



TECHNICAL DATA SHEET

2400 Boston Street | Suite 200 | Baltimore, MD | 21224

DAP® WELDWOOD® High Strength Spray Adhesive

PRODUCT DESCRIPTION

DAP® Weldwood® High Strength Spray Adhesive is a high strength, high temperature resistant formulation that bonds most woods, particle board, metal, laminate, and many plastics, including polyethylene and polypropylene. It is ideal for use on trim work, door panels, decorative laminates, upholstery work, and many other demanding applications.



| PACKAGING | COLOR | UPC |
|-----------|-------|-----------|
| 16 oz | Clear | 707980021 |

KEY FEATURES & BENEFITS

- **Wide web spray**
- **High temperature resistance**
- **Water resistant**
- **Ideal for demanding applications: Trim & upholstery work, laminates**
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SUGGESTED USES

Ideal for use on:

- Trim work
- Upholstery work
- Door panels
- Decorative laminates

Adheres to:

- Most woods
- Particle board
- Metal
- Laminate
- Many plastics



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APPLICATION

- 1. SAFETY FIRST! PRODUCT IS EXTREMELY FLAMMABLE WHILE DISPENSING! READ AND UNDERSTAND ALL OF THE PRECAUTIONARY MEASURES FOR USE, HANDLING, STORAGE AND DISPOSAL CONTAINED IN THE PRODUCT LABEL AND SAFETY DATA SHEET (SDS).**
2. Extinguish all ignition sources during use and cure.
3. Be sure surfaces to be bonded are clean, dry, and free of excess dirt and oil.
4. Wear safety glasses and use in well-ventilated areas.
5. Shake can before use.
6. Hold can 6-8 inches from the surface to be sprayed.
7. Keep can moving while spraying to get an even film of adhesive on the surface to be bonded.
8. Adhesive must be applied to both surfaces.
9. Make bond while the adhesive is aggressively tacky. Allow the adhesive to dry approximately 5-10 minutes before bonding.

AFTER USE: Invert can and depress spray tip until spray is free of adhesive. If the spray tip becomes clogged, clean with a petroleum solvent.

TYPICAL PHYSICAL & CHEMICAL PROPERTIES

| | |
|----------------------------|---|
| Adhesive Base: | Synthetic Rubber |
| Volatile: | Organic solvent |
| Flash Point: | <20°F |
| Application Temperature: | 60°F to 95°F |
| Service Temperature Range: | 0°F to 180°F |
| Coverage: | Approximately 100 sq. ft. per can on a single surface. Coverage will vary depending on porosity of substrates. |
| Odor: | Solvent |
| Open Time: | Up to 2 Hours |
| Freeze Thaw Ability: | Yes |
| Shelf Life: | 12 months |

CLEAN UP & STORAGE



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Clean excess adhesive from surfaces with mineral spirits. DO NOT use solvents to remove product from skin.

SAFETY

See product label and Safety Data Sheet (SDS) for health and safety information. You can request an SDS by visiting our website at dap.com or by calling **1-888-DAP-TIPS**.

WARRANTY

Satisfaction Guaranteed:

DAP will provide replacement product or refund sales price if product fails to perform when used as directed. Call 1-888-DAP-TIPS, with your sales receipt and product container available, to arrange for warranty fulfillment. DAP is not liable for incidental or consequential damages.

COMPANY IDENTIFICATION

Manufacturer: DAP Products Inc., 2400 Boston Street, Baltimore, Maryland 21224

Usage Information: Call **1-888-DAP-TIPS** or visit dap.com & click on "Ask the Expert"

Order Information: 800-327-3339 or orders@dap.com

Fax Number: 410-558-1068

Also, visit the DAP website at dap.com