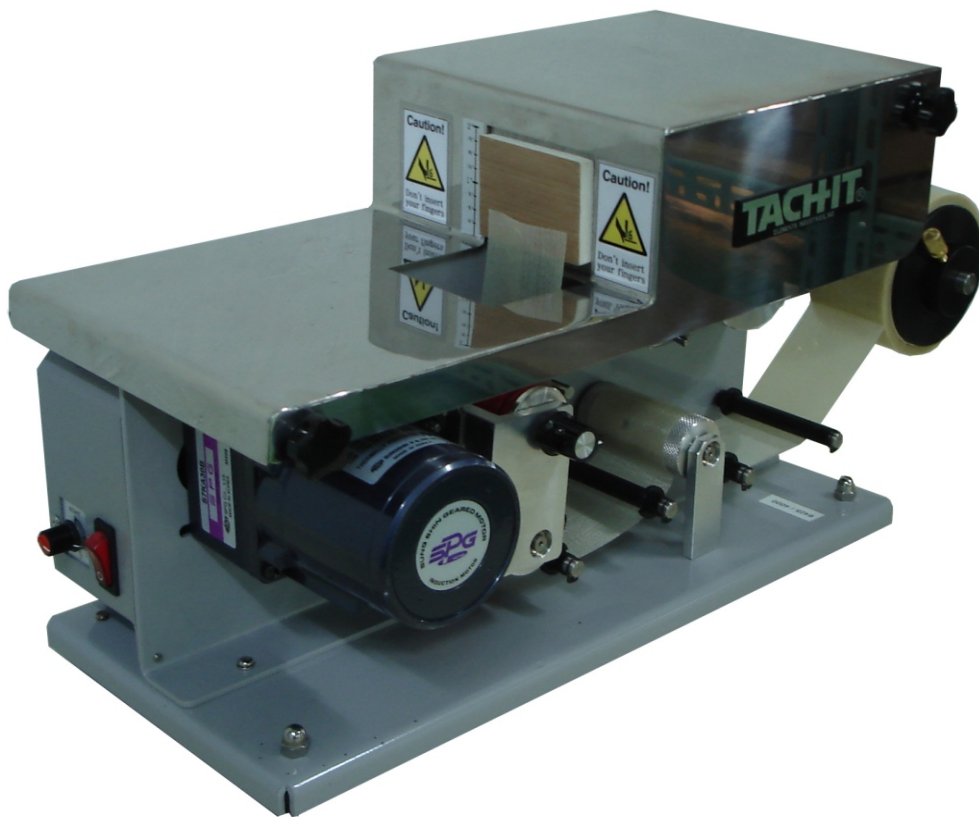


L-CLIP TAPE CUTTER

MODEL: TC-50



USER MANUAL

OPERATION, MAINTENANCE AND TROUBLESHOOTING

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A. INTRODUCTION

Thank you very much for purchasing this machine.

This machine have been carefully designed and manufactured to provide you the maximum benefit, ensuring ease of use and safe operation.

This L-Clip Tape Cutter is useful both of 2 inch wide tape and 1 inch tape with changing only knife.

This manual provides all information you need for installation, operation and maintain and trouble shooting of this machine.

B. SAFETY INSTRUCTIONS

This machine in basicly cutting fuction with very sharp knife.

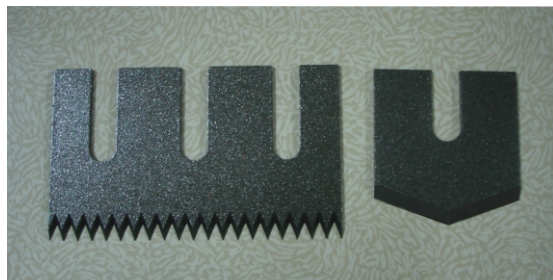
- * Do not insert fingers or hand in front of cutting knife in any case.
- * Whenever you set tape or adjust length or knife angle or remove gums, you have to power off and lift up upper cover.

Whenever remove jamed tape in front of knife, you have to use pincette, not by fingers for your safety.

C. UNPACKING

You have to confirm follow parts.

- Main machine
- Knife 1 of 1 inch and 1 of 2 inch(setted machine)



- Tool bag
- Power cord.

* Electric power of this machine is 115 volt.
Single phase.

D. SPECIFICATION

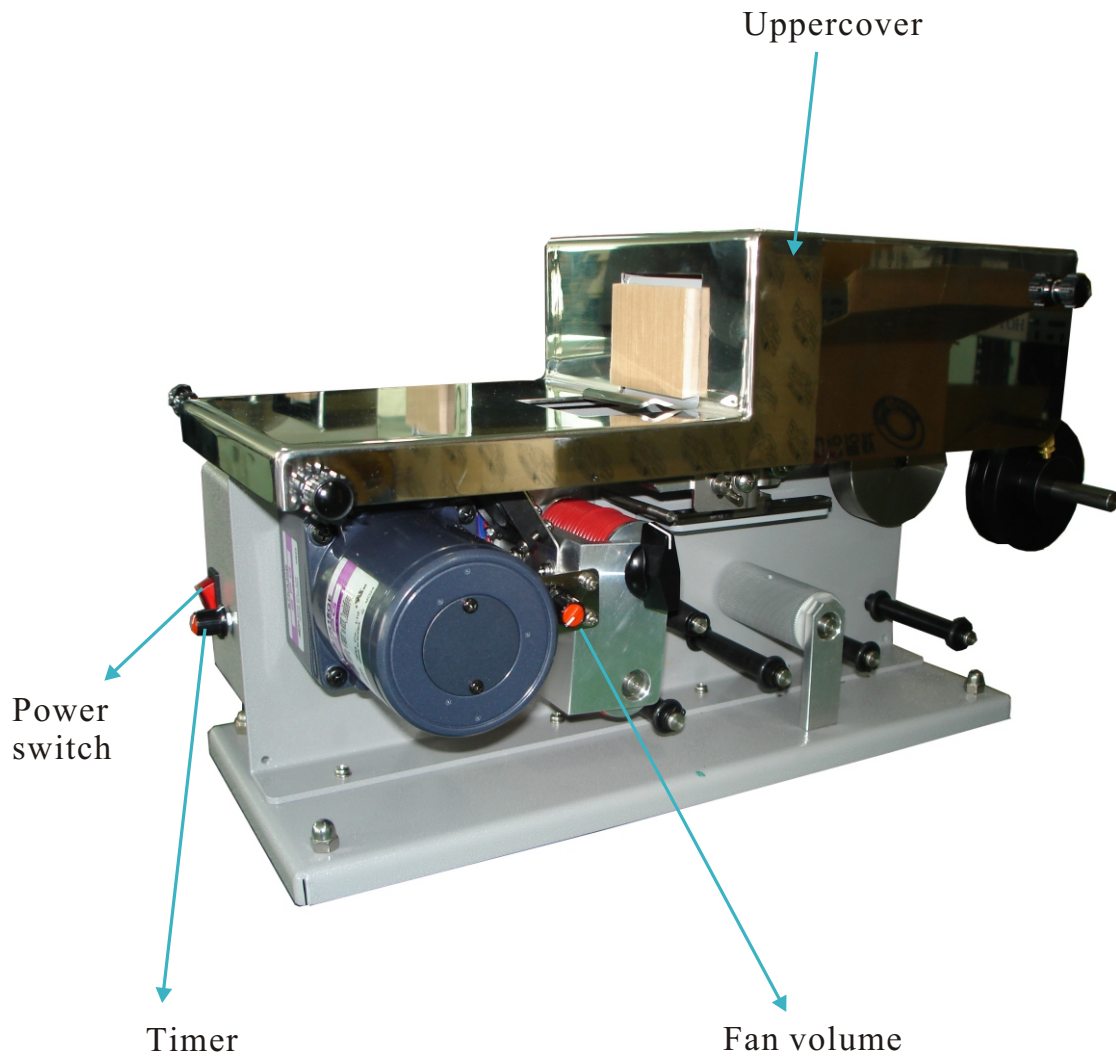
Electric power -----115 volt, Single phase
Machine length----- 540mm
Machine width----- 230mm
Machine height----- 250mm
Net weight----- 13.4kgs
Fuse----- 3A

- Tape width----- 1 inch width
2 inch width
- Tape length----- Min. 45mm
Max. 85mm

* ELECTRIC COMPONENT

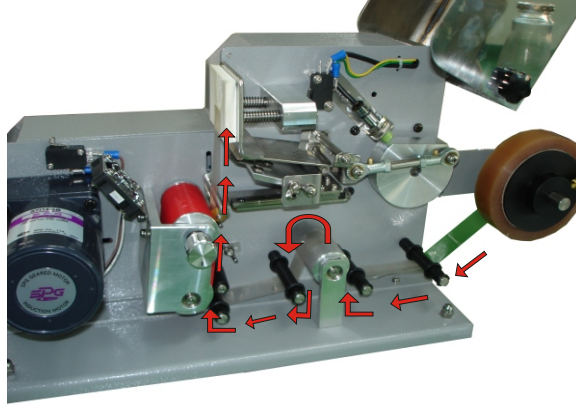
- 2 of Motors : 15Watt Reversible
- 1 of Fan : DC 24
- 1 of Approximate sensor : DC 12-24

E. MACHINE LAYOUT



F. OPERATION

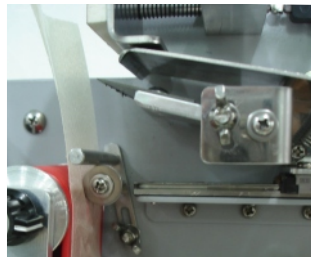
• TAPE SETTING



• LENGTH ADJUSTING

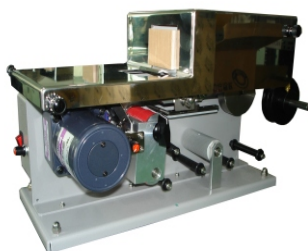


Adjusting tape length by volume.
There is 2 things for adjusting.
One is total length of tape, the other
is mostly half vending point.



Total length is by timer, and half ven-
ding is by knife position.

• BLOW ADJUSTING

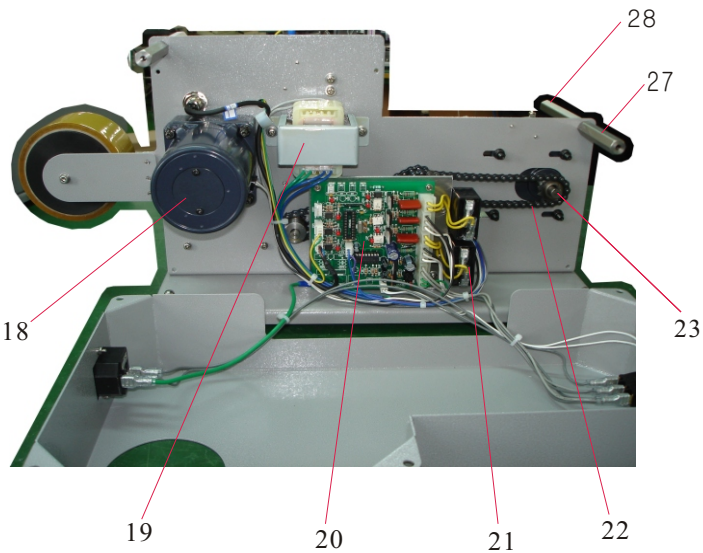
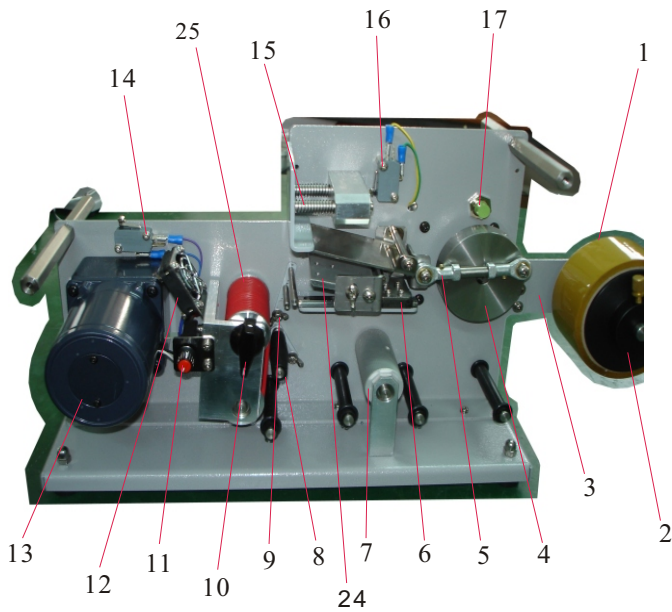


You can adjust blow strength of fan
by fan volume.

G. TROUBLE SHOOTING

TROUBLE	SHOOTING
Machine does not work	<ul style="list-style-type: none"> ·Check upper cover lift up.
Tape go through inside	<ul style="list-style-type: none"> ·Clean the knife. ·Adjust anti-jam bar to close knife.
Difference length of side and bottom	<ul style="list-style-type: none"> ·Adjust knife angle.
Tape is not cutted	<ul style="list-style-type: none"> ·Push box fully on pad and do not separate too early

H. PARTS LIST



No.	PART NAME	MODEL
1	LABEL HANGER INSIDE	
2	LABEL HANGER OUTSIDE	
3	HANGER PANEL	
4	CAM	
5	FRANK SHAFT	Jf5
6	LM BEARING & SHAFT	SEB 9A/ SEB 9A 95mm
7	NURLING ROLLER	
8	CROWN BAR	CROWNSHAFT
9	PUSH BEAD	
10	KNOB	
11	FAN VOLUME	
12	FAN	KDE 2404 PFVX
13	FEEDING MOTOR	MOTOR:S7R15GE GEUR:S7KA30B
14	SAFE SWITCH	V4FILO4C
15	PUSH PANEL	
16	STARTSWITCH	V4FILO4C
17	APPROXIMATE SWITCH	PR12-4DN
18	CUTTING MOTOR	MOTOR:S7R 15GE GEUR:S7KA 15B
19	TRANSFORMER	
20	PC BOARD	
21	CONDENSER	
22	CHAIN	KMC25(48)
23	SPRACKET	2512
24	BLADE	TEFLON COATED
25	RED O-RING	
26	UPPERCOVER	
27	COVER FIT SHAGT +	
28	COVERT FIT SHAGT -	

I. ELECTRIC DIAGRAM

