

INSTALLATION MANUAL

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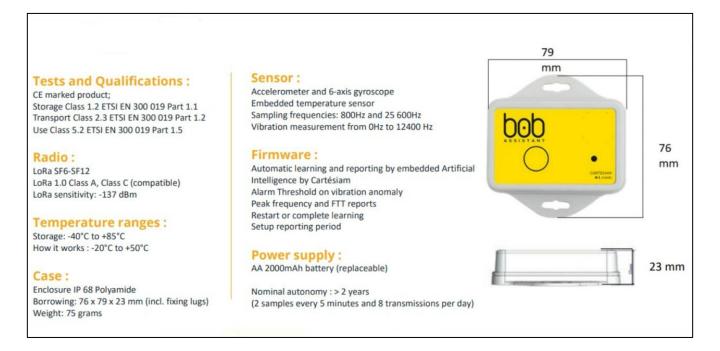
Bob Assistant Overview

The Bob Assistant is a low-power LoRaWANTM (a type of low-power, wide-area wireless network) compatible vibration sensor for indoor and outdoor predictive maintenance industrial applications, coupled with a temperature sensor for environmental conditions, a push-button, and an RBG LED light for user interface.



Bob Assistant measures and analyzes vibrations, temperature, and movement to detect abnormal behaviors for a wide range of industrial machines, with artificial intelligence capable of detecting operating anomalies before a failure occurs. Its "Edge AI" allows it to analyze the vibrations coming from your machine. This vibration data is then optimized and secured to guarantee the device's ability to function independently for several years.

Equipped with a dust and waterproof casing, the Bob Assistant is very easy to install and **does not require any configuration.** Simply place the Bob Assistant on your machine, start it, and after a few hours of learning, it will be able to detect any abnormal behaviors from your machine.



Purpose Of Predictive Maintenance

When a machine starts breaking down, vibration drift is the first measurable symptom:

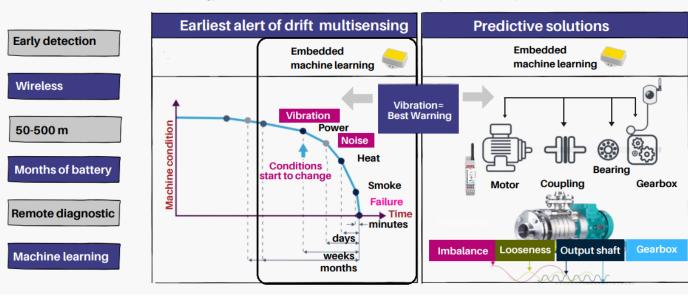
Symptom

Machines communicate their deteriorating situation: Ultrasound, Vibration, Noise, Heat. The problem is that people cant listen. But our sensors do. And machine learning helps identify and predict the failures



Rotary IQ is the solution to listen to your machines.

Power, energy, vibrations, ultrasound, shock, accelerometer, temperature, humidity



The Bob sensor uses AI to predict when equipment breakdowns might occur. In the process, saving costs in machine evaluations.

However, a distinction must be made between breakdowns due to wear and tear (slow drift) and breakage (fast drift). In certain cases, the vibration/movement/temperature anomalies can occur only a few days before the failure. Your maintenance team will be able to analyze and intervene on the equipment when the Bob Assistant reports an anomaly.

Differentiating Factors Of The Bob Assistant



SIMPLE

Unlike traditional predictive maintenance sensors, the Bob Assistant has zero infra, zero wiring, and zero configuration. To install Bob, simply place it on your equipment. Bob can then work autonomously for several years.



CONNECTED

Bob communicates across LoRaWAN®
networks, perfectly adapted to the
Internet of Things (IoT). The maximum
range for minimal energy consumption and
long battery life!



INTELLIGENT

Bob uses its AI to learn quickly and learn well! It applies analysis algorithms embedded in its sensor to understand and monitor all of your equipment.



SECURED

Your equipment production data is safe with Bob. It retains it and sends only encrypted scan reports.

WHAT BOB DOES	WHAT BOB DOES NOT DO
 Measuring operating time Detecting vibration drifts in relation to a reference 	 Diagnosing the cause of a failure (bearing, belt, etc.) Send raw vibration data
 Predicting the levels of drift in the more or less long term Sending alarms 	Store raw data Repairing the fault

1) Quick Start-up Guide

1.1 What's in the box

KERLINK IFEMTOCELL Gateway 1x NKE- Bob Assistant 1x Magnets and nuts for Bob Assistant 2x

1.2 Setting up your device online - IOTLOGIQ SETUP

This video will show you

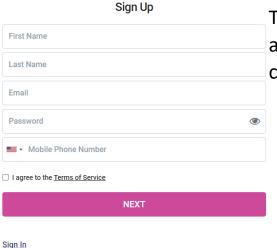
- Setting up an account
- Adding your Bob sensor
- Using your mobile app
- Configure alerts and reports



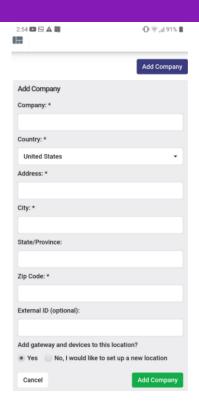
Click on image for video

1.2.1 Account and location (company address) creation





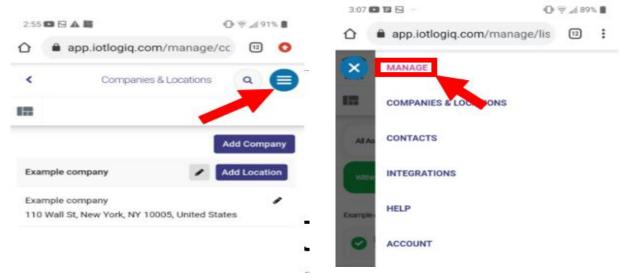
To add and view data and performance of any sensors provided by Senzary LLC, first create an account at app.iotlogiq.com



Include your company information and location to continue. This will allow you to allocate, track and manage all devices in your specified location.

At least ONE location must be created to associate a sensor to the account

1.2.2 Adding devices to the selected location

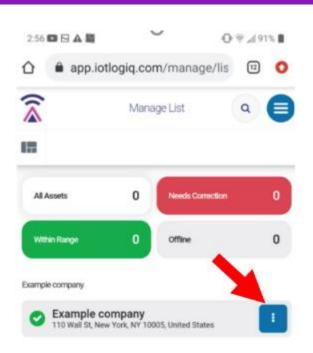


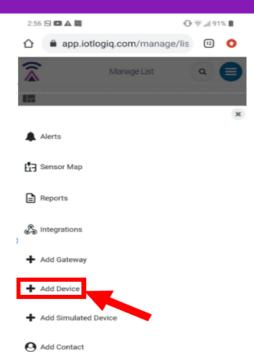
To add the Bob Assistant sensor to the list of devices used by your company, go to the **MANAGE LIST** page. Here you will be able to manage and track the performance of each device. To access this, click on:



icon on the upper right side and click on MANAGE.

1.2 Setting up your device online

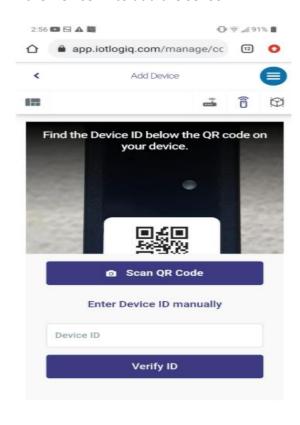


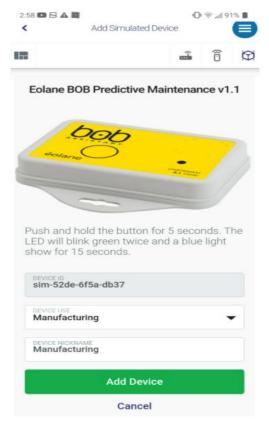


To set up the Bob Assistant sensor to your company, tap on the button. Then tap on the option.

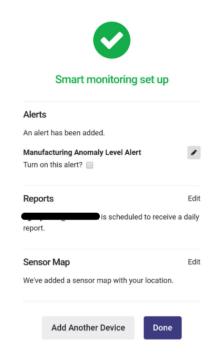
Add Device

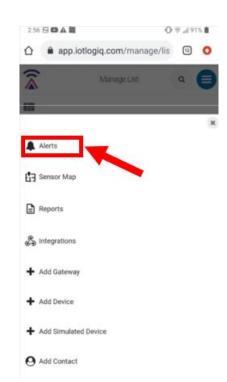
You will then be taken to an Add Device page. Scan the QR code or enter the Device ID to add the sensor.





1.2.3 Setting up the alert system

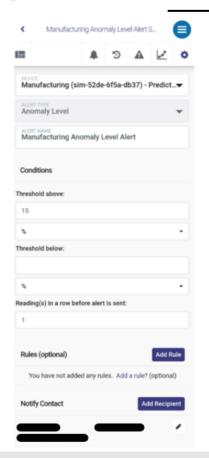




You will then be directed to the **Smart monitoring set up** page, where you can edit alert and report settings. An alternative way to set up and edit alerts is to return to the **MANAGE** page by tapping on the icon on the upper right side. Here, tap on the button for your device, and then the



Alerts button. Then add or edit an alarm.



The **Anomaly Level Alert Settings** page allows for editing of alert notifications sent to you.

Alert name: Create names for the type of alert being set up.

<u>Threshold above:</u> If vibration and temperature go above the listed percentage of the norm, an alert notification will be set off.

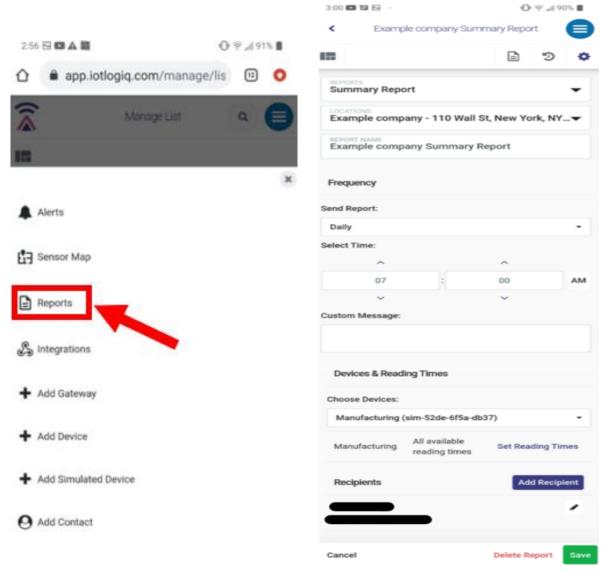
<u>Threshold below:</u> If vibration and temperature go below the listed percentage of the norm, an alert notification will be set off.

Reading(s) in a row before alert is sent: Change the number of times an anomaly in vibration/temperature/movement has to go above or below the threshold for an alarm to be sent

<u>Rules (optional):</u> Specific conditions for the alert to be set off can be edited here

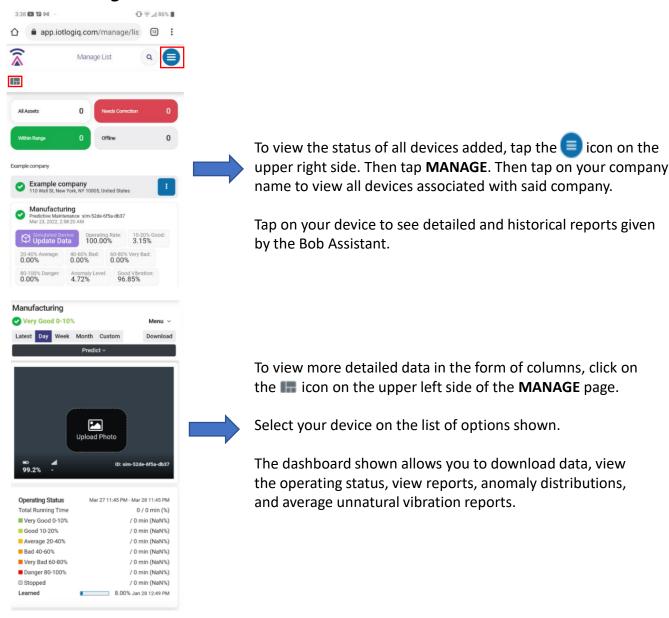
Notify Contact: Set up who receives notifications here

1.2.4 Setting up the report system



The Summary Report page allows you to edit the type of report received and the frequency it is received. To access the summary report page, return to the **MANAGE** page by tapping on the icon on the upper right side. Here, tap on the button of your device, and then the Reports button. Then add or edit a report.

1.2.5 Tracking the Bob Assistant



1.3 Gateway installation guide

The gateway serves as a wireless access portal that allows the Bob Assistant to connect to the cloud. Without it, you will not be able to access your device online. With its LoraWancompatibility, the gateway can be placed up to 100 meters away from the Bob Assistant.

To access the internet, the device can be connected in the following ways:

- -Through Ethernet connection: Plug the gateway into an ethernet connection through an RJ45 cable (not included)
- -Through a 4G/3G cellular connection (only applicable for select gateways): Insert a USIM (not included) with a data subscription (not included) to the gateway

Note that both configurations can be used in parallel.

Example:







USIM card inserted

Once the LoRa RF antenna, the Ethernet cable (if used) or the 4G/3G (with USIM card inserted) and the power supply jack connector are plugged, the Wirnet™ iFemtoCellevolution can be powered ON by connecting the power supply.

1.3.1 LED



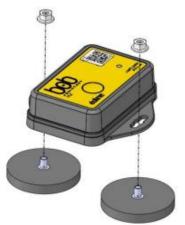
If both LED 1 and LED 2 are solid green and do not blink, the device is operational.

For more information on interpreting the gateway's LED lights see §3.3.7 How do I interpret the gateway's LED lights?

1.4 Bob Assistant assembly

1.4.1 Magnets - default configuration

Bob Assistant is delivered with a magnet kit, so you can put your device on your machine out of the box. To assemble, follow the image below:





Magnet (x2):

Manufacturer: BRUGGER MAGNET

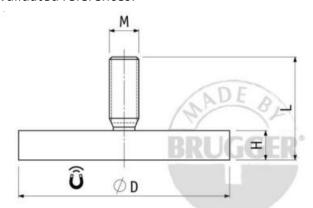
Reference: A22AG-KsM4x6

Nut (x2):

Manufacturer: BOSSARD

Reference: BN11207 / 3061765

Validated references:





These magnet references have been successfully tested as compliant with ETSI 300-019 class 5.2 when mounted on Bob ASSISTANT.

Class 5.2: all types of road vehicles used in areas with a well-developed road system, except tracked vehicles, motorcycles, scooters, and other vehicles with low mass. The equipment can be mounted on surfaces that may be subjected to flying stones. The equipment may be mounted on passenger car instrument panels to which high-frequency vibrations from the engine, or from other parts connected to the engine, may be transmitted. This class also applies to forklift trucks and trains with soft suspension and shock reducing buffers

Manufacturer	Reference	Pull Force (kg)	Size (DxHxL / M)	Comments
BRUGGER	A43AG-KsM4x6	10	43x6x12mm / M4x6	Rubber coated magnet (outdoor use, max 60°C)
BRUGGER	A22AG-KsM4x6	6	22x6x12.5mm / M4x6.5	Rubber coated magnet (outdoor use, max 60°C)
ECLIPSE	E1053/NEO	14	20x6x15.5mm/ M4x9.5	Neodymium magnet (indoor use, max 80°C)
ECLIPSE	E1054/NEO	20	25x7x16.5mm / M5x9.5	Neodymium magnet (indoor use max 80°C)

1.5 Quick installation guide



To install the Bob Assistant, simply place it on the device you're measuring.

The first step when you install Bob ASSISTANT on a machine you want to monitor will be to start the device, and make sure that:

o the LoraWanNetwork is reachable (TWO GREEN LIGHTS ON YOUR GATEWAY)

o there is a certain vibration level of the machine

Refer to § 1.5.1 Turning Bob Assistant ON for further instruction on how to turn the device on

Please be advised:

o if the vibration level was high enough at startup, but then is going below the minimum level of detection in the first 7 days, the device might get stuck in a Learning Session. In this case, we suggest changing Bob location on the machine to put it as close as possible to the vibration source, or on a less vibration-insulated element.

o If a new machine cycle appears after the first seven days (e.g. production rate increase), it might be considered by Bob ASSISTANT as an anomaly. In this case, you will have to send a Downlink command to Bob ASSISTANT in order to add this cycle to the dataset.

Note: Bob Assistant can learn up to 32 different patterns of operation. It will learn automatically during first SEVEN days, but you can also send a message to add a new learning pattern if a new operating scheme will be added. (different material, additional speed or other change affecting the performance of the motor being monitored)

1.5.1 Turning Bob Assistant ON

To turn the device on, push and hold the button for 5 seconds. The LED will blink green twice and a blue light will show for 15 seconds.

Bob ASSISTANT is OFF by default when delivered. In order to start Bob ASSISTANT, you need to:

- Place Bob ASSISTANT on the machine you want to monitor (see §1.4 Assembling Bob Assistant, §2.1 Bob Assistant Assembly Options)
- Turn the device ON by pushing on the button for more than 2 seconds, the LED will then blink twice in green. You can then release the button, the device is ON

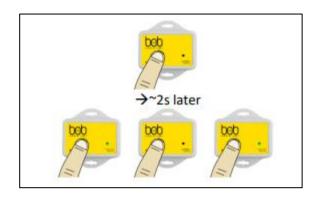
Turn Bob Assistant ON (2 green LED blinks)

Once switched ON, Bob Assistant starts its initialization mode.

It then tries to reach the LoRaWAN Network using OTAA (Over The Air Activation) and ensures that the minimal perceived vibration level is sufficient (>0.01g). During this mode, the LED is continuously blue ().

The initialization mode lasts for around 1 minute and 35 seconds (depending on LoRaWAN Network coverage) A the end of this initialization mode, if the device has reached the Lora Wan Network, and the perceived vibration level of the machine is sufficient (>0,01g), then the device will blink 5 times in green , the LED will stay OFF and Bob Assistant is ready to start its duty and enter the Learning mode (see §2.2.1 Learning stages)

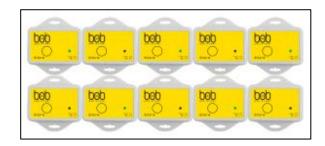
Bob Assistant will then send a state message to warn that the device has started, and everything works fine.



Start up and initialization (Continuous blue LED)



End of initialization (5 green LED blinks)



Ensure that the machine connected to the Bob Assistant is vibrating. The device is going to try to connect to the LoRaWAN network 6 times. If it does not connect after 3 hours, try to reset the device by pushing the BUTTON for 15 seconds.

(For troubleshooting help, see §2.2.4 Troubleshooting)

1.5.3 Turning Bob Assistant OFF

In case you need to move Bob Assistant from one machine to another and reset the vibration learning, it is possible to turn Bob Assistant off.

To do so, push the button for ~10/12s, until you see the green/yellow/red sequence on the LED. Once the LED is red, you can release the button, the device is off

Turn Bob Assistant is OFF (green->orange->red)

To turn Bob Assistant back on, follow the steps described in §1.5.1 Turning Bob ASSISTANT ON



2) Installation and configuration

2.1 Bob Assistant assembly options

2.1.1 Rivet





Rivet properties: Ø4mm, length 7/10.2/13.3mm

Drilling: Ø4.1mm / Ø4.2mm

Manufacturer	Reference	Comments	
BOSSARD	BN 84545 / 8031215	Ring washer	
BOSSARD	BN 1409 / 3206579	Rivet	

2.1.2 Screw

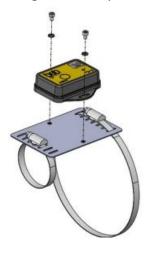


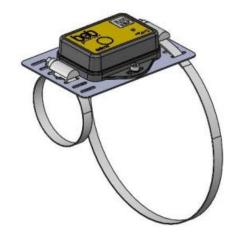


Manufacturer	Reference	Comments	
BENE INOX	211309	TF TORX 4x45mm wood screw	
WURTH	0455000304	Cup washer	

2.1.3 Fixation plate

In order to fasten Bob ASSISTANT on a circular surface, a fixation plate has been designed. It can be fastened using hose clamps:





Default configuration:

- Fixation plate (x1):

Manufacturer: EOLANEReference: EOM1000200

- Hex socket head cap screw M4x6 (x2)

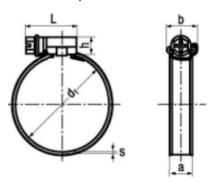
Manufacturer: BOSSARDReference: BN 612 - 1208152

- Serrated lock washer M4 (x2):

Manufacturer: BOSSARD

• Reference: BN 4880 – 1184040

Hose clamps references:



max value for width (a) = 15mm

Manufacturer	Reference (family)	Width (mm)	Comments
BOSSARD	BN 20568 - DIN 3017	9	European store
BOSSARD	BN 20569 - DIN 3017	12	European store
BOSSARD	BN 949 - DIN 3017	9	European / US store
BOSSARD	BN 950 - DIN 3017	12	European / US store

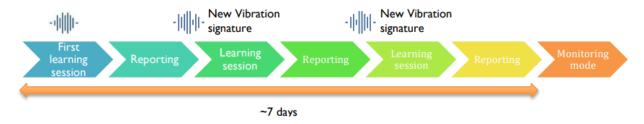
2.2 Bob Assistant fundamentals

2.2.1 Learning stages

Once the Bob Assistant is installed, it will start to learn the machine cycle(s). The Bob Assistant will start its first learning sessions which will last for a few hours (~1 to 4 hours for a machine with a simple vibration cycle, e.g. Air Conditioning unit).

In the next first seven days of operation, Bob Assistant will continue to its second learning session. This session takes ~7 days and will continue to monitor new vibration signatures and add them to the dataset.

During a learning session, Bob Assistant will wake up every 60 seconds (default values configurable). The device will also send messages to keep you posted on the learning percentage (0 to 100%).

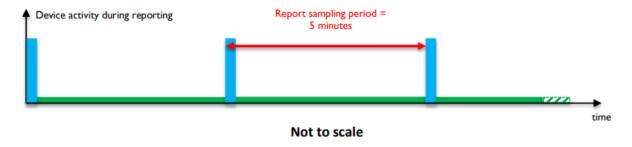


2.2.2 Reporting mode

After the first Learning session, Bob ASSISTANT will switch to the reporting mode, where it will analyze the machine vibration every 5 minutes:

Bob ASSISTANT will process each sample to define whether a new learning session is needed, or to prepare a report of the activity sent in periodic reports (every 3 hours, not configurable) concerning the health of the machine during this period, regarding:

- the operation time of the machine,
- its vibration level,
- the vibration drift percentage,
- and prediction on potential failure distance in time, based on the vibration analysis of the last 24 hours, the last 30 days, and the last 6 months



The system will also report immediately when the machine starts and stops.

2.2.3 Monitoring

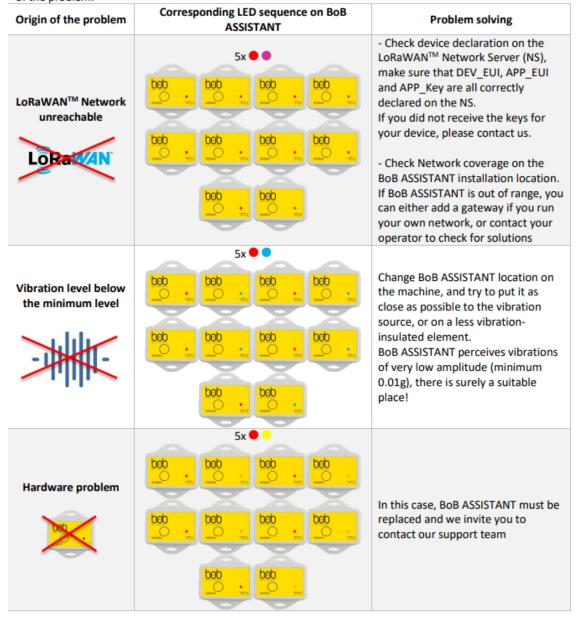
After the learning mode, Bob ASSISTANT will switch to Monitoring mode, where it will continue its reporting activity, and will start sending alarms if the drift in the vibration signature pass a defined threshold (default value is 25% drift).

For each signal sampling (every 5 minutes by default), Bob ASSISTANT will process the sampled signal, and compare it to its dataset.

2.2.4 Troubleshooting

Please be advised: If the LoraWan Network was unreachable or if the vibration level is below the minimum level, the device will not start its duty, but will go back to deep sleep mode. To restart the device, follow §1.5.1 Turning Bob Assistant on

The following table summarizes the different sequences displayed by the LED, depending on the origin of the problem:



3) Frequently Asked Questions

3.1 Which type of equipment is well suited for Bob ASSISTANT?

Bob ASSISTANT measures the vibrations of a machine and analyses its evolution over time. Vibration signature deviations are detected in real time and an alert is sent if the deviation exceeds a 25% threshold. In addition, the projections predict the level of anomaly in the coming weeks/months.

Bob ASSISTANT will also work very well on equipment with one or several stationary vibration regimes.



On the other hand, equipment in motion or exhibiting random or time-varying vibration regimes will not be eligible for the Bob ASSISTANT offer:



3.2 What is the temperature limit?

The surface temperature of your equipment must not exceed 55°C.

3.3 When should Bob ASSISTANT be installed on the equipment?

Bob ASSISTANT performs a vibration signature training during the first 7 days after it is turned ON. During this period, it is crucial that the vibration signature is as close as possible to normal/representative machine operation. It is therefore strongly recommended to start Bob ASSISTANT on new equipment or most commonly, shortly after a maintenance operation.

3.4 Can we start Bob ASSISTANT on a machine that is not running?

If your machine is stopped during installation, you can still position Bob ASSISTANT and start it. The learning procedure will start when the equipment is back on. You must still make sure that the vibration is sufficient at this position. In case of doubt, it is preferable to install Bob ASSISTANT on a machine in operation.

3.5 Can Bob ASSISTANT or the machine be moved without disrupting its operation?

No. The learning of the vibration signature is closely linked to the positioning of the sensor on the machine, its orientation and its environment. Changing these conditions requires relearning which can be done by turning the product OFF and then back ON.

The addition of a vibrating machine near the monitored equipment can also disrupt the operation of Bob ASSISTANT and cause additional alerts.

3.6 What is the autonomy of Bob ASSISTANT sensors?

In its standard use, Bob ASSISTANT's autonomy is a minimum of 2 years. The autonomy of Bob is estimated by counting the number of messages sent, in addition to embedded calculus. It is therefore not nominal because, depending on its use, a greater or lesser number of alerts may be sent.

If your machine has many stop and start cycles during the course of a day, the start/stop messages will be numerous and will have a strong impact on Bob ASSISTANT's autonomy. Beyond 8 start/stop per day, it is recommended to disable these messages. The time and operating rate will always be available in the reports sent every 3 hours.

In its normal operation, Bob ASSISTANT's autonomy is a minimum of 2 years.

3.7 How do I interpret the gateway's LED lights?



LED	Specification		
LED 1: Power/ Status	A solid Green for Power LED A Status Red LED		
	Gateway Status	"Status LED" Behaviour	
	Boot part 1	Fix on	
	Boot part 2	Heartbeat	
	Boot part 3	Blink every second	
	Run time	Off	
	Power down sequence	Heartbeat	
	Update	Blink / 0.4 second	
	Restore backup	Blink / 2 seconds	
	Restore stock	Blink / 4 seconds	
LED 2: Backhaul	RED during boot If the installed « applicative software » has been provided by Kerlink: • RED if applicative software is disconnected • GREEN blinking during applicative software connection • GREEN fix if applicative software is connected		
LED 3: LoRa Data	RED during boot If the installed « applicative software » has been provided by Kerlink is installed: • Applicative software management • Rx: GREEN blinking • Tx: RED blinking		

3) Customer Support

For additional information or if you need any assistance to use the product, please contact our customer support.

Schedule a meeting with our customer support agents here: Schedule a meeting link

Contact us:

Phone: 1-833-SENZARY

Email Address: support@senzary.com
https://www.senzary.com/contact-us/