

INTERLOCK STITCH

High speed interlock stitch machine

C007K D - W 12 2 - 3 56 / CQ

机型 Type

D 直驱式马达
Direct drive servo motor

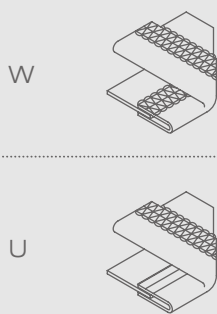
机种别 Model

C 筒型
Cylinder bed

F 平台型
Flat bed

S 小筒型
Small cylinder bed

网线方式 Covering types



功能 Function

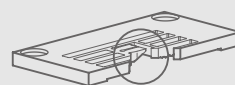
- 12 一般平缝
General plain seaming
- 13 拷下摆
Bottom hemming
- 15 罗纹裤头松紧带包缝
Tubular rib-fabric elastic waistband attaching
- 16 一般厚布料之平缝
General plain seaming for heavy material
- 22 滚边车缝
Tape binding
- 32 拷克骨车缝
Overlock-seam covering
- 51 松紧带上带车缝
Elastic tape attaching
- 52 松紧带附右切刀
Elastic tape attaching with right side fabric trimmer
- 53 环型松紧带车缝
Tubular elastic waistband attaching
- 54 松紧带折缝
Elastic hemming
- 61 裤耳车缝
Belt loop seaming
- 71 双勾针结构
Double-looper mechanism
- 72 三勾针结构
Triple-looper mechanism
- 81 左切刀修布装置
Left side fabric trimming
- 82 松紧带上带边缝附左切刀
Elastic tape insertion with left side fabric trimmer
- 92 四针六线搭接缝
Four-needle flat seaming

针数
Needle numbers

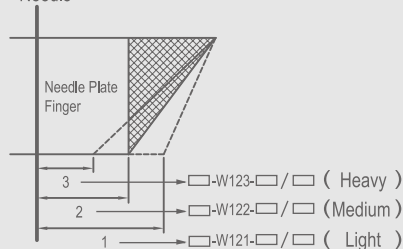
配件
Device

No.	mm	inch
32	3.2	1/8
40	4.0	5/32
48	4.8	3/16
56	5.6	7/32
64	6.4	1/4

针板舌片
Needle plate finger



Needle



- 1=薄布料/细结线(密针)
Light material / Short stitch length
- 2=中厚布料 / 中结线(一般针)
Medium material / Common stitch length
- 3=厚布料 / 粗结线(粗针)
Heavy material / Long stitch length

C007K/KD SERIES FEATURES



新设计上下切刀组

新设计气、电动上下切刀组，出刀稳定精确，切线利落，调整容易

Brand New Top and Under Trimmer

The newly designed pneumatic, electric top & under knife combination have fast, stable and precise. Trims thread neatly. Handy operation, easy to adjust.



小型投射LED

小型投射LED照明，穿线或调整机针作业方便（选配）

Small LED Light

Led light, convenient for threading or adjusting the needle. (Optional)



内缩式床台

缝制物更靠近针孔，车缝定位精准，车缝时更加顺畅就手

The Recessed Machine Bed

With the recessed machine bed, sewing material comes closer to the needle hole, thus provides more precise easier, and smoother sewing.



短筒座的設計

操作性能优越，可因应广泛的饰盖缝纫工程，增加延伸盖就可以车缝边或包带之缝纫工程

Recessed Cylinder Bed

The recessed cylinder bed on the front cover is shortened. The short cylinder has superior operating performance, which can be applied to the extensive covering seam. Hemming or wrapping can be sewed just by increasing the extended cover.



密缝装置

藉由缩短送具行程，在车缝起始或结束进行密缝的功能，确保缝线不易脱落，提高车缝品质，基本车为脚踏板控制，电动和气动控制为选配

Condense Stitching Device

By reducing the strokes of feed dog, at the beginning and the end of sewing, condense stitching reinforces the stitches. This enhances the sewing sturdiness and quality. Basic model is controlled by pedal. Electric and pneumatic controls are optional.

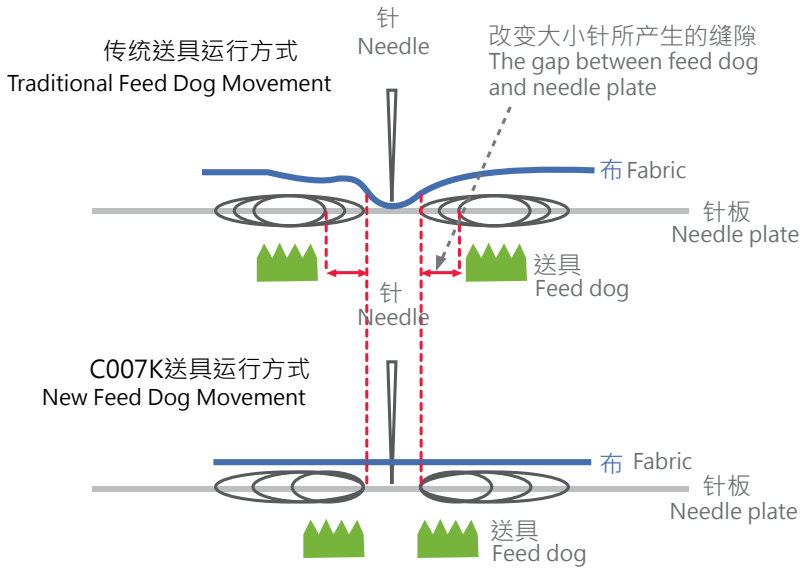


送具並列式調整鈕設計

[专利] 前送齿及后送齿，藉由全新并列式调整钮设计，可独自调整同步或正逆差动，指针刻度方便使用者进行精确调整前后送齿，大大提升操作者使用上的便利性

Front and Rear Feed Dog Minute Adjustment

[Patent] Synchronization or forward / reverse differential of front and rear feed dog can be finely adjusted alone by the brand new parallel adjustable feed dog control knobs. Furthermore, the indicator scales is easy for user to adjust the feeding precisely, which improves ease of operation greatly.



全新移动送齿之传动设计

[专利] 后、前送齿依据椭圆式运动方式，统一由针孔向外运动延伸，缝制物可获得精准稳定送布，也不会因为过骨或差动而前、后送齿产生间隙，影响车缝品质

Brand New Differential Feed Dog Driving Design

[Patent] The front and rear feed dog move elliptically, and centrally, a direct extension from needle hole, thus enable sewing material to get precise and stable feeding. Therefore, the sewing quality will not be affected by the clearance between front and rear feed dog which is resulted from the cross seam or differential action.



新设计上夹线装置

出刀迅速精准，夹线稳定

Brand New Design Upper Thread Gripper

The newly designed upper thread gripper provides fast, precise movement and stable thread gripper.



直驱迷你伺服小马达

藏密闭设计，静音运转，低噪音低振动，定位精准，节能省碳

Direct-Drive Mini Servo Motor

The brand new direct-driving mini servo motor with internal airtight design is silent during operation, low vibration, precise locating, energy-saving, and easy to maintain.



双天秤挑线控线组

全新双天秤挑线控线组的设计，缝制厚、薄布料皆适用，车缝适用范围更广，适用性更高

Dual Thread Take-up Mechanism

The brand new design of dual thread take-up lever thread tension combination is ideal for both heavy and light fabric. Sewing applicable range is wider and the applicability is higher.

- 中厚布料 (Medium heavy fabric)
- 薄布料 (Light fabric)

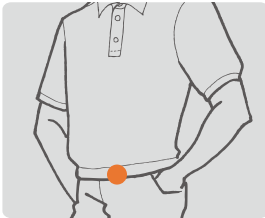
C1



Model	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007K-W121-□□□/CH	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007K-W122-□□□/CH	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
C007K-W123-□□□/CH	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
C007K-W162-□□□/CH	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	TVX5#14~#16	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	TVX5#14~#16	6000
C007KD-W121-□□□/CH	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007KD-W122-□□□/CH	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
C007KD-W123-□□□/CH	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
C007KD-W162-□□□/CH	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	TVX5#14~#16	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	TVX5#14~#16	6000



C007KD-W121-356/CH/UTP



一般平缝/下摆车缝

本机型为双面饰绷缝筒车之基本机型，可装配附件进行多种功能车缝
例如：内衣裤、运动衫接缝及下摆车缝(附可调式下摆车缝组)

GENERAL SEAMING / BOTTOM HEMMING

Basic model of interlock stitch machine with double side cover-stitching. It is available for various sewing by optional devices. Such as plain seaming and bottom hemming for underwears, sportswears, etc... (equipped with adjustable hemming set)

- W121 : 薄布料 Light material
- W122 : 中厚布料 Medium material
- W123 : 厚布料 Heavy material
- W162 : 高行程 High needle bar stroke

选购配件 OPTIONAL DEVICE
UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ

C2



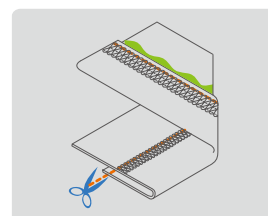
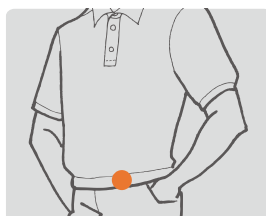
C007K-W812(A)-□□□/CRL	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
C007KD-W812(A)-□□□/CRL	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500



C007KD-W812-356/
CRL/CL/CHP/UTP

適用規格
APPLICABLE SPEC.

W811, 812, 813
U811, 812, 813



左切刀修布下摆车缝

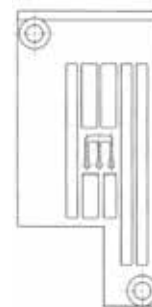
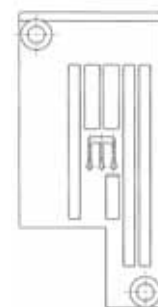
附左切刀修齐布边后，再进行下摆车缝工程，适用于车缝T恤、汗衫之下摆等

BOTTOM HEMMING WITH LEFT SIDE FABRIC TRIMMER

Left hand side fabric trimming before hemming. For sleeve opening and bottom of underwears, T-shirt, or sportswears, etc...

W8□□

W8□□A



选购配件 OPTIONAL DEVICE

UTP, UTQ, CL, CMR, CAR/UTP, CAR/UTQ

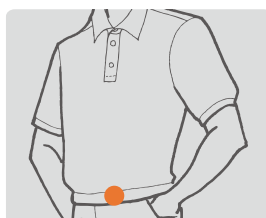
C3



C007K-U131-256/CHK/UTQ	2	3	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS	6000
C007KD-U131-256/CHK/UTQ	2	3	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS	6000



C007KD-U131-256/
CHK/UTQ



半自动下摆车缝

T恤、内衣及儿童服饰之下摆及袖口之车缝，可随需要调整下摆饰缝组宽度，操作简单快捷

CHK-A用于一般机型

CHK-UT用于自动切线机型

SEMI-AUTO HEMMING

Suitable for bottom hemming of T-shirt, underwears, cuff of children's garments, etc... Able to adjust the width of hemming set to fit demands, easy operation.

CHK-A is for normal type machine

CHK-UT is for auto trimmer type machine

C4



C007K-W222-□□□/CQ	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
C007KD-W222-□□□/CQ	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#10	6000
C007K-W222-□□□/CQA	3	5	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	TVX5#14	5000
C007KD-W222-□□□/CQA	3	5	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	TVX5#14	5000



C007KD-W222-356/CQ



C007KD-W222-356/CQA



CQ

CQ:上带滚边车缝

适用于内衣裤、T恤之领口、裤管口等上带滚边之车缝工程

注：滚边器尺寸为入布端宽1-3/8" · 出布时折成三折.出口端成品宽为1/2"

CQ:TAPE BINDING

For tape binding on openings of leg or neck of underwears, T-shirts, etc...

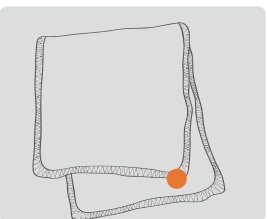
Remark : Binder's opening size is 1-3/8" wide and finished size is 1/2" wide in three folds.



CQA:中厚毯上带滚边车缝

适用于中厚毯上带滚边之车缝工程

注：滚边器尺寸为入布端宽72mm · 出布时折成二折出口端成品宽为36mm



CQA

CQA:BLANKET CARPET TAPE BINDING

For medium and heavy material tape binding.

Remark : Binder's opening size is 72mm wide and finished size is 36mm wide in two folds.

选购配件	OPTIONAL DEVICE
	CLA , FA

C5



C007K-W322-3□□/CC	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007K-W322A-3□□/CC	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007K-W322-3□□/CE	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007KD-W322-3□□/CC	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007KD-W322A-3□□/CC	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007KD-W322-3□□/CE	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000



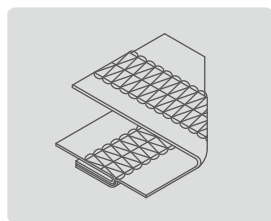
C007KD-W322-356/CC



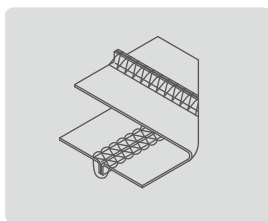
C007KD-W322A-356/CC



C007KD-W322-356/CE



CC



CE

拷克倒骨盖缝

CC 倒骨型 : 适用于4线包缝之盖缝

W322A为两用型, 针板与送具改用W122规格, 并附CH组

CE 立骨型 : 适用于3线包缝之盖缝

配件盒另附有CC倒骨规格之牛角(导布片)



CC



CE

OVERLOCK-SEAM COVERING STITCH

CC Fold-down type : For 4-thread overlock-seam covering stitch
W322A is dual-purpose specification, which is with W122's needle plate, feed dog and CH set.

CE Flattening type : For 3-thread overlock-seam covering stitch, and an extra guide of overlock-seam (CC specification, fold-down type) is included in the accessory box.

选购配件 OPTIONAL DEVICE

UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ



Model	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
C007K(D)-W512-□□□/FE	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
C007K-W512-□□□/FFC	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
C007K-W512-□□□/SMK	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
C007K-W512-□□□/STC	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500



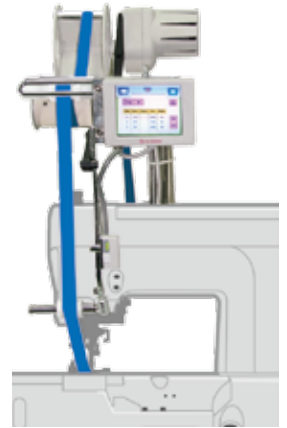
C007K-W512-356/FE



C007K-W512-356/FFC



SMK



STC

松紧带 / 蕾丝松紧带上带车缝

经由上送带装置,控制长度与张力,提高车缝品质·如女用内衣裤之松紧带或蕾丝松紧带车缝

FFC: 机械式送带

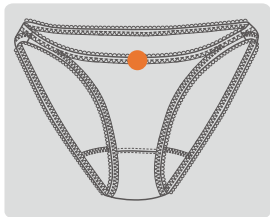
FE: 简易电子式送带

SMK: 电子计数式送带

SMK1-C-01 具有专用电控箱与定位器,以搭配离合器马达,
SMK1-C-02 标配直驱伺服马达,并且电控整合

STC: 张力控制式送带

STC1-U-01 具有专用电控箱与定位器,以搭配离合器马达,
STC1-U-02 标配直驱伺服马达,并且电控整合



ELASTIC/ LACE ATTACHING

Top feeding devices ensure even length and tension controlled by electric digital controller, for elastic or lace attaching smoothly and properly on women's underwears.

FFC: Mechanic type tape feeding.

FE: Simple electric type tape feeding.

SMK: Electric metering type tape feeding

SMK1-C-01 with the control box and synchronizer, applicable to clutch motor,
SMK1-C-02 equipped the direct drive servo motor for control integration.

STC: Tension sensor type tape feeding

STC1-U-01 with the control box and synchronizer, applicable to clutch motor,
STC1-U-02 equipped the direct drive servo motor for control integration.

选购配件 OPTIONAL DEVICE

CL, LF-A, LS-A

C7

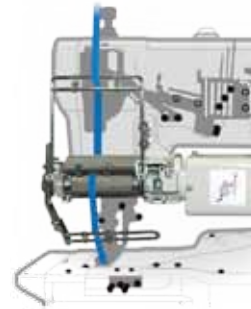
C007K-W522-□□□/CR/FE	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500				
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500				
C007K-W522-□□□/CR/FFC	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500				
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500				
C007K-W522-□□□/CR/SMK	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500				
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500				
C007K-W522-□□□/CR/STC	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500				
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500				



C007K-W522-356/CR/FE



C007K-W522-356/CR/FFC



SMK



STC

松紧带 / 蕾丝松紧带上带车缝附右切刀

经由上送带装置，控制长度与张力，附右切刀修布装置，能于车缝前将布修齐，更能提高车缝品质，如女用内衣裤之松紧带或蕾丝松紧带车缝

FFC: 机械式送带

FE: 简易电子式送带

SMK: 电子计数式送带

SMK1-C-01 具有专用电控箱与定位器，以搭配离合器马达，

SMK1-C-02 标配直驱伺服马达，并且电控整合

STC: 张力控制式送带

STC1-U-01 具有专用电控箱与定位器，以搭配离合器马达，

STC1-U-02 标配直驱伺服马达，并且电控整合

ELASTIC/ LACE ATTACHING WITH RIGHT FABRIC TRIMMER

Top feeding devices ensure even length and tension controlled by electric digital controller, with right side fabric trimmer for elastic or lace attaching smoothly and properly on women's underwears.

FFC: Mechanic type tape feeding.

FE: Simple electric type tape feeding.

SMK: Electric metering type tape feeding

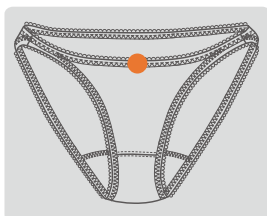
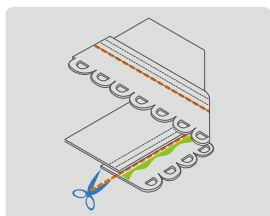
SMK1-C-01 with the control box and synchronizer, applicable to clutch motor,

SMK1-C-02 equipped the direct drive servo motor for control integration.

STC: Tension sensor type tape feeding

STC1-U-01 with the control box and synchronizer, applicable to clutch motor,

STC1-U-02 equipped the direct drive servo motor for control integration.



选购配件 OPTIONAL DEVICE

CL, LF-A, LS-A, CSA, CSB

C007K(D)-W532-□□□/CR/CX/UTP/RLP *1	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500
C007K(D)-W532-□□□/CR/CX/UTR/RLP *2	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#11	4500



環型鬆緊帶褲頭接縫, 附右切刀修布邊

將環形平織鬆緊帶與衣物接縫適用於男女內褲褲腰之鬆緊帶縫合 · 配合右切刀修布裝置 · 更能提高縫製品質

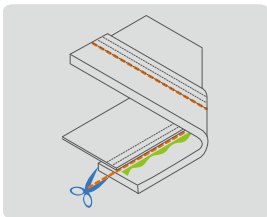
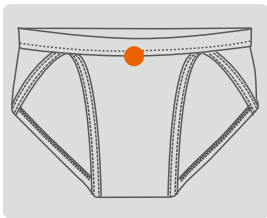
- *1: 氣動切線, 含氣動式吸布屑組
- *2: 電動切線, 需另外搭配吸風馬達 (CSA或CSB)

TUBULAR JACQUARD ELASTIC WAISTBAND ATTACHING WITH RIGHT SIDE FABRIC TRIMMER

For tubular elastic or lace waistband attaching on men's or women's brief, with right hand side fabric trimmer to increase sewing quality and efficiency.

- *1: Pneumatic thread trimmer, including fabric waste suction set
- *2: Electric thread trimmer, an optional suction motor (CSA or CSB) is required.

C007KD-W532-356/CR/CX/CL/UTP



RLP



选购配件 OPTIONAL DEVICE
CL* , CAR/UTQ , CMR , CSA , CSB

- *建議採用CL後拉輪, 以提升鬆緊帶車縫效率
- *CL rear puller is recommended for elastic band attaching

C9



C007K-W822-□□□/CRL/CHP(CY)UTP	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
C007KD-W822-□□□/CRL/CHP(CY)UTP	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	4500



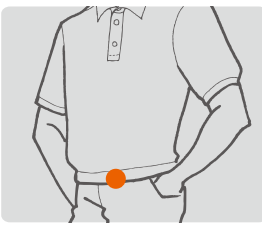
C007KD-W822-356/CRL/CL/CHP/UTP

**[二合一]气动式下摆车缝/环型松紧带折缝
附左切刀修布边功能**

气动式布料导边器能将布料及松紧带顺畅的捲折，此外左切刀切齐后再进行缝纫，可增加包缝工程之品质与效率，适用于男内裤、运动裤等裤头松紧带包缝

**[2 IN 1]
PNEUMATIC HEMMING / TUBULAR ELASTIC TAPE HEMMING WITH LEFT EDGE TRIMMER**

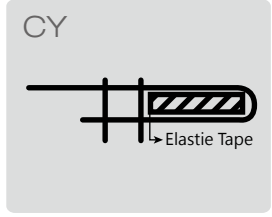
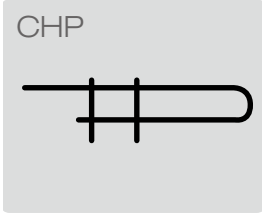
With pneumatic driving folder to fold fabric and insert elastic smoothly, left hand side fabric trimming before hemming increases sewing quality & efficiency. For hemming sleeve opening and bottom of underwears, T-shirts, or sportswears, etc...



CHP (CRL 163)
气动式下摆车缝
Pneumatic Hemming



CY (CRL178-A)
气动式环型松紧带折缝
Pneumatic Tubular Elastic Tape Hemming



適用規格 APPLICABLE SPEC.
W821, W822, W823, U821, U822, U823
选购配件 OPTIONAL DEVICE
CL* , RL , UTQ , CMR , CAR/UTQ

*建議採用CL後拉輪，以提升鬆緊帶車縫效率
*CL rear puller is recommended for elastic band attaching

C10



C007K-W152-356/CZ/RLQ	3	5	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007K-W152-364/CZ/RLQ	3	5	6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007K-W152-356/CZP/RLQ	3	5	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007K-W152-364/CZP/RLQ	3	5	6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007KD-W152-356/CZ/RLQ	3	5	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007KD-W152-364/CZ/RLQ	3	5	6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007KD-W152-356/CZP/RLQ	3	5	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000
C007KD-W152-364/CZP/RLQ	3	5	6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	UYX128GAS#10	6000



C007KD-W152-356/CZ/UTP

环形罗纹裤头松紧带包缝

CZ:气动式 / CZP:膝动式

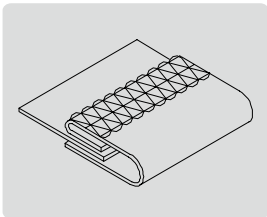
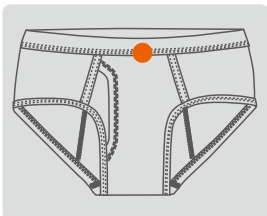
将环形罗纹松紧带缝入原体，适用于男女内裤、裤腰之罗纹松紧带包缝再配合自动切线装置及筒型衣物撑开滚轮组，更能提高缝製效率
注：本机标准配备二折式导布片，可另订三折式导布片

TUBULAR ELASTIC WAISTBAND ATTACHING

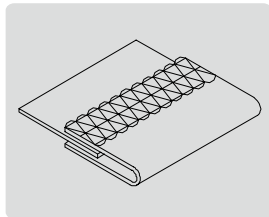
CZ:PNEUMATIC TYPE / CZP: MANUAL TYPE

Attaching tubular elastic tape onto waistband, suitable for briefs. With auto-trimming and tubular extending roller can increase sewing quality and efficiency.

Remark : Two fold fabric guide is standard, three fold fabric guide is optional.



三折 3-Fold
(CZ01K,CZ03K)



兩折 2-Fold
(CZ21K,CZ22K)

RLQ



機型 MODEL	选购配件 OPTIONAL DEVICE
CZ	CL* , UTP , UTQ , CMR , CAR/UTP , CAR/UTQ
CZP	CL* , UTP , UTQ , UTR , UTS , CMR , CAR/UTP , CAR/UTQ

*建議採用CL後拉輪，以提升鬆緊帶車縫效率

*CL rear puller is recommended for elastic band attaching

C11

	⌚	👔	↔	mm	🔥	mm	Needle No.	⌚ S.P.M. (Max)
C007K-W542-□□□/CFE	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#11	6000
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#11	6000
C007K-W542-□□□/SMK	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#11	6000
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#11	6000
C007K-W542-□□□/STC	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#11	6000
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	UYX128GAS#11	6000



C007K-W542-356/CFE/CL

松紧带折缝

经由下送带配件，能有效控制松紧带之松紧度，配合三折或二折折布喇叭及松紧带压缝，可精确完美的进行短裤、内裤等裤脚及裤头之松紧带折缝

CFE: 机械式送带

SMK: 电子计数式送带

SMK1-D-01 具有专用电控箱与定位器，以搭配离合器马达，

SMK1-D-02 标配直驱伺服马达，并且电控整合

STC: 张力控制式送带

STC1-B-01 具有专用电控箱与定位器，以搭配离合器马达，

STC1-B-02 标配直驱伺服马达，并且电控整合

ELASTIC HEMMING

Elastic hemming evenly length and elasticity is controlled by tape feeding device. Great for seam covering with two or three plies hemming binder on elastic for waistband or leg opening of briefs and shorts, etc...

CFE: Mechanic type tape feeding

SMK: Electric metering type tape feeding

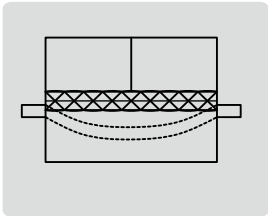
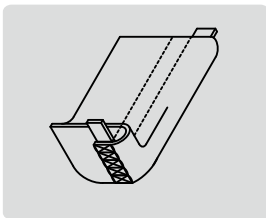
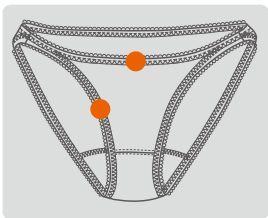
SMK1-D-01 with the control box and synchronizer, applicable to clutch motor,

SMK1-D-02 equipped the direct drive servo motor for control integration.

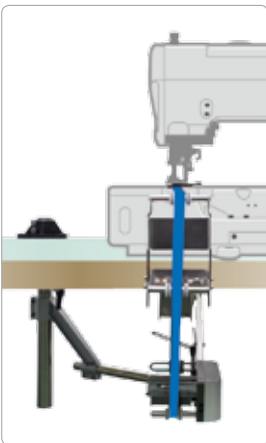
STC: Tension sensor type tape feeding

STC1-B-01 with the control box and synchronizer, applicable to clutch motor,

STC1-B-02 equipped the direct drive servo motor for control integration.



SMK



STC

可选择之折布喇叭 Optional Binder			
喇叭型式 Binder Type	机型 Model	喇叭代号 Binder No.	成品尺寸 Finished Size
	2	B523	9mm
	2A	B523A	12mm
	3	B524	9mm
	3A	B524A	12mm

选购配件 OPTIONAL DEVICE
FH, CL*

*建议采用CL后拉轮，以提升鬆紧带車缝效率

*CL rear puller is recommended for elastic band attaching

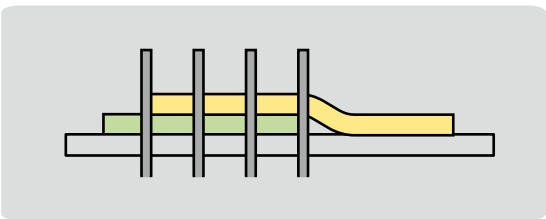
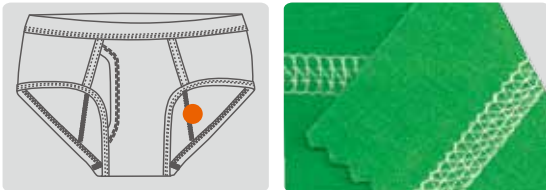
C12



	4	6	5.6	1.4 ~ 3.6	0.3 ~ 2.9	5	SMX1014B#10	6000
C007K-W922-456/CW	4	6	6.0	1.4 ~ 3.6	0.3 ~ 2.9	5	SMX1014B#10	6000
C007K-W922-460/CW	4	6	6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	SMX1014B#10	6000
C007KD-W922-456/CW	4	6	6.0	1.4 ~ 3.6	0.3 ~ 2.9	5	SMX1014B#10	6000
C007KD-W922-460/CW	4	6	6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	SMX1014B#10	6000



C007KD-W922-456/CW



四针六线搭接缝

适用于一般内衣裤二片布接缝处之接缝和补强，附有专属之导边器，可使二片布顺畅缝合。

FOUR-NEEDLE FLAT SEAMING

For flat seaming 2 pieces of fabric. Equipped with fabric guide for easy operation.

CW



选购配件 OPTIONAL DEVICE

UTQ, UTS, CL, CMR, CAR/UTQ

C13

			mm	mm	mm	mm	mm	mm	mm	mm	S.P.M. (Max)
C007KD-W121-□□□/FFT/CH	2	4	4.0/4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
C007KD-W122-□□□/FFT/CH	2	4	4.0/4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
C007KD-W131-□□□/FFT/CH	2	4	4.0/4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
C007KD-W132-□□□/FFT/CH	2	4	4.0/4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
C007KD-W811A-□□□/FFT/CRL	2	4	4.0/4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
C007KD-U811A-□□□/FFT/CRL	2	3	4.0/4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
	3	4	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
C007KD-W812A-□□□/FFT/CRL	2	4	4.0/4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
	3	5	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
C007KD-U812A-□□□/FFT/CRL	2	3	4.0/4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		
	3	4	5.6/6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	UYX128GAS#10	4500		



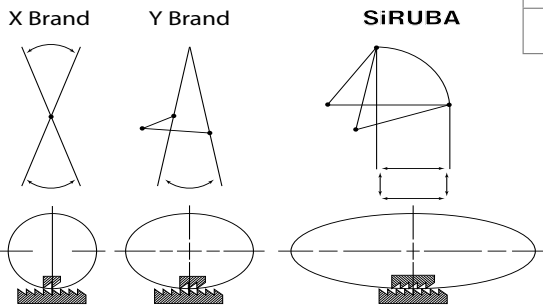
FFT 上送布功能

专利优化前后移动送具之结构设计，有效送布行程大，车缝送布更稳定。

FFT TOP FEEDING FUNCTION

Back and forth moving feed dog is designed by patent and improved mechanism. The effective feeding stroke is bigger, and fabric feeding is more stable.

选购配件 OPTIONAL DEVICE
UTP, UTR

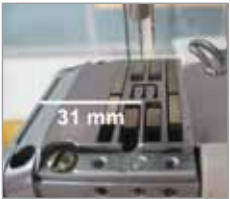


S007K/KD SERIES FEATURES



三合一压骨·倒骨·折下摆·更换作业组装方便·多样化功能·提供生产厂商高效率低成本

3-in-1 model, including bottom hemming/seam covering/overturnd seam covering, provides high efficiency at less cost.



超短筒的设计·筒边至中针距离只有31毫米·采密封式之侧盖设计·操作方便顺畅

Extremely small tubule design, the distance from cylinder edge to middle needle is only 31 mm. Sealed side cover makes operation more convenient.



超小筒径圆周只有180毫米·车缝小孔径圆筒针织物·更加方便就手

The small cylinder designed with 180 mm, the extremely small circumference makes sewing operation smoother.



外置式底线分线盘·置于机体前方·调整容易·拆装方便·可轻易清除绞线

Front exposed looper thread take-up mechanism makes cleaning and adjusting more convenient. After fine tuning the looper thread eyelet holder, sewing can be more accurate.



调整式进布诱导器·活动式压脚·车缝适用性更广

Adjustable folder, flexible presser foot, able to accomodate wider range of sewing items.



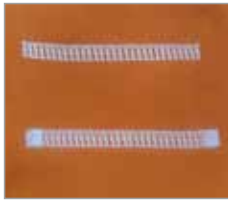
自动切线系列新设计上夹线装置·出刀迅速精准·夹线稳定

Auto trimmer with newly designed upper thread holder, trims precisely and stably.



圆形粗细针缝目调整钮的设计·随心所欲精确调整缝目长短

Circular stitch length adjustment button, easily to adjust stitch length.



密缝装置

藉由缩短送具行程，在车缝起始或结束进行密缝的功能，确保缝线不易脱落，提高车缝品质，基本车为脚踏板控制，电动和气动控制为选配

Condense Stitching Device

By reducing the strokes of feed dog, at the beginning and the end of sewing, condense stitching reinforces the stitches. This enhances the sewing sturdiness and quality. Basic model is controlled by pedal. Electric and pneumatic controls are optional.



自动切线系列新设计气/电动上下切刀组，出刀迅速稳定精准，切线利落，轻顺低噪音调整容易

Auto trimmer with newly designed pneumatic / electric trimming system, trims precisely and stably, reduce sound and easy to adjust.



全新直驱迷你化伺服小马达，内藏密闭设计，静音运转，低噪音低振动，定位精准，节能省碳，减少保养次数，维修更方便

Built-in mini direct drive servo motor, reduce sound and less vibration, precise position, energy saving carbon reduction, easy to maintenance.



全新设计之内藏式定位器，定位精准，彻底解决外置式定位器，不易安装，调整及定位不稳之情形

Newly designed built-in synchronizer, makes position precisely and stably, easy to adjust.



小型投射LED照明，穿线或调整机针作业方便（选配）

LED light, convenient for threading or adjusting the needle (Optional).



双天秤挑线控线组

全新双天秤挑线控线组的设计，缝制厚、薄布料皆适用，车缝适用范围更广，适用性更高

Dual Thread Take-up Mechanism

The brand new design of dual thread take-up lever thread tension combination is ideal for both heavy and light fabric. Sewing applicable range is wider and the applicability is higher.

- 中厚布料 (Medium heavy fabric)
- 薄布料 (Light fabric)

S1



S007K-W122-240/PCH-3M	2	4	4.0	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000
S007K-W122-248/PCH-3M	2	4	4.8	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000
S007K-W122-356/PCH-3M	3	5	5.6	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000
S007K-W122-364/PCH-3M	3	5	6.4	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000
S007KD-W122-240/PCH-3M	2	4	4.0	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000
S007KD-W122-248/PCH-3M	2	4	4.8	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000
S007KD-W122-356/PCH-3M	3	5	5.6	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000
S007KD-W122-364/PCH-3M	3	5	6.4	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000



S007KD-W122-356/PCH-3M/UTT

[三合一] 一般平缝/下摆车缝/拷克倒骨盖缝

本机型为双面饰中厚布用环缝模式小筒车之基本机型，配附拷克倒骨进行多种功能车缝

例如：内衣裤、运动衫接缝、下摆车缝及倒骨缝

注：可依需求选择出厂时之校缝

Eg：S007K-W122-356/PCH-3M 以下摆车缝校缝

S007K-W122-356/PCC-3M 以 三线拷克倒骨中厚布校缝

S007K-W122-356/PCD-3M 以 三线拷克倒骨薄布校缝

[3 IN 1] GENERAL SEAMING / BOTTOM HEMMING/ COVERING (Fold-down Type)

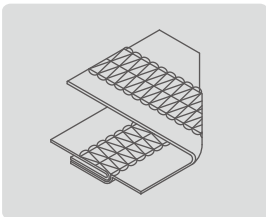
This basic model of small cylinder machine. 3-in-1 model, includes bottom hemming/seam covering overturned seam covering.

Remark : Initial setting can be set according to request :

Eg : S007K-W122-356/PCH-3M Hemming

S007K-W122-356/PCC-3M fold-down seam covering for medium fabric

S007K-W122-356/PCD-3M fold-down seam covering for light fabric



选购配件 OPTIONAL DEVICE

UTT , UTU , UTX , UTY , CMR , SAR/UTT , SAR/UTU

S2

									S.P.M. (Max)
S007K-W322-240/PCE	2	4	4.0	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000	
S007K-W322-248/PCE	2	4	4.8	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000	
S007K-W322-356/PCE	3	5	5.6	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000	
S007K-W322-364/PCE	3	5	6.4	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000	
S007KD-W322-240/PCE	2	4	4.0	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000	
S007KD-W322-248/PCE	2	4	4.8	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000	
S007KD-W322-356/PCE	3	5	5.6	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000	
S007KD-W322-364/PCE	3	5	6.4	1.4 ~ 4.2	0.8 ~ 1.4	5/7	UYX128GAS#10	4000	



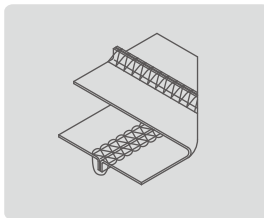
S007KD-W322-356/PCE/UTT

拷克立骨盖缝

适宜中厚布料·经三线拷克车缝后再包缝·用于运动服、汗衫等领口、下摆、袖管等之拷边车缝后加以包缝·可增加服饰之美观及车缝之牢固·利用导布片及押具上之押刀导缝·可避免车缝时弯曲不直

OVERLOCK-SEAM COVERING (Flattening Type)

Bulging seam covering for medium fabric after 3 thread plain seaming, suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot, making sewing easy and more efficient.



选购配件 OPTIONAL DEVICE
UTT , UTU , UTX , UTY , SAR/UTT , SAR/UTU , CMR



Model	Needle	Foot	Thread	Needle Plate	Needle Type	Needle Size	Needle Length	Needle Diameter	Needle No.	S.P.M. (Max)
S007KD-W121-□□□/FFT	2	4	4.0/4.8	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	UYX128GAS#10	4000	
	3	5	5.6/6.4	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	UYX128GAS#10	4000	
S007KD-W122-□□□/FFT	2	4	4.0/4.8	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	UYX128GAS#10	4000	
	3	5	5.6/6.4	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	UYX128GAS#10	4000	
S007KD-W131-□□□/FFT	2	4	4.0/4.8	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	UYX128GAS#10	4000	
	3	5	5.6/6.4	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	UYX128GAS#10	4000	
S007KD-W132-□□□/FFT	2	4	4.0/4.8	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	UYX128GAS#10	4000	
	3	5	5.6/6.4	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	UYX128GAS#10	4000	



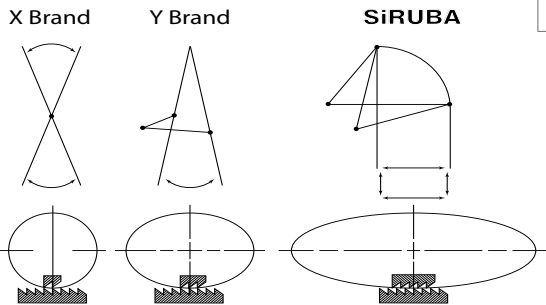
FFT 上送布功能

专利优化前后移动送具之结构设计，有效送布行程大，车缝送布更稳定。

FFT TOP FEEDING FUNCTION

Back and forth moving feed dog is designed by patent and improved mechanism. The effective feeding stroke is bigger, and fabric feeding is more stable.

选购配件	OPTIONAL DEVICE
UTT, UTX	

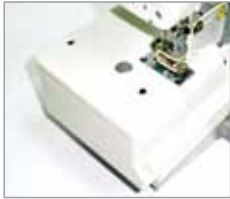


F007K/KD SERIES FEATURES



全新人体工学·圆弧流线时尚的外型设计·使用方便顺手·赏心悦目

Brand new design of fashionable and smooth appearance, easy to sew.



内缩式床台

缝制物更靠近机针·车缝定位精准·车缝时更加顺畅就手

The Recessed Machine Bed

The sewing material is closer to the needle and the sewing is precise, which makes sewing operation easier and smoother.



上夹线装置

出刀迅速精准·夹线稳定

Upper Thread Holder

Newly designed auto trimmer trims precisely and stably.



拷克骨车缝附调整式进布诱导器·活动式压脚·车缝适用性更广

Cover seaming with adjustable folder, flexible presser foot, accommodate wider range of sewing items.



自动切线系列新设计气/电动上下切刀组

出刀迅速稳定精准·切线利落·轻顺低噪音调整容易

Auto trimmer with newly designed pneumatic / electric trimming system trims precisely and stably, lower sound and easy to adjust.



全新直驱迷你化伺服小马达

内藏密闭设计·静音运转·低噪音低振动·定位精准·节能省碳·减少保养次数·维修更方便·全新设计之内藏式定位器·定位精准·彻底解决外置式定位器·不易安装·调整及定位不稳之情形

Built-in mini direct drive servo motor

lower noise and less vibration, precisely position, energy saving and carbon reduction. Newly designed built-in synchronizer, makes position precisely, stably, and easy to adjust.



双天秤挑线控线组

全新双天秤挑线控线组的设计·缝制厚、薄布料皆适用·车缝适用范围更广·适用性更高

Dual Thread Take-up Mechanism

The brand new design of dual thread take-up lever thread tension combination is ideal for both heavy and light fabric. Sewing applicable range is wider and the applicability is higher.

— 中厚布料 (Medium heavy fabric)

— 薄布料 (Light fabric)

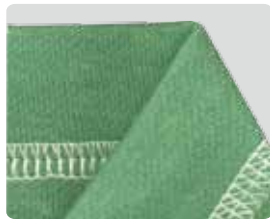
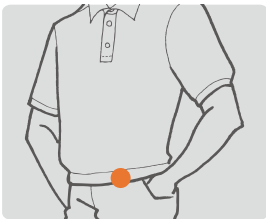
F1



F007K-W121-□□□/ FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007K-W122-□□□/ FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007K-W123-□□□/ FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5/7	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5/7	UYX128GAS#10	6000
F007K-W162-□□□/ FHA	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5/7	TVX5#14~16	6000
F007K-W162H-□□□/ FHA	3	5	5.6/6.4	6	0.5 ~ 1.3	5/7	TVX5#14~16	6000
F007KD-W121-□□□/ FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007KD-W122-□□□/ FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007KD-W123-□□□/ FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5/7	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5/7	UYX128GAS#10	6000
F007KD-W162-□□□/ FHA	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5/7	TVX5#14~16	6000
F007KD-W162H-□□□/ FHA	3	5	5.6/6.4	6	0.5 ~ 1.3	5/7	TVX5#14~16	6000



F007K-W121-356/FHA



一般平缝/下摆车缝

本机型为双面饰绷缝筒车之基本机型，可装配附件进行多种功能车缝
例如：内衣裤、运动衫接缝及下摆车缝(附可调式下摆车缝组)

GENERAL SEAMING / BOTTOM HEMMING

Basic model of interlock stitch machine with double side cover-stitching. It is available for various sewing by optional devices. Such as plain seaming and bottom hemming for underwears, sportswears, etc... (equipped with adjustable hemming set)

W121 :	薄布料	Light material
W122 :	中厚布料	Medium material
W123 :	厚布料	Heavy material
W162 :	高行程	High needle bar stroke
W162H :	高行程 大针距(6mm)	High needle bar stroke Long stitch length (6mm)

选购配件 OPTIONAL DEVICE

UTG, UTH, UTJ, UTK, FL

F2



F007K(D)-W222-□□□/□□	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007K(D)-W222-□□□/FFD	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007K(D)-W222-□□□/FFP	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000



F007K-W222-356/FQ/FEC



F007K-W222-356/FFD



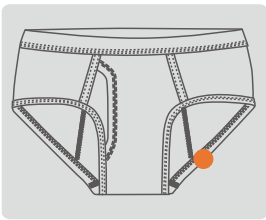
F007K-W222-356/FFP



FQ



FQ



FFD/FFP



FFD/FFP



◀ 以上機型可加裝
FSC:
 電眼型後切刀附直驅馬達
 Optional device for the above models
FSC:
 Sensor type rear cutter with direct-drive servo motor

FQ:上帶滾边车缝

适用于T恤、内衣裤之领口、裤管口等上带滚边之车缝工程。可加附电动(FEC)或气动式(FAC)长切刀式切布条装置。能将滚边布条切断。节省布条之用料增加车缝效率

FQ:TAPE BINDING

For tape binding on openings of leg or neck of underwears, T-shirts, etc... Also can attach electric(FEC) or pneumatic(FAC) tape cutter to save tape and increase sewing efficiency.

FFD/FFP:上带滚边车缝包覆松紧带

上送带装置控制松紧带张力，加上膝动控制松紧带之左右移动。能有效让松紧带前后段与衣身车缝固定。适用于内裤之裤头、裤脚之滚边加松紧带之车缝工程

FFD: 齿轮箱型精準張力控制

FFP: 弹簧片型簡易張力控制

FFD/ FFP:TAPE BINDING WITH ELASTIC BAND

Top feeding device controls the elastic band's tension. Elastic band right-left position controller (by knee-pushing) sets the materials joining at the beginning and ending of waistband, leg opening of briefs...etc.

FFD: Gearbox type for accurate tension control

FFP: Spring type for simple tension control

选购配件 OPTIONAL DEVICE
FA, LF-A, FAC, FEC, LS-A

F3



F007K-W222-240-4/FSM	3	8	4.0	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	3800
F007K-W222-248-4/FSM	3	8	4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	3800
F007K-W222-364-4/FSM	4	9	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	3800



F007K-W222-356/FSM

花饰滚边车缝

适用于T恤衫、衬衫等领口、下摆、袖口等花饰滚边车缝，附有四组花饰凸轮可变化成数百种车缝花样

ORNAMENTAL TAPE BINDING

Suitable for ornamental tape binding of neck band, bottom or cuff of T-shirts, shirts, etc...



选购配件 OPTIONAL DEVICE
FA

A	E	A	E	A	E	A	E
B	F	B	F	B	F	B	F
C	G	C		C	G	C	
D	H	D		D	H	D	

F4



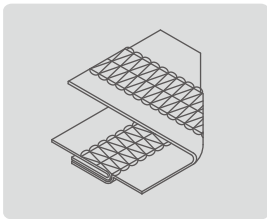
F007K-W322-□□□/FDC	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007KD-W322-□□□/FDC	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007K-W322-□□□/FDE	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007KD-W322-□□□/FDE	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000



F007K-W222-356/FDC



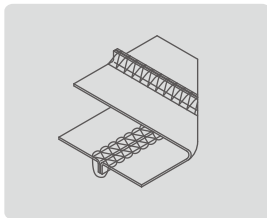
F007KD-W322-356/FDE/UTJ



FDC



FDC



FDE



FDE

拷克倒骨盖缝

FDC 倒骨型 : 适用于4线包缝之盖缝

FDE 立骨型 : 适用于3线包缝之盖缝

配件盒另附有FDC倒骨规格之牛角(导布片)

OVERLOCK-SEAM COVERING STITCH

FDC Fold-down type : For 4-thread overlock-seam covering stitch.

FDE Flattening type : For 3-thread overlock-seam covering stitch, and an extra guide of overlock-seam (FDC specification, fold-down type) is included in the accessory box.

选购配件 OPTIONAL DEVICE
UTG , UTH , UTJ , UTK

F5



F007K-W512-□□□/FE	2	4	4.0, 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
F007K-W512-□□□/FFC	2	4	4.0, 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
F007K-W512-□□□/SMK	2	4	4.0, 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
F007K-W512-□□□/STC	2	4	4.0, 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500



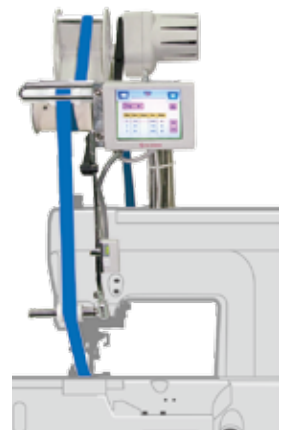
F007K-W512-356/FE



F007K-W512-356/FFC



SMK



STC

松紧带 / 蕾丝松紧带上带车缝

经由上送带装置,控制长度与张力,提高车缝品质·如女用内衣裤之松紧带或蕾丝松紧带车缝

FFC: 机械式送带

FE: 简易电子式送带

SMK: 电子计数式送带

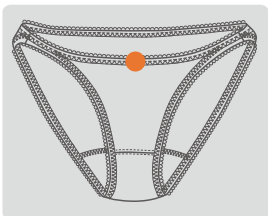
SMK1-C-01 具有专用电控箱与定位器,以搭配离合器马达,

SMK1-C-02 标配直驱伺服马达,并且电控整合

STC: 张力控制式送带

STC1-U-01 具有专用电控箱与定位器,以搭配离合器马达,

STC1-U-02 标配直驱伺服马达,并且电控整合



ELASTIC/ LACE ATTACHING

Top feeding devices ensure even length and tension controlled by electric digital controller, for elastic or lace attaching smoothly and properly on women's underwears.

FFC: Mechanic type tape feeding.

FE: Simple electric type tape feeding.

SMK: Electric metering type tape feeding

SMK1-C-01 with the control box and synchronizer, applicable to clutch motor,

SMK1-C-02 equipped the direct drive servo motor for control integration.

STC: Tension sensor type tape feeding

STC1-U-01 with the control box and synchronizer, applicable to clutch motor,

STC1-U-02 equipped the direct drive servo motor for control integration.

选购配件 OPTIONAL DEVICE

FAC, FEC, LF-A, LS-A

F6

F007K-W522-□□□/FR/FFC	2	4	4.0, 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
F007K-W522-□□□/FR/FE	2	4	4.0, 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
F007K-W522-□□□/FR/SME	2	4	4.0, 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
F007K-W522-□□□/FR/STC	2	4	4.0, 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500
	3	5	5.6, 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500



F007K-W522-240/FR/FE/FAC

松紧带 / 蕾丝松紧带上带车缝附右切刀

经由上送带装置，控制长度与张力，附右切刀修布装置，能于车缝前将布修齐，更能提高车缝品质，如女用内衣裤之松紧带或蕾丝松紧带车缝

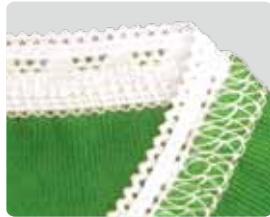
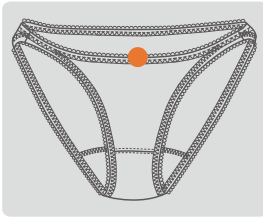
FFC: 机械式送带

FE: 简易电子式送带

SMK: SMK1-C-01 具有专用电控箱与定位器，以搭配离合器马达，SMK1-C-02 标配直驱伺服马达，并且电控整合

STC: 张力控制式送带

STC1-U-01 具有专用电控箱与定位器，以搭配离合器马达，STC1-U-02 标配直驱伺服马达，并且电控整合



ELASTIC/ LACE ATTACHING WITH RIGHT FABRIC TRIMMER

Top feeding devices ensure even length and tension controlled by electric digital controller, with right side fabric trimmer for elastic or lace attaching smoothly and properly on women's underwears.

FFC: Mechanic type tape feeding.

FE: Simple electric type tape feeding.

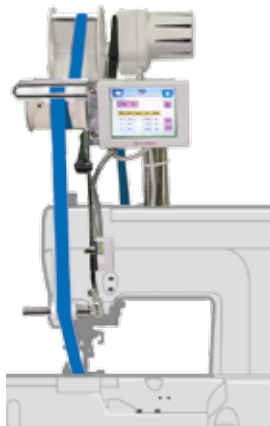
SMK: Electric metering type tape feeding
 SMK1-C-01 with the control box and synchronizer, applicable to clutch motor,
 SMK1-C-02 equipped the direct drive servo motor for control integration.

STC: Tension sensor type tape feeding

STC1-U-01 with the control box and synchronizer, applicable to clutch motor,
 STC1-U-02 equipped the direct drive servo motor for control integration.



SMK



STC

选购配件 OPTIONAL DEVICE
FAC, FEC, LF-A, LS-A



F007K-W522-240/FR/FQS

细滚边车缝 (右切刀机型附侧送小喇叭)

本机型适用于女性内裤或丁字裤之细滚边车缝, 在滚边之前先经右切刀修布, 避免发生爆缝问题, 可搭配以下送带装置

SMK: 电子计数式送带

SMK1-E-01 具有专用电控箱与定位器, 以搭配离合器马达,
SMK1-E-02 标配直驱伺服马达, 并且电控整合

STC: 张力控制式送带

STC1-S-01 具有专用电控箱与定位器, 以搭配离合器马达,
STC1-S-02 标配直驱伺服马达, 并且电控整合



FINE TAPE BINDING (RIGHT TRIMMER MODEL WITH SMALL BINDER)

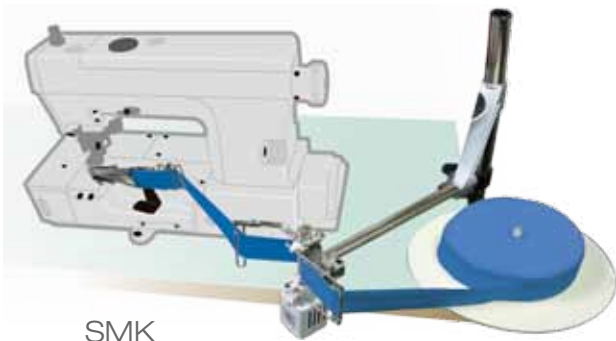
This machine is applicable for fine tape binding of women's underwear or T-string. Before tape binding, the fabric edge is trimmed by the right trimmer. This solves the problem of bad binding, which the tape is not sewn on the fabric. The below tape feeding devices are applicable.

SMK: Electric metering type tape feeding

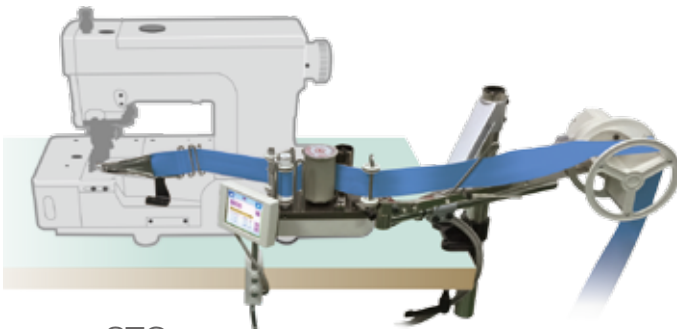
SMK1-E-01 with the control box and synchronizer, applicable to clutch motor,
SMK1-E-02 equipped the direct drive servo motor for control integration.

STC: Tension sensor type tape feeding

STC1-S-01 with the control box and synchronizer, applicable to clutch motor,
STC1-S-02 equipped the direct drive servo motor for control integration.



SMK











STC

选购配件 OPTIONAL DEVICE

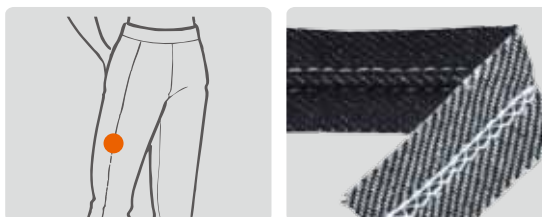
FAC, FEC, LF-A, LS-A, TUA

F8

								
F007K-U122-232/FP	2	3	3.2	1.6 ~ 4.2	0.5 ~ 1.3	7	TVX5#14	6000
F007KD-U122-232/FP	2	3	3.2	1.6 ~ 4.2	0.5 ~ 1.3	7	TVX5#14	6000



F007K-U122-232/FP



摺线条车缝

本机种适用于运动服、牛仔或其他服饰之凸面摺线条车缝，车缝时可于摺线条内另加缝线绳，以增加凸线条之立体感和装饰效果

PINTUCK SEAMING

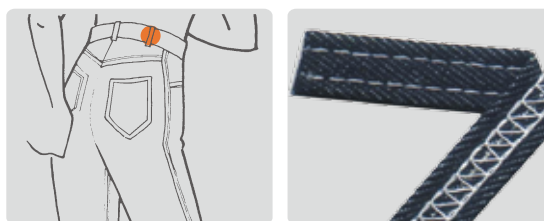
To sew a decorative convex stripe on sportswears, jeans or other clothes, can also add extra stripe inside convex to increase the effects of convexity and decoration.

F9

								
F007K-U613-256/FBP	2	3	5.6	1.6 ~ 4.2	0.5 ~ 1.3	7	TVX5 #14 ~ #18	6000
F007K-U613-264/FBP	2	3	6.4	1.6 ~ 4.2	0.5 ~ 1.3	7	TVX5 #14 ~ #18	6000
F007KD-U613-256/FBP	2	3	5.6	1.6 ~ 4.2	0.5 ~ 1.3	7	TVX5 #14 ~ #18	6000
F007KD-U613-264/FBP	2	3	6.4	1.6 ~ 4.2	0.5 ~ 1.3	7	TVX5 #14 ~ #18	6000



F007K-U613-256/FBP



裤耳车缝

利用已裁好之等宽布条连续快速製作裤耳

BELT-LOOP SEAMING

Mass production for belt loop by using stripped tape.

选购配件 OPTIONAL DEVICE

LF-A, LS-A

F10



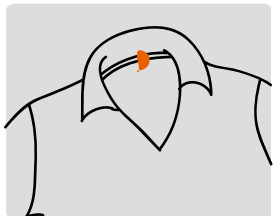
F007K-U712(A)-264/FSP	2	4	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	DVX43#11 ~ #16	6000
F007KD-U712(A)-264/FSP	2	4	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	DVX43#11 ~ #16	6000
F007K-U712-496/FSS	4	6	3.2	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007K-U712-41111/FSS	4	6	3.7	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007KD-U712-496/FSS	4	6	3.2	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000
F007KD-U712-4111/FSS	4	6	3.7	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	6000



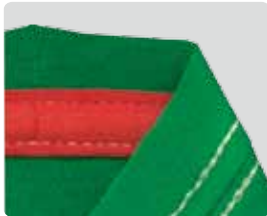
F007K-U712-264/FSP



F007K-U712-496/FSS



FSP



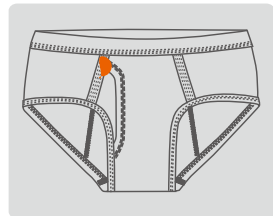
FSP

布条车缝 (双针双勾针)

本机系将拷克后之拷克骨缝上布条以补强及增加美观之用，如男内裤、休闲裤等之车缝

U 7 1 2 : 成品宽度10mm

U712A : 成品宽度12mm



FSP/FFS



FFS

TAPE ATTACHING (TWO NEEDLE , TWO LOOPER)

This machine is specially for tape binding on cross seaming of men's briefs or sportswears to strengthen plain seam and for ornamental purpose.

U 7 1 2 : finished tape width 10mm

U712A : finished tape width 12mm

布条车缝 (四针双勾针)

本机系将拷克后之拷克骨缝上布条以补强及增加美观之用，如男内裤、休闲裤等之车缝









TAPE ATTACHING (FOUR NEEDLE , TWO LOOPER)

This machine is specially for tape binding on cross seaming of men's briefs or sportswears to strengthen plain seam and for ornamental purpose.

选购配件 OPTIONAL DEVICE

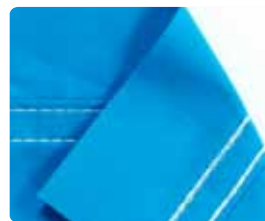
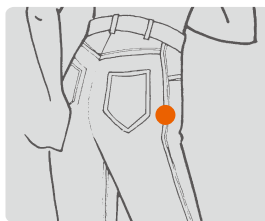
LF-A , LS-A

F11

								
F007K-U712-264/FSR	2	4	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	TVX7 #12 ~ #14	6000
F007KD-U712-264/FSR	2	4	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	TVX7 #12 ~ #14	6000



F007K-U712-264/FSR











卷叠缝

本机种设计特殊之左右齿差动方式，能使卷叠缝缝纫更顺畅车缝后左右二片布均一无长短之虞，适用于西裤、休闲裤、牛仔裤薄至厚布料等之卷边叠缝

LAP SEAMING

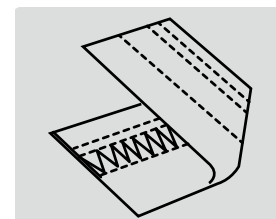
Differential ratio of left and right feed dog can be adjusted separately for lap seaming to ensure symmetrical length to both left and right fabric. Applicable to trousers, casual pants and jeans, etc...

F12

								
F007K-W722-388/FY	3	7	8.8	1.6 ~ 4.2	0.5 ~ 1.3	5	TVX7 #12	6000
F007KD-W722-388/FY	3	7	8.8	1.6 ~ 4.2	0.5 ~ 1.3	5	TVX7 #12	6000



F007K-W722-388/FY



裤袋里车缝

本机为三针三勾针一上叉，可同时缝合裤袋内里与表布并强化车缝处之牢固，增加美观提高效率，适用于西裤、工作裤等

POCKET LINING SEAMING

This is a 3 needles 3 loopers 1 spreader machine, and special for seaming the shell fabric and lining of pocket in trousers or work pants in simple operation to increase sewing quality and efficiency.

F13



F007K-W922-456/FW	4	6	5.6	1.6 ~ 4.2	0.5 ~ 1.3	5	SMX1014B#10	6000
F007K-W922-460/FW	4	6	6.0	1.6 ~ 4.2	0.5 ~ 1.3	5	SMX1014B#10	6000
F007K-W922-464/FW	4	6	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	SMX1014B#10	6000
F007KD-W922-456/FW	4	6	5.6	1.6 ~ 4.2	0.5 ~ 1.3	5	SMX1014B#10	6000
F007KD-W922-460/FW	4	6	6.0	1.6 ~ 4.2	0.5 ~ 1.3	5	SMX1014B#10	6000
F007KD-W922-464/FW	4	6	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	SMX1014B#10	6000



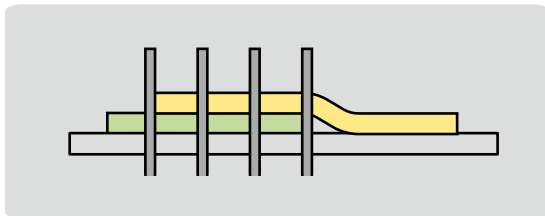
F007K-W922-456/FW

四针六线搭接缝车缝

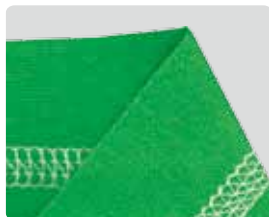
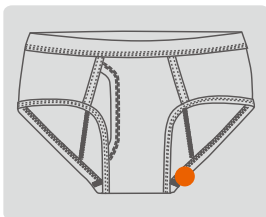
适用于一般内衣裤二片布接缝处之接缝和补强，附有专属之导边器，可使二片布顺畅缝合

FOUR-NEEDLE FLAT SEAMING

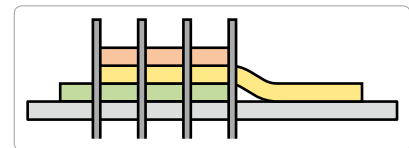
For flat seaming 2 pieces of fabric. Equipped with fabric guide for easy operation.



FW- 4	四针, 无假针, 适用上网线切线刀 4 needles Without retainer, applicable to upper thread trimmer
FW- 4A	配特殊针板 E1838P, 适合车缝运动鞋装饰线 With special needle plate E1838P, applicable to shoe decoration
FW- 5	四针, 有假针, 不适用上网线切线刀 4 needles with retainer, not applicable to upper thread trimmer



FW-4A



FWP

附喇叭 (B417R) 与导带架
With folder (B417R) and tape guide.

选购配件 OPTIONAL DEVICE
UTH , UTK

F14

F007KD-W121-□□□/FFT/FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	1~5.5	5	UYX128GAS#10	4500	
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	1~5.5	5	UYX128GAS#10	4500	
F007KD-W122-□□□/FFT/FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	1~5.5	5	UYX128GAS#10	4500	
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	1~5.5	5	UYX128GAS#10	4500	
F007KD-W131-□□□/FFT/FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	1~5.5	5	UYX128GAS#10	4500	
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	1~5.5	5	UYX128GAS#10	4500	
F007KD-W132-□□□/FFT/FHA	2	4	4.0/4.8	1.6 ~ 4.2	0.5 ~ 1.3	1~5.5	5	UYX128GAS#10	4500	
	3	5	5.6/6.4	1.6 ~ 4.2	0.5 ~ 1.3	1~5.5	5	UYX128GAS#10	4500	

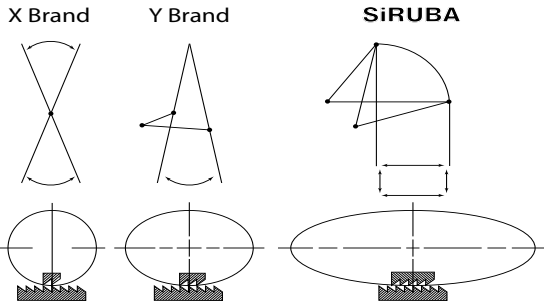


FFT 上送布功能

专利优化前后移动送具之结构设计·有效送布行程大·车缝送布更稳定。

FFT TOP FEEDING FUNCTION

Back and forth moving feed dog is designed by patent and improved mechanism. The effective feeding stroke is bigger, and fabric feeding is more stable.



选购配件 OPTIONAL DEVICE
UTG , UTJ



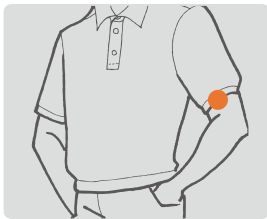
F15



Model	2	3	4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500	1~5.5
F007KD-U131-248/FFT/FHK	2	3	4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500	1~5.5
F007KD-U131-256/FFT/FHK	2	3	5.6	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500	1~5.5
F007KD-U131-264/FFT/FHK	2	3	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500	1~5.5
F007KD-U132-248/FFT/FHK	2	3	4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500	1~5.5
F007KD-U132-256/FFT/FHK	2	3	5.6	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500	1~5.5
F007KD-U132-264/FFT/FHK	2	3	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	UYX128GAS#10	4500	1~5.5



F007KD-U131-356/FFT/FHK



二针三线，袖口自动车缝装置

1. T恤袖口、下摆气动式自动送布、折布装置，大幅节省人力及提升技术力
2. 可依客户车缝需求自行调整下摆折边宽度（附刻画尺），及下折布料距左针之左右宽度调整，免裁切布料，节省材料成本
3. 电眼自动检测送布、折边、抬压脚装置，作业完成后自动停机
4. 最大产能约：6000件~7000件（袖口）/8小时

2 NEEDLE 3 THREAD AUTOMATIC SLEEVE HEMMING DEVICE

1. The pneumatic automatic feeding and folding device is for T-shirt sleeve hemming, which can save manpower and upgrade technique.
2. Customers can adjust the width of hemming folding edge and the horizontal width between folding fabric and left needle as required. Since there is no need to cut the fabric in advance material cost can be saved.
3. The electric eye can detect feeding, edging and presser foot lifter automatically. After finishing the action, the operation will stop automatically.
4. The maximum productivity: 6000 – 7000 pc (cuff)/ 8 hours.

DEVICE



CAR 气动式密缝装置 Pneumatic Condense Stitching Device (CAR/SAR)
膝动式密缝装置 Manual Condense Stitching Device (CMR)

藉由缩短送具行程，在车缝起始或结束时进行密缝的功能，确保缝线不易脱落，提高车缝品质，基本车为脚踏板控制，电动和气动控制为选配，本配件需更换专用规格组

By reducing the strokes of feed dog, at the beginning and the end of sewing, condense stitching reinforces the stitches. This enhances the sewing sturdiness and quality. Basic model is controlled by pedal. Electric and pneumatic controls are optional. Exclusive gauge sets is required.



SAR



CMR

Applicable Model	CAR (Pneumatic)	SAR (Pneumatic)	CMR (Manual)
C007K/C007KD	√	×	√
S007K/S007KD	×	√	√

可自行组装 self-installation : YES



CC 拷克倒骨蓋缝装置 Overlock- Seam Covering (Fold-down Type)

1. 适中厚至厚布料经四线拷克车包缝后之饰缝
2. 对于运动服，领子，衣襟，袖管之拷边车缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝，可避免车缝时弯曲不直

1. Overtumed seam covering for medium to heavy fabric after 4 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W322, C007KD-W322



CE 拷克倒/立骨蓋缝装置
Overlock-seam Covering (Fold-down/Flattening Type)

1. 适中厚布料经三线拷克车包缝后之饰缝
2. 对于运动服，领子，衣襟，袖管之拷边车缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝，可避免车缝弯曲不直

1. Bulging seam covering for medium fabric after 3 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W322, C007KD-W322



CFC 松紧带折缝 Elastic Hemming

经由齿轮控制箱之控制，能有效控制松紧带之松紧度，配合三折或二折折布喇叭及松紧带压缝，可精确完美的进行短裤、内裤等裤脚及裤头之松紧带折缝

Elastic hemming evenly length and elasticity is controlled by gear box. Great for seam covering with two or three plies hemming binder on elastic for waistband or leg opening of briefs and shorts's, etc...

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W542



CH 下摆车缝 Hemming

T恤、内衣及儿童服饰之下摆及袖口之车缝，可随需要调整下摆饰缝组宽度，操作简单快捷

Suitable for the bottom hemming of T-shirts, underwears, cuff of children's garments, etc... Able to adjust the width of hemming set to fit demands, easy operation.

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W121, C007K-W122, C007K-W123, C007K-W162 ,
C007KD-W121, C007KD-W122, C007KD-W123, C007KD-W162



CHK 下摆车缝 Hemming

T恤、内衣及儿童服饰之下摆及袖口之车缝，可随需要调整下摆饰缝组宽度，操作简单快捷
CHK-A用于一般机型

CHK-UT用于自动切线机型

Suitable for bottom hemming of T-shirts, underwears, cuff of children's garments, etc...

Able to adjust the width of hemming set to fit demands, easy operation.

CHK-A is for normal type machine

CHK-UT is for auto trimmer type machine

可自行组装 self-installation : YES

适用机型 applicable model : C007KD-U131



CHP [二合一]气动式下摆车缝/环型松紧带折缝附左切刀修布边功能

[2 IN 1]Pneumatic Hemming /Tubular Elastic Tape hemming With Left Edge Trimmer

气动式布料导边器能将布料及松紧带顺畅的卷折，此外左切刀切齐后再进行缝纫，可增加包缝工程之品质与效率，适用于男内裤、运动裤等裤头松紧带包缝

With pneumatic driving folder to fold fabric and insert elastic smoothly, left hand side fabric trimming before hemming increases sewing quality & efficiency. For hemming sleeve opening and bottom of underwears, T-shirts, or sportswears, etc...



CY

可自行组装 self-installation : No

适用机型 applicable model : C007K-W822, C007KD-W822

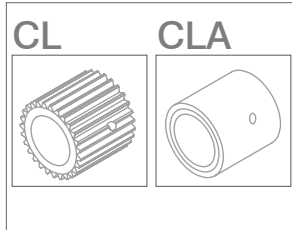


CL 后拉引滚轮 Rear Puller

1. 可拉车缝过后之布及松紧带，使其不会产生车缝过后挤压之毛病，以达车缝平顺快速之效果
2. 本辅助件同时内附齿状滚轮CL (CL19+ CL53) 与平面滚轮CLA (CL20+CL52)，供客户依车缝布料之不同来选择使用。一般布料用平面滚轮，但另车缝松紧带或蕾丝松紧带时，请用齿状滚轮
3. 为能正确之校缝，机器装配时会按实际需要装齿状滚轮与平面滚轮，但于配件盒附上另一组齿轮



CLA



1. Pulls the fabric and elastic after sewing and makes sewing fast, flat and smooth without wrinkles.
2. The attachment includes both CL(CL19+CL53) and CLA(CL20+CL52). CLA is flat type for normal material, and CL is serrated type for elastic or lace, etc...
3. For fine-tuning purpose, the machine will be equipped with one rear puller depending on actual demand, the other one will be placed in the accessory box.

可自行组装 self-installation : NO

适用机型 applicable model : C007K, C007KD



CQ 上带滚边车缝 Tape Binding

1. T恤、内衣裤、儿童服饰等之领口、袖口和裤管口之包边
2. 订购内附CQ之机器内附FG组，但个别购买CQ装置时则不另附FG组
3. 包边喇叭之标准规格为入布宽度1-3/8"，出布时成三折，宽度为1/2"。若需订购标准品以外之尺寸，请于订购时特别注明，但交期及费用另计
4. 本辅助件有三种订购方式：



CQA

1. For tape binding on openings of leg or neck of underwears, T-shirts, etc...
2. If purchased machine with CQ device, FG device will also be included. If only CQ device were purchased, no FG included.
3. Binder's standard tape size is 1-3/8" wide and finished size is 1/2" wide in 3 folds. Please remark if need another size when ordering, delivery and cost will be recalculated.
4. Ways to order the device:

机型 Model	CQ	FG	CQ规格组 CQ Gauge Set	喇叭 Binder
C007KD-W222-240/CQ	√	√	√	√
C007KD-W222-240	X	X	√	X
C007KD-W222-240/CQ-P	√	√	√	X

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W222, C007KD-W222



CR 右切刀修布及切布装置 Right Hand Side Trimmer

修齐右边或右下方多余之布料，使衣物车缝后更加整齐美观；附加吸布屑装置更能保持工作环境干净

Right hand side waste fabric trimming with waste suction device makes fabric edge aligned to seam and keeps the working area clean.

可自行组装 self-installation : NO

适用机型 applicable model : C007K-W522, C007K-W532, C007KD-W532



CRL 左切刀修布装置 Left Hand Side Trimmer

修齐二片布接缝之左下方多余之布料，使衣物车缝后更加整齐美观

Left hand side fabric trimming makes fabric edge aligned to seam.

可自行组装 self-installation : NO

适用机型 applicable model : C007K-W812(A), C007K-W822, C007KD-W812(A), C007KD-W822



CSA 铁桶式吸风马达 Iron Case Suction

1. 双吸马力足（前后吸），装在车头上比同类马达大1/4的马力（后吸为切刀，前为漏斗式吹气）
2. 噪音低，可比同类马达降低5分贝
3. 温度低，可比同类马达降温18%
4. 节省空间，装在车板下比同类马达节省10%的体积
5. 容易安装，可比同类马达少1/2安装时间
6. 清理顺畅，拆装容易，集尘无漏洞
7. 风压可视需求调整大小

1. Two-way suction (rear and front suction). 1/4 horsepower more than normal standard. (rear suction is for thread trimmer, front suction is for fabric waste)
2. Quiet. 5dB lower than normal standard.
3. Low temperature. 18% in celsius lower than normal standard.
4. Space efficiency. 10% space saved than normal standard.
5. Easy assembly. 50% time saved for assembly.
6. Easy to clean, easy to assemble/disassemble, completed dust collection.
7. Air pressure can be adjusted as needed.

可自行组装 self-installation : YES

适用机型 applicable model : F007K/FR, C007K/CR, C007K/CRL



CSB 塑胶筒式吸风器 Plastic Tank Suction

1. 单吸马力足，装在车头上比同类马达大1/4的马力（适用后吸切刀）
2. 噪音低，可比同类马达降低5分贝
3. 温度低，可比同类马达降温10%
4. 节省空间，装在车板下比同类马达节省25%的体积
5. 容易安装，可比同类马达少1/4安装时间
6. 清理顺畅，拆装容易，集尘无漏洞
7. 风压可视需求调整大小

1. One-way suction, 1/4 horsepower more than other brands. (for rear suction thread trimmer)
2. Quiet, 5dB lower than normal standard.
3. Low temperature. 10% lower than normal standard.
4. Space efficiency. 25% space saved than normal standard.
5. Easy assembly. 25% time saved for assembly .
6. Easy to clean, easy to assemble /disassemble, completed dust collection.
7. Air pressure can be adjusted as needed.

可自行组装 self-installation : YES

适用机型 applicable model : F007K/FR, C007K/CR, C007K/CRL



CW 四针六线环缝车缝装置 Four-needle Flat Seaming

适用于一般内衣裤二片布接缝处之接缝和补强·附有专属之导边器·可使二片布顺畅缝合

For flat seaming 2 pieces of fabrics on men's briefs, fabric guide included.

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W922 , C007KD-W922



CX 环型平织松紧带包缝装置 Pneumatic Elastic Inserting

环型平织松紧带或蕾丝松紧带与衣物接缝·适用于男女内裤裤腰之松紧带缝合·配合右切刀修布装置更能提高缝制品质

For tubular elastic or lace waistband attaching on men's or women' s briefs, with right hand side fabric trimming to increase sewing quality and efficiency.

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W532,C007KD-W532



CZ 气动式环型罗纹松紧带包缝装置 Pneumatic Elastic Inserting

男女用内裤之裤头环形棉织松紧带之包缝·本装置需搭配CL及RLQ使用

Attaching tubular elastic tape onto waistband, suitable for briefs. For using this device, CL and RLQ must be equipped together.

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W152 , C007KD-W152



CZP 膝动式环型罗纹松紧带包缝装置 Manual Elastic Inserting

男女用内裤之裤头环形棉织松紧带之包缝·本装置需搭配CL及RLQ使用

Attaching tubular elastic tape onto waistband, suitable for briefs. For using this device, CL and RLQ must be equipped together.

可自行组装 self-installation : YES

适用机型 applicable model : C007K-W152 , C007KD-W152



FA 側向電動送帶裝置 Side Electric Tape Feeding

1. 利用電子微動開關控制布條·松緊帶或蕾絲之輸送長度·使上帶車縫更加平順
2. 送帶在控制箱右邊

1. With electronic switch to control the feeding length of tape, elastic, or lace to create smoother sewing.
2. Tape feeding will be on the right hand side of the control box.

可自行組裝 self-installation : YES

適用機型 applicable model : C007K/CQ, C007K/CQA, F007K/FQ, F007K/FFD, F007K/FFP, F007K/FSM, C007KD/CQ, C007KD/CQA, F007KD/FQ, F007KD/FFP

F□C 後切刀系列 Rear Cutter Series



FAC



FEC



FNC



FNC



FSC

	開關 Switch	切刀驅動 Cutter Driven by	電眼 Sensor	抬壓腳 Presser foot lifter	控制器 Controller	功能 Function
FAC	膝動 Knee	氣缸 + 機械閥 (氣動) Air cylinder + mechanical Valve (Pneumatic)				手動切刀 Manual Cutting
FEC	膝動 Knee	電磁鐵 (電動) Solenoid (Electric)			FE202-A 專用電控箱 Specific control box	手動切刀 Manual Cutting
FNC	膝動 Knee	氣缸 + 電磁閥 (氣動) Air cylinder + Solenoid (Pneumatic)	v	v	GD60-4-FK-220 伺服馬達驅動 Driven by servo motor	電眼偵測布邊 (類似700QD/ECA) The sensor checks the cloth edge. (Similar to 700QD/ECA)
FSC	手動 Hand	氣缸 + 電磁閥 (氣動) Air cylinder + Solenoid (Pneumatic)	v	v	i70L-4-ME-220 伺服馬達驅動, 附觸控面板 Driven by servo motor, with Control Panel	電眼偵測布邊, 並且控制器可控制帶長, 適 用比基尼車縫 Checking the cloth edge and also controlling the tape length. Applicable to bikini sewing.



FBP 裤耳车缝 Belt Loop Seaming

利用已裁好等宽之布条连续快速车缝裤耳

1. 一般W122机型可变换成FBP机型，只需订购组件FBP- 256或FBP- 264，便可换成车裤耳之功能

2. 因所车缝布料不同而其所搭配之喇叭与针也会不同，订购时请注明

Mass production for belt loop by using stripped tape.

1. Normal W122 type can be changed to FBP type with FBP-256 or FBP-264 for belt loop seaming.

2. Different size folders and needles may be required depends on different fabric. Please refer to the below table and remark when ordering.

针距 Needle Gauge	成品尺寸 Finished Good	喇叭代号 Folder No.	布料 Fabric
5.6mm	9 mm	FBP01A	男女西服 Suits for Men & Women
5.6mm	10mm	FBP01B	
6.4mm	12mm	FBP01C	牛仔 Jeans

可自行组装 self-installation : YES

适用机型 applicable model : F007K-U613, F007KD-U613



FDC 拷克倒骨包缝装置 Covering Seaming

1. 适中厚至厚布料经四线拷克车包缝后之饰缝

2. 对于运动服等衣物之领子、衣襟、袖管之拷边包缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具押刀之导缝，可避免车缝弯曲不直

1. Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.

2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES

适用机型 applicable model : F007K-W322 , F007KD-W322



FDE 拷克立骨包缝装置 Covering Seaming

1. 适中厚至厚布料经三线拷克车包缝后之饰缝

2. 对于运动服等衣物之领子、衣襟、袖管之拷边包缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具押刀之导缝，可避免车缝弯曲不直

1. Bulging seam covering for medium to heavy fabric after 3 thread plain seaming.

2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES

适用机型 applicable model : F007K-W322 , F007KD-W322



FE 电子式松紧带控制装置 Electric Type Elastic Feeding

1. 经由电子控制箱之数位设定，能有效控制松紧带在设定好之松紧度输送，以供车缝
 2. 本装置可接受松紧带最大输送宽度为2-1/2 "
1. Elastic feeding ensures even length and elasticity, controlled by electronic digital control box.
 2. Maximum feeding width of elastic is 2-1/2".

可自行组装 self-installation : YES

适用机型 applicable model : F007K-W512, F007K-W522, C007K-W512, C007K-W522,



FFC 机械式松紧带控制装置 Mechanic Type Elastic Feeding

1. 经由机体内机械带动可自动输送松紧带，并经由齿轮箱控制器旋转钮，可依照衣服尺寸，微调设定车缝松紧带之松紧程度
 2. 本装置可接受松紧带最大输送宽度为2-1/2 "
1. Elastic feeding ensures even length and elasticity controlled by gear set.
 2. Maximum feeding width of elastic is 2-1/2".

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W512, F007K-W522, C007K-W512, C007K-W522



FFD 腰间或裤脚包缝控制松紧带前后车缝装置(机械式) Mechanic Type Elastic Feeding & Binding

1. 短裤及男女用内裤裤头或裤脚之松紧带包缝，利用无段变速控制器，可精确调整松紧带的松紧程度；运用操作简便之膝动控制系统，控制松紧带前后车缝，使车缝更完美
 2. 本装置可接受松紧带最大之尺寸为1/8 "到1/4" 之宽度
1. Elastic feeding ensures even length and elasticity controlled by gear set with elastic tape side-motion controller for sewing the beginning and ending of elastic tape onto waistband, leg opening of briefs, etc...
 2. Maximum width of elastic is 1/8" to 1/4".

可自行组装 self-installation : YES

适用机型 applicable model : F007K-W222



FFP 腰间或裤脚包缝控制松紧带前后车缝装置(弹簧式) Mechanic Type Elastic Feeding & Binding (Leaf Spring)

1. 短裤及男女用内裤裤头或裤脚之松紧带包缝，利用弹簧控制器，可简易调整松紧带的松紧程度；运用操作简便之膝动控制系统，控制松紧带前后车缝，使车缝更完美
 2. 本装置可接受松紧带最大之尺寸为1/8 "到1/4" 之宽度
1. Elastic feeding ensures even length and elasticity controlled by leaf spring with elastic tape side-motion controller for sewing the beginning and ending of elastic tape onto waistband, leg opening of briefs, etc...
 2. Maximum width of elastic is 1/8" to 1/4".

可自行组装 self-installation : YES

适用机型 applicable model : F007K-W222 , F007KD-W222



FHA 下摆车缝 Hemming

T恤、内衣、儿童服饰之下摆车缝；可随需要调整下摆宽度，操作简单

Suitable for bottom hemming of T-shirts, underwears, cuff of children's garments, etc... Able to adjust the width of hemming set to meet different demands, easy operation.

可自行组装 self-installation : YES

适用机型 applicable model : F007K-W121 , F007K-W122 , F007K-W123 , F007K-W162
F007KD-W121 , F007KD-W122, F007KD-W123 , F007KD-W162



FHK 二针三线·袖口自动车缝装置 2 Needle 3 Thread Automatic Sleeve Hemming Device

1. T恤袖口、下摆气动式自动送布、折布装置，大幅节省人力及提升技术力

2. 可依客户车缝需求自行调整下摆折边宽度（附刻画尺），及下折布料距左针之左右宽度调整
免裁切布料，节省材料成本

3. 电眼自动检测送布、折边、抬压脚装置，作业完成后自动停机

4. 最大产能约：6000件~7000件（袖口）/8小时

1. The pneumatic automatic feeding and folding device is for T-shirts sleeve hemming, which can save manpower and upgrade technique.

2. Customers can adjust the width of hemming folding edge and the horizontal width between folding fabric and left needle as required. Since there is no need to cut the fabric in advance material cost can be saved.

3. The electric eye can detect feeding, edging and presser foot lifter automatically. After finishing the action, the operation will stop automatically.

4. The maximum productivity: 6000 – 7000 pc (cuff)/ 8 hours.

可自行组装 self-installation : NO

适用机型 applicable model : F007KD-U131, F007KD-U132



FL 后拉滚轮装置 Rear Puller

适用于薄到中厚布车缝如：床单、被套、毛巾等（较厚的硬滑布类不可适用），另附一组可调式下摆车缝组FHA（K）

Suitable for light to medium fabric, such as bedsheets, quilts, towels etc. With one set of adjustable bottom hemming device, FHA(K). (not suitable for the hard and slip fabric which is much heavy)

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W121/FHA, F007K-W122/FHA, F007K-W123/FHA,
F007K-W162/FHA, F007K-W222/FQ, F007KD-W121/FHA,
F007KD-W122/FHA, F007KD-W123/FHA, F007KD-W162/FHA,
F007KD-W222/FQ



FP 折线条装置 Crinkle Seaming

运动服装·牛仔服饰或其他服饰之凸面褶线条车缝，车缝时可于褶线条内另加缝线绳，以增加凸线条之立体感和装饰效果

To sew a decorative convex stripe on sportswears, jeans or other clothes, can also add extra stripe inside convex to increase the effects of convexity and decoration.

可自行组装 self-installation : YES

适用机型 applicable model : F007K-U122-232 , F007KD-U122-232



FQ 上带滚边车缝 Tape Binding

1. T恤、内衣裤、儿童服饰等之衬带或包边车缝
2. 本装置与机器一起订购时会加附FG组，但个别购买FQ组件时则不另附FG组
3. 喇叭标准规格为入布宽度1-3/8"，出布宽度为1/2"，卷成三折，若需要标准品以外之尺寸，请订购时特别注明，但交期和费用另计
4. 本装置有三种订购方式：

2. If purchased machine with FQ, we will also attach FG. If purchase FQ device only, no FG attached.
3. Binder's standard opening size is 1-3/8" wide and finished size is 1/2" wide in 3 folds. Please remark if need another size when ordering, delivery date and cost will be re-calculated.
4. Ways to order the device:

机型 Model	FQ	FG	FQ规格组 FQ Gauge Set	喇叭 Binder
F007KD-W222-240/FQ	√	√	√	√
F007KD-W222-240	X	X	√	X
F007KD-W222-240/FQP	√	√	√	X

可自行组装 self-installation : YES

适用机型 applicable model : F007K-W222 , F007KD-W222



FR 右切刀修布装置 Right Hand Side Trimmer

修齐两片布接缝之下方多余之布料，使车缝品质更加美观
Right hand side waste fabric trimming, ensures better sewing quality.

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W522



FSM 花饰滚边车缝 Ornamental Tape Binding

适用于T恤衫、衬衫等领口及下摆、袖口等花饰滚边车缝，附有四组花饰凸轮可变化成数百种车缝花样
Suitable for ornamental tape binding of neck band, bottom or cuff of T-shirts, shirts, etc... Four sets of cam create hundreds of patterns.

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W222, F007KD-W222



FSP 双钩针上布条装置 Double Looper Tape Binding

双针双钩针布条贴缝装置，例如男内裤门襟
This device is specially designed for tape binding on cross seaming of men's briefs or sportswears.

押具代码 Presser Foot Code	入布宽度 Tape Width	出布宽度 Finish Width	适用机型 Applicable Model
P5118 押具代码 (含喇叭binder included)	25mm	12mm	F007K(D)-U712A
P5117 押具代码 (含喇叭binder included)	21mm	10mm	F007K(D)-U712

可自行组装 self-installation : NO

适用机型 applicable model : F007K-U712 , F007KD-U712



FSR

卷叠缝 Lap Seaming

本机种设计特殊之左右齿差动方式，能使卷叠缝缝纫更顺畅，车缝后左右两片均一无长短之虞；适用于西裤、休闲裤、牛仔裤薄至厚布料等之卷边叠缝

Differential ratio of left and right feed dog can be adjusted separately for lap seaming to ensure symmetrical length to both left and right fabric. Applicable to trousers, casual pants and jeans, etc...

可自行组装 self-installation : NO

适用机型 applicable model : F007K-U712 , F007KD-U712



FW



FWP

四针六线环缝车缝装置 Four-needle Flat Seaming

用于一般内衣裤二片布接缝处之接缝和补强，无需先经由拷克车拷边再饰缝，牢固美观，可附加喇叭 (B417R) 做贴带补强用组件代号FWP

For flat seaming 2 pieces of fabric, equipped with fabric guide for easy operation.

FWP: Folder(B417R) is optional, for tape attaching.

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W922 , F007KD-W922



FY

裤袋里布车缝 Pocket Lining Seaming

用于裤袋之缝制，三针三勾一上叉针可强化缝合，增加产品之牢固。西服、工作服等衣袋和裤袋内里之缝纫工程

This is a 3 needles 3 loopers 1 spreader machine, and special for seaming the shell fabric and lining of pocket in trousers or working pants in simple operation to increase sewing quality and efficiency.

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W722 , F007KD-W722



LFA-A□

直向电动送带装置 Electric Tape Feeding Device

利用电子马达带动松紧带，使其放松到零松紧状况，并可控制所需松紧带之长短，使车缝时松紧度能一致

□代表电压, 1: 110V, 2: 220V

Elastic type is fed by electric motor to achieve zero tension. Elastic tape length can be easily adjusted to expect length to ensure elasticity consistency.

□=voltage, 1: 110V, 2: 220V

可自行组装 self-installation : YES

适用机型 applicable model : C007K/FE, C007K/FFC, C007K/CR/FE, C007K/CR/FFC, F007K/FE, F007K/FFC, F007K/FFD, C007K/CR/FFC, F007K/FFP, F007K/FSP, F007K/FBP, F007K/FWP, F007K/FR/FE, F007K/FR/FFC, C007KD/FE, C007KD/CR/FE, F007KD/FE, F007KD/FFP, F007KD/FSP, F007KD/FBP, F007KD/FWP



LF290 抖带轮 -A□ Untangle Wheel

可选配安装于LFA (送带装置), 以逆转的方式, 抖动松紧带, 做为送带前的处理
□代表电压, 1: 110V, 2: 220V

An optional device to be equipped with LFA (tape feeding device). Untangling the elastic tape by reverse rotation wheel is a pre-feeding process.

□=voltage, 1: 110V, 2: 220V

可自行组装 self-installation : YES

适用机型 applicable model : MODEL w/LFA



LS-A 上方带盘 Upper Tape Holder

置于上前方放布条或松紧带
For top feeding tape or elastic.

可自行组装 self-installation : YES

适用机型 applicable model : C007K/FE, C007K/FFC, C007K/CR/FE, C007K/CR/FFC, F007K/FE, F007K/FFC, F007K/FFD, F007K/FFP, F007K/FSP, F007K/FBP, F007K/FWP, F007K/FR/FE, F007K/FR/FFC, C007KD/FE, C007KD/CR/FE, F007KD/FE, F007KD/FFP, F007KD/FSP, F007KD/FBP, F007KD/FWP



PCC 拷克倒骨盖缝装置 Overlock-Seam Covering (Fold-down Type)

1. 适中厚至厚布料经四线拷克车包缝后之饰缝
 2. 对于运动服、领子、衣襟、袖管之拷边车缝后加以单面或双面装饰环缝·可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝·可避免车缝时弯曲不直
1. Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc...
With fabric guide and special presser foot, making sewing easy and more efficient.

可自行组装 self-installation : YES

适用机型 applicable model : S007K all models, S007KD all models



PCD 拷克倒骨盖缝装置 Overlock-Seam Covering (Fold-down Type)

1. 适中厚布料经四线拷克车包缝后之饰缝
 2. 对于运动服、领子、衣襟、袖管之拷边车缝后加以单面或双面装饰环缝·可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝·可避免车缝时弯曲不直
1. Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc...
With fabric guide and special presser foot, making sewing easy and more efficient.

可自行组装 self-installation : YES

适用机型 applicable model : S007K all models, S007KD all models



PCE 拷克立骨盖缝装置 Overlock-seam Covering (Flattening Type)

1. 适中厚布料经三线拷克车包缝后之饰缝
 2. 对于运动服、领子、衣襟、袖管之拷边车缝后加以单面或双面装饰环缝·可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝·可避免车缝弯曲不直
1. Bulging seam covering for medium fabric after 3 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc...
With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES

适用机型 applicable model : S007K all models, S007KD all models



PCH 下摆车缝 Bottom Hemming

T恤、内衣及儿童服饰之下摆及袖口之车缝，可随需要调整下摆饰缝组宽度，操作简单快捷
Suitable for the bottom hemming of T-shirts, underwears, cuff of children's garments, etc... Able to adjust the width of hemming set to fit demands, easy operation.

可自行组装 self-installation : YES
适用机型 applicable model : S007K all models, S007KD all models



RL 筒型衣物撑开滚轮组(长轮) Tubular Extending Roller (Long Type)

专用于辅助筒型衣物之车缝
Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CY, C007KD/CY



RLP 筒型衣物撑开滚轮组(短轮 + 斜轮) Tubular Extending Roller (Short+Cone Type)

专用于辅助筒型衣物之车缝
Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CX, C007KD/CX



RLQ 筒型衣物撑开滚轮组 Tubular Extending Roller

专用于辅助筒型衣物之车缝
Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CZ, C007KD/CZ



SMK 电子计数式送带 Electric Metering type tape feeding

SMK1 - □ - □

- A: 包缝机·上送带 Overlock, Top Feed
- C: 绷缝机·上送带 Interlock, Top Feed
- D: 绷缝机·下送带 Interlock, Bottom Feed
- E: 绷缝机·侧送带 Interlock, Side Feed

- 01 具有专用电控箱与定位器, 以搭配离合器马达
With the control box and synchronizer, applicable to clutch motor
- 02 标配直驱伺服马达, 并且电控整合
Equipped the direct drive servo motor for control integration.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W512, C007K/CR, F007W512, F007/CR



STC 张力控制式送带 Tension sensor type tape feeding

STC1 - □ - □

- U: 上送带 Top Feed
- B: 下送带 Bottom Feed
- S: 侧送带 Side Feed

- 01 具有专用电控箱与定位器, 以搭配离合器马达
With the control box and synchronizer, applicable to clutch motor
- 02 标配直驱伺服马达, 并且电控整合
Equipped the direct drive servo motor for control integration.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W512, C007K/CR, F007W512, F007/CR

UT□

自动切线组 Automatic Thread Trimmer Set



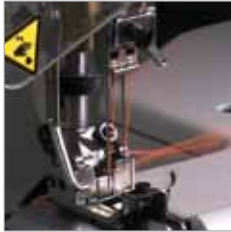
上切
Top Trimmer



下切
Bottom Trimmer



夹线
Thread Gripping



吹风
Thread Blowing

机型 Model	代号 Code	功能 Function				驱动 Drive	
		上切 Top Trimmer	下切 Bottom Trimmer	夹线 Thread Gripping	吹风 Thread Blowing	气动 Pneumatic	电动 Electronical
F007K F007KD	UTG	√	√		*	√	
	UTH		√	选配 Optional	√		
	UTJ	√	√				√
	UTK		√	√			
C007K C007KD	UTP	√	√		*	√	
	UTQ		√	选配 Optional	√		
	UTR	√	√				√
	UTS		√	√			
S007K S007KD	UTT	√	√		*	√	
	UTU		√	选配 Optional	√		
	UTX	√	√				√
	UTY		√	√			

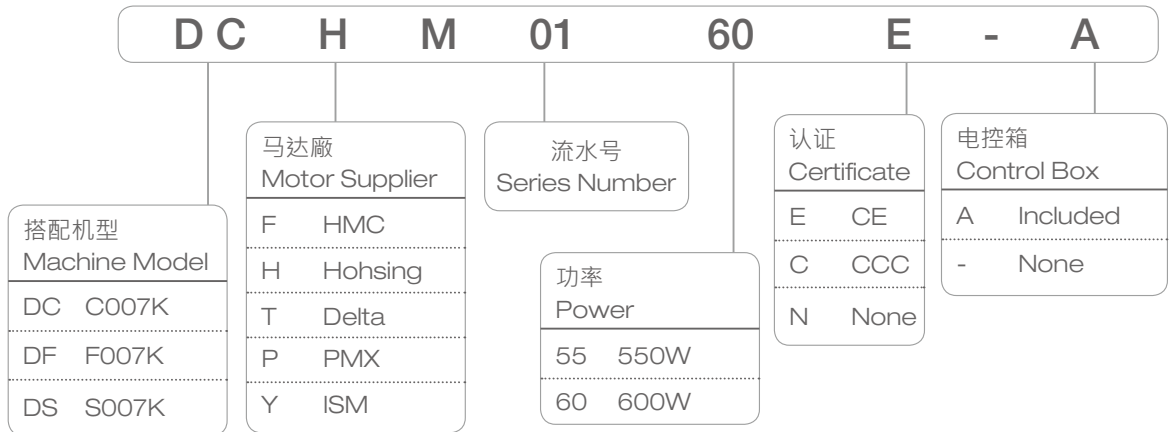
*配件盒附吹风管，客户若不需上线时，可自行将上切刀改为吹风

Thread blowing device is included in the accessory box. If the coverstich thread is not required, users may install blowing device instead of upper thread trimmer.



DC□
DS□
DF□

模组化直驱伺服马达
Modularized Direct-Drive Servo Motor



MOTOR

代码 Motor No.		规格 / Specification				适用机型 Applicable Model			
		W	V	Pole	Phase		HZ / R.P.M.		
离合器马达 Clutch Motor	T3230Hx	400W	110	2	1	50HZ/2850R.P.M. 60HZ/2850R.P.M.	C007K F007K S007K		
	T3201Hx		220						
	T3202Hx		240						
	T3203Hx		380						
	T3204Hx		220						
	T3231Hx	550W	110		1				
	T3205Hx		220						
	T3206Hx		240						
	T3207Hx		380						
T3208Hx	220								
简易伺服马达 Simplified Servo Motor	TSA-550				50HZ/60HZ 5000R.P.M				
伺服直驱马达 Servo Motor (T501HE)	TA401UHBA T6421UHA-A	500W	200-240	4	1	50HZ/60HZ 3000R.P.M	C007KD/UTP&UTQ F007KD/UTG&UTH S007KD/UTT&UTU		
	TA401UHB T6421UH-A						C007KD/UTR&UTS F007KD/UTJ&UTK S007KD/UTX&UTY		
伺服马达 Servo Motor	TC401KH	550W	380		3		1	50HZ/60HZ 5000R.P.M	C007K/UT F007K/UT
	TC432KH								F007KD/FFT/FHK
	T6427UHA-A								C007K/CHK
	TC422KH								C007KD/CHK
	T6426UHA-A								C007KD/CAR/UTP&UTQ S007KD/SAR/UTT&UTU C007KD/CER/UTR&UTS S007KD/SER/UTX&UTY
伺服直驱马达 Servo Motor (T501HE)	TA406UHBA T6431UHA-A	500W	200-240		1		50HZ/60HZ 5000R.P.M	50HZ/60HZ 5000R.P.M	C007KD/CAR/UTP&UTQ S007KD/SAR/UTT&UTU C007KD/CER/UTR&UTS S007KD/SER/UTX&UTY
	TA406UHB T6431UH-A								

TABLE

桌板代号 Item No.	尺寸 / Size (mm)			说明 Description	适用机型 Applicable Model	备注 Remark
	长 Length	宽 Width	厚 Thickness			
C007-T23	1200	540	45	半沉式 Semi-submerged	C007K, C007KD S007K, S007KD	
C007-T25	1200	540	45	上乘式 Non-submerged	C007K, C007KD S007K, S007KD	
C007-T26	1200	540	45	半沉式 Semi-submerged	C007K/CFC	
F007K-T	1200	540	45	半沉式 Semi-submerged	F007K F007KD	
F007K-T1	1200	540	45	半沉式 Semi-submerged	F007K/FR F007KD/FR	
F007K-T2	1200	540	45	上乘式 Semi-submerged	F007K/FFT/FHK	