



# CMYK COLOUR FORMULAS

Use the chart below as a guide to creating your own colours using Monocure 3D CMYK Pigments.

COLOUR	RAPID CLEAR	RAPID WHITE	CYAN	MAGENTA	YELLOW	BLACK
1 Trans Pink	100 gm			0.072 gm (2 drops)		
2 Opaque Pink		100 gm		0.0661 gm (2 drops)		
3 Trans Blue	100 gm		0.103gm (3 drops)			
4 Trans Green	100 gm		0.065 gm (2 drops)		0.065gm (2 drops)	
5 Opaque Green		100 gm	0.113gm (3 drops)		0.146 gm (4drops)	
6 Trans Grey	100 gm	1.016 gm				0.0313gm (1 drop)
7 Trans Brown	100gm			0.036 gm (1 drop)	0.034 gm (1 drop)	0.032 gm (1 drop)
8 Trans Lime	100 gm				0.166 gm (2 drops)	
9 Green PMS 360	100 gm		0.033 gm (1 drop)		0.138 gm (4 drops)	
10 Red (PMS220)	100 gm			0.82 gm		
11 Trans Purple	100 gm		0.036 gm (1 drop)	0.115 gm (3drops)		