

# Oil Change Guide

Changing oil regularly in chamber vacuum sealers ensures proper lubrication that reduces the amount of heat produced by the pump. Oil changes also get rid of dirt and debris, which makes the pump run slower. If the pump heats up because of old oil, it will wear down and eventually stop working properly. It's recommended to change your oil based on frequency and type of usage. Here are some helpful tips to extend the life of the oil pump by keeping up with maintenance for different types of users.



## Commercial

**Users that will be running the machine daily for extended periods of time.**

- ✓ The oil should be changed every 1-2 months or every 400-500 cycles, whichever comes first.
- ✓ Heavy Moisture Content: Items that are either put in hot, moisture laden, or straight liquid should have the oil changed more frequently to prevent damage to the pump.



## Residential

**Users that run the machine sparingly, 1-2 times a week, for short periods of time.**

- ✓ The oil should be changed every 2-3 months.
- ✓ If the machine sits without use for an extended period of time, be sure it sits with a batch of clean oil or no oil in the machine at all.



## Seasonal

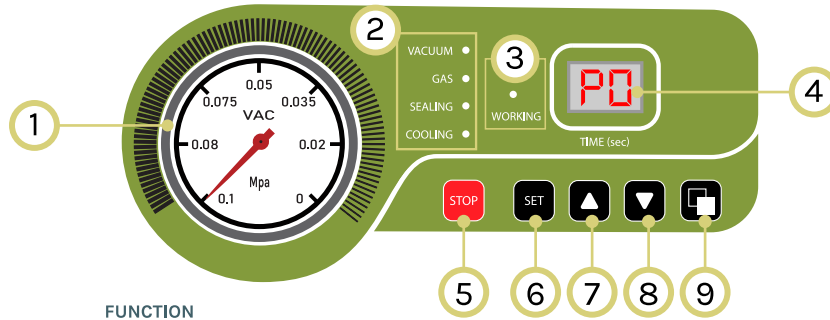
**Users that have specific times that the machine will be in use. Hunting, fishing, butchering etc.**

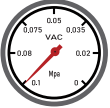

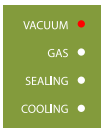






- ✓ The oil should be changed every 2-3 months or every 400-500 cycles, whichever comes first.
- ✓ If it is intended for use during the season but minimal or no use after the season is over.
- ✓ Change the oil before the season begins if a batch of oil was in the machine prior to the season starting. Change the oil after the season is over to prevent sediment and moisture from accumulating in the pump.

For more details, tips, or to troubleshoot your chamber vacuum sealer, see the owner's manual included with your machine and available for download in our [Help Center at vacmasterfresh.com](https://www.vacmasterfresh.com/help-center)

# Interface Guide and Oil Reset Instructions



## INTERFACE GUIDE



CONTROLS	NAME	FUNCTION
1 	Vacuum Gauge	Displays the pressure value in the vacuum chamber.
2 	Run Indicator Light	When the machine is running, the working indicator light is on (red).
3 	Function Indicator Light	When the machine is running, the program executes a certain function, the corresponding function indicator will light up (red). When a function is selected (view or modify) with the function selection button, the corresponding function indicator light will be on (red).
4 	Monitor	Displays the status of the function during the running of the program and the number display counts down. Displays the parameter setting value of the selected function of the machine: "Ed" is displayed in standby state. "Ed" is displayed when the program is finished.
5 	Emergency Stop Button	Completely stops the machine by pressing the emergency stop button at any time. Terminates the running of the program. Once pressed the machine jumps to the deflation function and the vacuum chamber cover will be opens automatically.
6 	Feature Selection Button	Used to select a function (vacuum, sealing, cooling, etc.) to view or change the corresponding parameter. When a function is selected, the corresponding function indicator on the left side of the display will light up.
7 	Adjust Up Button	Each press increases the parameter of the selected function in the program by one unit. Press and hold the button and the value will increase at a rate of about 5 values per second.
8 	Adjust Down Button	Each time it is pressed, the parameter of the selected function in the program will decrease by one unit. Press and hold the button and the value will decrease at a rate of about 5 values per second.
9 	Program Selection Button	Used to select the program. The machine can save 10 segments of running programs. Press the button to display the currently running program number, such as "P0". Press and hold the button to switch from P0 to P9 in a cycle. When the button is released, it will automatically call the corresponding program runs.



## RESET OIL CHANGE REMINDER

When the number of run cycles reaches 250 times, the monitor will display an oil change reminder as **CO**, and the equipment will not operate. Once the oil is changed, reset the monitor by holding the Set  Up; and  Down buttons at the same time for 3 seconds. The code will be cleared until after the next 250 cycles.

**⚠ Note: Make sure the unit is turned off and unplugged before adding oil.**

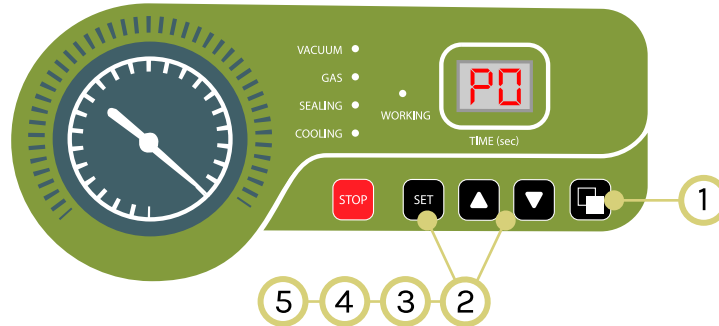
**VACMASTER**

# Programmable Vacuum Cycle Instructions


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This VacMaster chamber vacuum sealer is now equipped with a new feature that allows you to program and store up to 10 different seal cycle settings. Changing from liquids to solids to delicate items has never been easier to get that perfect amount of vacuum and a double seal for an additional layer of protection.

Also included is an oil change alert that, after 250 uses, reminds you to change the oil. This reminder is intended to keep your machine in tip-top shape. As a rule of thumb change your oil at the 250 uses alert or after 3 months whichever comes first.



## INSTRUCTIONS

1. Press the Program button  to bring up P0 on the LED Monitor.
2. Press the SET button to change your desired vacuum time. Use up or down arrows to adjust desired vacuum time.
3. Press SET again to change the seal time. Use up or down arrows to adjust desired seal time.
4. Press SET button again to change your cool-down time. Use up or down arrows to adjust desired cool-down time. Add at least 1 Second more to cooling time over sealing time.
5. Press SET one last time to save the settings.
- 6. You are now ready to vacuum seal.**
7. To create a new preset, press the program button to change to P1 and repeat the process stated above.
8. Set up and save up to 10 unique settings.
9. To change programed setting, simply press the program button

## TIPS & SUGGESTIONS FOR PROGRAM SETTINGS

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- The vacuum time can be adjusted to your desired length.
- Suggested vacuum time should be set to
  - 18-20 for liquids/powders.
  - 35-40 is a good starting point for other products.

All settings are for 3 mil bags. The seal time and cool down time should only be changed if you move up in thickness of bags. For different thickness bags, increase both seal and cool down times by .2 seconds at a time until you get a good seal.

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