14

Glass is poured into a hemispherical mold. As the glass cools, a meniscus shape forms on the open face of the piece. Two of these pieces are joined to form an articulated sphere, with the two voids in the middle yielding a certain optical quality. A cylindrical void passes through both hemispheres and houses a light source.



US Patent # D556, 361 EU Patent # 000518394-0001





1.5w LED or 10w xenon cast glass, blown borosilicate glass, braided metal coaxial cable, electrical components, white powder coated canopy



14











