



WATERFALL PLATEN ASSEMBLY INSTRUCTIONS

BRODBECK IRONWORKS LLC

REVISION -

Contact Brodbeck Ironworks LLC for any questions or concerns before operating this equipment

IF YOU HAVE ANY ISSUES WITH ASSEMBLY OR MISSING PARTS, PLEASE CONTACT US IMMEDIATELY

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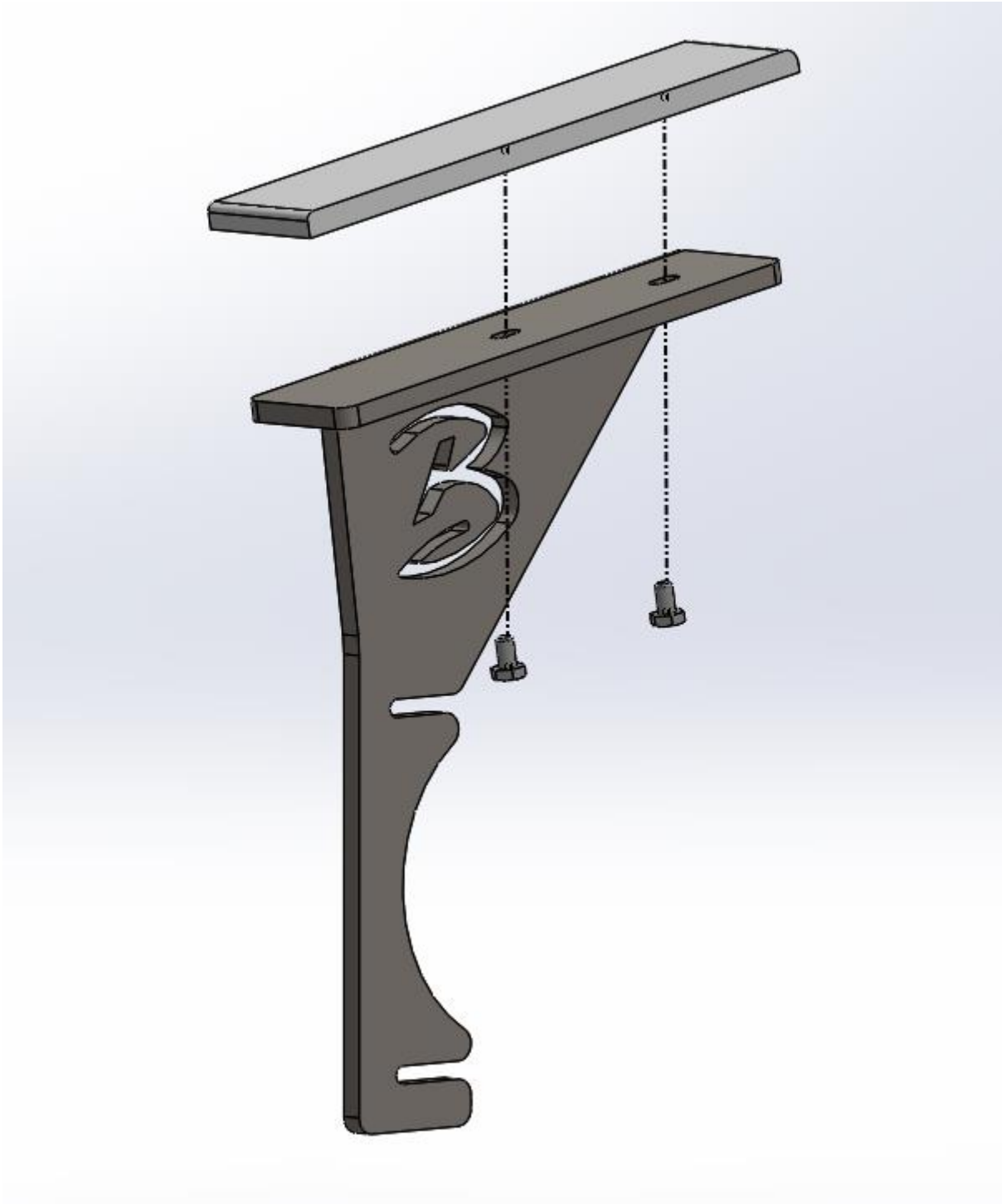
Parts List:

ITEM	DESCRIPTION	QTY	IMAGE
1	WATERFALL PLATEN BASE	1	
2	WATERFALL PLATEN WEAR PLATE	1	
3	1/4" HEX BOLT 1/2" LONG	1	

TOOL LIST

- 7/16" COMBO WRENCH OR SOCKET

WATERFALL PLATEN ASSEMBLY



Install the Wear Plate onto the Base using the 1/4-20 x 1/2" Hex Bolts. The wear plate can be rotated 180 Degrees to use the radius on the opposite end. The wear plate comes from our factory with a 1/8" and a 1/4" radius (one on each end).

Operation

- Install onto the Platen D-plate
- Route the belt over the Waterfall platen and bottom wheel on D plate
- Use the least amount of tension on the belt
- A Cooling system is highly recommended when running belts with more rigid backing (game changers). It is used to lubricate the back side of the belt while grinding to keep things smooth and cooler. See Youtube video [HERE](#).