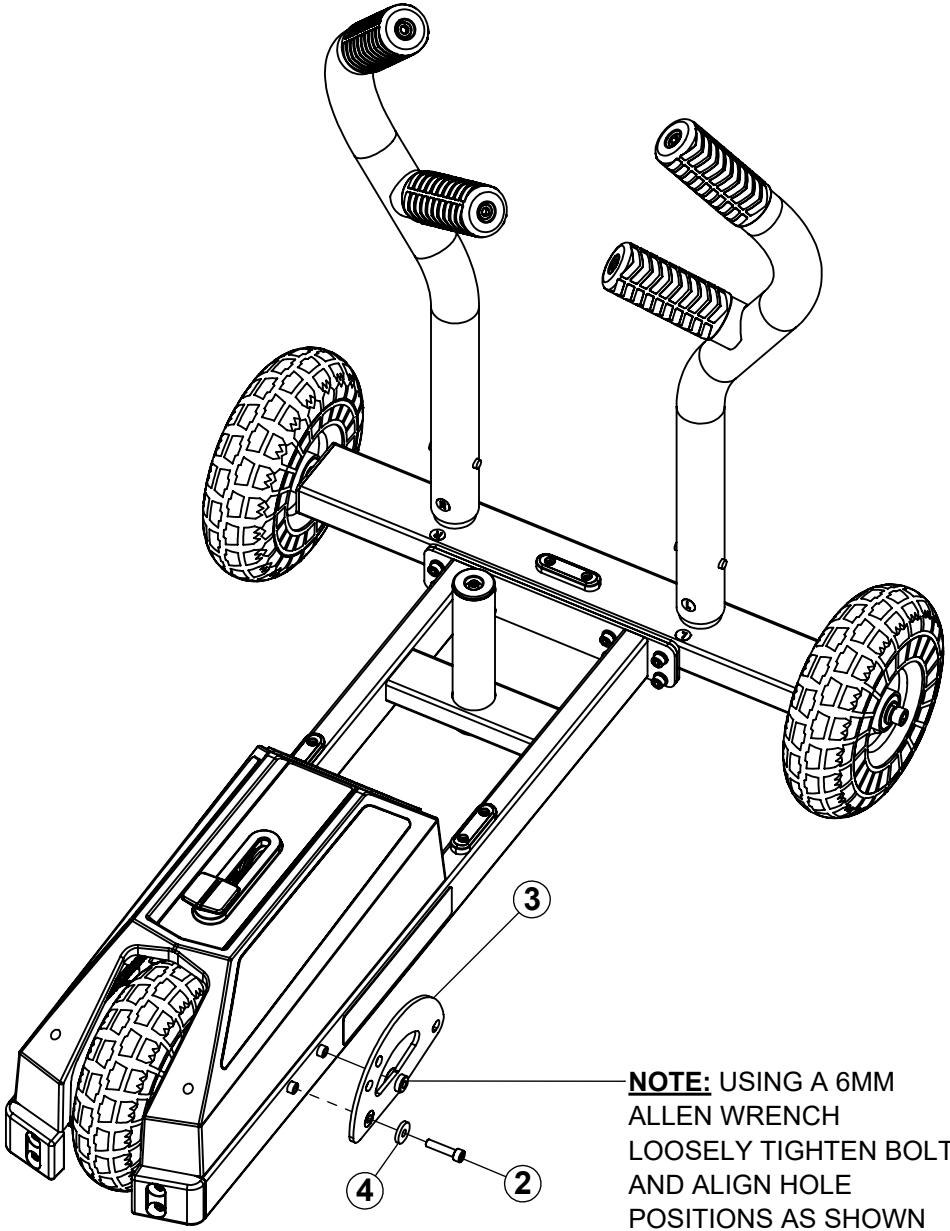


USING A 6MM ALLEN WRENCH
LOOSEN REMOVE AND DISCARD
BOLTS (3) AND WASHERS (3)

REMOVE AND DISCARD
PLATE, TOW BAR ASSEMBLY
AND SPACERS (2)

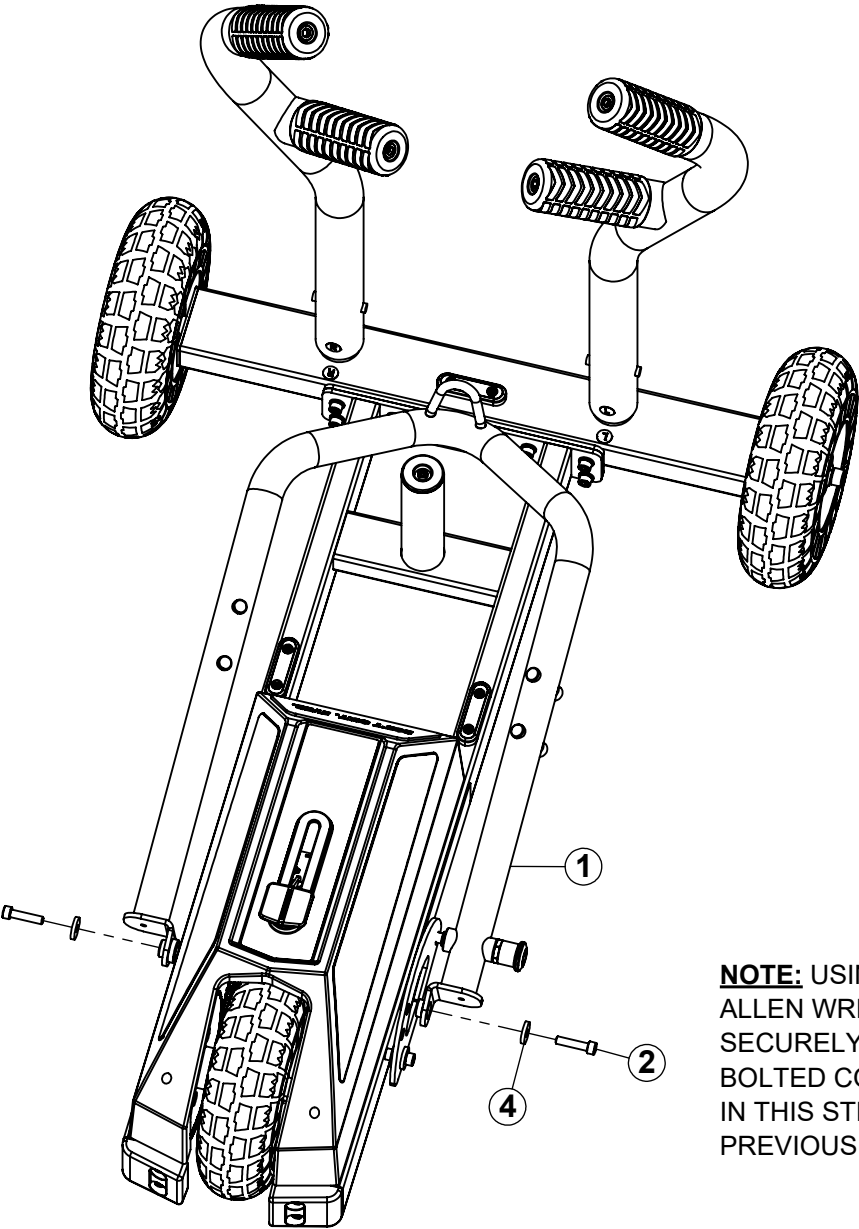
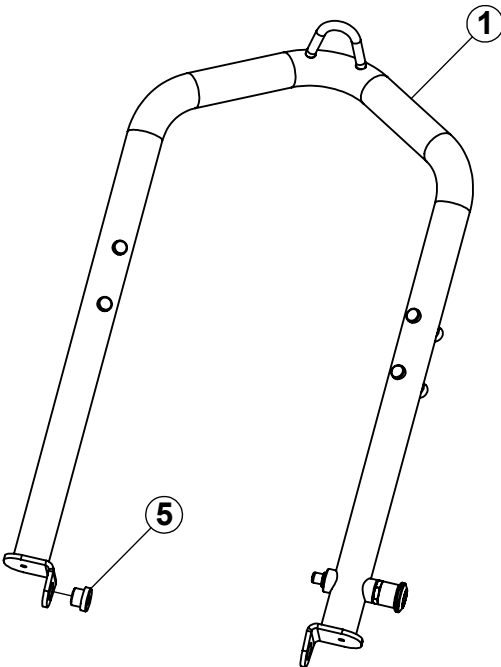


ELEVATED PUSH/PULL BAR INSTALLATION - STEP 1



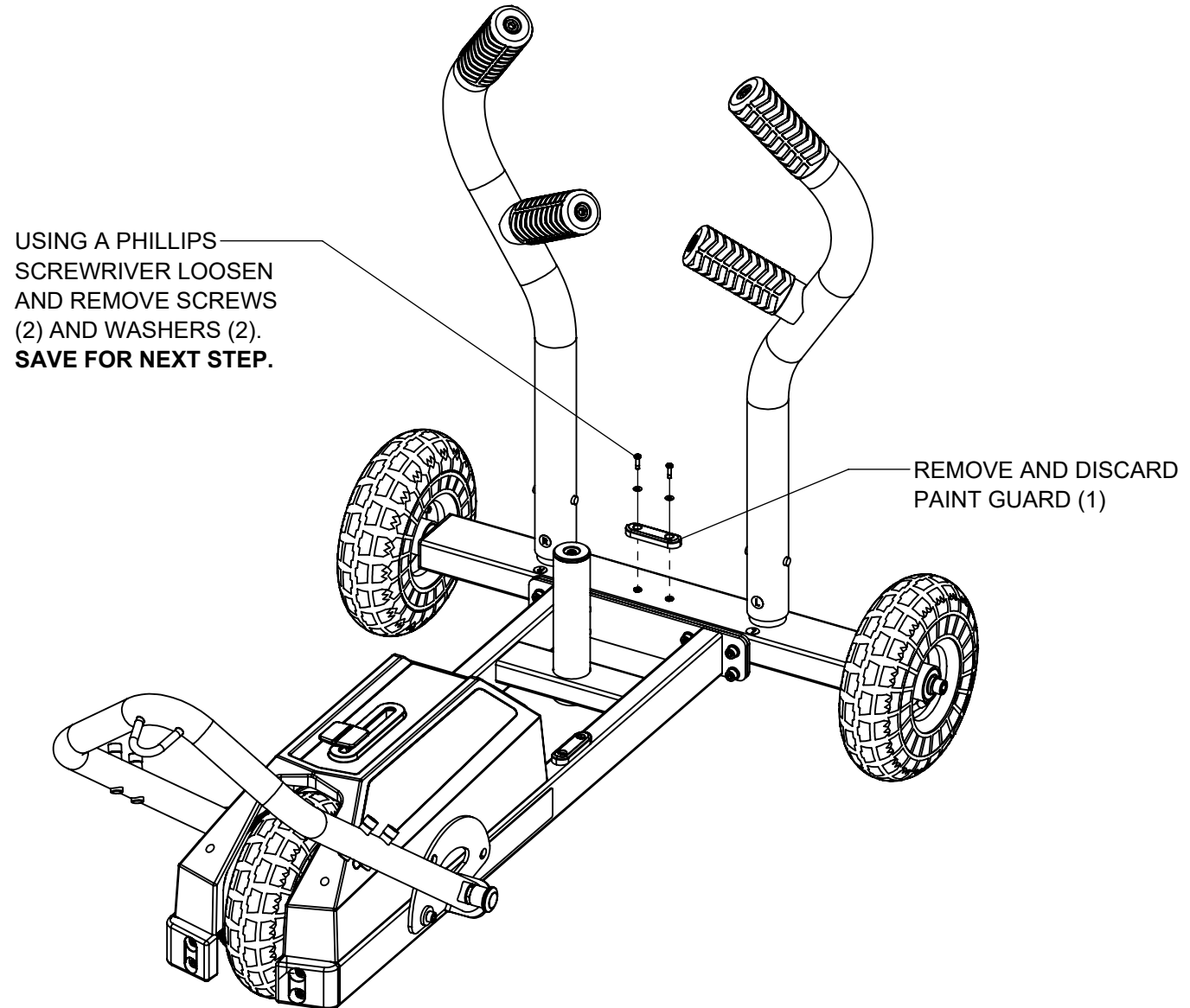
NOTE: USING A 6MM ALLEN WRENCH LOOSELY TIGHTEN BOLT AND ALIGN HOLE POSITIONS AS SHOWN

ELEVATED PUSH/PULL BAR INSTALLATION - STEP 2A & STEP 2B



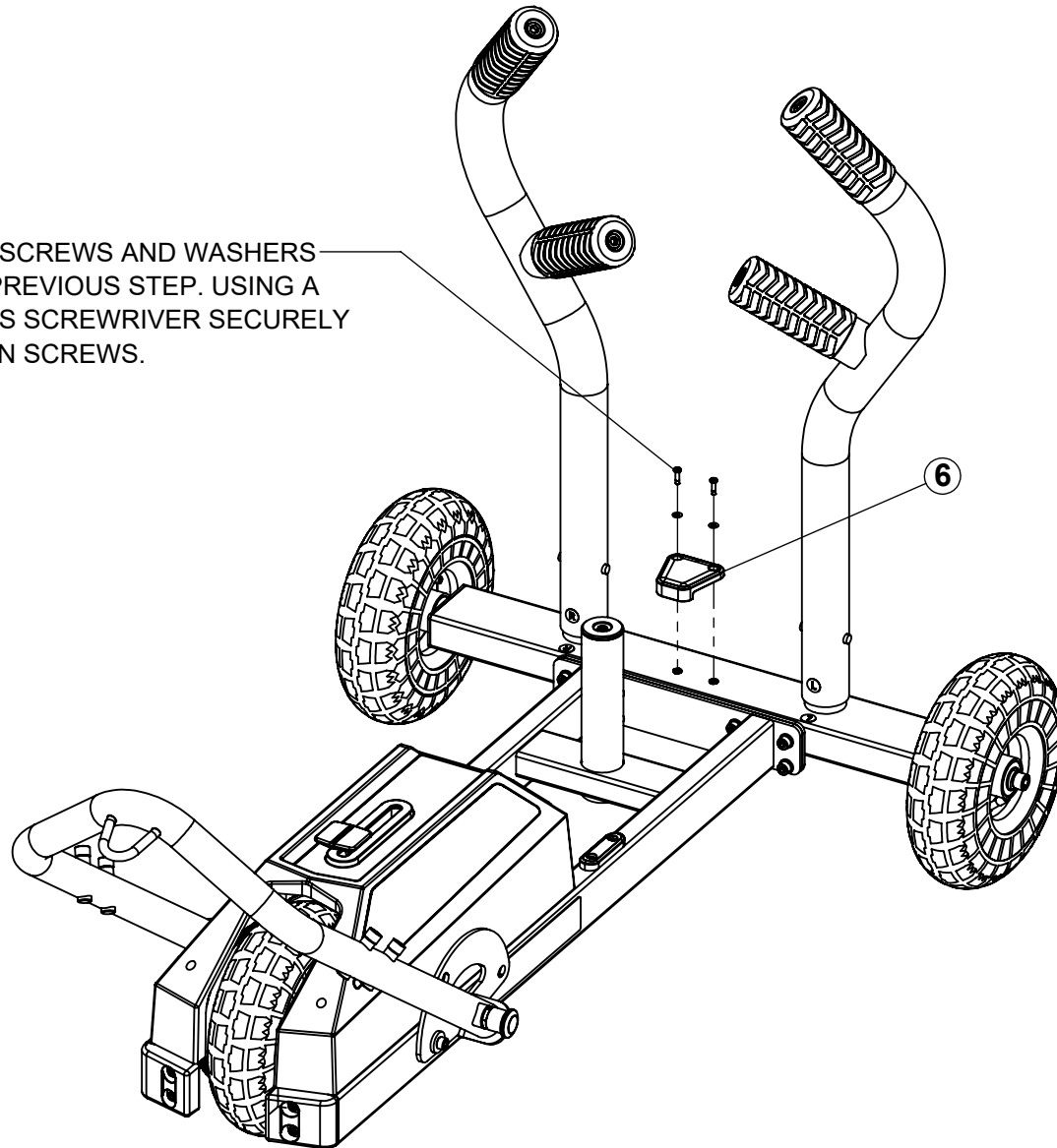
NOTE: USING A 6MM ALLEN WRENCH SECURELY TIGHTEN ALL BOLTED CONNECTIONS IN THIS STEP AND PREVIOUS STEPS.

PAINT GUARD REPLACEMENT - STEP 1

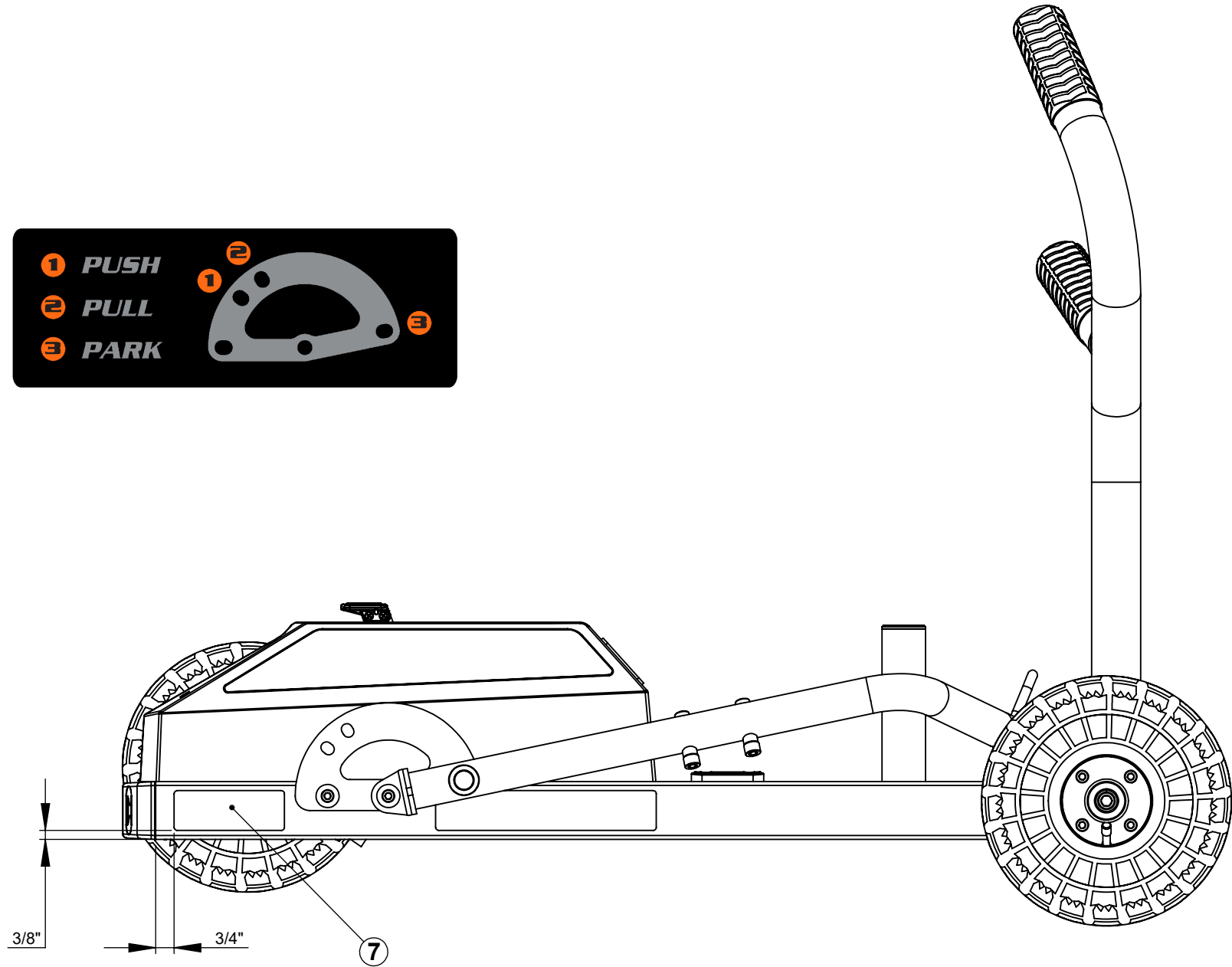


PAIN T GUARD REPLACEMENT - STEP 2

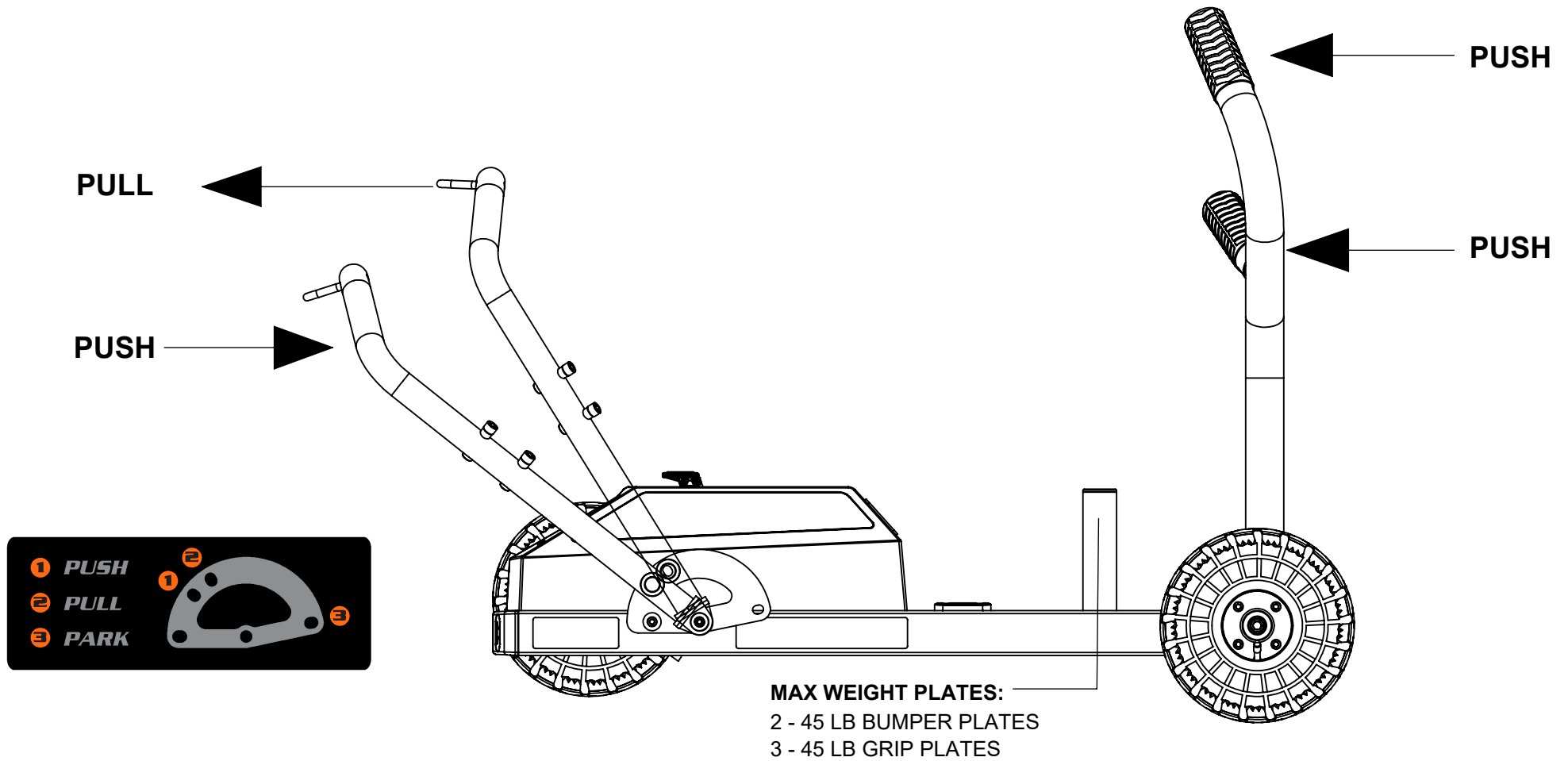
REUSE SCREWS AND WASHERS FROM PREVIOUS STEP. USING A PHILLIPS SCREWER TIGHTEN SCREWS.



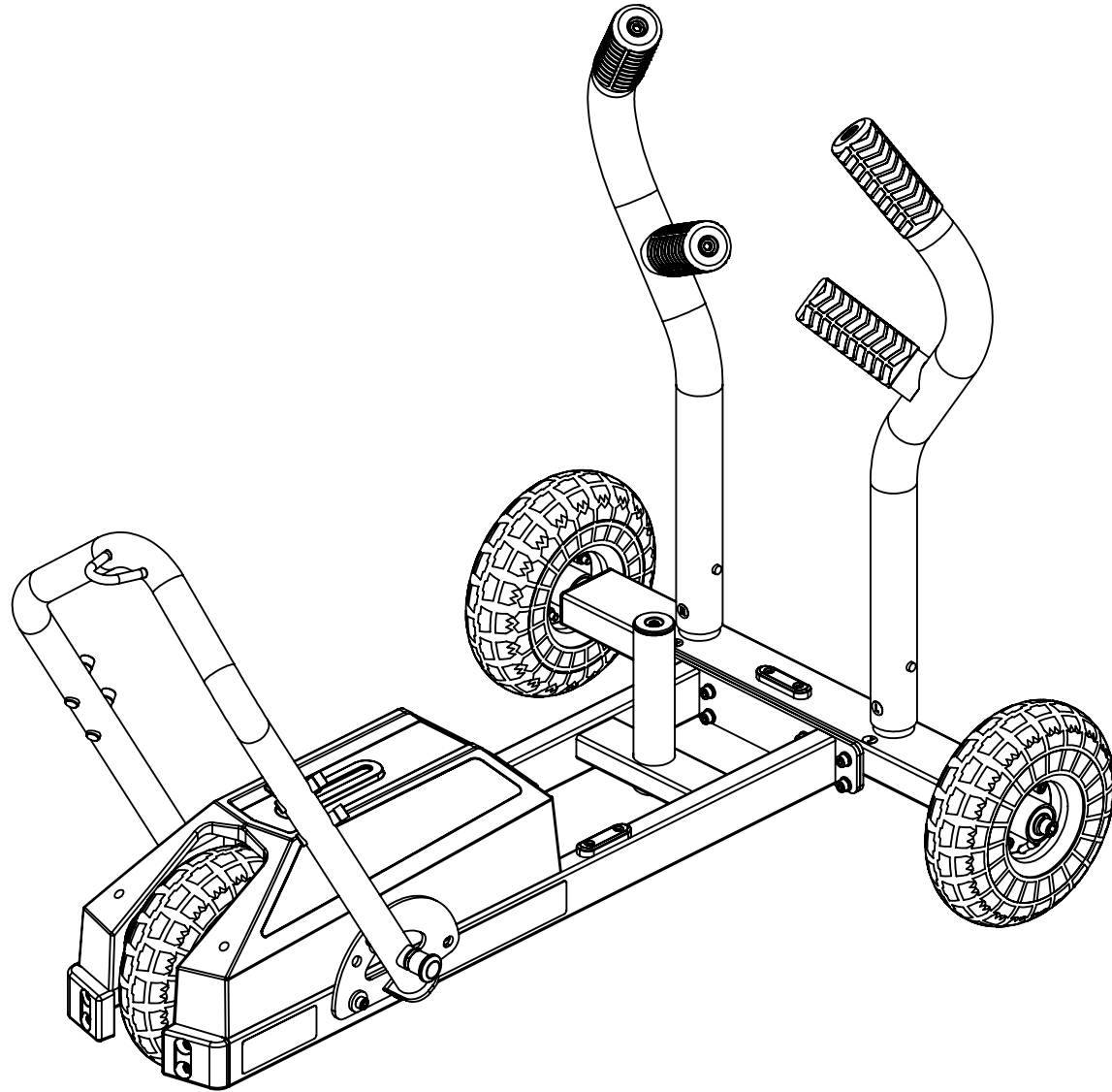
XTTM1 HOOP POSITION LABEL



TANK OPERATION



NOTE: Weight plates are not included. Weight plates are only needed to prevent skidding and lifting of the back wheels. Adding weight does not affect resistance.



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