



GLOC- QUENCH 350+

DESCRIPTION

GLOC QUENCH 350 is a marquench oil formulated from high quality paraffinic base stocks and a highly refined petroleum residium. **GLOC QUENCH 350+** is oxidation inhibited to provide long bath life at higher bath temperatures. The outstanding physical characteristics of this product coupled with the cost performance function ratio justify looking at replacing present quenching oil.

Product Data

KEY PERFORMANCE BENEFITS

- Exceptionally clean and bright finished parts.*
- Maximum uniform hardness.*
- High oxidation and thermal stability.*
- Outstanding resistance to sludge and deposit formation.*
- High flash point minimizes fire hazards.*
- Reduced smoke formation.*
- Good rust and corrosion inhibition.*

TYPICAL APPLICATIONS

GLOC QUENCH 350+ is designed for Marquenching. This oil may be used in unprotective quenching systems where operating temperatures do not exceed 250°F and in closed systems operating in temperatures as high as 350°F. **GLOC QUENCH 350+** provides enhanced fast quenching rates at elevated temperatures. Therefore, parts quenched in this oil attain hardness as comparable parts quenched in low viscosity fast quench oils at conventional temperatures. Marquenching in elevated temperatures dramatically reduces cracking and distortion of quenched parts.

METALWORKING FLUIDS * AIRCRAFT * INDUSTRIAL * AUTOMOTIVE

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Gloc- Quench 350+ cf-1150

TYPICAL PHYSICAL AND CHEMICAL CHARACTERISTICS

Color	Amber
Appearance	Clear, Liquid
Odor	Characteristic
Flash Point, COC, *F	400
Gravity API @ 60 F	27.8
Specific Gravity @ 60°F	0.8883
Density (LBS/GAL)	7.397
Viscosity @ 40°C cSt	54.0
Viscosity @ 100°F SUS	250

Storage/Handling/Disposability

No health or safety hazards exists when **GLOC QUENCH 350+**

Metalworking fluids are stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

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