



BUFFING ATTACHMENT ASSEMBLY INSTRUCTIONS

BRODBECK IRONWORKS LLC

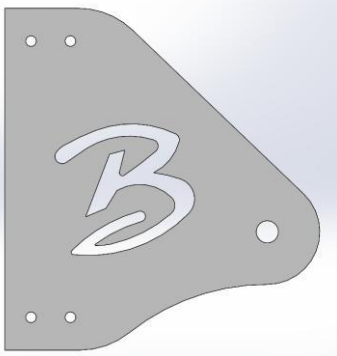
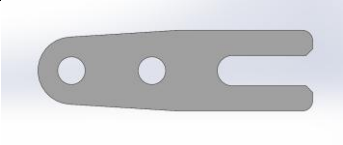
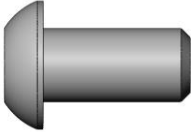
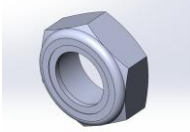
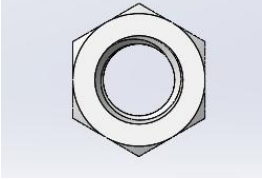
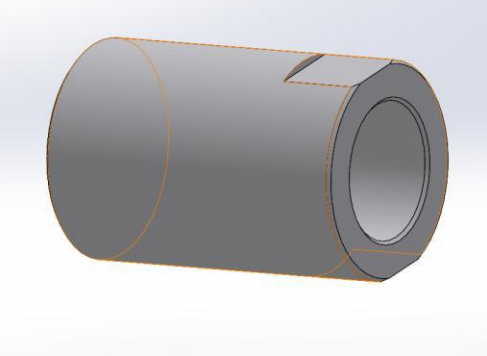
REVISION B

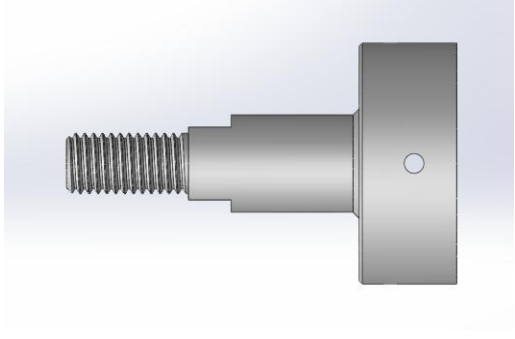
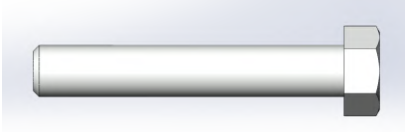
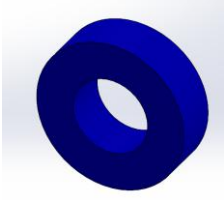
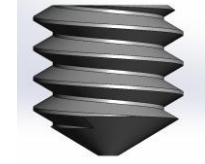
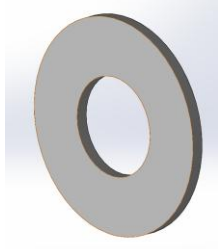
Contact Brodbeck Ironworks LLC for any questions or concerns before operating this equipment

IF YOU HAVE ANY ISSUES WITH ASSEMBLY OR MISSING PARTS PLEASE CONTACT US IMMEDIATELY

Ben Secrist 513-532-7062, Ben@brodbeckironworks.com

Parts List:

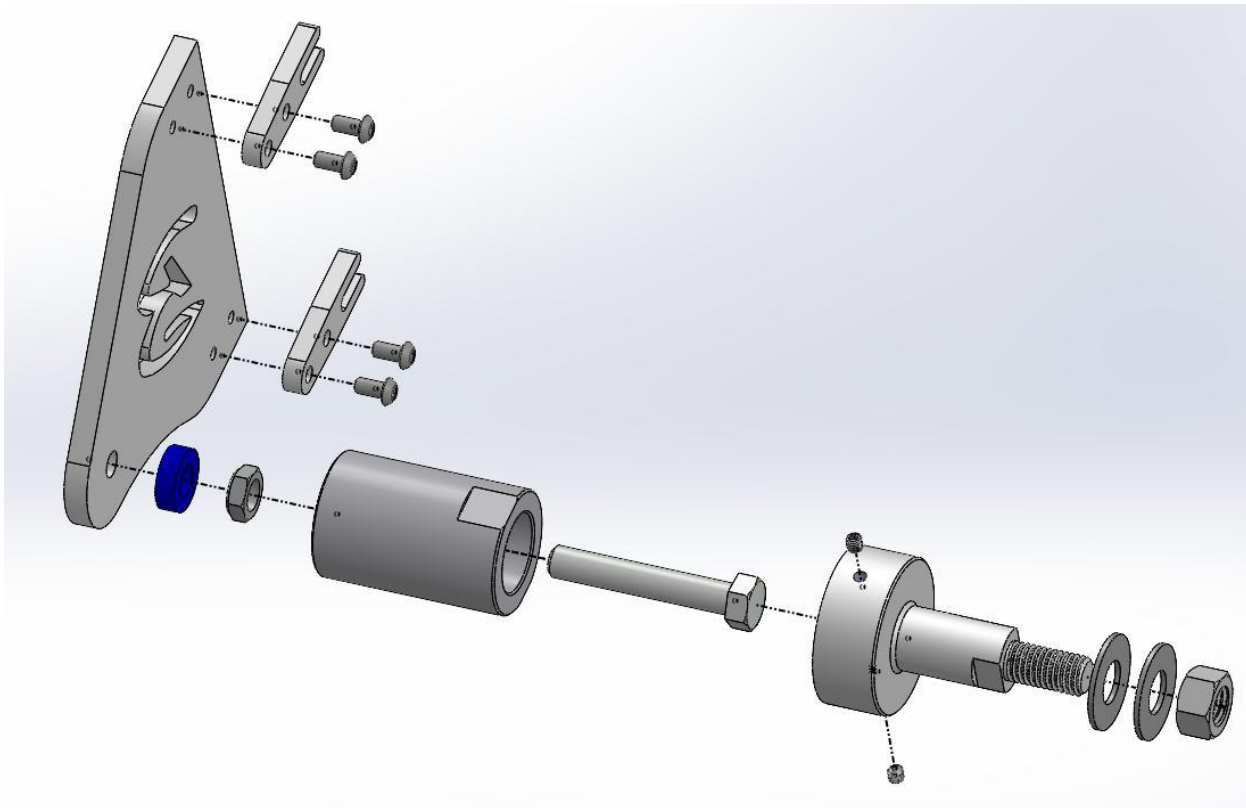
ITEM	DESCRIPTION	QTY	IMAGE
1	QUICK CHANGE ACCESSORY WHEEL BRACKET	1	
2	QUICK CHANGE TAB	2	
3	1/4" BUTTON HEAD SCREW 5/8" LG	4	
4	1/2" THIN NYLOCK NUT	1	
5	5/8" HEX NUT	1	
6	BUFFER DRIVE WHEEL	1	

7	BUFFING ARBOR	1	
8	1/2" HEX BOLT 3" LONG	1	
9	5/16" SPACER 1/2" ID 1.0"OD	1	
10	1/4"-20 SCREW 1/4" LG	2	
11	5/8" FLAT WASHER	2	

TOOL LIST

- 3/4" COMBO WRENCH & SOCKET
- 5/32" HEX KEY (ALLEN WRENCH)
- 1/8" HEX KEY (ALLEN WRENCH)
- 15/16" COMBO WRENCH

BUFFING ATTACHMENT ASSEMBLY



Install the ¼-20 round head screws through the qc offset tab into the quick change accessory wheel bracket.

Insert the ½-13 x 3" Hex Bolt into the wheel and install ½-13 nylock nut onto the other side.

BE CAREFUL NOT TO OVERTIGHTEN BEARINGS. THE WHEEL SHOULD SPIN FREELY BUT THERE SHALL BE NO EXTRA SPACE BETWEEN THE BEARINGS AND NUT OR BOLT HEAD.

Install the wheel spacer onto the bolt and thread into the Buffing Wheel Bracket.

Slip the wheel arbor over the wheel and install the ¼-20 set screws. The set screws should bottom out on the flats of the wheel.

Use the 5/8 washers and Nut to install a buffing or wire wheel.

If your assembly came with an arm and [Quick Change Assembly](#), the instructions can be found on our website. www.brodbeckironworks.com