

ACCURATE LUBRICANTS

PRODUCT BULLETIN

Accurate Way Lubes

Accurate Way Lube Oils are formulated for use in the slide ways of planers, grinders, horizontal boring machines, shapers, jig borers and milling machines. These machine way lubricants incorporate state of the art friction modifiers to decrease machine chatter associated with stick-slip phenomena of slow moving heavily loaded machine parts. They contain proven EP and anti-rust technology to promote the long life of machine tools. These fluids are further enhanced by the addition of proprietary additives which promote excellent fluid adhesion to the moving surfaces which increases the fluid film strength further reducing wear.

Accurate Way Lube Oils are formulated to provide excellent fluid separation from water, and full and semi-synthetic metal working fluids.

Industry and OEM Specifications

Cincinnati Machine (appropriate viscosity grades) P47 and P50

Typical Properties

ISO Grade	32	68	220
Specific Gravity @ 60°F	0.874	0.879	0.893
Viscosity @ 40°C, cSt	34	65	220
Viscosity @ 100°C, cSt	5.7	10.7	19.8
Viscosity Index	108	136	103
Flash Point, °C	226	242	260
Pour Point, °C	-33	-20	-15
Cincinnati Milacron Stick-Slip	0.77	0.77	0.70