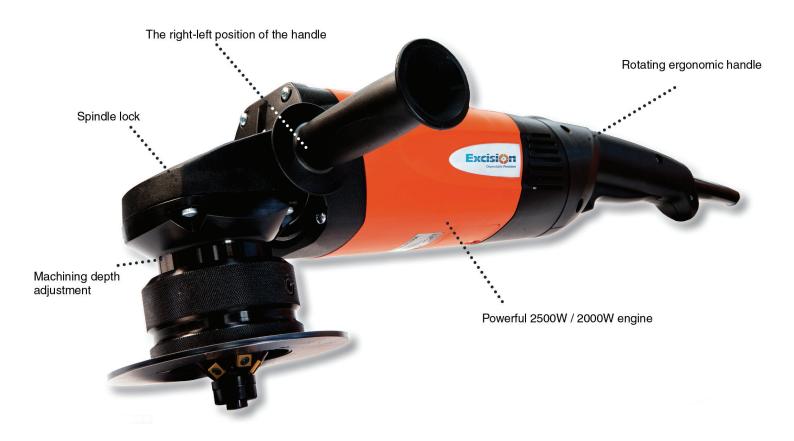
KFK15



BEVELLING SYSTEM

Maximum bevel width 15 mm Edge rounding function.





NEW RELEASE



Designed for bevelling and deburring of parts, internal and external radiuses and holes. Specially designed for producing visual bevel and welding preparation. Powerful electric drive for extreme loads.

- Scale for accurate bevel size adjustment.
- For bevelling and deburring of steel, aluminium and other materials.
- Replaceable head for changing bevel angle.
- Handheld powerful equipment.
- Swivelling ergonomic handle.
- Edge rounding function, preparation before surface treatment.

TECHNICAL DATA:

Replaceable head 30°, 37,5°, 45°, 50°, 60°- other angles on demand Bevel angle:

Bevel width: 0 to 15 mm / 0 to 0.6 in < 400 MPa / 58 015 PSI 0 to 8 mm / 0 to 0.3 in > 400 MPa / 58 015 PSI

2500 W / 2000W Engine: Speed: 6600 rpm Weight: 9.5 kg / 20.9 lb

Number of cutting inserts: 6 pcs

MACHINE NAME: PART. NO.

Bevelling and deburring system KFK15 (1 Phase - 220 V) 25250



Art. Nr. 27234











in, R 3.5 mm / 0.12 in, R 4 mm





ACCESSORIES:	PART. NO.
30° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 34 mm / 1.34 in	27223
37.5° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27227
45° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27222
50° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27224
60° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 27 mm / 1.06 in	27240
Cutting head with non-standard angle. (Including inserts, screws, bolts and roller)	27XXX
Coated cutting inserts - four-sided (pack of 10 pcs)	27231
Edge rounding cutter R2.5 mm / 0.08 in (including inserts, screws, bolts and roller). Guide roller diameter Ø 41 mm / 1.61 in	27234
Edge rounding cutter R3.5 mm / 0.12 in (including inserts, screws, bolts and roller). Guide roller diameter Ø 40 mm / 1.57 in	27233
Cutting inserts for rounding edges R2.5 mm / 0.08 in (pack of 10 pcs)	26109
Cutting inserts for rounding edges R3.5 mm / 0.12 in (pack of 10 pcs)	26110
Cutting inserts for rounding edges R4mm / 0.16 in (pack of 10 pcs). Compatible with head R3.5 mm / 0.12 in	26111
Screw for the inserts	27241
Screw for the radius / rouding inserts	27242
Screw for the impeler / guiding roll	25250.16



