



M-1000 56" Round Table Assembly Instructions

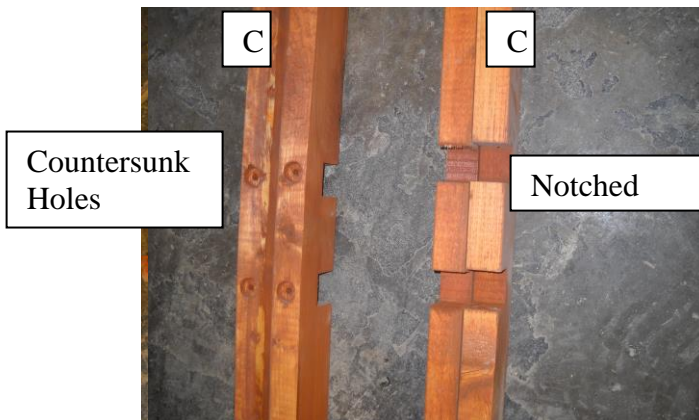
NOTE: Check contents and read directions carefully before assembly. Report missing or damaged items to *Moon Valley customer service at 313-766-4950*. Cracking or checking of logs is a *natural* part of the drying process of cedar and *does not affect the structural integrity of the wood*.

56" Round Table Components

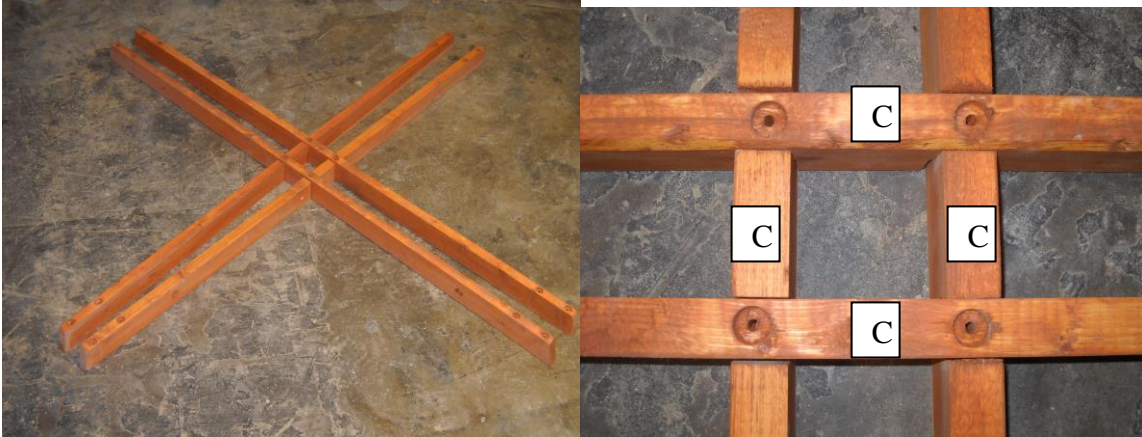
- (1) Pre-assembled Tabletop (**A**)
- (4) Pre-assembled Seats (**B**)
- (4) Long underlays (**C**)
- (4) Legs (**H**)
- (4) Small underlay leg braces (with four holes) (**E**)
- (8) 11" Braces (**F**)
- (8) 20" Seat Braces (**J**)
- (4) T- Nuts (**Bb**)
- (4) Levelers (**Aa**)
- (20) 4" Lag Bolts (**G**)
- (52) 2 1/2" Lag Bolts (**I**)
- (4) 7 3/4" x 3/8" Machine Bolts (**D**)
- (8) 3/8" Washers (**U**)
- (4) 3/8" Nuts (**X**)
- (72) 1/4" Washers (**W**)

Tools Needed: Rubber Mallet, Sockets, Wrench, Drill, Screwdriver, Tape Measure, Pencil

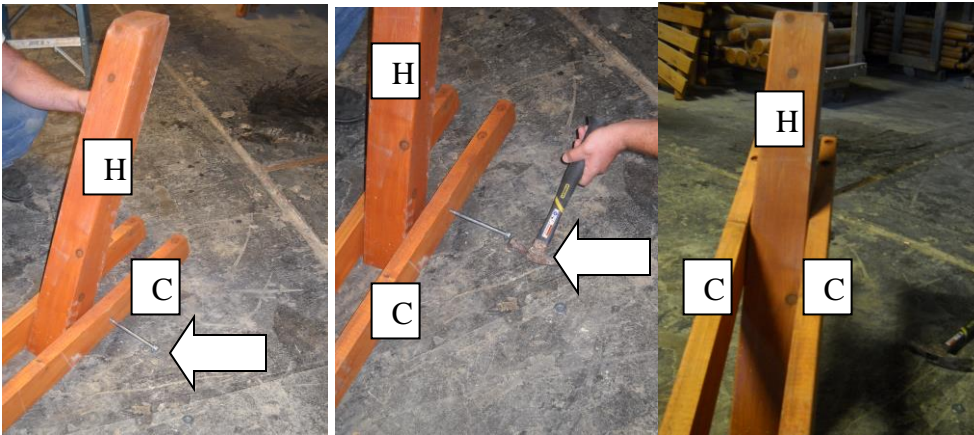
Section 1: Table Frame Assembly



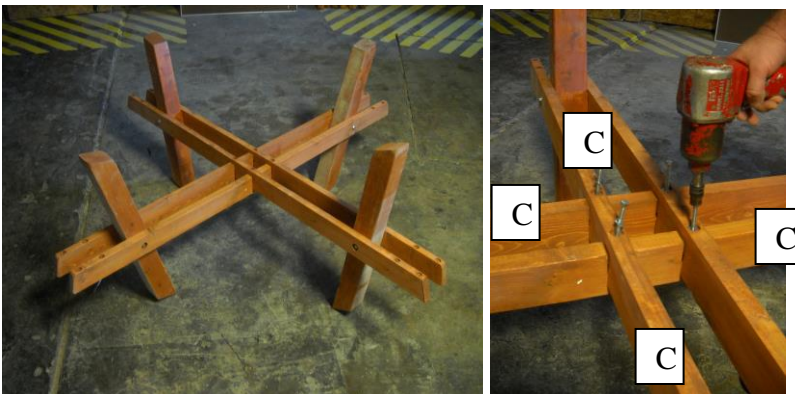
Step 1: Lay four long underlays (**C**) on ground, table, or bench. As show in the picture, lay two of the four underlays (**C**) with countersunk holes facing up and remaining two with notched side facing up.



Step 2: Place the two underlays (C) with the countersunk holes facing up into the two underlays (C) with the notches facing up.



Step 3: Position one leg (H), with the “x” facing up, and angle facing out, between the parallel underlays (C). Line up pre-drilled holes on long underlays with pre-drilled leg hole. Use hammer to insert 7 3/4” machine bolt (D), with 3/8” washer, through countersunk holes in underlay (C) the pre-drilled hole of the leg (H). Secure with another 3/8” and nut. Repeat for all legs (H).

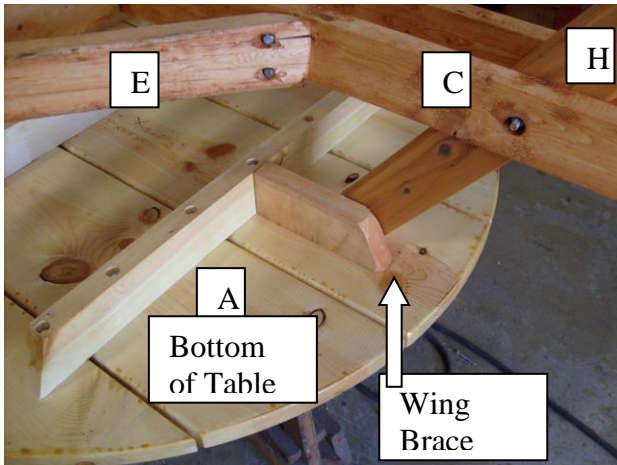


Step 4: Use 2 1/2” lag bolts (I) in the countersunk holes where the underlays (C) intersect to secure frame. Use 1/4” washers (W) when inserting lag bolts. At this point the legs will still be able to move until secured in a later step.

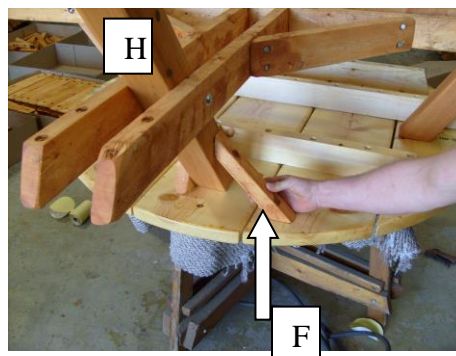


Step 5: Attach small angle braces (E) to corners of frame using 2 ½” lag bolts (I) and washers (W) in all four of the countersunk holes. Repeat for remaining three braces.

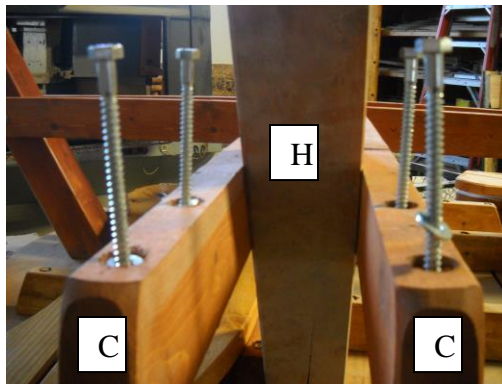
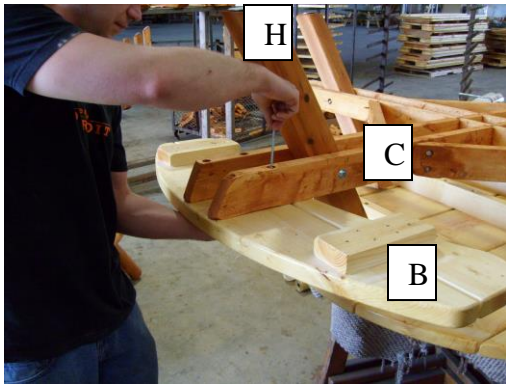
Section 2: Assembly Table Frame to Tabletop



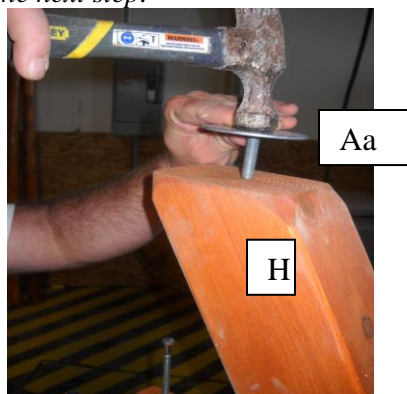
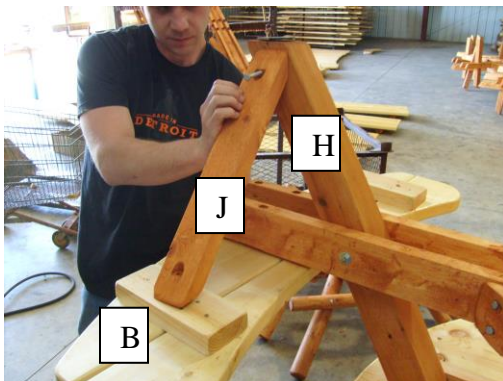
Step 6: Lay pre-assembled tabletop (A) upside down on a padded surface. Position table frame and leg assembly over table top as shown, align and secure leg (H) to wing brace using 4” lag bolt (G) and ¼” washer (W). Repeat this process to secure remaining legs to tabletop.



Step 7: Align and attach 11” braces (F) from legs (H) to underside of table, using 2 ½” lag bolts (I) and ¼” washers (W).



Step 8: Attach pre-assembled seat (B) to frame as shown (C). Align to back edge of seat (B) with ends of braces (C), and measure to center seat as much as possible. Use 4" lag bolts (G) through the pre-drilled holes in the braces (C) to secure. Use a 1/4" washer (W) when fastening the lag bolt. *Note: Use a level to get the best alignment for the seat. Seats may still appear crooked at this point. This should be corrected in the next step.*



Step 9: Use 20" brace (J) on each side of table legs (H) to support seat, attach from leg to seat underlay (B) (as shown). Use 2 1/2" lag bolts (I) and washers (W) through pre-drilled holes in all 8 braces (J). Place t-nut (Bb) with prongs facing down and tap into pre-drilled hole in end of table leg. Screw leveler (Aa) into t-nut (Bb). Place table upright and adjust metal leveling screws (Aa) as needed.



Thank you for choosing Moon Valley, we hope that you enjoy your 56" Round Table. To view other Moon Valley products, please contact your local dealer or visit us at www.moonvalleyrustics.com

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