



TECHNICAL DATA SHEET - DIGITAL PRINTING - PVC - PERMANENT ADHESIVE HX3000WG2

Film composed of a 100- μ m, calendered, monomeric PVC, which is coated with a pressure-sensitive acrylic adhesive. Structured adhesive for faster application and air evacuation. For solvent, eco-solvent, latex and UV inkjet printing. Glossy surface finish.

FILM FEATURES:

| | <u>Indicative values</u> | |
|---|--------------------------|-----------------|
| • Thickness (μ m): | 100 | |
| • Total thickness of the product (μ m): | 285 | |
| | <u>Average values</u> | <u>Standard</u> |
| • Total weight of the product (g/m^2): | 305 | HEXGSM001 |
| • Tensile Strength (N/25 mm): | min. 40 | HEXNFX41021 |
| • Elongation at break (%): | min. 100 | HEXNFX41021 |
| • Shrinkage 168 hours at 70 °C (158 °F) (mm): | < 0.8 | HEXRET001 |

GENERAL PRINTER COMPATIBILITES:

| | Solvent | Eco-solvent | Latex | UV |
|------------------|----------------|--------------------|--------------|-----------|
| HX3000WG2 | ✓ | ✓ | ✓ | ✓ |

LINER:

- Silicone-coated and embossed PE paper 145 g/m^2 , with light blue HEXIS print.
- Stable under hygrometric variations.

ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

| | <u>Average values</u> | <u>Standard</u> |
|---|-----------------------|-----------------|
| • Peel strength test 180° on glass (N/25 mm): | | HEXFTM001 |
| after 20 minutes of application | 21 | |
| after 24 hours of application | 19 | |
| • Initial tack (N/25 mm): | 16 | HEXFTM009 |
| • Release (N/25 mm): | 0.1 | HEXFTM003 |
| • Resistance to solvents: the adhesive is resistant to most chemicals (alcohol, diluted acids, oils). | | |

ADHESIVE:

- Solvent-based, grey, acrylic adhesive.
- Structured adhesive for dry application "only" and faster air evacuation.
- Immediate adhesion; optimal after 24 hours of contact.

USER'S INSTRUCTIONS:

- Touch-dry after less than 10 minutes depending on printer used.
- Minimum recommended application temperature: +10 °C (+50 °F).
- Operating temperature range (outdoors): -40 °C to +90 °C (-40 °F to +194 °F).
- It is mandatory to use the so-called "dry" application method with the HX3000WG2 film, due to its HEX'PRESS liner.

This technology means you can easily reposition the film on the substrate during application, while not excluding the squeegeeing step for optimal adhesion of the HX3000WG2 film to the substrate.

- Firmly press the squeegee over all the edges.
- Adhesion to glass, steel, aluminium, PVC, melamine, etc. except grain substrates or substrates coated with acrylic paint.
- In the case of an already painted substrate, self-adhesive media must only be applied to undamaged original paintwork. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.

OPERATING RECOMMENDATIONS:

- For any lamination or other, optimal drying time for the inks is 24 hours minimum.
- The surface finish of your printings may be modified/improved/protected by laminating them with the appropriate laminate: V700 or V650. For UV printings, use the protective VCR650 laminate.
- For any application, a sealing varnish may be applied.

STORAGE:

- Shelf life (before use):

The shelf life of this film is 1 year when stored unopened in its original packaging at a temperature ranging from 15 °C to 25 °C (+59 °F to +77 °F) with relative humidity between 30 % and 70 %.

DURABILITY: (Central European climate)

- Vertical outdoor exposure on flat surfaces:
Unprinted: 4 years.

To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the "Conversion rules for indicative durabilities according to geographical area" chart available under Durability, on the "Professionals" pages on our site www.hexis-graphics.com.

NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use.

All the published information is based on measurements regularly performed in the laboratory. It does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.