

Stainless heater hose outlet installation guide:

- 1: Clean the unit & place in freezer for approx. 20mins
- 2: Remove old outlet by using a drift or punch from the water pump side of the engine. Gently knock the old unit out of the thermostat port, towards the clutch-end of the engine block.
- 3: Prepare the block port mating surface with scotchbrite pad or fine sandpaper.
- 4: Clean port surface with a vaporising fluid such as brakeclean, Carby clean or acetone.
- 5: Remove the new unit from the freezer.
- 8: Apply a thin layer of sealant all the way around the sealing surface area to the press-fit part of the unit - using products such as silicone gasket glue or loctite sealing glue/compound
- 9: Align the unit in the port. Note the orientation/position of the outlets on the new unit. Make sure they are in the correct position for your application.
- 11: Screw the supplied internal hex (3/8") bung into the rear of the fitting. Use a 3/8 hex bit inside the bung with an extension bar as your means of safely hammering the fitting home.



10. Gently send it home with a hammer while the unit is still cold.

