



# SCORPION

*BRAND PRODUCTS*



## STEEL AND PIPES, INC.

"TU SUPERMERCADO INDUSTRIAL Y MUCHAS COSAS MÁS..."



# WELDING EQUIPMENT

## INVERTER MINI WELDER

#219.18.MMA-160I



**SUITABLE WELDING ROD:** 1.6-3.2 MM (3 / 50-1 / 8 INCHES) IN DIAMETER  
**BUTT WELD THICKNESS:** 2-6MM • **FILLET WELD THICKNESS:** 2-20MM  
**INPUT VOLTAGE:** 110V +/- 15% AC • **RATED INPUT CURRENT:** 20.3 A  
**NO-LOAD VOLTAGE:** 56V • **OUTPUT CURRENT:** 20-160A  
**OUTPUT VOLTAGE:** 25.6V • **DUTY CYCLE:** 60% • **EFFICIENCY:** 85%  
**POWER FACTOR:** 0.93 • **NO-LOAD LOSS:** 40W • **WEIGHT:** 7LB  
**INCLUDES:** SIMPLE MASK, ELECTRODE HOLDER, WIRE BRUSH AND GROUND CLAMP

## INVERTER WELDER

#219.18.MMA-160



**PROCESSES:** STICK 6013 3/32", 1/8" • 7018 3/32", 1/8"  
**BUTT WELD THICKNESS:** 2-6MM • **FILLET WELD THICKNESS:** 2-20MM  
**INPUT VOLTAGE:** 110V +/- 15% AC • **RATED INPUT CURRENT:** 20.3 A  
**NO-LOAD VOLTAGE:** 56V • **OUTPUT CURRENT:** 20-160A  
**OUTPUT VOLTAGE:** 25.6V • **DUTY CYCLE:** 60% • **EFFICIENCY:** 85%  
**POWER FACTOR:** 0.93 • **NO-LOAD LOSS:** 40W • **WEIGHT:** 9LB  
**INCLUDES:** SIMPLE MASK, ELECTRODE HOLDER, WIRE BRUSH AND GROUND CLAMP

## STICK/MIG WELDER

#219.18.MIG-180MI



**INPUT VOLTAGE:** AV220±15%V • **FREQUENCY:** 60HZ  
**RATED OUTPUT CURRENT:** 30-160A • **POWER FACTOR:** 0.73  
**INSULATION GRADE:** F • **HOUSING PROTECTION GRADE:** IP21  
**USAGE:** STAINLESS STEEL / IRON WELDING  
**ROD CAPACITY:** 6011 / 6013 / 6014 / 7018  
**WIRE DIAMETER:** 0.8/1.0MM • **WIRE FEED SPEED:** 2-13M/MIN  
**POSTFLOW TIME:** 0.5-1.5S • **NET WEIGHT:** 22LB  
**INCLUDES:** MIG TORCH, ELECTRODE HOLDER & GROUND CLAMP

## MULTIPROCESS (STICK / TIG / CUT)

#219.18.CT-518EI



**INPUT VOLTAGE:** 115V/230V/60HZ/1-FASE • **FREQUENCY:** 60HZ  
**RATED OUTPUT CURRENT:** 30-160A • **HOUSING PROTECTION GRADE:** IP21  
**USAGE:** STAINLESS STEEL / IRON WELDING  
**ROD CAPACITY:** 6011 / 6013 / 6014 / 7018  
70S6 WIRE OR FLUX CORE .030 / .035  
**WIRE DIAMETER:** 0.8/1.0MM • **WIRE FEED SPEED:** 2-13M/MIN  
**POSTFLOW TIME:** 0.5-1.5S • **NET WEIGHT:** 22LB  
**INCLUDES:** MIG TORCH, PLASMA TORCH, ELECTRODE HOLDER, GROUND CLAMP, AIR REGULATOR & 220V/110V ADAPTER

# WELDING EQUIPMENT



## PLASMA CUTTER

#219.18.CUT-60N1



**CUTTING MAX:** 3/4"

**AIR PRESSURE REQUIRED:** 87-90PSI

**PROCESSES:** STEEL, STAINLESS STEEL AND ALUMINUM

**INCLUDES:** TORCH, GROUND CLAMP & AIR REGULATOR

**POWER:** 220V • **WEIGHT:** 15LB

## PLASMA CUTTER 220V

#219.18.CUT-40



**CUTTING MAX:** 1/2"

**AIR PRESSURE REQUIRED:** 87-90PSI

**PROCESSES:** STEEL, STAINLESS STEEL AND ALUMINUM

**INCLUDES:** TORCH, GROUND CLAMP & AIR REGULATOR

**POWER:** 220V • **WEIGHT:** 15LB

## GASOLINE ENGINE WELDER & GENERATOR

#219.18.WG200



**FREQUENCY:** 60HZ • **RATE VOLTAGE:** 120/240  
**RATE CURRENT:** 20.8 A • **RATE POWER COP:** 5.0KW  
**MAX AC OUTPUT:** 5.5KW • **NET WEIGHT:** 236LB  
**OPERATING VOLTAGE:** 22-26V  
**OPERATING CURRENT:** 50-140A  
**MAX ARCING CURRENT:** 200A • **DUTY CYCLE:** 60%  
**ROD CAPACITY:** 6013 / 7018 • 3/32" • 1/8"

## DELUXE DUFFEL BAG

#219.12.00176



## PREMIUM HEADWEAR

ONE SIZE FIT MOST #219.12.SC





# SAFETY EQUIPMENT

## STANDARD HELMETS

- HIGH DEFINITION WELDING HELMETS
- AUTO DARKENING HELMETS
- VIEWING AREA 3.86 "X 1.69"



BLACK  
#219.12.SW1



CLOWN  
#219.12.SW3



EAGLE  
#219.12.SW5

## XTREME SERIES HELMETS

- HIGH DEFINITION WELDING HELMETS
- AUTO DARKENING HELMETS
- VIEWING AREA 3.94 "X 2.56"



BLACK  
#219.12.SWX1



CLOWN  
#219.12.SWX3



SPIDER  
#219.12.SWX5



FIRE  
#219.12.SWX7



FLAG  
#219.12.SWX9



RED  
#219.12.SWX11

# SAFETY EQUIPMENT



## WELDING APPAREL



### GREEN JACKET

FLAME RETARDANT COTTON

- MEDIUM #219.12.00060
- LARGE #219.12.00062
- XL #219.12.00064
- XXL #219.12.00066
- XXXL #219.12.00068



### ROYAL BLUE HYBRID JACKET

FLAME RETARDANT COTTON / COWHIDE SLEEVES

- SMALL #219.12.00070
- MEDIUM #219.12.00071
- LARGE #219.12.00072
- XL #219.12.00073
- XXL #219.12.00074
- XXXL #219.12.00075



### GOLDEN BROWN LEATHER JACKET

FLAME RETARDANT

- MEDIUM #219.12.00078
- LARGE #219.12.00080
- XL #219.12.00082
- XXL #219.12.00084
- XXXL #219.12.00086

## WELDING GLOVES



PIG-TIG®  
PIGSKIN LEATHER  
#219.12.00030



SUEDE COWHIDE  
#219.12.00031



BLUE SABRE™  
#219.12.00035



BLACK SABRE™  
#219.12.00044



# SECURITY LOCKS



## HOOK PREMIUM LOCK WITH METAL BOX

#220.020.128A



## DEADBOLT PREMIUM LOCK WITH METAL BOX



#220.020.6665SS  
STAINLESS STEEL



#220.020.6665AB  
ANTIQUE BRASS



#220.020.6665PB  
POLISHED BRASS



## DEADBOLT PREMIUM LOCK



#8.RWCLAC  
ANTIQUE COPPER



#8.RWCLPB  
POLISHED BRASS



#8.RWCLAB  
ANTIQUE BRASS



# SCORPION gate operators

**C600 SLIDING GATE OPERATOR**  
#225.SCO.C600

**INCLUDES:**

- (1) MAGNETIC "LIMIT SWITCH"
- (2) TRANSMISSORS CONTROLS
- (1) 20' STEEL CHAIN
- (1) USER MANUAL



PULLS GATES UP TO 1,320 LBS AND 40' LONG  
SINGLE-PHASE / 110V / 6-MONTH WARRANTY

# SCORPION TOOLS

**186 PCS TOOL BOX**  
#T.ST186



## STAINLESS STEEL KENNEL FOR PETS

# SCORPION KENNEL



**SINGLE DOOR**

HEIGHT: 30.7" / WIDTH: 43" / DEPTH: 27.5"  
#PK.001



**DOUBLE DOOR**

HEIGHT: 30.7" / WIDTH: 43" / DEPTH: 29.5"  
#PK.002



# SCORPION



## STEEL AND PIPES, INC.

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CAGUAS (MAIN OFFICE)

787-747-9415

HATO REY  
787-250-8872

LAS PIEDRAS  
787-912-3000

MANATÍ  
787-854-6626

RÍO GRANDE  
787-657-1188

MAYAGÜEZ  
787-834-0560

GUAYAMA  
787-864-0240

QUEBRADILLAS  
787-291-5000

PONCE  
787-651-0100

BAYAMÓN  
787-778-5990

MIAMI, FL  
305-691-1717

www.steelandpipes.com