

# HERITAGE STOCK PROGRAM.

Program.02

## Japan Made

### PHILOSOPHY

“Comfort for the wearer” is the J.PRESS prime principle. This ethos has been adhered to since their foundation J.PRESS was established in 1902 by craftsman, Jacobi Press, in New Haven, America. High standards of tailoring, which complemented the complexities of the human body, enabled J.PRESS to become an established brand, known for its authentic TRAD style. Understandably, numerous stories remain with us about J.PRESS, being the style of choice for a number of world’s most distinguished individuals who colored our history. Trustworthy techniques have been passed on to successive generations of J.PRESS tailors, along with the continuing desire to adapt and evolve the style to meet the needs of the era.

## ビスポークのような既製服

Ready-made clothes like bespoke



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The notation of “Made in Japan” has various concepts than that just indicates the country of origin. Although its definition is subdivided depend on the person such as high quality, high performance and guarantee of safety, the positive image accounts for the main percentage. It is a technology that embodies the feelings, obsession and sensibility that Japanese craftsmen have cultivated over the years.

As HERITAGE STOCK PROGRAM of J.PRESS ORIGINALS, we are doing manufacture that transcend the original and lead the archive to a higher level by inheriting the tradition of J.PRESS in the home country, U.S with the technology of Japanese craftsmen. Would you like to experience the finest industrial products with accuracy which is a mixture of the American style and the Japanese aesthetics and sensibilities?

# Ready-made clothes like bespoke

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For the HERITAGE STOCK PROGRAM, the products are created by skilled craftsmen while focusing on Japanese aesthetics. Making the fabric partially moved by ironing work when forming each part and add strength stitch by stitch, and the sewing machine work is without blurring. It is a quite obvious that is a great sewing with the perfect stitchline. The blazer which can be worn lightly snuggles comfortably to the body, and the button-down shirt has been revised from the archive with details and updated beautifully the collar, placket, gusset and pleats. Also, for the slacks, emphasize lightness and foot comfort when worn and increase the flexibility of the tightening at waist and the waist band to repeat the sewing machine work does not harden the seams and the manual procedure. The pattern making and craftsmanship which continuing progress uniquely in Japan create products that take traditional American and British products to the next level.

# The Blue Blazer



日本製

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Style no. BZOANA0803 Model name . PEPPIN MERINO SAXONY 3B BLAZER Composition . Wool 100%  
Size .36, 38, 40, 42 Color . Navy #075 Country of origin . Japan

This work makes the blazer evolved inherited from the founding of J.PRESS with history of 120 years as “Made in Japan”. Originating from a sack suits, and there are notable details as the three-button step back, the natural shoulder that fits comfortably, remove the front darts and the top button hides in lapel. The box silhouette that fits a wide range of body shapes is the finest comfort and can be said the greatest feature which has been loved for a long time. It is a fine article which inherits the identities, such as the useful patch and flap pockets at waist, the red piping that has the function to increase the strength of the facing and the beauty of design, the Waterbury made metal button and the center hook vents.

# The B.D. Shirts



日本製

Japan Made

Style no. HSOANA0801 Model name . OXFORD B.D. AUTHENTIC FIT Composition . Cotton 100%  
Size .S, M, L, XL Country of origin . Japan

The button-down shirts made from the rarest and finest cotton, American Sea Island Cotton, is attractive for its moist softness and natural luster. It does not easily fluff and achieves high quality comfort that makes you feel comfortable even if you touch the skin directly without wearing underwear. It finished with well-attentive to details like a beautiful collar that stands up firmly with a dignified look, a straight and durable placket, and a fold-down spec that does not stress the skin. Furthermore, in addition to the J.PRESS patch and flap pockets which are the biggest feature of this work, it's modified modernly from the archive while there are elegant remnants such as the yoke strip, side gusset and the beautiful pleats of cuffs.

# The Piped stem



日本製

Japan Made

Style no. PPOANA0803 Model name . PEPIN MERINO SAXONY PIPED STEM TROUSERS  
Composition . Wool 100% Size .28, 30, 32, 34 Country of origin . Japan

The fabric made from New Zealand Pepin Melino has long fiber lengths and strong crimps, and is characterized by its soft and elegant luster while providing tension and durability. A classical and elegant item which fastidious about the parts that can't be seen, such as a straight and beautiful silhouette called a piped stem, a back buckle and a red pinning on the marvel same as the blazer. The sewing machine work, in which making move the fabric by ironing while forming the each part and sew without blurring by partially adjusting the strength stitch by stitch, is the technique that can only done by skilled craftsmen who can visualize the aesthetic sense peculiar to Japanese. It is the product that is contained the original charm of tailored products which build three-dimensionality.