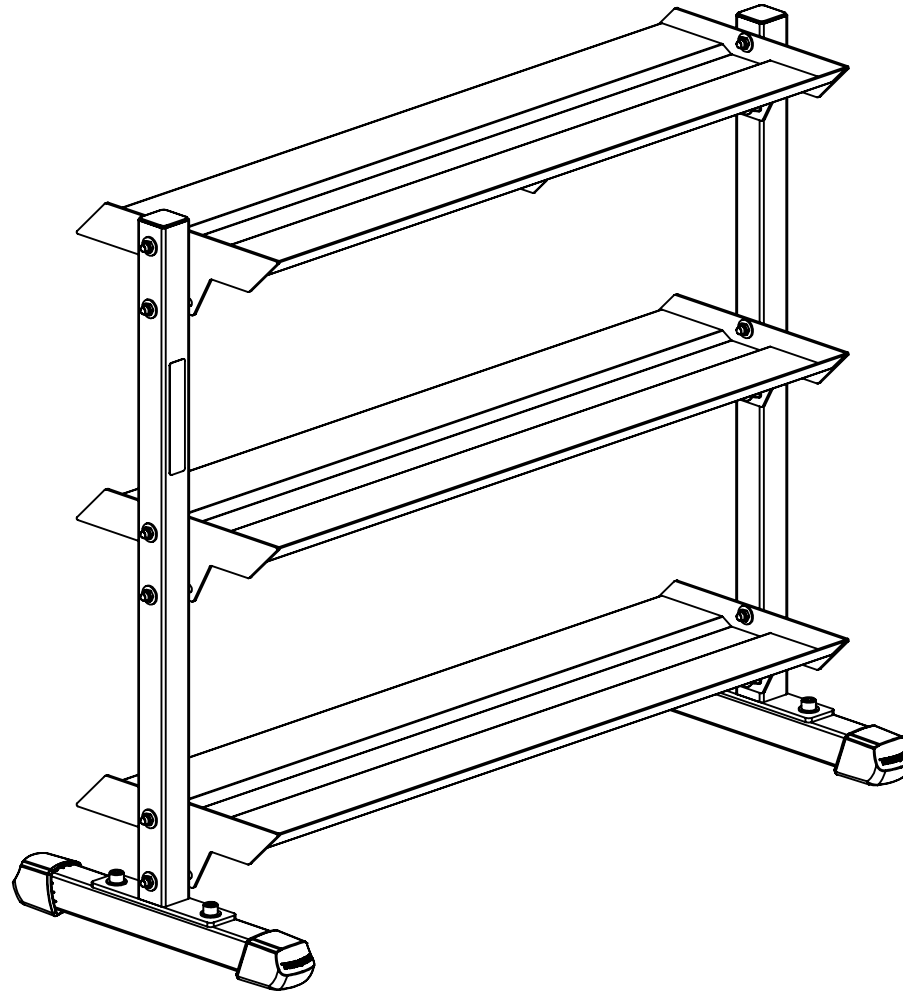


X-GYM UNIVERSAL STORAGE RACK

VERSION: XGYM-USR4-3

PART #: 5771001-B



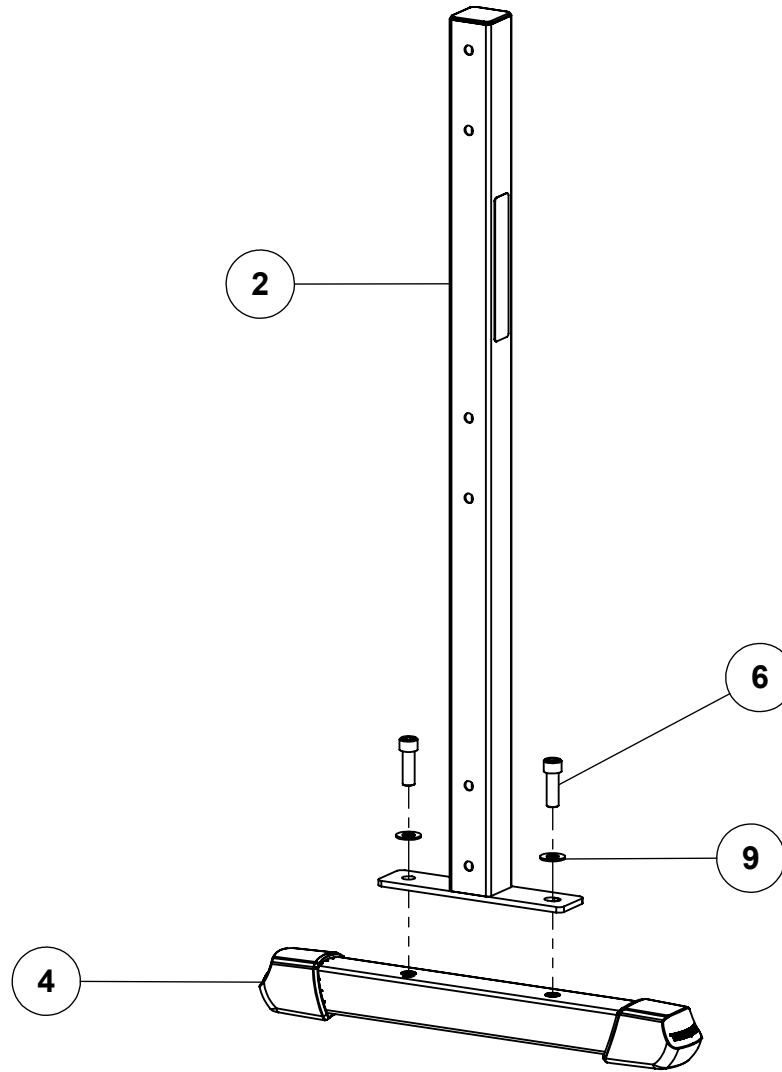
TORQUE USA

ITEM	PART NUMBER	DESCRIPTION	QTY
1	5748501	WLDMT, TRAY DB RACK	3
2	57570PA	PTD ASSY, UPRIGHT WITH LABELS	1
3	57569PA	PTD ASSY, UPRIGHT	1
4	57496PA	PTD ASSY, BASE UNIVERSAL STORAGE RACK	2
5	2004301	NUT, 3/8-16 LH LK ST ZN	12
6	2005805	BOLT, 1/2-13 X 1-1/2" (38mm) SOCKET HEAD	4
7	2008410	BOLT, 3/8-16 X 2-3/4" (70mm) ST HT SOCKET HEAD	12
8	2008001	WASHER, FLAT 3/8" USS	24
9	2001301	WASHER, FLAT 1/2 SAE ST ZN	4

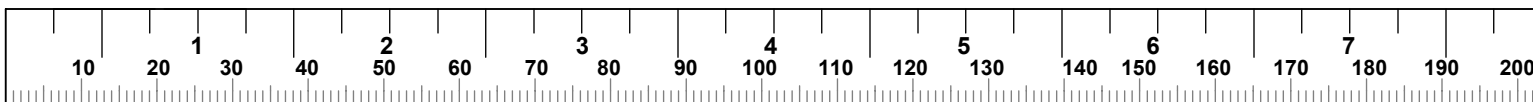
TOOLS NEEDED FOR ASSEMBLY:

- 5/16" ALLEN WRENCH
- 3/8" ALLEN WRENCH
- 9/16" WRENCH OR SOCKET

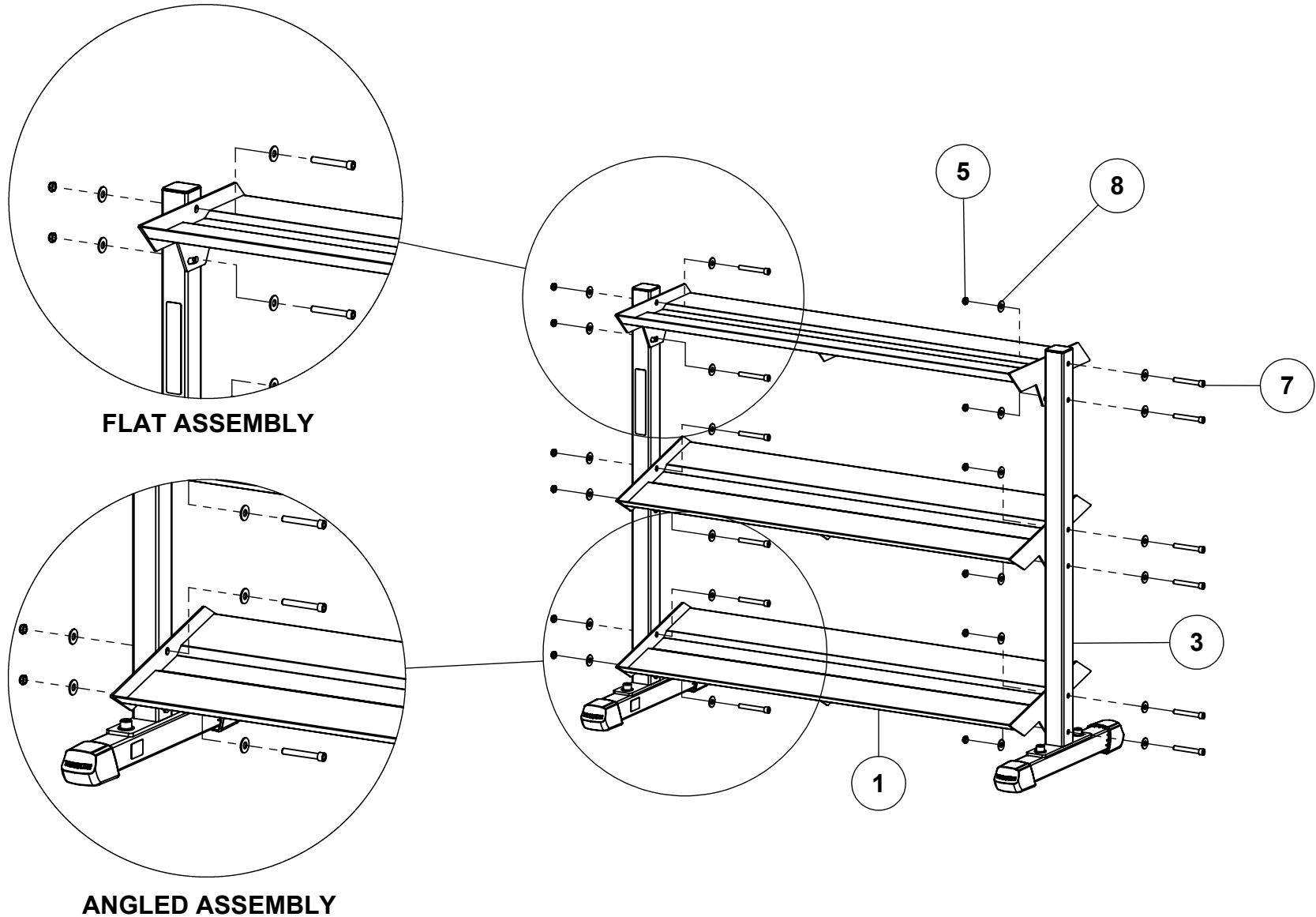
STEP 1



SECURELY tighten bolt connections in this step. Repeat this step with both uprights.



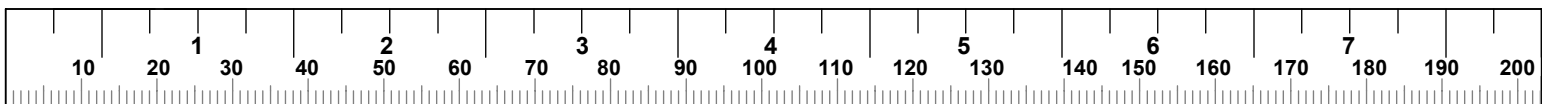
STEP 2



NOTE: Trays can be angled up to 15 degrees for dumbbell storage.

LOOSELY assemble all parts first, then **SECURELY** tighten all bolt connections.

DO NOT OVERTIGHTEN bolts in this step.



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