# Tecnoril<sup>®</sup>



Solid surface material 100% acrylic, characterized by a high whiteness and the ability to maintain its purity unaltered over time, without yellowing. The natural, soft and warm surface conveys a pleasant sensation to the touch. Thanks to the intrinsic peculiarities of the material and the production process, Tecnoril <sup>®</sup> has great elasticity which translates into considerable resistance to impact and thermal shock.



<u>Surprising to the touch</u> It gives a warm and pleasant tactile sensation similar to natural surfaces



<u>Durable over time</u> Color unalterable by light, high resistance to stains, scratches and molds.



#### <u>Pleasant to the eye</u> The cold curing process allows creations with uid shapes and absence of joints



#### <u>Restorable</u> Damages or scratches can be easily removed or repaired.



#### <u>Freely malleable</u> The exclusive production technologies ensure total freedom of design.



#### Easily workable

It can be cut, drilled, milled, planed or inlaid with normal wooden tools.



## <u>Hygienic and easy to clean</u> The surface can be cleaned with a soft cloth

and water, it is suitable for contact with food.



### <u>Non-toxic</u>

It does not release vapors, if burned it is not toxic, it is disposed of with domestic waste.

## Finishes and textures

nish (matte)

## **Technical features**

Property	Test	Typical Results	Unit of measure
Density	DIN ISO 1183	1.76 ± 0.02	g / cm 3
Flexion module	EN ISO 178: 2010	9060 ± 260	MPa
Flexural Strength	EN ISO 178: 2010	64.1 ± 1.6	MPa
Impact resistance (Charpy)	EN ISO 179-1: 2010	4.1 ± 0.6	kJ / m 2
Impact resistance <i>(sphere)</i>	EN ISO 19712-2: 2013	175 ± 10	cm
Hardness (Barcol)	UNI EN 4278	58 ± 3	HBa
Resistance to bacteria and fungi		It does not develop the growth of bacteria and fungi	n ° of colonies
Contact with food (Global migration)	UNI EN 1186: 2003	Σ <1.5 (Suitable, non-toxic)	mg / dm 2
Coefficient of thermal expansion	TMA ASTM 831: 2012	Σ 0.030	mm / m / ° C
Degree of White		> 96	L (CIE-L, a, b)
Light stability (Xenon)	UNI-EN ISO 4892-2: 2013	5	Scale 1 ÷ 5
Resistance to heat and humidity cycles (60 cycles)	PTP 45: 1995	No flaws	-
Resistance to thermal shocks	EN 14688: 2015 EN 13310: 2015	1000	cycles
	EN 14527: 2016	100	cycles
	EN 14516: 2015	100	cycles
Stain resistance	EN 14688: 2015 EN 13310: 2015 EN 14527: 2016 EN 14516: 2015	No flaws	-
Fire resistant	FTP Code MSC (61) 67: 1988	Pass	-
Non-slip properties	DIN 51097: 1992	Class A	Class A ÷ C
Dry heat resistance	EN 13310: 2015	No flaws	-
Resistenza ai graffi	EN 14688:2015 EN 13310:2015	41 ± 2	μm
Resistenza all'abrasione	EN 14688:2015 EN 13310:2015	460 ± 10	mg
Conformità di marcatura CE	Conseguita		
Certificazione CSA (Usa e Canada)	Conseguita		

## Use and maintenance