







MVP GROUP CORPORATION www.mvpgroupcorp.com





3560 NW 56th Street Fort Lauderdale, FL 33309 Tel.: 786.600.4687 / Toll Free: 844.218.8477 Fax.: 786.661.4100

5659 Royalmount Avenue Montreal, Qc, Canada H4P 2P9 Tel.: 514.737.9701 / Toll Free: 888.275.4538 Fax.: 514.342.3854 / Toll Free: 877.453.8832

sales@mvpgroupcorp.com www.mvpgroupcorp.com

This page has been left blank intentionally.

I General Information	5
1.1 Case description	5
2 Getting started with your KFM series	25
2.1 Location	25
2.2 Uncrating	25
2.2.1 Front and sides assemblies	27
2.3 Check for damage	29
2.4 Control panel and main features	30
2.5 Check serial, model numbers and req	uested options 32
2.6 Warning/Caution labels	34
2.7 Check your electrical installation	38
2.8 Electrical, drain and refrigeration con	
2.9 Joining	39
2.10 Plugging and start	47
3 Refrigeration	49
3.1 Self contained refrigeration equipmen	
3.2 Refrigeration loads (remotes only)	51
4 Electrical	52
4.1. Electrical specifications data	52
4.2 Electrical service receptacles (option	
4.3 Electrical diagrams	55
4.4 Electronic controller	63
5 Maintenance	66
5.1 Exterior cleaning	66
5.2 Interior cleaning	67
5.3 Shelf removing	67
5.4 Sliding doors removal	68
5.5 Light substitution	69
5.6 Panels and protection grill removal	70
5.7 Condensator cleaning	70
5.8 Evaporator cleaning	71
5.9 Evap Pan cleaning	71
5.10 Fish Pans cleaning	72
5.11 Drain inspection	73
5.12 Glass type conversion model	73
6 Troubleshooting/Service	74
6.1 Troubleshooting	74
6.2 Service	75
7 Warranty	77
8 Notes	78

1 0

INDEX

1 . .

#### 7 Warranty

12 month warranty for all parts from the invoice date. A new part will be provided free of charge. Defective part must be returned to the manufacturer.

Warranty claims: All claims must include model number, serial number, date of purchase, date of installation and additional information about the supposed defect.

All service work must be authorized by MVP group.

MVP group reserves the right to select the service company.

Loss of food or other damages caused by faulty equipment aren't covered by this warranty.

Warranty does not cover damage when uncrating.

Work made necessary, by lack of maintenance or cleaning are not covered by this warranty.

Warranty does not cover damage or malfunction result of improper use or installation.

Warranty does not cover negligence, misuse and operation on wrong voltage.

Warranty does not apply if the serial number is altered or defaced.

Failure to comply with the instructions in this manual shall avoid warranty.

Service by	Type of action	Date	Serial number and model

# 1 General information 1.1 Case description

KFM series model (number) system.

KFM CG 40 S AAABBCCD

AAA	В В	U U	Δ
Basic model	Model variation	Length	Type of Unit.
	<b>CG</b> -Curved glass tilt forward	40"	<b>S</b> -Self Contained
	FG-Flat glass tilt forward	50"	<b>R</b> -Remote
	<b>OF</b> -Open front	60"	<b>D</b> -Dry
	<b>SC</b> -Seafood curved glass tilt	80"	
	forward	100''	
	<b>SF</b> -Seafood flat glass tilt	120''	

forward

**SO**-Seafood open front

Equipment runs constantly:

Condenser dirty.

Condenser fan malfunction.

Temperature and relative humidity too high.

Starting relay burns out:

Low voltage.

High voltage.

Compressor short cycles.

Incorrect running capacitor.

Incorrect relay.

Head pressure too high:

Unit overcharged.

Air or other non condensable gases in the system.

Clogged condenser.

Defective condenser fan motor.

Unit location too hot.

Restriction in charge line.

#### Head pressure too low:

Insufficient refrigerant charge.

Leak in the system.

Cold location.

#### Noisy unit:

Compressor oil charge low.

Fan blade causing vibrations.

Tube rattle.

Loose parts.

Case not leveled.

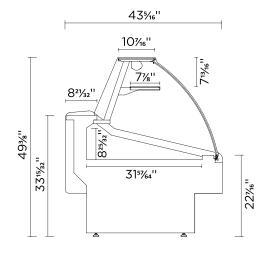
#### 6.2 Service



This operation must be performed by a qualified technician.

For spare parts, contact your distributor.





KFM-CG-S(R)(D)





#### 6 Troubleshooting/Service

#### 6.1 Troubleshooting



#### Doors not closing:

- Check for leveled floor.
- Check for obstruction.
- Remove doors and check the bearings.

#### Lights not working:

Check light switch position.

Check light connections.

#### Warm case temperature:

Check for air return grille obstruction.

Check for air drafts.

Check store temperature.

Check for condenser obstruction and cleaning.

Check for frozen evaporator.

Check set point.

Display area is over filled.

#### Fans not working:

Check electrical connections.

Check for any debris.

#### Case not aligning:

Check for leveled floor.

Check instructions for joining.

#### Display not working:

Check main power switch position..

Check electrical connections.

#### Compressor not starting:

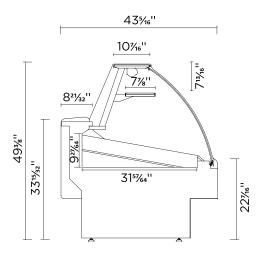
Disconnect switch open.

Blown fuse.

Overload protective tripped.

Low charge of refrigerant.

Relay defective.

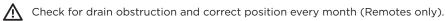


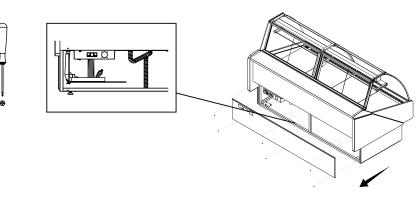
KFM-SC-S(R)



KFM-SC-S(R)

# 5.11 Drain inspection

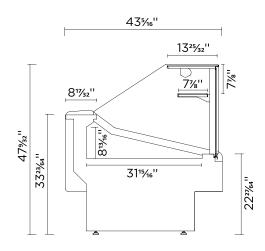




5.12 Glass type conversion model



Image: Markov control in the performed by a qualified technician.Image: Contact distributor for specific manual to assist in conversion.



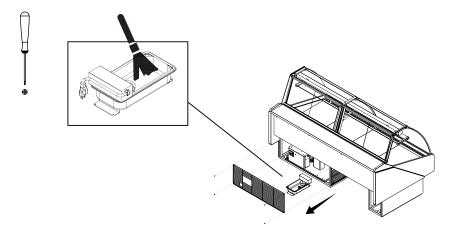
KFM-FG-S(R)(D)



KFM-FG-S(R)(D)

To access the evap pan:

- Remove protection grille.
- Unplug the evap pan.
- Relieve the screws and take the evap pan off.
- Clean with soft detergent or warm water.



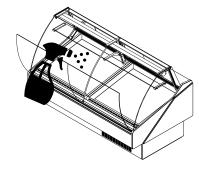
5.10 Fish Pans cleaning

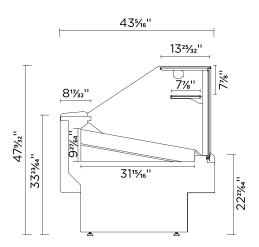
 $\bigwedge$  This operation must be performed by a qualified technician.

 $\bigwedge$  All operations must be done with the unit disconnected.

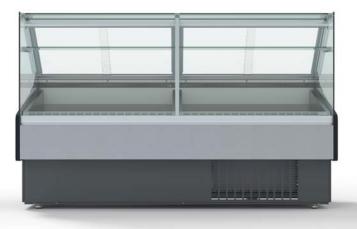
To access the fish pan:

- Remove the front glass
- Empty the fish pan
- Clean the pan with adequate detergent and warm water
- Remove all particles from the drain

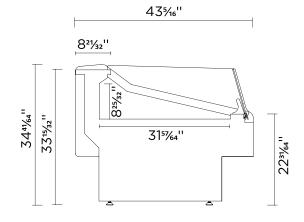








KFM-SF-S(R)



KFM-OF-S(R)(D)

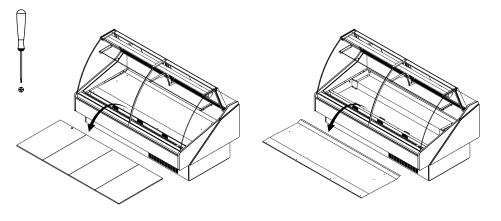
# 5.8 Evaporator cleaning

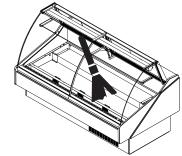
 $\bigwedge$  This operation must be performed by a qualified technician.

 $\triangle$  All operations must be done with the unit disconnected.

To access the evaporator:

- Open your unit
- Lift and remove exposition panels
- Use tool for the screws and clean





# 5.9 Evap Pan cleaning



All operations must be done with the unit disconnected.

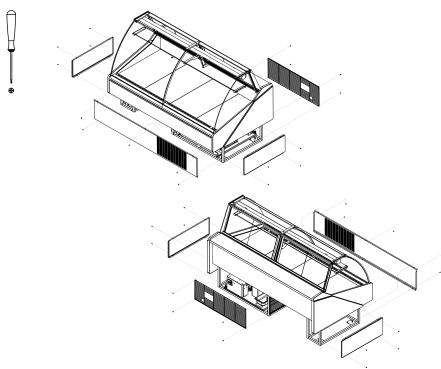
Pan can be hot!

This operation must be done weekly.



KFM-OF-S(R)(D)

5.6 Panels and protection grille removal



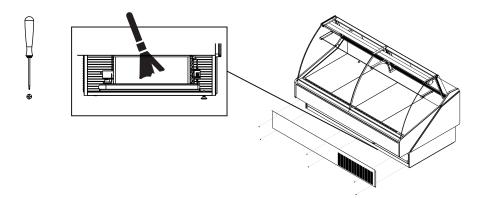
#### 5.7 Condenser cleaning



This operation must be performed by a qualified technician.

All operations must be done with the unit disconnected.

Condenser must be regularly cleaned (every month). Use a brush or vacuum it. To get to the condenser must remove frontal panel.



KFM-SO-S(R)

# Implantation

Drain outlet

Electrical board

Refrigeration piping

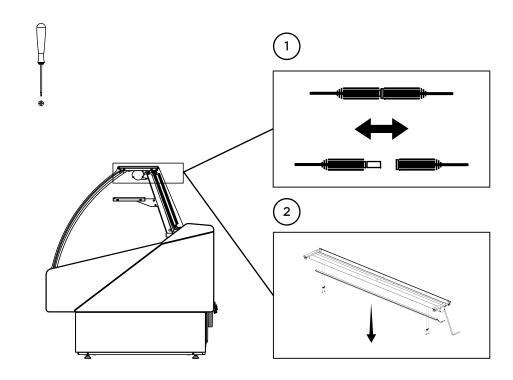
# 5.5 Light substitution

To replace lights follow the steps:

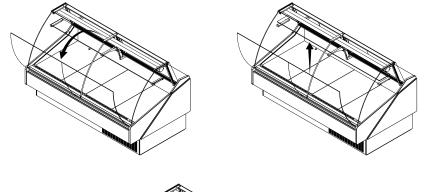


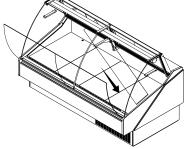
All operations must be done with the unit disconnected.

- Disconnect the light
- Unscrew the light holder and remove the light
- Insert a new light in the same place of the old one, screw the holder connect it
- Screw the light and connect it
- Plug and turn on the light



Front

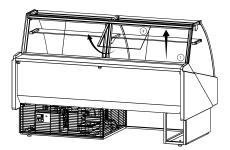




5.4. Back Sliding doors removal

Back sliding doors are easy to take off. - Grab door push up and then tilt the bottom towards you.

To put the door back on, just reverse the previous step.



KFM-CG-xx-R



A

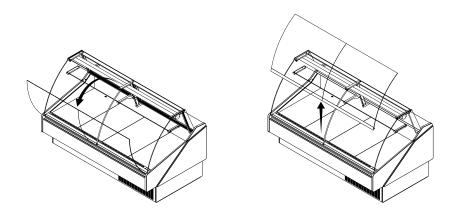
# Drain outlet

Electrical board



Electrical wiring

For easier cleaning remove the front glass (instructions below).

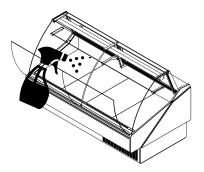


5.2 Interior cleaning



All operations must be done with the unit disconnected.

Clean surfaces (glass/metal/plastic) with soft detergent or warm water. Do not use abrasive cleanser.



### 5.3 Shelf removing



All operations must be done with the unit disconnected.

To remove or adjust shelves take care with light connections.

**♦** Front

# Main parameters

Symbol	Code	Parameter	Models	UOM	Туре	Min	Max	Def.
	/3	Probe display response	MSYF	-	С	0	15	0
	/5	Select °C or °F 0: °C 1: °F	MSYF	flag	С	0	1	0
Ľ	/A2 Configuration of probe 2 (S2) 0: Probe absent 1: Product probe (display only) 2: Defrost probe 3: Condenser probe 4: Antifreeze probe		YF MS		СС	0	44	2 2
	/c1	Calibration of probe 1	MSYF	°C/°F	С	-20	20	0,0
	St	Temperature set point	MSYF	°C/°F	F	rl	r2	0,0
*	rd	Control delta	SYF	°C/°F	F	0,1	20	2,0
0	c2	Minimum compressor OFF time	SYF	min	С	0	15	0
**. ***	dl dP1	Interval between defrosts Maximum defrost duration, evaporator	SYF SYF	hours min	F F	0 1	250 250	8 30

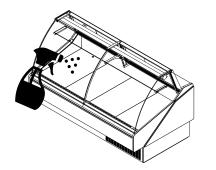
# 5 Maintenance

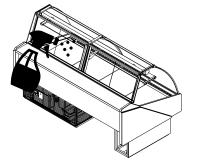
5.1 Exterior cleaning



All operations must be done with the unit disconnected.

Clean surfaces (glass/metal/plastic) with soft detergents or warm water. Do not use abrasive cleanser.





Front

KFM-CG-xx-R



A

Drain outlet

Electrical board

Refrigeration piping

# Signals on the display

The blinking status indicates a request for activatuin that cannot be implemented until the end of the corresponding delay times.

lcon	Function	ON	OFF	blink	Startup
0	COMPRESS.	compressor ON	comp. OFF	compressor request	
- Sh	FAN	fan ON	fan OFF	fan request	
	DEFROST	defrost in progress	defrost not required	defrost request	
AUX	AUX	auxiliary output AUX active	auxiliary output AUX not active	anti-sweat heater function active	
	ALARM	delayed external alarm (before the expiry of the time "A7")	no alarm present	alarms in normal operation (eg. high/low temp.) or alarm from ext. digital input immediate or delayed	
Sent	CLOCK	at least one timed defrost has been set	no timed defrost is present	clock alarm	ON if Real-Time Clock present
澎	LIGHT	auxiliary output LIGHT ACTIVE	auxiliary output LIGHT NOT ACTIVE	anti-sweat heater function active	
Ś	SERVICE		no malfunction	malfunction (eg. EEPROM error or probe fault)	
HACCP	HACCP	HACCP function	HACCP function enabled	HACCP alarm (HA and/or HF) not enabled	
*	CONTINUOUS CYCLE	enabled	not enabled	request	



Controller must be handled by a qualified technician.

# Buttons on the keypad

 $\wedge$ 

# Normal operation

Button Press. the button alone	Pressing together with other buttons

<b>Prg</b> mute	• if pressed for more than 5 s accessed the menu for setting type "F" (frequent) parameters • in the event of alarm: silences the audible alarm (buzzer) and disables the alarm relay	• if pressed for more than 5 s together with the SET button, accesses the menu for setting the type "C" (configuration) or downloading the parameters • if pressed for more than 5 s together with the UP/AUX button resets any alarm with manual reset	Start-up: if pressed for more than 5 s at start-up, starts the default parameter setting	Automatic address assignment: if pressed for 1 s enters the automatic serial address assigning procedure			
aux	if pressed for more than 1 s, enables/disables the auxiliary output	<ul> <li>if pressed for more than 5 s together with DOWN/DEF button, enables/disable the continuous cycle operation</li> <li>if pressed for more than 5 s with SET button, starts the procedure for printing the reports (function available, with management to be implemented)</li> <li>if pressed for more than 5 s together with PRG/MUTE button, resets any active alarm with manual reset</li> </ul>					
def	if pressed for more than 5 s, enables/disables a manual defrost	<ul> <li>if pressed for more than 5 s together with UP/AUX button, enables/disables the continuous cycle operation</li> <li>if pressed for more than 1 s together with SET button, displays a submenu with the HACCP alarm parameters (HA, HAn, HF, HFn)</li> </ul>					
Set	if pressed for more than 1 s, displays and/or set the set point if pressed for more than 5 s together with <b>PRG/MUTE</b> button, accesses the menu for setting the type "C" parameters "C" (configuration) or download the parameters						

Front

depending on the model							
EN 60730-1				UL 873			
model	relay	250 V~	operating cycles	250 V~	operating cycles		
IRxxxx(E,A) (P,Q,S,U,V,X,Y,Z)xxx	R2 (*)	5(1)A	100000	5 A resistive 1FLA 6 LRA C 300	300000		
IRxxxx(E,A) (N,R,C,B,A,M,L,T)xxx	R3 (*)	5(1)A	100000	5 A resistive 1FLA 6 LRA C 300	300000		
IRxxxx(E,A) (N,R,C,B,A,M,L,T)xxx IRxxxx(O,L,H) (N,R,C,B,A,M,L,T)xxx	R1,R2 R2,R3 R4 (*)	8 (4)A N.O. 6 (4)A N.C. 2 (2)A N.O./N.C.	100000	8 A resistive 2FLA 12 LRA C300	300000		
IRxxxx(E,A) (P,Q,S,U,V,X,Y,Z)xxx IRxxxx(O,L,H) (N,R,C,B,A,M,L,T)xxx	R1 R1 (*)	12 (2)A N.O./N.C.	100000	12 A resistive 5FLA 30 LRA C300	300000		
			reinforced				
insulation from very low voltage parts			6 mm clearance, 8 mm creepage				
			3750 V insulation				
insulation between the relay outputs indipendent			basic				
			3 mm clearance, 4 mm creepage				
			1250 V insulation				
	model IRxxxx(E,A) (P,Q,S,U,V,X,Y,Z)xxx IRxxxx(E,A) (N,R,C,B,A,M,L,T)xxx IRxxxx(E,A) (N,R,C,B,A,M,L,T)xxx IRxxxx(C,L,H) (N,R,C,B,A,M,L,T)xxx IRxxxx(C,L,H) (N,R,C,B,A,M,L,T)xxx insulation from very lo	Image         Image           model         relay           IRxxxx(E,A)         R2 (*)           (P,Q,S,U,V,X,Y,Z)xxx         R2 (*)           IRxxxx(E,A)         R3 (*)           (N,R,C,B,A,M,L,T)xxx         R1,R2           IRxxxx(E,A)         R1,R2           (N,R,C,B,A,M,L,T)xxx         R4 (*)           IRxxxx(E,A)         R1           (N,R,C,B,A,M,L,T)xxx         R4 (*)           IRxxxx(E,A)         R1           (P,Q,S,U,V,X,Y,Z)xxx         R1           IRxxxx(O,L,H)         R1 (*)           (N,R,C,B,A,M,L,T)xxx         If (*)           insulation from very low voltage         Insulation from very low voltage	EN 60730-1           model         relay         250 V~           IRxxxx(E,A)         R2 (*)         5(1)A           (P,Q,S,U,V,X,Y,Z)xxx         R3 (*)         5(1)A           IRxxxx(E,A)         R3 (*)         5(1)A           (N,R,C,B,A,M,L,T)xxx         R1,R2         8 (4)A N.O.           (N,R,C,B,A,M,L,T)xxx         R1,R2         8 (4)A N.O.           (N,R,C,B,A,M,L,T)xxx         R4 (*)         6 (4)A N.C.           IRxxxx(E,A)         R1         12 (2)A N.O./N.C.           (N,R,C,B,A,M,L,T)xxx         R1         12 (2)A N.O./N.C.           (N,R,C,B,A,M,L,T)xxx         R1         12 (2)A N.O./N.C.           (N,R,C,B,A,M,L,T)xxx         R1         *           insulation from very low voltage parts         *	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $		

SSR outputs Max output voltage : 12 Vdc, Output resistance: 600 Ω, Max output current: 20 mA

(\*): Relay not suitable for fluorescent loads (neon lights, ...) that use starters (ballasts) with phase-shift capacitors. Fluorescent lamps with electronic control devices or without phase-shift capacitors can be used, within the operating limits specified for each type of relay.

Connessioni		7	ype of connectio	Cross-section Max. current	
	Model IRxxxxx0xx IRxxxx(E,A)x1xx IRxxxx2xx IRxxxx(E,A)x3xx IRxxxx(E,A)x5xx	removable faston	P. Supply screw faston removable faston vertical screw	Probes screw removable removable screw vertical screw	for wires from 12 A 0.5 a 2.5 mm²

the installer has to provide the correct dimensioning of the power supply and cable connection between the instruments and the loads. Depending on the model, the maximum current in the common terminals 1, 3 or 5 is 12 A. When using the controller at maximum operating temperature and full load, use cables featuring a maximum operating temperature of 105 °C at least.



Controller must be handled by a qualified technician.

KFM-OF-xx-R



A

# Drain outlet

Electrical board

Refrigeration piping

4.4. Electronic controller



Carel - IR33F0AHE0

# TECHNICAL SPECIFICATIONS

	Model	Voltag	е		Power		
Power supply IRxxxxExxxx		230 V~,	50/60 Hz		3 VA, 25 mA~max.		
	IRxxxxAxxxx	115V~, 5	50/60 Hz		3 VA, 50 mA~max.		
	IRxxxxHxxxx	115 to 2.	30 V~, 50/60 Hz		6 VA, 50 mA~max.		
	IRxxxxLxxxx IRxxxx0xxxx		V~, 50/60 Hz, 12 to 30 0/60 Hz, 12 to 18 Vdc	0 Vdc	3 VA, 300 mA~/mAdc max. Use only SELV power supply		
Insulation guaranteed	IRxxxxExxxx IRxxxxAxxxx		on in reference ow voltage parts		reinforced 6mm clearance, 8 mm creepage 3750 V insulation		
by the power supply	IRxxxxAxxxX IRxxxxHxxxx	insulatio	insulation from relay outputs		basic 3mm clearance, 4 mm creepage 1250V insulation		
	IRxxxxLxxxx		on in reference ow voltage parts		externally guaranteed by safety transformer (SELV power supply)		
	ΙΡγγγγΩγγγγ	insulation from relay outputs			reinforced 6mm clearance, 8 mm creepage 3750 V insulation		
Inputs	S1 (probe 1)	NTC (IRxxx0xxxxx) o NTC e PTC (IRxxx7xxxxx)					
	S2 (probe 2)	NTC (IRxxx0xxxxx) o NTC e PTC (IRxxx7xxxxx)					
	DI 1 S3 (probe 3)	free contact, contact resistance < 10 Ω, closing current 6 mA NTC (IRxxx0xxxxx) ο NTC e PTC (IRxxx7xxxxx)					
	DI 2 S4 (probe 4)	free contact, contact resistance < 10 $\Omega$ , closing current 6 mA NTC (IRxxx0xxxxx) o NTC e PTC (IRxxx7xxxxx)					
	Maximum ditance of probes and digital inputs less than 10 m. Note: during installation keep the power and loads connection separate from probe cab digital inputs, repeater display and supervisory system.						
			10 kΩ at 25 °C, - 50	790 °0	C range		
	Std. CAREL N	ГC	measurement error:	1 °C	in the - 50T50 °C range		
				3 °C	C in the - 50T90 °C range		
Probe type	NTC high		50 kΩ at 25 °C, - 40T150 °		°C range		
Ргове туре	temperature		measurement error:	1,5 °	C in the - 20T115 °C range		
	lemperature		4 °C		C in the - 20T115 °C range		
	PTC std. CARE		985 Ω a 25 °C, rang	e da -	50T150 °C		
	(specific mode	-	measurement error:	2 °C	in the - 50T50 °C range		
	(specific model)		4 °C		in the - 50T150 °C range		

**♦** Front

	Discription
9	Terminal block
12	Evaporator fan
20	Light switch
21	Pilot light
22	Switch
29	Transformer

30 Led lighting

KFM-SC-xx-R

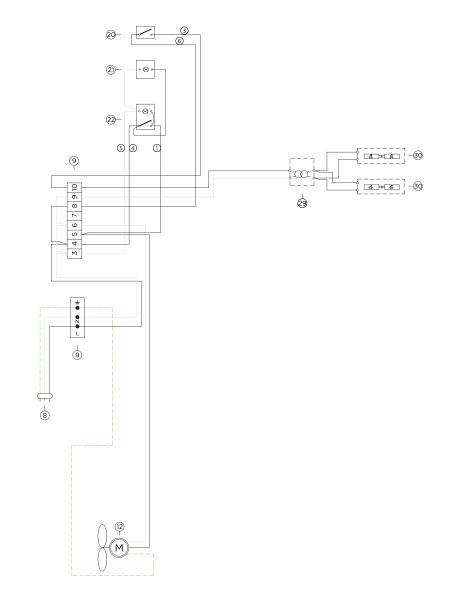


Drain outlet

Electrical board

Refrigeration piping

Electrical wiring



**♦** Front

# Discription

Ž

- 6 Controller
- 7 Temperature probe
- 9 Terminal block
- 11 Ground connection
- 12 Evaporator fan
- 20 Light switch
- 21 Pilot light
- 22 Switch
- 29 Transformer
- 30 Led lighting
- 36 | Fan anti-condensation
- 39 Solenoide valve

KFM-SF-xx-R

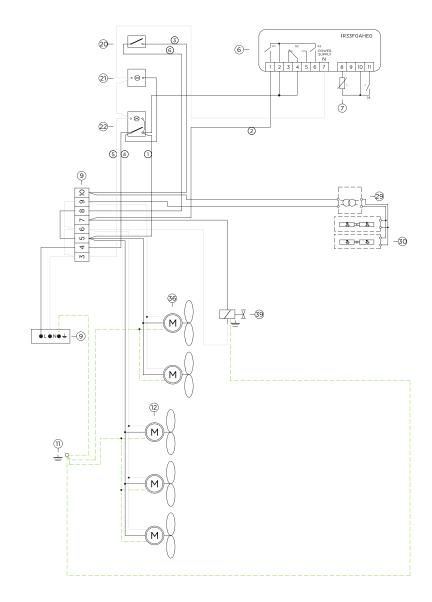


Drain outlet

Electrical board

Refrigeration piping

Electrical wiring





Front

Discription

Compressor

Start capacitor

Condenser fan Controller

Temperature probe

Earth two pin plug Terminal block

Ground connection

Evaporator fan

Light switch

Transformer

Led lighting

Fan anti-condensation

Evaporative condensate pan

Pilot light

Switch

Socket

Compressor relay

Overload

Relay

Ž

1 2

3

4 5

6 7

8

9 11

12

13

20

21

22

29

30

36

31

41

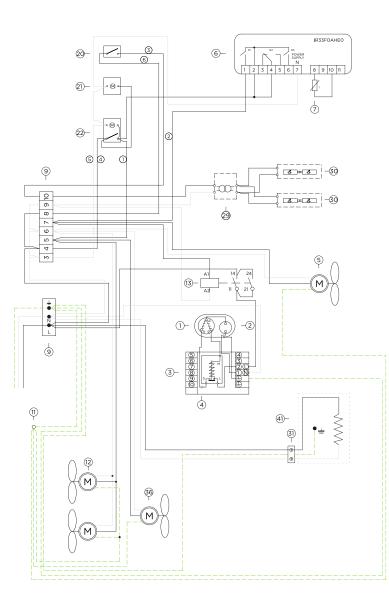
KFM-SO-xx-R

KFM series intended for deli, meat and fish are type 1 equipment - 75°F/55%RH. Temperature of deli, meat and fish cases is set for 32°F.

The decks have a 31 lb/ft² loading limit.

Glass shelves are for non refrigerated products only and have a 5,5 lb/ft<sup>2</sup> loading limit.

Model	Dimensions (LxDxH in inches)	Service dimensions (LxDxH in inches)	Volume (ft³)
KFM-CG/SC-40-S(R)	40¾'' x 49¾'' x 61¼6''	40³⁄8'' x 499⁄16'' x 621⁄16''	6,0/2,5
KFM-CG/SC-50-S(R)	52¾" x 49‰" x 61¼"	52¾" x 49¾" x 62¼"	8,0/3,4
KFM-CG/SC-60-S(R)	601⁄16'' x 499⁄16'' x 611⁄16''	601⁄16'' x 49%6'' x 621⁄16''	9,3/4,0
KFM-CG/SC-80-S(R)	77%6'' x 49%6'' x 61½6''	77%16'' x 49%16'' x 621⁄16''	12,1/5,1
KFM-CG-100-S(R)	101¾6'' x 49¾6'' x 61¼6''	101¾16'' x 49¾16'' x 62¼16''	16,0
KFM-CG-120-S(R)	116 <sup>15</sup> /16'' x 49%16'' x 61%16''	116¹⁵¼6'' x 49¾6'' x 62¼6''	18,6
KFM-FG/SF-40-S(R)	40¾'' x 44½'' x 61¼₅''	40¾" x 44½" x 68≸"	6,0/2,5
KFM-FG/SF-50-S(R)	52¾16'' x 44½'' x 61½16''	52¾16'' x 44½'' x 685%''	8,0/3,4
KFM-FG/SF-60-S(R)	601⁄16'' x 441⁄2'' x 611⁄16''	60¼₅'' x 44½'' x 685⁄s''	9,3/4,0
KFM-FG/SF-80-S(R)	77%16'' x 44½'' x 61½16''	77%16'' x 44½'' x 685%''	12,1/5,1
KFM-FG-100-S(R)	101¾16'' x 44½'' x 61½16''	101¾16'' x 44½'' x 685⁄8''	16,0
KFM-FG-120-S(R)	116 <sup>15</sup> /16'' x 44½'' x 61½''	116¹5‰'' x 44½'' x 685%''	18,6
KFM-OF/SO-40-S(R)	40¾" x 34 <sup>11</sup> /16" x 611⁄16"	40¾" x 49¾" x 61¼6"	6,0/2,5
KFM-OF/SO-50-S(R)	52³⁄16'' x 34 <sup>11</sup> ⁄16'' x 611⁄16''	52¾16'' x 34¼16'' x 61¼16''	8,0/3,4
KFM-OF/SO-60-S(R)	601/16'' x 3411/16'' x 611/16''	60¼16'' x 34¼16'' x 61½16''	9,3/4,0
KFM-OF/SO-80-S(R)	77%16'' x 34 <sup>11</sup> /16'' x 611⁄16''	77%16'' x 34 <sup>11</sup> /16'' x 611⁄16''	12,1/5,1
KFM-OF-100-S(R)	101³⁄16'' x 34 <sup>11</sup> ⁄16'' x 611⁄16''	101¾16'' x 34 <sup>11</sup> ⁄16'' x 61½16''	16,0
KFM-OF-120-S(R)	116 <sup>15</sup> ⁄ <sub>16</sub> " x 34 <sup>11</sup> ⁄ <sub>16</sub> " x 611⁄ <sub>16</sub> "	116 <sup>15</sup> ⁄16'' x 34 <sup>11</sup> ⁄16'' x 61½6''	18,6



KFM-CG/FG-100/120-S

~	
<u> </u>	

- Z 1
  - Compressor
- 2 Overload

Discription

- 3 Relay
- 4 Start capacitor
- 5 Condenser fan
- 6 Controller
- 7 Temperature probe
- 8 Earth two pin plug
- 9 Terminal block
- 11 Ground connection
- 12 Evaporator fan
- 13 Compressor relay
- 20 | Light switch
- 21 Pilot light
- 22 Switch
- 29 Transformer
- 30 | Led lighting
- 36 | Fan anti-condensation
- 31 Socket
- 41 Evaporative condensate pan

#### 2 Getting started with your KFM series 2.1 Location

To your new equipment perform well please respect the following warnings:

This is type 1 equipment, intended to work with 75°F / 55%RH. 八 /!\ This equipment is intended for maintaining temperature only. ∕!∖ Be sure products are not ambient temperature (must be cold) This equipment must be located in an indoor environment. ∕!∖ /!\ Check for airdrafts and avoid them. ∕!∖ Air movement from ac units shouldn't be directed to the equipment. ∕!∖ The equipment must not be directly or indirectly exposed to the sun. A Check for rejected heat from another refrigeration units and avoid that. ∕!∖ Place the equipment in a levelled floor. A Do not obstruct the air way in front of the condenser. ∕!∖ Make sure there is a drain preparation (remotes and fish display cases only). 八 Models to be positioned against a wall keep a safe distance of  $2^3/8''$ . 八 After servicing always close the doors. 八 Make sure you have a suitable electrical installation. 八 This equipment should be handled by a gualified technician.

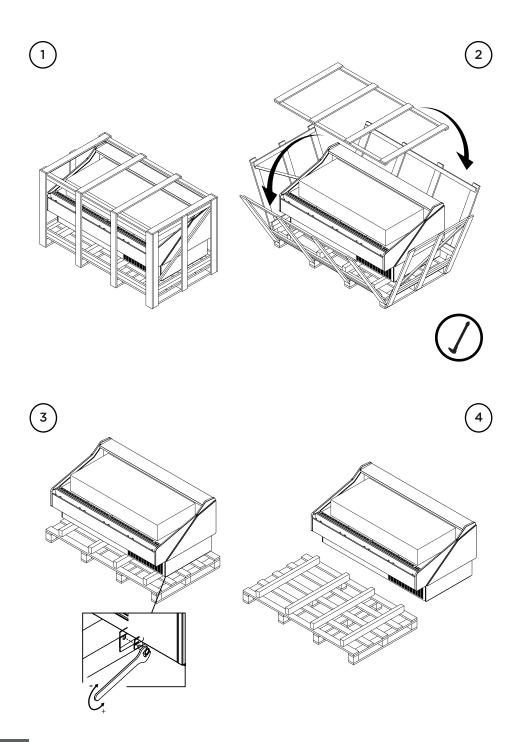
# 2.2 Uncrating

Æ

<u>/</u>!\

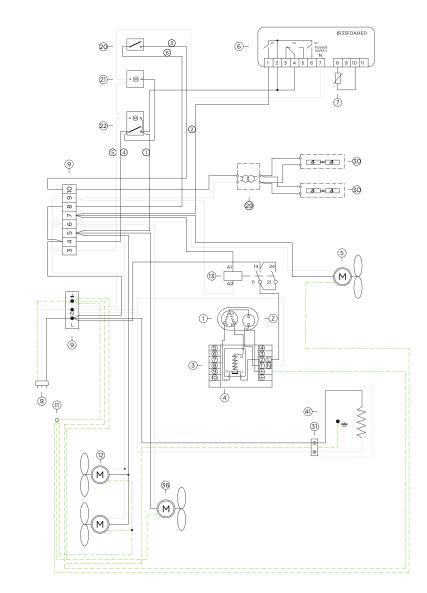
All operations must be done carefully.

All plastic protective films must be removed before using the equipment for the first time.



4.3. Electrical diagrams

# KFM-CG/FG-40/50/60/80-S



#### 4.2. Electrical service receptacles (optional)



Service receptacles are not intended nor suitable for large motors or other external appliances. Only for scales and lighted displays.

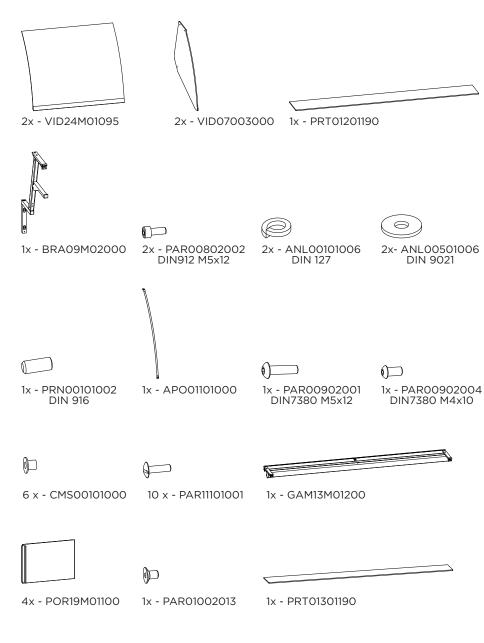
All operations must be done with the unit disconnected

Max. amps

2

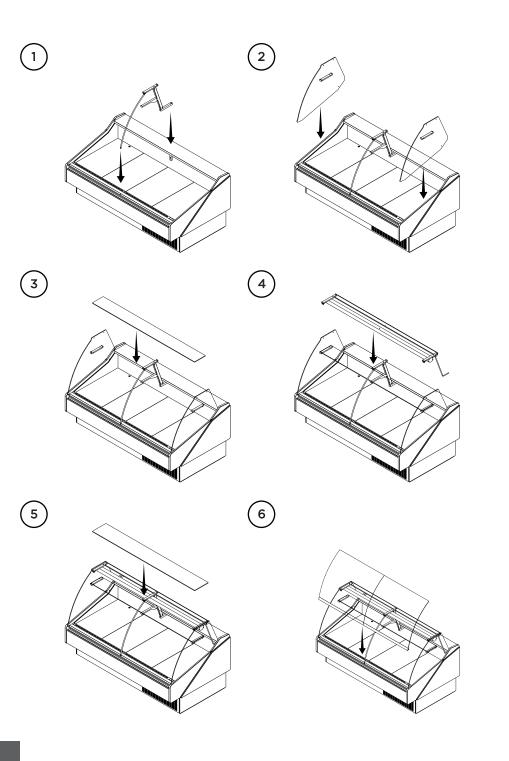
# Receptacle ampacity





2x - SUP17M01020

2.2.1 Front and sides assemblies



115V/	60Hz/1	phase

Model	Compressor F.L.A./L.R.A.	Lights	EANS EANS	CND	Evap pan	Anti condensation system	Total amps (self contained)
KFM-SO-60-S	9,6/49		0,30	0,45			13,68
KFM-SO-80-S	8,9/47		0,30	0,90			13,43
KFM-SO-100-S	16/64		0,40	0,90			20,63
KFM-SO-120-S	16/64		0,50	0,90			20,73
	محاطيته امتدام						

The data regards to standard options only.

Model	Total amps (remotes only)	Model	Total amps (remotes only)
KFM-CG/FG-40-R	0,5	KFM-OF-60-R	0,3
KFM-CG/FG-50-R	0,51	KFM-OF-80-R	0,3
KFM-CG/FG-60-R	0,63	KFM-OF-100-R	0,4
KFM-CG/FG-80-R	0,78	KFM-OF-120-R	0,5
KFM-CG/FG-100-R	0,91	KFM-SO-40-R	0,2
KFM-CG/FG-120-R	1,16	KFM-SO-50-R	0,2
KFM-SC/SF-40-R	0,5	KFM-SO-60-R	0,3
KFM-SC/SF-50-R	0,51	KFM-SO-80-R	0,3
KFM-SC/SF-60-R	0,63	KFM-SO-100-R	0,4
KFM-SC/SF-80-R	0,78	KFM-SO-120-R	0,5
KFM-SC/SF-100-R	0,91		
KFM-SC/SF-120-R	1,16		
KFM-OF-40-R	0,2		
KFM-OF-50-R	0,2		

#### 4 Electrical

4.1. Electrical specifications data

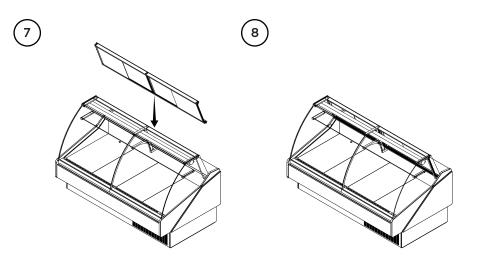


Electrical data can be found on the marking plate.

Standard equipment includes led lighting and anti condensation system.

# 115V/60Hz/1 phase

Model	Compressor F.L.A./L.R.A.	Lights	EADS	CND	Evap pan	Anti condensation si system	Total amps (self contained)	
KFM-CG/FG-40-S	8,4/43	0,04	0,20	0,45	3,33	0,26	12,68	
KFM-CG/FG-50-S	9,6/49	0,05	0,20	0,45	3,33	0,26	13,89	
KFM-CG/FG-60-S	9,6/49	0,07	0,30	0,45	3,33	0,26	14,01	
KFM-CG/FG-80-S	8,9/47	0,09	0,30	0,90	3,33	0,39	13,91	
KFM-CG/FG-100-S	16/64	0,12	0,40	0,90	3,33	0,39	21,14	
KFM-CG/FG-120-S	16/64	0,14	0,50	0,90	3,33	0,52	21,39	
KFM-SC/SF-40-S	8,4/43	0,04	0,20	0,45		0,26	12,68	
KFM-SC/SF-50-S	9,6/49	0,05	0,20	0,45		0,26	13,89	
KFM-SC/SF-60-S	9,6/49	0,07	0,30	0,45		0,26	14,01	
KFM-SC/SF-80-S	8,9/47	0,09	0,30	0,90		0,39	13,91	
KFM-SC/SF-100-S	16/64	0,12	0,40	0,90		0,39	21,14	
KFM-SC/SF-120-S	16/64	0,14	0,50	0,90		0,52	21,39	
KFM-OF-40-S	8,4/43		0,20	0,45	3,33		12,38	
KFM-OF-50-S	9,6/49		0,20	0,45	3,33		13,58	
KFM-OF-60-S	9,6/49		0,30	0,45	3,33		13,68	
KFM-OF-80-S	8,9/47		0,30	0,90	3,33		13,43	
KFM-OF-100-S	16/64		0,40	0,90	3,33		20,63	
KFM-OF-120-S	16/64		0,50	0,90	3,33		20,73	
KFM-SO-40-S	8,4/43		0,20	0,45			12,38	
KFM-SO-50-S	9,6/49		0,20	0,45			13,58	



#### 2.3 Check for damage

At the end of production HYDRA KOOL products are carefully inspected. No damaged units are sent out.

HYDRA KOOL doesn't take responsibility for damage between factory and client.

Possible damage on the unit must be checked to file a claim near the transportation company.

The unit must be checked in the following points:

Exterior panels

Doors

Shelves

Glasses

Paint job

Door handles

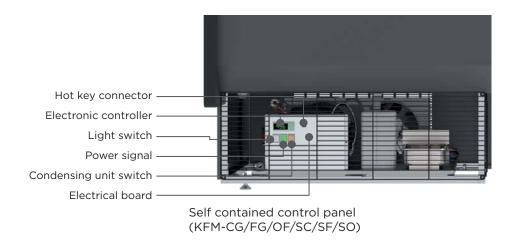
Base structure

Fish pans

The data regards to standard options only.

#### 2.4 Control panel and main features

The pictures below, shows the main features and all necessary controls.







Remote control panel (KFM-CG/FG/OF/SC/SF/SO)

All self contained KFM series use the following equipment: capillary tube, finned coil ventilated systems (condenser/evaporator), hermetic compressor, electrical water evaporation system.

Model	High ditt High sige)	.ow side	Refrigerant and charge (OZ)	Defrost
KFM-CG/SC/FG/SF/	331	174	R 404A 14,10	Automatic 3/day
OF/SO-40-S				
KFM-CG/SC/FG/SF/	331	174	R 404A 19,40	Automatic 3/day
OF/SO-50-S				
KFM-CG/SC/FG/SF/	331	174	R 404A 19,40	Automatic 3/day
OF/SO-60-S				
KFM-CG/SC/FG/SF/	331	174	R 404A 25,39	Automatic 3/day
OF/SO-80-S				
KFM-CG/SC/FG/SF/	331	174	R 404A 37,74	Automatic 3/day
OF/SO-100-S				
KFM-CG/SC/SF/FG/	331	174	R 404A 42,33	Automatic 3/day
OF/SO-120-S				

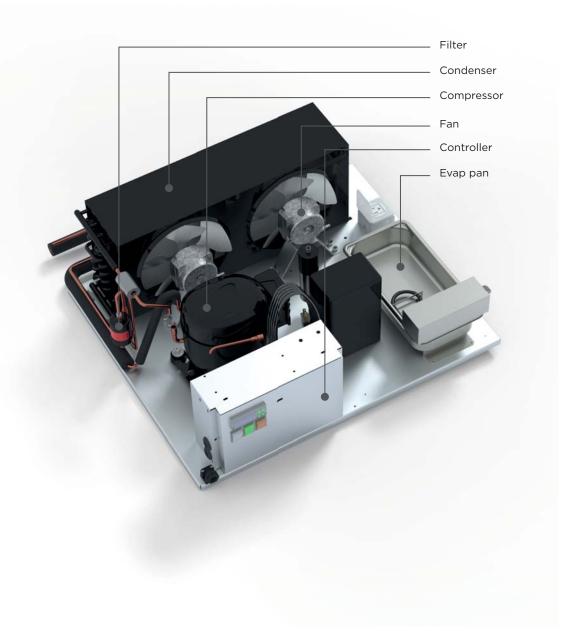
3.2 Refrigeration loads (remotes only)

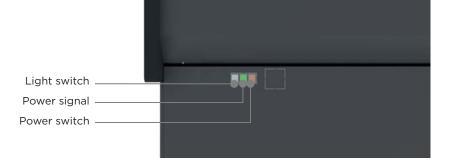
Installation of remote equipment must be done by a qualified technician.

ςø

Model	BTU*/h	Expansio valve typ	
KFM-CG/SC/FG/SF/OF/SO-40-R	2548	TS2	00
KFM-CG/SC/FG/SF/OF/SO-50-R	3015	TS2	00
KFM-CG/SC/FG/SF/OF/SO-60-R	3159	TS2	00
KFM-CG/SC/FG/SF/OF/SO-80-R	4345	TS2	00
KFM-CG/SC/FG/SF/OF/SO-100-R	5112	TS2	00
KFM-CG/SC/FG/SF/OF/SO-120-R	5472	TS2	00

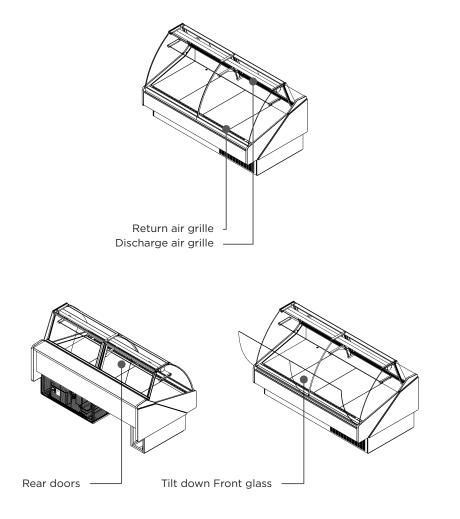
\*values presented are indicative for 14°F evap, and 90°F ambient.







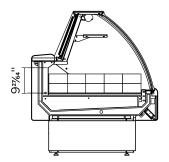
Dry control panel (KFM-CG/FG/OF)

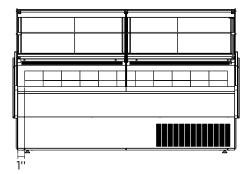


# 2.5 Check serial, model numbers and requested options

Before start your equipment, check the serial number, model numbers and requested options.

This inspection should be made visually in the following items:





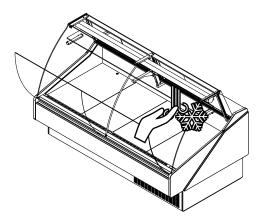
Maintain doors closed after servicing.

9 - If any problem encountered, see troubleshooting or call a qualified technician!

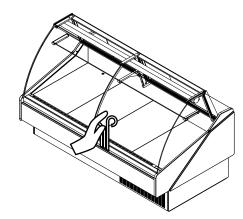
#### 3 Refrigeration

3.1 Self contained refrigeration equipment and defrost

The refrigeration equipment it's laid out in the base of the equipment.



6 - Check air movement in the anti condensation system.



- 7 Before loading, leave the equipment working for about 2h.
- 8 Load your KFM-Series.



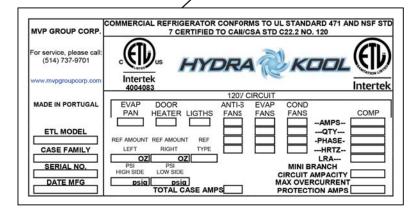
 $\mathbb{A}$ 

Loading must be done respecting loading limits and weight per square foot mentioned in page xx. This equipment is intended for maintaining temperature, be sure the products are cold, and not ambient temperature.

After loading check for any obstruction in the discharge and return air grilles.

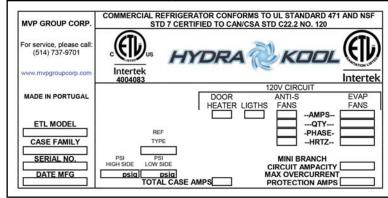


Self contained numbers





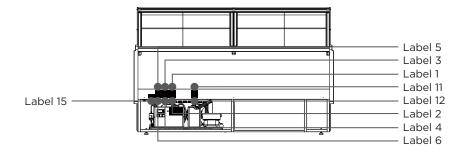
Remote numbers



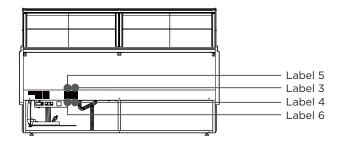
#### 2.6 Warning/Caution labels

 $\bigwedge$  Before starting, HYDRA KOOL products have caution and warning labels to be respected.

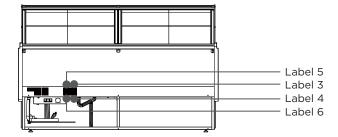
#### Self contained labels



Remote labels



Dry labels



2.10 Plugging and start

To start your equipment follow the steps:

1 - Check for page with parameters inside the manual.

2 - After uncrating and placed the equipment respecting all warnings set in 2.1 chapter, and all switches are set to off position, connect the equipment.

Make sure you have the correct outlet!

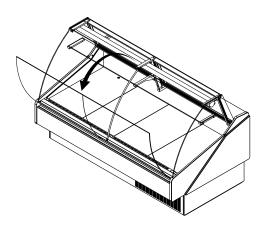


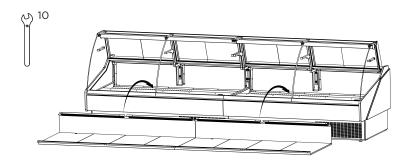
3 - Check lights, using button referenced on chapter 2.4. If not working consult the maintenance chapter.

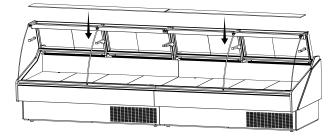
4 - Turn ON power button referenced in 2.4 chapter.

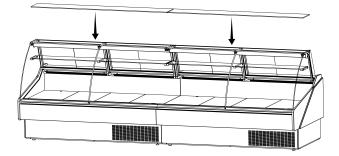
 $\bigwedge$  Noise will be heard when compressor starts! If compressor doesn't start, call a technician!

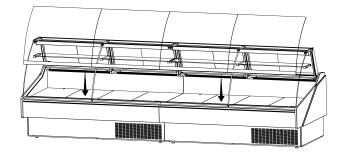
5 - Open the door and check for air movement in the discharge air grille.



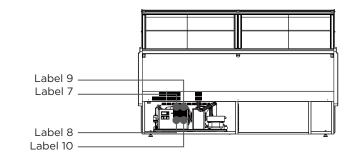




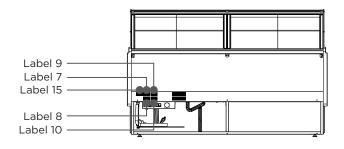




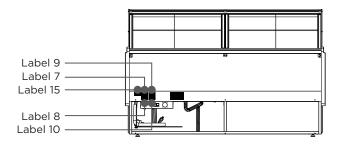
Self contained labels



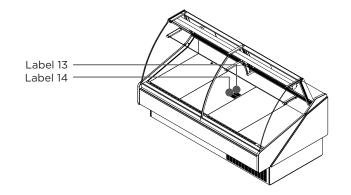
Remote labels

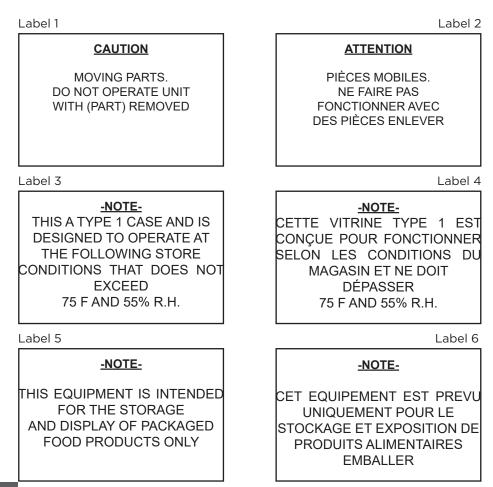


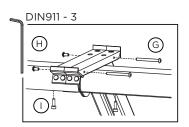
Dry labels

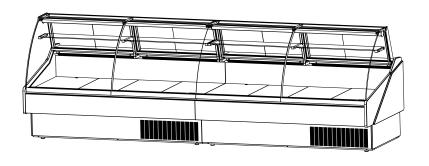


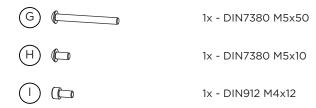
# Self contained, Remote, Dry and Seafood labels (evaporator)

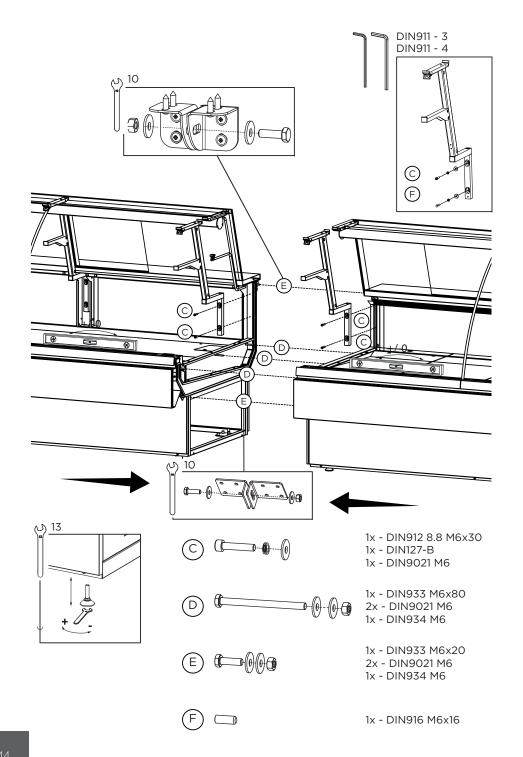












Label 7

# CAUTION

DISCONNET ALL POWER. MAY HAVE MORE THEN ONE DISCONNET SWITCH

Label 9

# **CAUTION**

RISK OF ELECTRIC SHOK. DISCONNECT ALL POWER BEFORE SERVICING UNIT

Label 11

# **CAUTION**

HOT PARTS. DO NOT OPERATE UNIT WITH (PART) REMOVED

#### Label 13

#### **CAUTION**

HAZARDOUS MOVING PARTS. DO NOT OPERATE UNIT WITH DECK PANS **ATTENTION** 

DEBRANCHER TOUTE COURANT. IL PEUT AVOIR PLUS D'UN INTERRUPTEUR

#### Label 10

# ATTENTION RISQUE DE CHOC ELECTRIQUE. AVANT TOUT TRAVAIL COUPER LE COURANT

Label 12

#### **ATTENTION**

PIÈCES BRULANTES. NE FAIRE PAS FONCTIONNER AVEC LES PIÈCES ENLEVER

Label 14

# **ATTENTION**

PIÈCES MOBILES DANGEREUSES. NE FAIRE PAS FONCTIONNER AVEC DES PIÈCES ENLEVER

Label 8

Label 15

#### Warning

 This appliance requires a properly grounded dedicated circuit using a NEMA rated wall receptacle do not remove the grounding prong on the plug or the risk of an injury due to shock from the ungrounded electrical service may occur.

- This product can expose an individual to chemicals that have been identified by the state of California to possibly be dangerous leading to various diseases birth defects or other human reproductive system harm. For more information go to www.p65warnings.ca.gov.

2.7 Check your electrical installation

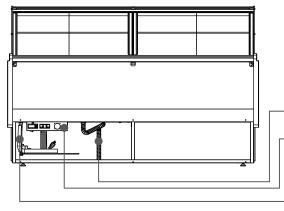




2.8 Electrical, drain and refrigeration connections (remotes only)

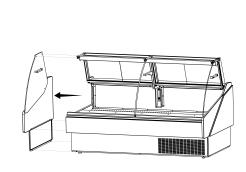


Installation and service must be performed by a qualified technician.

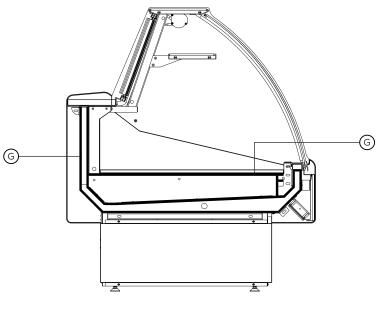


Prepare a drain installation

 All electrical connections must be done from the electrical board Equipments for remote installation come with nitrogen under pressure and an easy prep kit
 (tubing connections needed only) for installation.



N 10

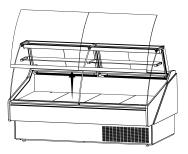


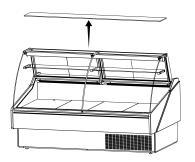


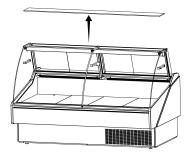
2X - FIT00000427 (914%4")

# 2.9 Joining

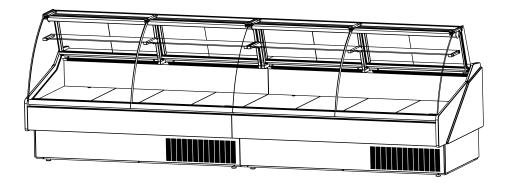
For joining follow the steps described.













3x - PAR00601013 DIN933 M6x80



2x - PAR00601007 DIN933 M6x20



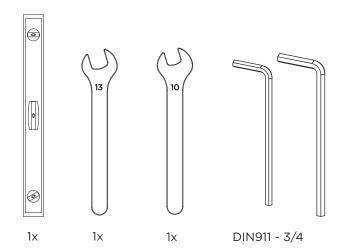
14x- ANL00501006 DIN9021 M6



5x - PRC00101006 DIN934 M6



2X FIT00000202 A100 04 (15315/16")



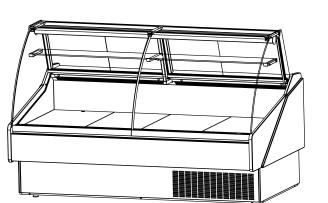
4x - PAR00801102 DIN912 8.8



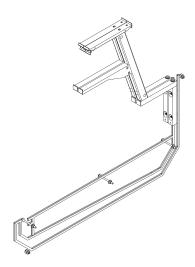
4x - ANL00101006 DIN 127-B



2x - BRA09M02000 VA 71



2x KFM-CG



KIT0005U02000