

Recommended Speed Chart

Core Drills

Cutter DIA	HSS-Co		TCT	
	Mild Steel	Stainless Steel	Mild Steel	Stainless Steel
12mm	626	250		
13mm	612	243		
14mm	569	227		
15mm	531	212		
16mm	498	200		
17mm	468	188		
18mm	442	175	855	708
19mm	419	166	838	670
20mm	398	158	796	637
25mm	318	126	637	510
30mm	265	106	531	425
35mm	227	90	455	364
40mm	199	79	398	318
45mm	177	71	354	283
50mm	159	64	318	255
55mm	145	58	290	232
60mm	133	53	265	212
65mm			245	196
70mm			227	182
75mm			212	170
80mm			199	159
85mm			187	150
90mm			177	142
95mm			167	134
100mm			159	127

Cutting speed RPM

