

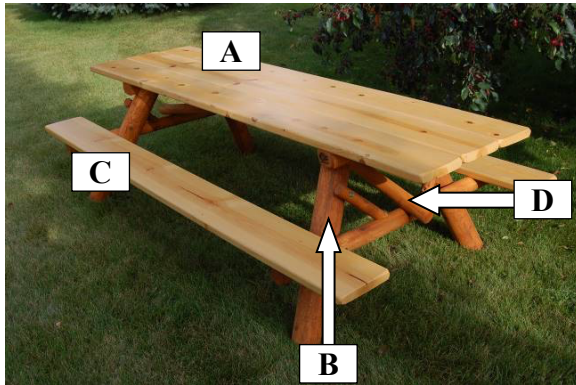


## Picnic Table (M-400, M-500, M-600, M-700, M-800)

### Assembly Instructions

**NOTE:** Check contents and read directions carefully before assembly. Report missing or damaged items to *Moon Valley customer service at 313-766-4950*. Cracking or checking of logs is a *natural* part of the drying process of cedar and *does not affect the structural integrity of the wood*.

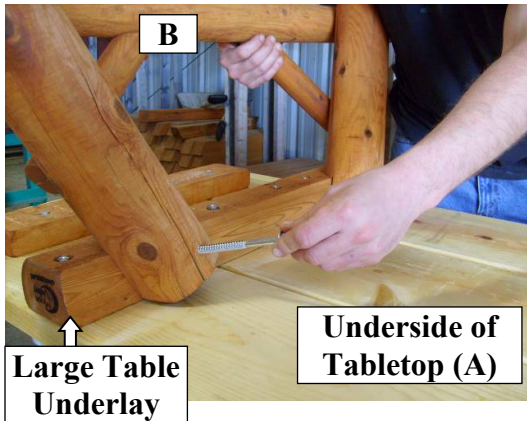
### Components and Hardware



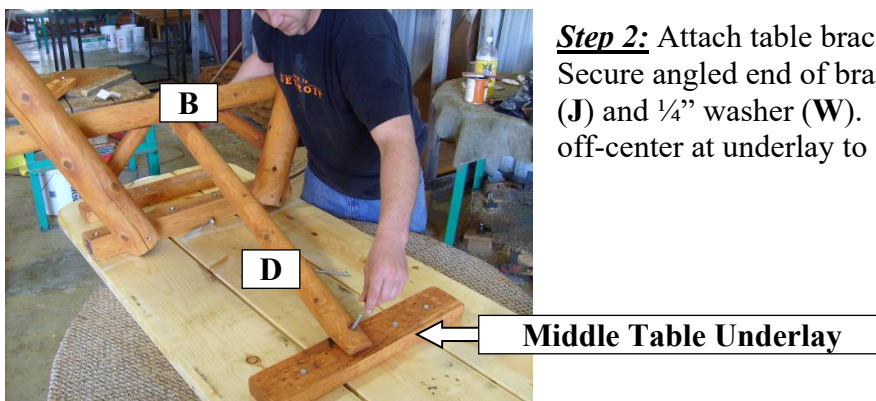
- (1) Pre-Assembled Tabletop (A)
- (2) Leg Units (B)
- (2) Seat Boards (C)
- (2) Table Braces (D)
- (4) 5" Lag Bolts (F)
- (2) 4 1/2" Lag Bolts (G)
- (8) 4" Lag Bolts (H)
- (2) 2 1/2" Lag Bolts (J)
- (12) 1/4" Washers (W)
- (4) 5/16" Washers (V)

**Tools Needed:** Drill Driver with socket adapter, 1/2" & 9/16" Sockets

### Table Assembly



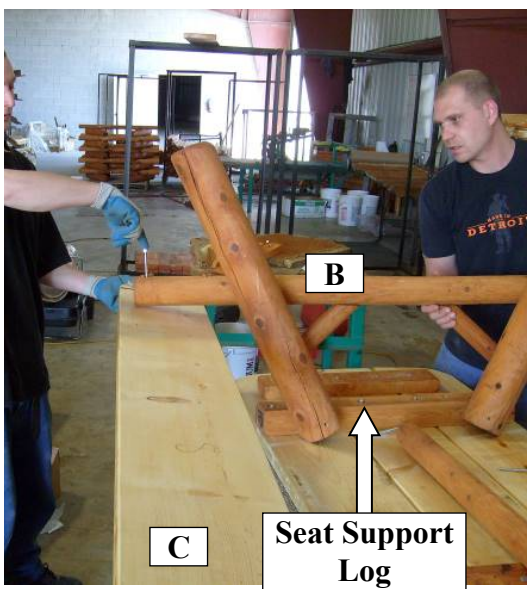
**Step 1:** Place tabletop assembly upside-down on padded surface. Position leg units (B) to inside of *large table underlays*, with notches on legs resting on underlay. Secure leg units to underlays with 5" lag bolts (F) and 5/16" washers (V) through pre-drilled holes (as shown).




**Step 2:** Attach table braces (D) to middle table underlay. Secure angled end of brace to underlay using 2 1/2" lag bolt (J) and 1/4" washer (W). Position angled end slightly off-center at underlay to allow room for opposite table brace.




**Step 3:** Secure table brace (D) to leg unit (B) with 4 1/2" lag bolt (G) and 1/4" washer (W) placed through leg unit (as shown). Repeat process on opposite side.



**Step 4:**  **STOP:** *Inspect seat boards to determine which surface has been sanded and position the pretty side facing down. You will be lag bolting into the ugly side of the board. This job requires two people. Before installing lag bolts, measure them to ensure they are not longer than 4". If you mix up the bolts, it is possible to penetrate completely through the seat board. This would be bad!*

Place seat board (C) underneath seat support log of leg unit (B) (as shown). Move seat board approx. 1" out over seat support poles and align with tabletop. Place two 4" lag bolts (H) with 1/4" washer (W) into pre-drilled holes in seat support log, using drill driver and socket to secure seat board. *Note: It is not necessary to pre-drill holes in bottom of seat board. The lag bolts can easily penetrate the wood without pre-drilling.*

**Step 5:**  **STOP!!** *This job requires two capable people. If not, damage or injury could result. Carefully flip the table over.*

TIP: After turning the table right side up, test it for stability. If the table rocks, with a helper, pick up table several inches and forcefully set on ground. This will help to level table.

Thank you for your Moon Valley purchase, we hope you enjoy your Picnic Table. To view other Moon Valley products, please contact your local dealer or visit us at [www.moonvalleyrustics.com](http://www.moonvalleyrustics.com).

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